

# INTRODUCING Your HOT

# CLIPIT Line

The Clipit Folding knife is truly the beginning of the next generation of folding knives. From the patented design through materials & construction, you will be providing PERFORMANCE for your customers. No matter how many knives your customer may own . . . the Clipit is the one he will carry, and use, and tell his friends about.

The Clipit is also an ACTION KNIFE . . . It's the knife you can demonstrate to your customer. Our display is designed to demonstrate its function when you are unable to.

Our range of sizes, models and prices will satisfy your customers' individual needs (even left handed models are available).

Like all Spyderco products; there is no compromise in quality. Our philosophy is to provide: "Simplicity, Performance and Longevity" to the customer. Our line is one you will soon be proud to provide.



Strong marketing value, function and selection



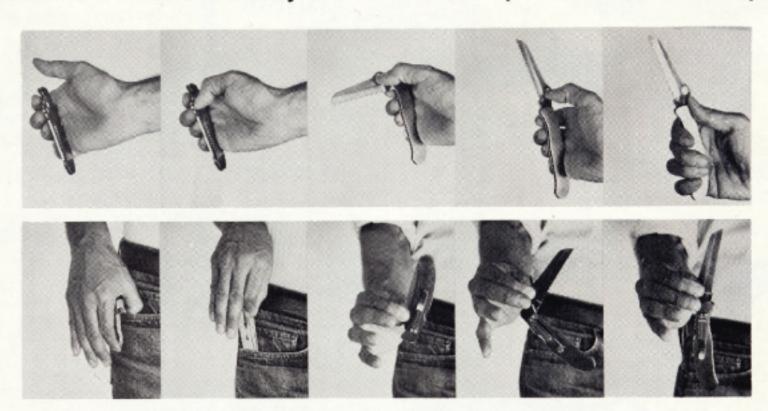
Spyderce, Inc.

# **Value**

VALUE is apparent in every facet; our G-2 Chrome-Moly Stainless is proving to be one of the best edge holders on the market today. Even our "Standard" model boasts 6-A Stainless. All parts are Stainless Steel; scales, pins, clip, screws and spring. From the tiny "Executive" to the "Police Model", each Clipit provides a fistful of performance uncommon in today's market.

# **Function**

A photo flow of the CLIPIT's ability to be drawn and opened with one hand quickly.



# Selection

#1001 Worker 25/8" Blade, Sharpened False Edge



#1002 Mariner 31/2" Sheepsfoot Blade





#1004 Executive 21/6" Drop Point Blade



#1005 Standard 25%" Skinning Blade



#1007 Police Model 37/8" Modified Clip Point Blade



## Worker



#1001 The "Worker" G-2 Stainless 2%" Clip Point Blade (Double Edged) Right or Left Handed

# Mariner



#1002 The "Mariner"
G-2 Stainless
3½" Sheepsfoot Blade
Serrated or Non-Serrated
Right or Left Handed

### Hunter



#1003 The "Hunter"
G-2 Stainless
2%" Drop Point Blade
Serrated or Non-Serrated
Right or Left Handed

### Executive



#1004 The "Executive"
G-2 Stainless
21/8" Drop Point Blade
Serrated or Non-Serrated
Right or Left Handed

## Standard



#1005 The "Standard" 6-A Stainless 2%" Skinning Blade Serrated or Non-Serrated Right or Left Handed

# **Police Model**



#1007 The "Police Model" G-2 Stainless 3%" Modified Clip Point Serrated or Non-Serrated Right or Left Handed

# **CALL NOW**

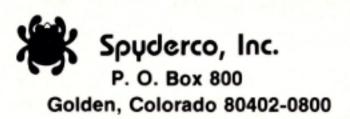
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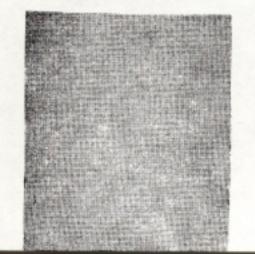
# SINGLE-HANDED:

# CLIPIT

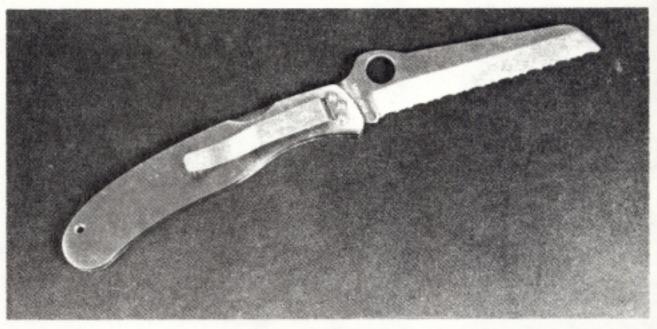
The blade's ability to cut cleanly is nothing less than spectacular . . .

STAFF EVALUATION





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The Clipit's clip eliminates need for a sheath, and secures the knife in pocket, boot, purse or belt.

new family of knives is being introduced in the U.S. survivalist marketplace. These slim lock-open folders carry the name "Clipit." Manufactured of special stainless steel by Seki in Japan, the Clipit knives are distributed in the U.S. by Spyderco, Inc., of Golden, Colorado.

The U.S. patented Clipit array comprises 18 models, including left- and right-hand 2-5/8-inch straight blade "Worker," 3-1/2-inch serrated "Mariner," 2-5/8-inch "Hunter" drop-point with either straight or serrated edge, 2-1/8-inch "Clipete" drop-point with choice of straight or serrated blade, and a 2-5/8-inch Economy blade with serrated or straight edge. Prices range from \$24.95 to \$49.95, suggested retail.

All Clipit knives, with exception of the Economy series, are made of polished "G-2" stainless steel developed by Hitachi in Japan. Base steel is alloyed with percentages of elements as follows: carbon 0.9, manganese 0.6, phosphorus 0.03, sulpher 0.02, silicon 0.37, chromium 15 to 17, and molydbenum 0.3 to 0.5. This composition, according to Hitachi, delivers top edge-holding capability and extended durability.

The clip-point, straight-edged Clipit blades feature sharpening of the upper forward false edge, permitting rapid cutting of twine, fishing line and tape. The serrated sheepsfoot blade models do not have this feature. All Clipit knives are fitted with spring steel clips on either right- or left-hand side of their scales for ease of carrying and opening on a particular side with a particular hand. The clip eliminates need for a sheath or pouch, and makes possible secure positioning of the knife on a belt, in a boot, at a pocket top, or in a purse.

All Clipits, whether straight- or serratededged, display a hole in the upper part of the blade, above the choil, at the handle end of the blade. This simple feature replaces the nail nick on conventional lock-back folders, and greatly facilitates sure, rapid opening of the knife. The upward curved portion of the blade back, to the rear of the hole, serves adequately as a quillon to keep the user's fingers from sliding forward on the blade, or for exerting thumb pressue during a difficult downward cut.

With practice, using the thumb in the hole, the Clipit can be drawn, flicked open, blade locked in place, in a split-second. Clipit knives are manufactured with a front lock. Positioning of the lock thumb release forward on the handle greatly eases one-handed closing of the blade, and folding it into the handle. Truly, the Clipit can be characterized as a "one-hander."

The Clipit shown in accompanying photos is a right-hand Mariner model with a sheepsfoot serrated-edge blade. This particular model retails for \$49.95.

Survival Guide staffers carried the Clipit described above daily, using it in mundane work, from slicing open firearms delivery cartons to cutting heavy sisal fiber rope to splitting an apple for sharing around. In each use, the serrated blade's ability to cut cleanly and quickly was nothing less than spectacular. One draw of the sawtoothed blade severed the heavy 3/4-inch line, with only moderate force applied to complete the cut.

Straight-edged Clipits can be kept sharp in the conventional manner, using a Lansky or other precision honing device. Serrated models, however, must be maintained with a special sharpening device which is available from the distributor.

Additional information is available from Spyderco, Inc., P. O. Box 800, Dept. SG, Golden, CO 80402; phone (303) 279-8383.

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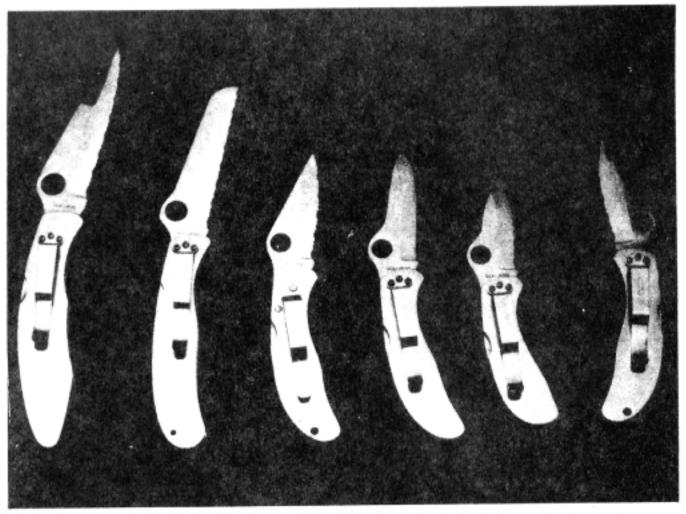


# Versatile, Utilitarian:

# The Clipits

These excellent locking pocket knives are among the best the staff has seen or tested . . .

Staff Report



Spyderco Clipit locking pocket knives are from the left. The Police model. The Mariner, the Economy, The Executive. The Clipette, and The Worker in left-handed version.

C LIPIT Folding knives from Spyderco. Inc. are hailed by their maker as "truly the beginning of the next generation of folding knives."

The staff of American Survival Guide is inclined to agree with this assessment. True, Spyderco has been a consistent advertiser with this magazine. But our endorsement of these knives is based on the experience of our regular editors, all of whom own and most of whom carry Spyderco Clipits.

The Clipit line are about as versatile and utilitarian as pocket knives can be. A wide range of styles for seemingly every purpose, high quality materials and workmanship, and the patented design allowing one-handed drawing and opening make these knives well worth their prices, which range from \$25 to \$60.

The clip by which the knife can be attached to a pocket or belt holds the knife in place until it's needed. It can then be gently tugged loose with one hand. The thumb of that one hand is then pressed against the approximately half-inch-

diameter hole at the base of the blade and the blade is flicked open in one motion, locking in place. The knives can be ordered for right- or left-handed users.

Spyderco's G-2 Chome-Moly Stainless or even the economy 440 stainless steel models are really sharp—as sharp or more so than any out-of-the-box knives ASG's staff has ever handled. And these knives hold their edges. The Worker, The Mariner, The Hunter, The Police model—all these and others the staff has seen and tested are about the finest such knives the staff has worked with. Spyderco has many models, and some new ones also should be on the market about now.

The firm also makes and markets many kitchen knives and unique ceramic "V" sharpening devices. The ASG staff has tested and found quite effective the "Tri-Angle Sharpmaker" which sells for \$39.95.

For more information or ordering, contact Spyderco, Inc., Dept. ASG, P.O. Box 800, Golden, CO 80402; phone (303) 279-8383. ●

# PRACTICAL SAILOR®

Volume 11, Number 10

\$2.50

May 15, 1985

# A Knife of Interest

Every week items show up in the PS editorial offices that remain a mystery until we find a covering letter that explains them. Usually they are things someone wants us "to take a look at."

Then there is the occasional "over the transom" offering that catches our attention. One such is the Spyderco "Clipit" knife that strikes us as one of the better sailing knives we have seen.

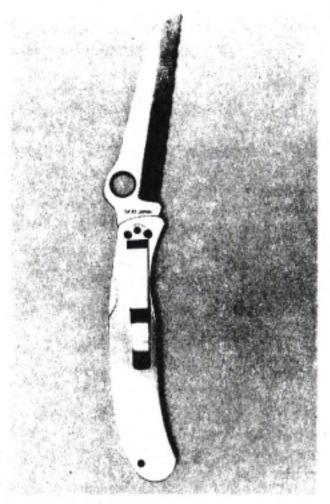
The one we looked at (wore, played with, tested, abused, and decided we now own) is the right hand Mariner with a serrated edge intended for offshore and dock workers; variations on the same theme (straight edge, pointed blade, left hand, smaller and cheaper) are also available. All have wholly stainless steel components and, if

MARIANEM

the one we have is any indication, enough ruggedness to withstand typical boat use.

The blade locks open, depressing a recessed lever with the thumb being necessary to close it, a feature we want in a pocket knife aboard a boat. At the same time the blade is easy to extend, further helped by the provision for tying a lanvard to the blade.

Another virtuous feature is the clip by which the knife can be attached at pocket or belt. The clip is firmly sprung; we could not



The Spyderco "Mariner" has an overall length open of 8½ " and can be worn clipped to a belt or pocket

dislodge the knife by any normal body contortions despite the grim determination by one editor to "prove" his notion that the knife would never stay attached.

But what impressed us most of all was the simple test we did to see how effective the knife is at severing rope. The rope we used was a piece of ½" braided Dacron, the same type that seldom can be cut with fewer than several passes with even a well honed straight edge sailing knife. The Clipit blew it away in one quick, short and not particularly vigorous pass.

The Clipit knives range in price from \$25 (the "Economy") to \$50 (the "Mariner"); not cheap, but comparable to other "quality" knives on the market. We're told that a version specifically for sailors with a marlin spike and a shackle opener is "on the drawing board" for introduction next year. For information contact Spyderco, Inc. (Box 800, Golden, CO 80402, (303) 279-8383).

The Chandlery is a close look at products, both new and not so new, of interest to the sailor. Unless otherwise noted, specifications, price and an edited description are as provided by the manufacturer. Comments and opinions are strictly those of The Practical Sailor and are made independently of what the manufacturer may think of his product. The Practical Sailor encourages readers to comment on products with which they have had experience: we will pass on those comments as space permits.



# P.O. BOX 800, GOLDEN, COLORADO, U.S.A. 80402 - 0800 INSIDE COLORADO (303) 279-8383-OUTSIDE COLORADO (800) 525-7770

# 1 January 1986

# Dear Customer,

models except the "Standard", which uses AUS 6-A. Our Kitchen knives, Filet that we have elected to use in our knives were selected for their Meat Packing knives use MBS-26. We are sure you will be pleased cut extremely well for a long time. Our "Clipit" folders use G-2 in all with performance of these steels. The steels knives and ability to

# Chemical Composition Comparison %

Element		MBS-26	<b>G-2</b>	AUS 6A	13	D-2	W-2	440-C	154-CM	RS-30
Carbon	0	0.85/1.00	06:0	0.65	0.00	1.50	1.00	1.00/1.20	1.02/1.05	1.00/1.12
Manganese	(Mn)	0.30/0.60	09.0	1.00	1.35/1.60	0.25/0.40	0.35	0.50/1.00	09.0	0.50
Phosphorus	9	0.04	0.03	0.04	1	ı	ı	1	0.03	0.04
Sulpher	(S)	0.01	0.02	0.03	1	. 1	1	ľ	0.03	0.015
Silicon	(Si)	0.65	0.37	1:00	0.35	0.30/0.50	0.30	0.40/1.00	0.25	1.00
Chromium	C	13./15.	15./17.	14./17	0.50	12.0	ı	17./18.	14.0	12.5/14.5
Molybdenum	(Mo)	0.15/0.25	0.30/0.50	ı	1	0.80/1.00	1	0.75	4.00	0.40/0.55
Nickel	(iz	1	1	0.49		1	ı	1	ı	ı
Vanadium	3	1	1	1	1	0.90	0.20	1	ı	0.15/0.25
Tungsten	3	1	1	ı	0.50	1	1	1	1	1

			-9-2
MODEL# 1001 "Worker" Wholesale 22.48	Suggested Retail 44.95	Quantity	Extension
	DESCRIPTION		
0/61	Right Hand Model, Straight Edge		
The state of the s	Right Hand Model, Serrated Edge		
#1001 The "Worker" has — 2-%" Modified Clip point. Sharpened False edge.	Left Hand Model, Straight Edge		
Serrated edge or straight edge. Right Hand of Left Hand model.	Left Hand Model, Serrated Edge		
MODEL# 1002 "Mariner" Wholesale 27.48	Suggested Retail 54.95	Quantity	Extension
	DESCRIPTION		
MARINER (E)	Right Hand Model, Straight Edge		
(anamanananana) (b)	Right Hand Model, Serrated Edge		
#1002 The "Mariner" has — 3-1/2" Sheepsfoot blade.	Left Hand Model, Straight Edge		- 30
Serrated edge or straight edge. Right Hand or Left Hand model.	Left Hand Model, Serrated Edge		
MODEL# 1003 "Hunter" Wholesale 22.48	Suggested Retail 44.95	Quantity	Extension
	DESCRIPTION		
	Right Hand Model, Straight Edge		
	Right Hand Model, Serrated Edge		
#1003 The "Hunter" has — 2-5/8" Drop point blade.	Left Hand Model, Straight Edge		
Serrated edge or straight edge. Right Hand or Left Hand model.	Left Hand Model, Serrated Edge		
MODEL# 1004 "Executive" Wholesale 20.48	Suggested Retail 40.95	Quantity	Extension
	DESCRIPTION		
	DESCRIPTION  Right Hand Model, Straight Edge Right Hand Model, Straight Edge Left Hand Model, Serrated Edge Left Hand Model, Serrated Edge Left Hand Model, Straight Edge Left Hand Model, Straight Edge Right Hand Model, Straight Edge Right Hand Model, Straight Edge Right Hand Model, Straight Edge Left Hand Model, Straight Edge Right Hand Model, Straight Edge Left Hand Model, Straight Edge Right Hand Model, Straight Edge Left Hand Model, Straight Edge Right Hand Model, Straight Edge		
	Right Hand Model, Serrated Edge		
#1004 The "Executive" has —2-1/8"  Drop point blade.	Left Hand Model, Straight Edge		
Serrated edge or straight edge. Right Hand or Left Hand model.	Left Hand Model, Serrated Edge		
MODEL# 1005 "Standard" Wholesale 14.98	Suggested Retail 29.95	Quantity	Extension
	DESCRIPTION		
0000	Right Hand Model, Straight Edge		
	Right Hand Model, Serrated Edge		
#1005 The "Standard" has — 2-%" Skinning blade.	Left Hand Model, Straight Edge		
Serrated edge or straight edge. Right Hand or Left Hand model.	Left Hand Model, Serrated Edge		
MODEL# 1007 "Police Model" Wholesale 32.98	Suggested Retail 65.95	Quantity	Extension
	DESCRIPTION		
the latest	Right Hand Model, Straight Edge		
	Right Hand Model, Serrated Edge		
#1007 The "Police Model" has — 3-%" Modified Clip Point	Left Hand Model, Straight Edge		
Serrated edge or straight edge. Right Hand or Left Hand model.	Left Hand Model, Serrated Edge		
MODEL 1006 "Yachtsman" Available in 1986		8.1.1.1	



### P.O. BOX 800 GOLDEN, COLORADO 80402 - 0800 INSIDE COLORADO (303) 279-8383

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YOUR ORDER NO. DATE SH		IPPED SHIPPED VIA		F.O.	F.O.B. POINT		TERMS	
	Mod	del#	Description		Suggested Retail	Wholesale Less 50%	Quantity Ordered	Extension
	110	01	10½" BREAD KNIFE 1" wide ¾ single step se Cutting bread, cakes, pas		22.00	11.00		
	110	)2	9½" COOK'S KNIFE 1¾" wide For: Slicing, Chopping, ge	neral cooking	24.00	12.00		
	110	3	8" CARVING KNIFE 11/4 wide For: Carving, slicing, chop general cooking.	ping,	20.00	10.00		
	110	)4	6½ UTILITY KNIFE  1½"wide  2 step serration (1/4" & 1/1 General cooking, stringy, t difficult to cut items.	6") For: ough and	15.00	7.50		
	110	)5	4½" PARING KNIFE 1" wide For: Paring, small choppingeneral cooking.	ng,	9.50	4.75		
	110	06	6" FILET KNIFE (flexible) 3/4" wide For: Fileting, de-boning, a cleaning of fish	nd general	15.00	7.50		
	1106	-SH	SHEATH For: Filet Knife		3.00	1.50		2547
	110	7	6" BONING KNIFE (Semi- 34" wide For professional de-bonin cleaning of Meat and Fish	g, fileting,	19.00	9.50		
	110	8	6½" SANTOKU 2¼" wide For slicing, chopping, gen NOT FOR CLEAVING.	eral cooking	24.00	12.00		
	1110	-6	HARDWOOD BUTCHER B For: 6 piece set	LOCK	35.00	17.50		
	111	1	6 PIECE SET BUTCHER B With 6 piece Knives Exclude 1107 & 1106-SH		129.00	64.50		
	120	)1	240mm (9¼") SUSHI KN High Carbon Steel (NOT S For preparation of Sushi		42.00	21.00		
	120	2	270mm (10¼") SUSHI K High Carbon Steel ( NOT For preparation of Sushi		46.00	23.00		



P.O.BOX 800

GOLDEN, COLORADO 80402-0800 INSIDE CO. (303) 279-8383, OUTSIDE CO. (800) 525-7770

### CERAMIC "V" SHARPENERS

INSIDE CO. (303) 279-8383, OUTSI	IDE CO. (800)	525-7770 CENAIVIC V SI	MARTENI	-no		
\ /	Model#	Description	Suggested Retail	Wholesale Less 50%	Quantity Ordered	Extension
	104MF	Crock Stick Sharpener. Wood Base. 2 Medium Grit Rods. 2 Fine Grit Rods. Rods are 5/16" x 9"	23.95	11.98		
V	104M-1	Crock Stick Replacement Rod, Medium Grit 5/16"x9"	5.95	2.98		
71	104F-1	Crock Stick Replacement Rod, Fine Grit 5/16"x9"	5.95	2.98		
17	105M	"Fold-A-V Knife Sharpener Lexan structure - 2 Medium Grit (grey) Rods 5" x 1/4" Leather carrying pouch	15.95	7.98		
N.	105M-1	"Fold-A-V" Replacement Rod (each)	5.45	2.72		
	203DX	"Tri-Angle Sharpmaker" Deluxe - includes: ABS base - 2 fine grit triangles (white), 2 medium grit triangles (grey) 7" x ½". Instruction book, 2 Diamond coated Speed Sleeves- Leather carrying case, two button close.	65.00	32.50		
XI	203MF	"Tri-Angle Sharpmaker" ABS Base 2 Fine Grit Triangles (white) and 2 Medium Grit Triangles (grey) 7" x ½". Instruction Book, Plastic carrying case.	34.95	17.48		
	203M	"Tri-Angle Sharpmaker" ABS Base - 2 Medium Grit Triangles (grey) 7" x ½". Instruction Book. Plastic carrying case.	22.95	11.48		
	203F	"Tri-Angle Sharpmaker" ABS Base - 2 Fine Grit Triangles (white). 7" x ½" Instruction Book. Plastic carrying case.	22.95	11.48		
	203DS	"Speed Sleeves" - One Pair of Diamond Coated Sleeves for Tri-Angle Sharpmaker.	29.95	14.98		
	203M-1	"Tri-Angle" Replacement Triangle Medium Grit (grey)(each)	8.95	4.48		
	203F-1	"Tri-Angle" Replacement Triangle Fine Grit (white)(each)	8.95	4.48		
	203LC-1	Leather carrying case for "Tri-Angle" Sharpmaker - Separate sections for each part. Leather tie close.	8.95	4.48		
	203LC-2	Leather carrying case for "Tri-Angle" Sharpmaker - 3 separate sections for parts Two Button close	7.95	3.98		

CEDAMIC STONE SHADES							
CERAMIC STONE SHAPES							
	Model#	Description	Suggested Retail	Wholesale Less 50%	Quantity Ordered	Extension	
	106M-1	5/16"x9" Medium Grit Rod, ends cut 90°. Not for Crockstick.	5.95	2.78			
	301VF	Very Fine Grit Bench Stone - 2" x 4" x ½" white stone ground flat to .0005. Custom Redwood Box	24.95	12.48			
	302M	Medium Grit Bench Stone (grey) 2"x8"½" Custom Industrial Plastic Box.	19.95	9.98			
	302F	Fine Grit Bench Stone - White 2"x8"x½". Custom Industrial Plastic Box.	19.95	9.98			
	303MF	"Double Stuff" Pocket Stone 1" x 5" x¼". Fine Grit (white) on one side, Medium Grit (grey) other side. Leather carrying case.	14.95	7.48			
	303M	1"x5"x1/a" Pocket Stone - Grey, Medium Grit. With Leather carrying case.	7.79	3.98			
	303F	1"x5"x1/8" Pocket Stone - Fine Grit (white), with Leather carrying case.	7.79	3.98			
	304M	1"x5"x¼"Pocket Stone - Medium Grit (grey). Leather carrying case.	9.98	4.98			
	305M	1¼"x 3" x ¼" Pocket Stone - Medium Grit (grey). Short Stuff. Leather carrying case	7.95	3.89			
	400F	Four Ceramic Files Fine Grit - White 1/4" x 5" — 1 Rod, 1 Square 1 Triangle 1 Slip Stone 5" x .480 with Leather carrying case	25.95	12.98			
	400F-1R	Ceramic File Replacement Rod Fine Grit White	5.95	2.98			
	400F-1T	Ceramic File Replacement Triangle Fine Grit White	5.95	2.98			
	400F-1S	Ceramic File Replacement Square Fine Grit White	5.95	2.98			
	400F-1SP	Ceramic File Replacement Slip Stone Fine Grit White	9.95	4.98			