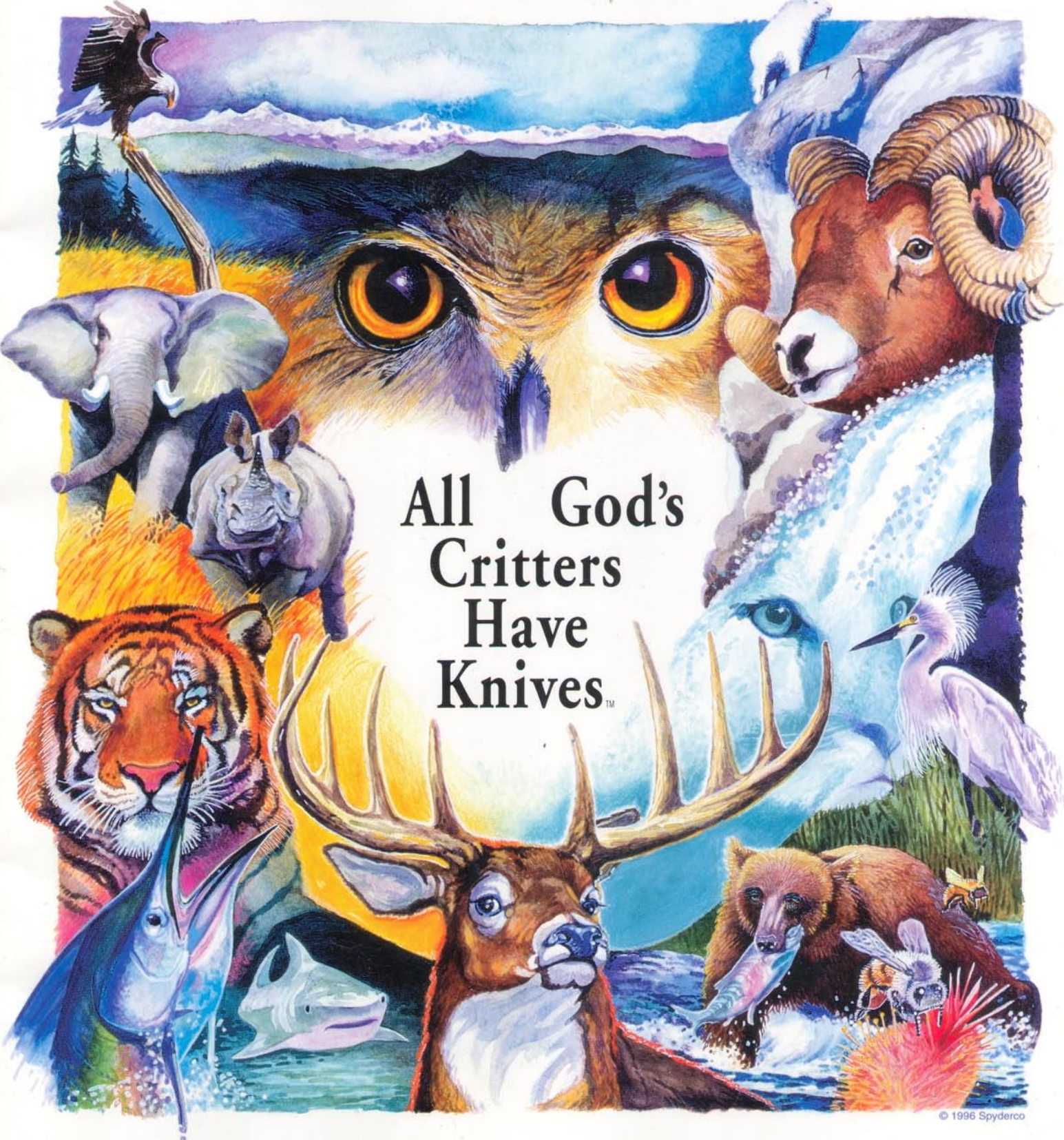


SPYDERCO

T H I N K A B O U T I T



All God's
Critters
Have
Knives™

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Welcome to the World of Spyderco®

This catalog explains Spyderco products, history and philosophies, as well as providing you and your crew with the knowledge to enhance product presentation.

Spyderco introduced its CLIPIT Worker model in 1981, marking the first in a series of Spyderco designs with original features that have since become industry standards worldwide. This model was the first production knife to feature the clothing clip, the Spyderco Trademark Round Hole (the hole allows for one-hand opening), and right- and left-hand versions. The revolution continued in 1982 with Spyderco's second production knife, the CLIPIT Mariner, the world's first successful *serrated* folding knife.

After over twenty years in business, Spyderco still develops high-quality functional tools based on these original innovations. In fact, we not only research and develop *new* cutlery items, we continuously work to improve *existing* designs for our diverse markets. The Spyderco business team operates for the betterment of everyone in the business chain, including vendors, custom collaborators, dealers, end-line users, crew members, and owners. Above all, our company philosophy is to extend our best effort to conduct business in an honest, fair and proper manner.

Spyderco realizes that good fortune must be shared to be effective. With that, we look forward to a long-lasting relationship with you and your company. Thank You.

The Spyderco Crew

Code Key

Example: C10SBK

C = CLIPIT, 10 = Model Number, S = SpyderEdge, BK = Black

BRAND/MAKERC = CLIPIT, GS / TA = G. Sakai, K = Pro Culinare, MK = Moki, SO = Solo

EDGE CONFIGURATION ..P = PlainEdge, S = SpyderEdge, PS = PlainEdge/SpyderEdge Combination

HANDLE COLORBK = Black, BL = Blue, OR = Orange, RD = Red, YL = Yellow

HANDLE MATERIALG = G-10, ST = Stag

CERAMICSC = Cordura Carrying Case, DS = Diamond Speed Sleeves, F = Fine Grit (WHITE),
M = Medium Grit (Gray), UF = Ultra-Fine Grit (White), 1 = Single Stone

MISCELLANEOUSBT = Thumb Stud, CP = Clam Pack, E = Exotic Steel, FB = Fixed Blade,
L = Left-Handed Model



= Tip-Up Carry



= Tip-Down Carry

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Blak-Ti, Cordura, CPM, Crucible, Kevlar, KRATON, Kydex, Linerlock, Micarta, Santoprene, TUFAM, & 440V are registered trademarks of their respective holders.

Michael Walker is the inventor of the ball bearing detent that is used to keep the blade in a Linerlock closed. H. McBurnette and Al Mar are credited with the positive front lock design.

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Across the Years...

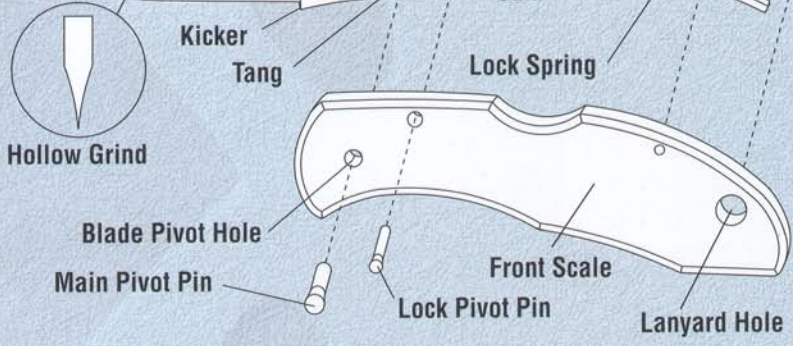
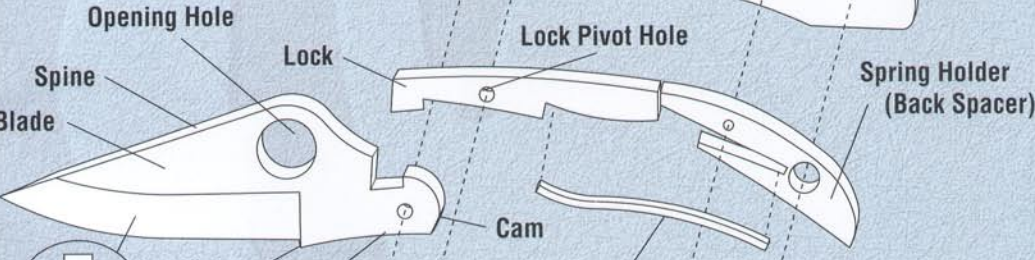
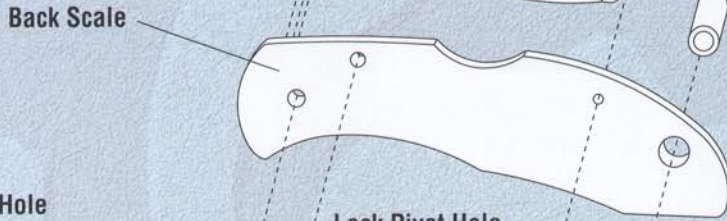
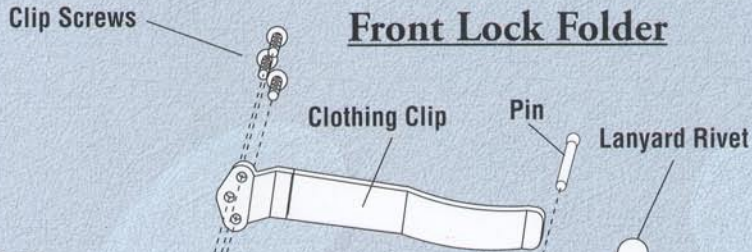
- 1978* Sharpeners
- 1981* Kitchen Sharps, C01 Worker
- 1982* C02 Mariner
- 1983* C03 Hunter, C04 Executive
- 1984* C05 Standard, C07 Police Model
- 1987* C08 Harpy, C09 CoPilot
- 1988* 2001 Pre-Diver, 2002 Probe
- 1989* 3001 Mini Mariner, 3002 Spyderkey (Hummingbird), C07A Police Model (Aluminum), Embellishing by Yellow Horse on C03, C07 & C09, Embellishing by Santa Fe Stone Works on C01, C04, C07 & C09
- 1990* C10 Endura, C11 Delica, C15 Bob Terzuola (Aluminum), C14 Rescue, LBK LadyBug, 2003 Mini Probe, C12 Civilian
- 1991* C13 Pro-Hunter (Pro-Venator), C16 Wayne Goddard, SO01 Solo
- 1992* C07TI Police Model (Titanium), SO02 Solo, C01BK Worker (Blak-Ti), C07BK Police Model (Blak-Ti), C17 Catcherman, C18 Wayne Goddard Jr., Embellishing by G. Blanchard on C07 & C13
- 1993* C01COM Evolution Edition, C21 Merlin, C01ATU Worker (TUFRAM), C20 Baby Wayne Goddard, C07ATU Police Model (TUFRAM), C26 Snap-It, C19 Bob Terzuola Jr. (Aluminum), C24 Black Hawk (Aluminum)
- 1994* C09ATU CoPilot (TUFRAM), C28 Dragonfly, C22 Michael Walker, C29 Cricket, C27 Jess Horn, C25 Frank Centofante (Aluminum), C15G Bob Terzuola (G-10), C19G Bob Terzuola Jr. (G-10)
- 1995* C23G Renegade (G-10), C24G Black Hawk (G-10), C30 Remote Release, C32 Spur, C33 Pro-Grip, SO03 Solo (fiberglass-reinforced nylon resin), C03 Hunter (Modified), FB01 Bill Moran Featherweight, C34 Jess Horn II
- 1996* C28 Dragonfly (Modified), C35 "Q", C36 Military Model, C37 Michael Walker Lightweight, C42 Howard Viele, C43 Delica II, CX01 CLIPIT Experimental I, KX01 Kitchen Experimental I, KX02 Kitchen Experimental II
- 1997* C38 Jess Horn Lightweight, C41 Native, C40 Jot Singh Khalsa, C25 Frank Centofante (Modified), C47 Endura II, C08G Harpy (G-10), C07G Police Model (G-10), C12G Civilian (G-10), C16BK Wayne Goddard Lightweight, C29BK Cricket Lightweight, CX02 CLIPIT Experimental II, C48 Tim Wegner, C52 Calypso Jr., C28 Dragonfly (Stainless Steel)

...with Spyderco

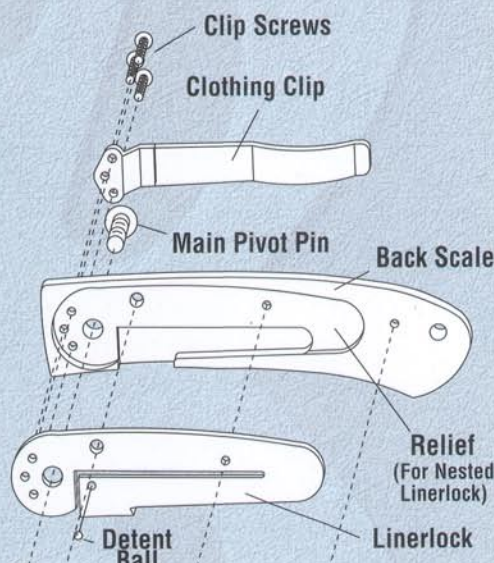


Anatomy of a Spyderco Knife*

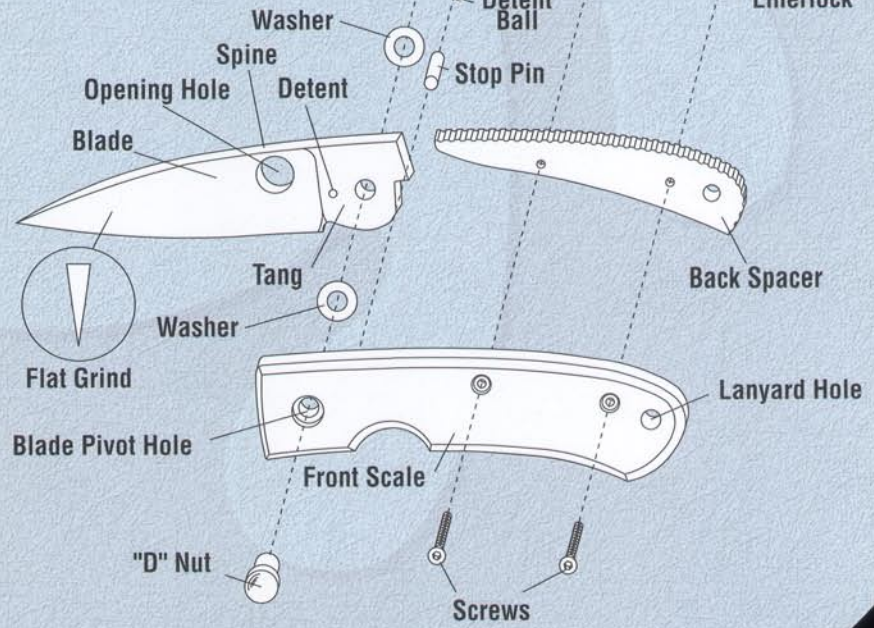
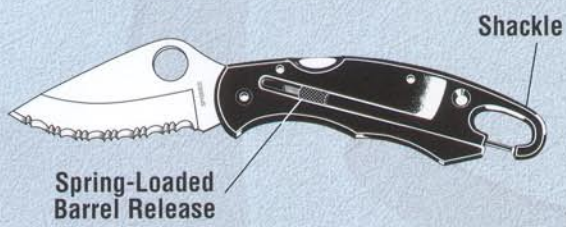
Front Lock Folder



Linerlock Folder



Alternate Attachment Folders



* Does not represent every Spyderco model.
For illustration purposes only; Spyderco's warranty does not cover products which have been disassembled.

Elements Information

- | | |
|---|---|
| <p>CARBON (C)</p> <ol style="list-style-type: none"> Increases edge retention and raises tensile strength Increases hardness and improves resistance to wear and abrasion <p>CHROMIUM (CR)</p> <ol style="list-style-type: none"> Increases hardness, tensile strength and toughness Provides resistance to wear and corrosion <p>COBALT (Co)</p> <ol style="list-style-type: none"> Increases strength and hardness and permits quenching in higher temperatures Intensifies the individual effects of other elements in more complex steels <p>COPPER (Cu)</p> <ol style="list-style-type: none"> Increases corrosion resistance Increases wear resistance <p>MANGANESE (Mn)</p> <ol style="list-style-type: none"> Increases hardenability, wear resistance and tensile strength De-oxidizes and de-gasifies to remove oxygen from molten metal In larger quantities, increases hardness and brittleness | <p>MOLYBDENUM (Mo)</p> <ol style="list-style-type: none"> Increases strength, hardness, hardenability, and toughness Improves machinability and resistance to corrosion <p>NICKEL (Ni)</p> <ol style="list-style-type: none"> Adds strength, hardness and corrosion resistance <p>PHOSPHOROUS (P)</p> <ol style="list-style-type: none"> Improves strength, machinability and hardness Creates brittleness in high concentrations <p>SILICON (Si)</p> <ol style="list-style-type: none"> Increases yield strength Increases tensile strength De-oxidizes and de-gasifies to remove oxygen from molten metal <p>SULPHUR (S)</p> <ol style="list-style-type: none"> Improves machinability when used in minute quantities <p>TUNGSTEN (W)</p> <ol style="list-style-type: none"> Adds strength, toughness and hardness <p>VANADIUM (V)</p> <ol style="list-style-type: none"> Increases strength, hardness and resistance to shock impact Retards grain growth |
|---|---|

Steel Chart

ALLOYS* STEELS*	GIN-1(G-2)	ATS-34	ATS-55	AUS-6 (6A)	AUS-8 (8A)	AUS-10 (10A)	CPM 420V**	CPM 440V**
CARBON	0.90	1.05	1.00	0.55-0.65	0.70-0.75	0.95-1.10	2.20	2.15
CHROMIUM	15.50	14.00	14.00	13.00-14.50	13.00-14.50	13.00-14.50	13.00	17.00
COBALT	-	-	0.40	-	-	-	-	-
COPPER	-	-	0.20	-	-	-	-	-
MANGANESE	0.60	0.40	0.50	1.00	0.50	0.50	-	0.40
MOLYBDENUM	0.30	4.00	0.60	-	0.10-0.30	0.10-0.30	1.00	0.40
NICKEL	-	-	-	0.49	0.49	0.49	-	-
PHOSPHORUS	0.02	0.03	-	0.04	0.04	0.04	-	-
SILICON	0.37	0.35	0.40	1.00	1.00	1.00	-	0.40
SULPHUR	0.03	0.02	-	0.03	0.03	0.03	-	-
TUNGSTEN	-	-	-	-	-	-	-	-
VANADIUM	-	-	-	0.10-0.25	0.10-0.25	0.10-0.25	9.00	5.50

ALLOYS* STEELS*	VG-10	MBS-26	440A	440B	440C	440XH (Stainless D-2)	425 MODIFIED	BG-42
CARBON	0.95-1.05	0.85-1.00	0.60-0.75	0.75-0.95	0.95-1.20	1.60	0.54	1.15
CHROMIUM	14.50-15.50	13.00-15.00	16.00-18.00	16.00-18.00	16.00-18.00	16.00	13.50	14.50
COBALT	1.30-1.50	-	-	-	-	-	-	-
COPPER	-	-	-	-	-	-	-	-
MANGANESE	0.50	0.30-0.60	1.00	1.00	1.00	0.50	0.35	0.50
MOLYBDENUM	0.90-1.20	0.15-0.25	0.75	0.75	0.75	0.80	1.00	4.00
NICKEL	-	-	-	-	-	0.35	-	-
PHOSPHORUS	0.30	0.04	0.04	0.04	0.04	-	-	-
SILICON	0.60	0.65	1.00	1.00	1.00	0.40	0.35	0.30
SULPHUR	-	0.01	0.03	0.03	0.03	-	-	-
TUNGSTEN	-	-	-	-	-	-	-	-
VANADIUM	0.10-0.30	-	-	-	-	0.45	-	1.20

ALLOYS* STEELS*	0-1	SANDVIK-12C27	W-2	154CM	1095	5160	52100
CARBON	0.85-1.00	0.60	0.85-1.50	1.05	0.90-1.03	0.56-0.64	1.10
CHROMIUM	0.40-0.60	13.50	0.15	14.00	-	0.70-0.90	1.50
COBALT	-	-	-	-	-	-	-
COPPER	-	-	-	-	-	-	-
MANGANESE	1.00-1.40	0.40	0.10-0.40	0.50	0.30-0.50	0.75-1.00	0.35
MOLYBDENUM	-	-	0.10	4.00	-	-	-
NICKEL	-	-	0.20	-	-	-	-
PHOSPHORUS	-	-	-	-	0.04	0.035	-
SILICON	-	0.40	0.10-0.40	0.30	-	0.15-0.30	0.35
SULPHUR	-	-	-	-	0.05	0.04	-
TUNGSTEN	0.40-0.60	-	0.15	-	-	-	-
VANADIUM	0.30	-	0.15-0.35	-	-	-	-

*GIN-1 (Gingami 1) is the accurate manufacturer's reference name for this steel. GIN-1 is also known as G-2.
 **The process used to manufacture particle metallurgy permits unusually high carbon and vanadium content.



Materials A to Z

- ABS (ACRYLONITRILE-BUTADINE-STYRENE)** is a black thermosetting plastic with high impact strength and resistance to heat, water and chemicals.
- ANODIZING** is an electro-chemical coating that alters appearance and enhances texture.
- CARBON FIBER** is a graphite woven laminate that is made of epoxy-coated carbon fiber and provides light weight and high tensile strength.
- CORDURA** is a light weight, high-tenacity nylon fiber material that provides superior durability and wear resistance.
- EVIRINA** is a durable synthetic material that closely emulates ivory.
- G-10** is an epoxy-filled woven "E" glass composite reinforced with glass fiber that provides exceptional strength and resistance in extreme conditions.
- JIGGED BONE** is formed of animal bone that has been textured.
- KEVLAR** is formed of synthetic reinforcing fibers and provides stiffness, high tensile strength, light weight, and high abrasion resistance.
- KRATON** is a black thermoplastic rubber polymer used as a flexible inlay to enhance grip.
- MICARTA** is a linen or paper fabric with epoxy resin laminate that provides light weight, durability and visual appeal.
- SANTOPRENE** is a colorable, flexible rubber polymer used as an inlay to enhance grip and appearance.
- SERMOLLAN** is a durable rubberized plastic used for secure grip.
- STAG** is animal antler.
- TITANIUM** is a non-ferrous metal used for its high tensile strength, light weight and corrosion resistance.
- TITANIUM CARBONITRIDE (BLAK-Ti)** is a thin (3 micron) coating that provides a black finish.
- TUFRAM** is a synergistic infusion of polymeric particles interlocked with aluminum for high surface resistance to scratch, abrasion, and corrosion.
- 300 SERIES STAINLESS STEEL** is an assortment of durable and rust-resistant steels.
- 6061-T6 ALUMINUM** is a light weight, heat-treatable high grade aluminum with excellent tensile strength and corrosion resistance.

Steel Production and Properties

The following provides a very brief overview of steel treatment and properties:

By definition, steel is a combination of iron and no more than 2% carbon. Steel is alloyed with various other elements that combine to produce special properties. Once a particular **alloy₁** combination (or steel type) is selected, specific procedures are used to maximize the unique qualities required for that steel to perform. Generally speaking, the process for converting a steel alloy into a premium knife steel is **heat treating₂**.

Heat treatment is the most important stage in the evolution of an alloy into a performance knife steel. The first step in the heat treatment process is to reach a **critical temperature₃**. This temperature is held for a specific amount of time (depending on the steel being hardened) and causes the steel to become **austenitized₄**. Heat treatment is one of many factors that determines the **grain size₅** of the steel (a fine grain structure is more desirable for knife blades because it improves edge retention and enhances blade finish).

Next, the steel is **quenched₆** to achieve its maximum level of **hardness₇**. At this point, the steel is too hard and brittle for practical use and thus **tempering₈** is of key importance in bringing the steel to its ideal hardness level (different knife steels perform best at different levels of hardness). Tempering also increases edge-holding and **toughness₉** properties. When tempering, it is important to understand the interaction between hardness and toughness. An increase in hardness is accompanied by an increase in **yield strength₁₀** and **tensile strength₁₁** and a decrease in **impact strength₁₂** and **ductility₁₃**. An increase in toughness is accompanied by the opposite (i.e. an increase in impact strength and ductility and a decrease in yield strength and tensile strength). Therefore, high-impact knives such as swords or machetes would benefit from a softer blade (to avoid blade breakage), while low-impact knives such as pocket knives may benefit from a harder blade (to improve edge performance). Once tempering is complete, the final hardness of the steel can be determined using a **Rockwell Test₁₄**.

For more detailed information on the above processes and properties, we recommend the following references that were used to compile this information: *Metallurgy Fundamentals* by D. A. Brandt (published by Goodheart-Willcox) and *Heat Treaters Guide* by P. M. Unterweiser (published by ASM).

- 1. Alloy** - a material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.
- 2. Heat Treating** - heating and cooling metal to prescribed temperature limits for the purpose of changing the properties or behavior of the metal.
- 3. Critical Temperature** - the temperature at which steel changes its structure to austenite in preparation for hardening.
- 4. Austenitized** - the basic steel structure state in which carbon is dissolved into iron.
- 5. Grain Size** - the physical size of the steel lattice structure - the actual size can vary due to many thermal and forging considerations.
- 6. Quenched** - rapidly cooled from the critical temperature using water, oil, air, or other means.
- 7. Hardness** - the resistance of a steel to deformation or penetration.
- 8. Tempering** - reheating to a lower temperature after quenching for the purpose of slightly softening the steel and making it more stress-free.
- 9. Toughness** - the ability of a material to resist shock or impact.
- 10. Yield Strength** - the point at which a steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve.
- 11. Tensile Strength** - indicated by the force at which a material breaks due to stretching.
- 12. Impact Strength** - the ability of a material to resist breakage due to a sudden force.
- 13. Ductility** - the tendency of a material to stretch or deform appreciably before fracturing.
- 14. Rockwell Test** - a measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.



Care and Warranty Edge-U-Cation

Authentic Spyderco products - the results of our best efforts - are fine-tuned from design to materials and craftsmanship. When properly maintained, these high performance tools make a worthy investment. Following the guidelines below will help ensure that your knife will take care of you when you need it most.

CARE

ALWAYS KEEP YOUR KNIFE CLEAN AND OILED. Creating a steel that will cut well over a long period of time without rusting is a very unique challenge. A knife without a sharp edge has little value, and thus our high-carbon blades are chosen foremost for spirited cutting performance and excellent edge retention. It is important to note, however, that the carbon in the steel reduces resistance to corrosion as well as providing a tough cutting edge. In other words, although the premium steels we use are stainless, they will rust if not cared for properly (rust is rarely the result of a manufacturing defect). When high performance steel is to be used in a salt water environment or around moisture in general, special care must be taken to avoid corrosion. If surface rust appears, buff the steel with a metal-polishing compound before the steel becomes pitted. Rinse salt water away with fresh water, dry your knife completely, and apply a light coat of oil or silicone to all steel parts as soon as possible. To ensure safe operation, clean both the well of the lock and the inside of the handle often using a toothpick and hot water with a mild liquid detergent. Rinse and thoroughly dry the knife, then coat all steel components with an oil or silicone lubricant. A couple of extra drops at the locking and pivot points (where the blade meets the handle) will ensure smooth action.

ALWAYS KEEP YOUR KNIFE SHARP. The longer a knife goes without edge maintenance, the more difficult sharpening becomes. In addition, a sharp knife cuts with less effort and is much safer. You can easily maintain your factory edge (plain or serrated) at home using Spyderco's Tri-Angle Sharpmaker or ProFile set, or you may return your knife to Spyderco for complimentary sharpening. If Spyderco determines that your edge is damaged beyond repair, you will be contacted by a Customer Service Representative.

WARRANTY

Each Spyderco product is guaranteed to be free from manufacturing and material defects for a period of one year from the date of your purchase. Spyderco knives are designed as cutting tools - use of your knife for any purpose other than cutting is considered abuse. Spyderco's warranty does not cover loss or damage caused by abuse, misuse, accident, neglect, disassembly, or improper sharpening.

Customer satisfaction can only be achieved by knowing and understanding customer concerns. Therefore, we will thoroughly examine and consider each warranty claim and damaged knife for warranty repair or replacement at our discretion. Please direct all customer inquires regarding warranties to our mailing address, toll free number, fax, email, or URL (below). Packages directed to Spyderco should be sent UPS or registered mail (for tracking purposes) with a complete name, UPS-deliverable street address, daytime phone number, and a description of the problem. Outbound warranty shipments from Spyderco will be returned to the dealer or retail customer as directed, and will be prepaid as a service to our customers.

Spyderco, Inc.
Attn: Customer Service
4565 N. Hwy 93
Golden, CO 80403 U.S.A.

Phone: (800) 621-1065 or (303) 279-8383
Fax: (303) 278-2229
Email: custsvc@spyderco.com
URL: <http://www.spyderco.com/>

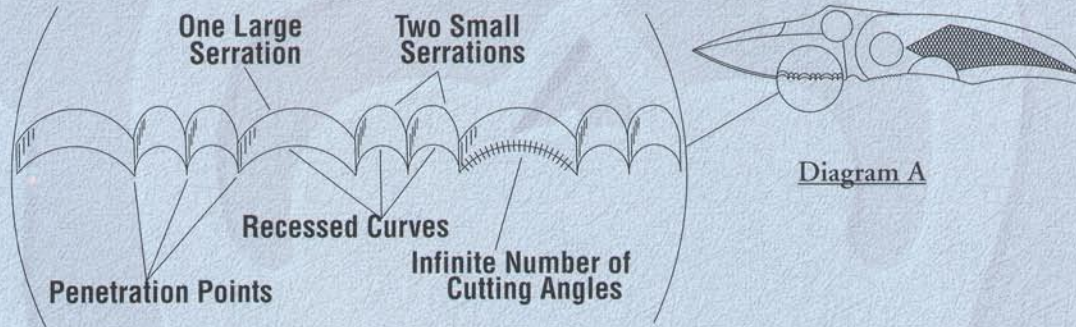
Any dispute arising from or concerning this warranty shall be finally settled by binding arbitration to be held in Denver, Colorado. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

RELEASE, ASSUMPTION OF RISK, WAIVER OF LIABILITY AND INDEMNITY AGREEMENT. By purchasing any item produced by Spyderco, Inc., the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulations regarding the purchase, ownership and use of the item. The buyer expressly agrees to indemnify and hold harmless Spyderco, Inc. for all claims resulting directly or indirectly from the purchase, ownership or use of the item in violation of applicable federal, state and local laws or regulations.

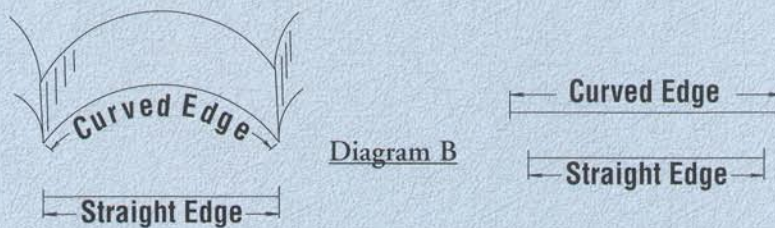


Why the SpyderEdge?

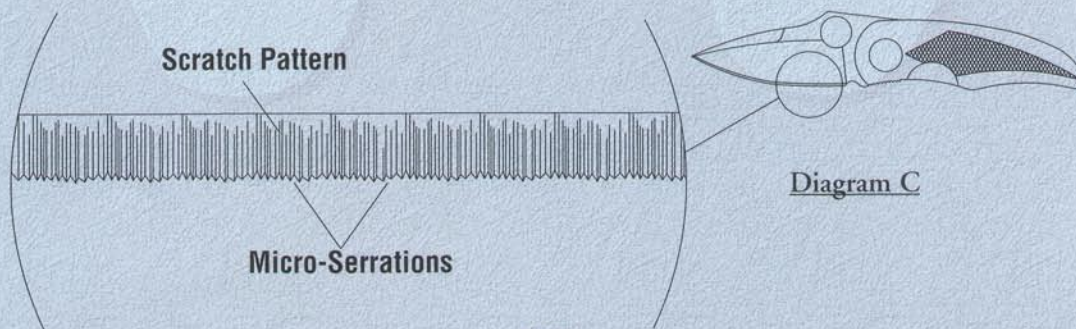
Many people have asked why Spyderco manufactures SpyderEdge blades in addition to the more traditional straight (plain) edges. First of all, **serrations improve cutting ability**. The tips of the serrations provide single point penetration and at the same time, the center of effort rotates around each serration for an infinite number of cutting angles (Diagram A). Together, these actions permit a more efficient separation of the material being cut. Second, **serrations increase the cutting edge by up to 10%**. A serration is a sharpened recessed curve along the edge of the blade, and therefore it has more linear cutting surface than a straight edge in the same space (Diagram B). Finally, **serrations improve edge retention**. The penetration points initiate the cut, easing the amount of force required by the recessed edges. These points actually help to protect the sharp inside curves that continue the cut, and thus the curves experience less wear over time.



Over the years, many variations of serrated edges have been produced. When properly sharpened, even plain edges include vertical scratch patterns with “micro-serrations” that enable the edge to cut efficiently (Diagram C). Our signature SpyderEdge incorporates a repeated pattern of one large and two small serrations (Diagram A). Also referred to as a **two-step serration**, the SpyderEdge provides what we have found to be the most efficient cutting performance in a serrated edge. Serrations work especially well for aggressive jobs such as cutting rope, seat belts, cardboard, rubber hose, and leather. When proper cutting technique is used, serrations can function equally well for fine-skilled tasks such as skinning, cutting paper and slicing (as with some foods). On the other hand, plain edges generally perform best for chores like wood carving, fileting and capping.



A common question regarding serrated blades is how to sharpen the serrations. Spyderco addressed this in 1978 with the introduction of its first cutlery product, the Tri-Angle Sharpener. The earliest effective sharpener for serrations, the Sharpener features high-alumina ceramic stones in a unique triangular shape. Still a top choice for maintaining serrated and plain edges alike, it provides an easy way for even an inexperienced user to hone an edge. The effectiveness of the Sharpener prompted Spyderco to design the first production folding knife to be offered with premium tempered steel serrations (the CLIPIT Mariner) in 1982. Spyderco continues to feature the SpyderEdge in its designs today. In fact, most manufacturers now produce their own serrations, driven by the demand for the SpyderEdge.

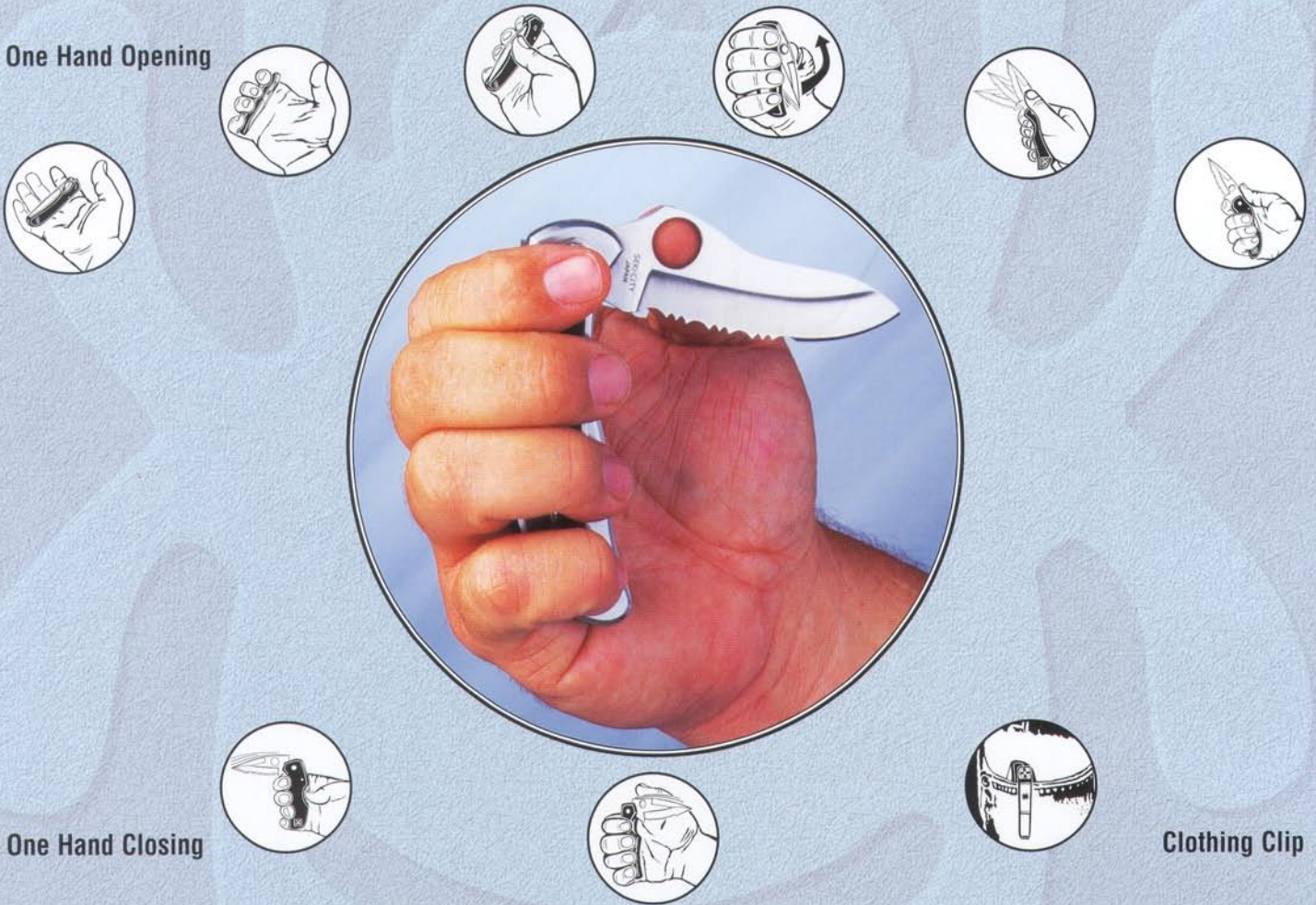


Why the Spyderco Trademark Round Hole?

The Spyderco Trademark Round Hole is a symbol of quality in the knife industry. Perhaps the most recognizable feature on a Spyderco folding knife, the hole facilitates easy opening and closing of the knife with one hand. Spyderco was the first knife company to include the round hole in its blade designs, and now other companies incorporate different hole shapes in their blades. The hole offers convenient access and maximum control while opening, as well as accommodating large, small and gloved hands.

The position of the hole in the blade allows for a continuous opening motion - the thumb rests against the hole at a comfortable distance from the palm to allow for easy rotation from the pivot point. To open the knife using the hole, place the knife in your open hand at the base of your fingers and grasp the clip side of the handle with the tips of your fingers. Rest the pad of your thumb in the hole, then gently and smoothly slide the blade away from the handle (see below). When a solid click is heard, the knife is locked in the open position (note that the blade should always be locked securely in the full open position before every use).

One Hand Opening



One Hand Closing

Clothing Clip

The hole may also be used for smooth one-hand closing. To close a folding knife that includes a front lock, simply turn the open knife in your hand so that your fingers are on the open side of the handle and your thumb rests on the lock release. Making sure that your index finger is located as high as possible on the handle, release the lock by pressing with your thumb - a gentle "flick" of the wrist may be necessary. The kick (the unsharpened portion at the base of the blade) will fall onto your index finger, protecting your hand from the cutting edge. Rotate the knife so that it is sitting at the base of your fingers with your fingertips on the clip side of the handle (the opening position). Place your thumb pad in the hole or on top of the blade spine and glide the blade safely to the closed position (see above).

Slightly different closing procedures are used with other locking mechanisms, but all require the utmost care and caution.

The hole provides other advantages in addition to easy one-hand opening and closing. In many of our models, the hole forms a hump on the top of the blade that serves as a thumb rest for increased control. The hole may also be placed between the thumb and forefinger to guide the blade during intricate cutting. Overall, the Spyderco Trademark Round Hole represents the excellence found in all Spyderco pocket cutlery.



Why the Clip?

Spyderco has been making CLIPIT folding knives since 1981 and was the first company to use the clothing clip as part of its knife designs. The clip, which is located on one side of the handle, allows for secure attachment of the knife to a pocket or other convenient location for easy access. The knife user no longer needs a sheath or holster, nor must he or she experience the "weighted-down" feel of a knife in the bottom of a pocket. If the CLIPIT is carried inside a pocket or purse, however, the clip may be used to hold money or other items. The clip also provides extra leverage when opening the knife with one hand - it is positioned to accommodate either right- or left-hand operation (or both on models with a reversible clip).



Diagram B

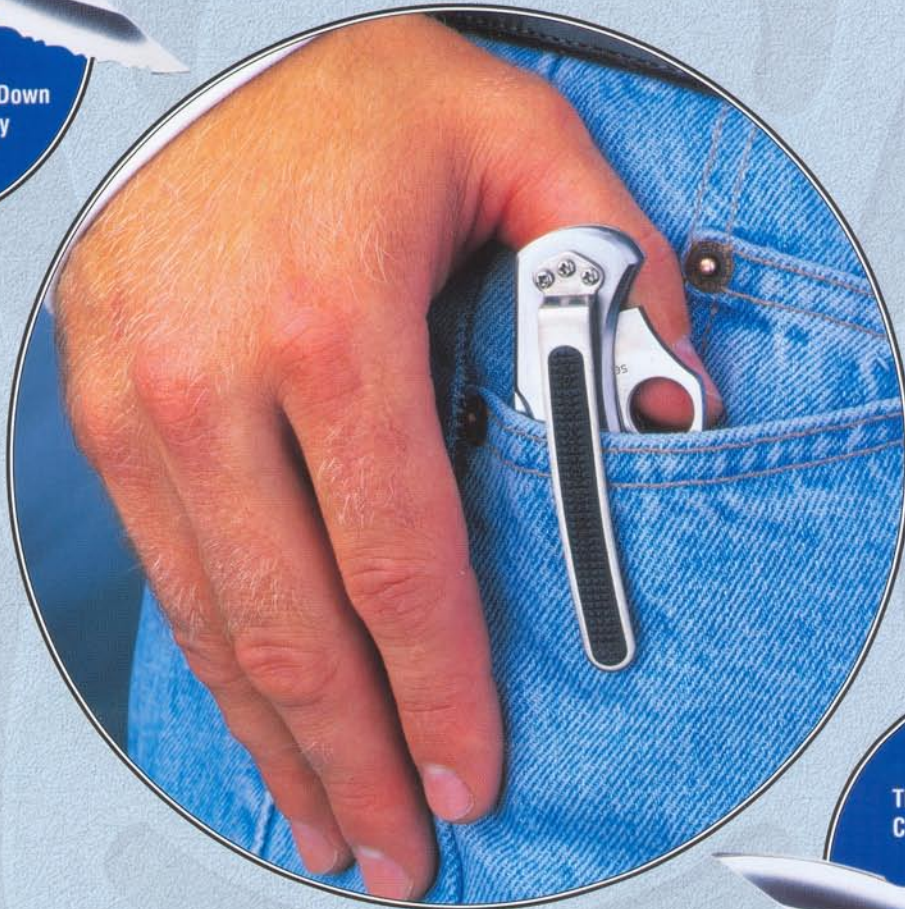


Diagram A

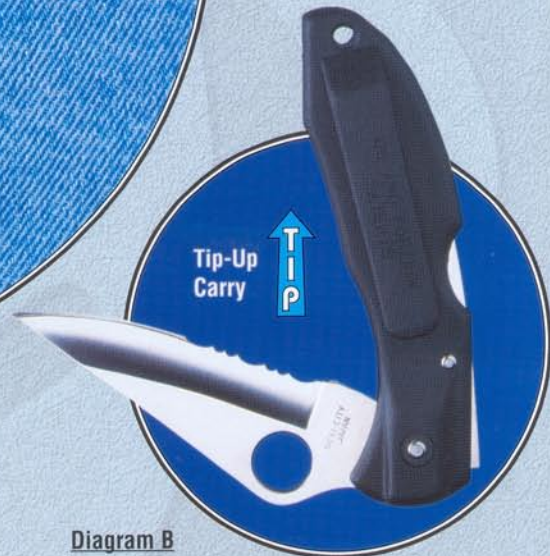


Diagram B

CLIPITs are designed to be attached to the top of the pocket such that the knife is on the inside of the pocket and the clip is on the outside (Diagram A). In this position, the knife is secure and protected and can be easily removed when needed. In addition, it sits flat along the inside of the pocket for comfortable carry regardless of knife size. Depending on clip placement, the tip of the knife blade will point either up (tip-up carry) or down (tip-down carry) (Diagram B). Carry configuration is designated based on the needs of the user and the overall knife design. Each configuration requires a different accessing technique, though both work equally well. The clothing clip is now a popular folding knife feature industry-wide, and Spyderco alone makes a wide variety of clip styles.



First we made things sharp...

Spyderco sharpening tools are made of "High Alumina Ceramic", a U.S.A. made material with the ability to cut any metal known to man. It is formed when alumina particles (synthetic sapphires) are mixed with a ceramic bonding agent. The mixture is shaped and kiln-fired at temperatures in excess of 3000°F for up to three days.

Spyderco ceramics come in three grits - medium, fine and ultra-fine - none of which require lubricants such as oil or water for use. Each grit serves a different purpose in the sharpening process. The medium grit stone produces a good working edge by efficiently removing steel and reshaping the bevel of a dull cutting tool. The fine grit stone then tightens the scratch pattern, creating a razor-sharp edge. A polished and professionally finished edge is achieved with the ultra-fine grit stone. All of our stones are dishwasher and autoclave safe. In addition, steel particles can be removed from any of the stones using a powdered abrasive cleanser and a nylon scouring pad.

The fine and ultra-fine grit stones are "closed-celled" (the particles that make them up are very dense) and will show little or no wear over time. The medium grit stones are "open-celled" (particles are less dense) and will wear only slightly over time. Although ceramics are hard materials - measuring up to 9.22 in hardness on the Mohs Scale - they may still be chipped or broken if not handled with care. Please note that our ceramics are guaranteed against manufacturing defects only.



CERAMIC FILES 400F

This set is ideal for gunsmith and jeweler applications, as well as other detailed sharpening tasks. It includes four shapes (round, square, triangular, and slip - see diagram) and a leather pouch with four sections and a snap closure. Stones may also be purchased individually. As with our other fine grit ceramics, these stones will experience little or no wear over time.



Round



Square



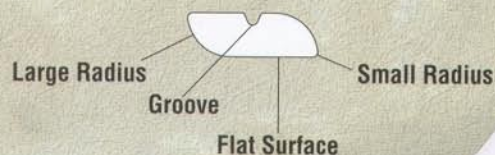
Triangular



Slip

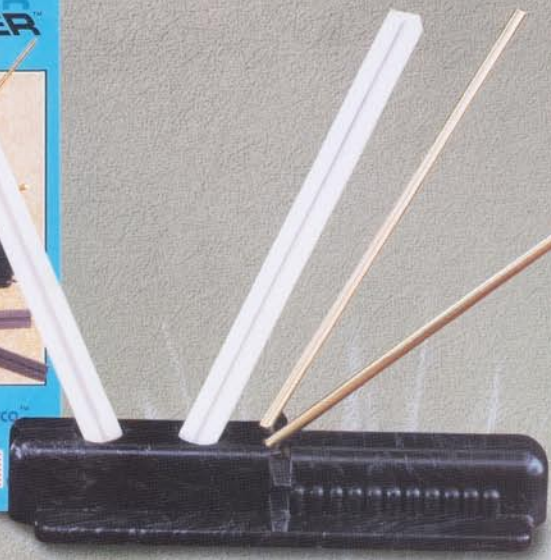
PROFILE 701

With the versatile stones in this set, an experienced user can sharpen everything from scissors to router bits and even de-burr machined parts. Each stone (medium and fine grit) features a unique shape with a variety of surfaces: a flat surface and a large radius for plain edges; a small radius for serrations; and a groove for pointed objects (see diagram). This multi-purpose sharpening set comes with instructions and a soft leather protective pouch (the pouch provides an excellent base to stabilize the stone while using).



Model #	Stone Size	Medium Grit	Fine Grit	Type of Case
701MF	2" x 8" x 1/2"	●	●	Leather
701M	2" x 8" x 1/2"	●		Leather
701F	2" x 8" x 1/2"		●	Leather
400F	1" x 5" x 1/8"		●	Leather





TRI-ANGLE SHARPMAKER 203

Spyderco's first cutlery product, the Tri-Angle Sharpmaker enables even the inexperienced to attain professional sharpening results with ease. The stones measure 7" in length and are formed in a unique triangular shape to hone both serrated and plain edges. Each stone incorporates a groove for sharpening pointed objects such as fish hooks and darts (see diagram). When the stones are placed in the keyed holes on the ABS injection-molded base and a simple slicing motion is used, the Sharpmaker provides for effective angle control when sharpening knives. The stones can be set at 20° for a 40° knife bevel, at 12.5° (scissors angle), or at 0° (flat angle) to accommodate virtually any sharpening task. The medium and fine grit stones may be purchased separately or as part of a set. Each of the five set options includes brass rods that protect the user's hand during sharpening and a detailed instruction manual.

DIAMOND SPEED SLEEVES 203DS

Designed exclusively for serious steel removal, the diamond-coated Speed Sleeves accommodate sharpening tasks that require an ultra-abrasive surface. The sleeves, which are ideal for restoring excessively worn edges and work only with the Tri-Angle Sharpmaker system, may be purchased either alone (203DS) or with the Sharpmaker (203DX). To use, simply slip the sleeves over the fine grit stones and add a few drops of water for optimal efficiency.



Model #	Base	Brass Rods	Fine Grit	Medium Grit	Diamond Speed Slvs	Cordura Case	Instruction Manual
203MFC	•	•	•	•		•	•
203MF	•	•	•	•			•
203M	•	•		•			•
203F	•	•	•				•
203DX	•	•	•	•	•	•	•
600F	•		•				Poster

GALLEY "V" 600F

Designed especially for the professional kitchen, the Galley "V" allows even a novice to achieve a razor's edge. The fine grit stones in this set provide an elliptical ("cat's-eye") shape to hone both plain and serrated edges (see diagram). They sharpen at a fixed 15° angle and can be rotated to four different positions in the base for varied contact with the knife blade. Each stone measures 12" in length and can accommodate even large (14-16") blades. The base is designed to be bolted or clamped to any countertop.



BENCH STONES 302

Great for woodworkers, machinists and home hobbyists, these stones offer a traditional shape to effectively hone wider tools such as plane irons, chisels, and large blades. Using the medium grit stone first, then the fine grit, then the ultra-fine grit, these stones complement each other to create a razor-sharp edge. (Note that this is the only ultra-fine grit stone available from Spyderco). As with Spyderco's other ceramics, the stones in the 302 series require no water or oil for use and will experience little or no wear over time. Each comes in a heavy-duty ABS box and can be used in or out of its box (the box has a lid and non-skid rubber disks on the bottom to prohibit slipping during use).

POCKET STONES 303

These medium and fine grit pocket stones make great companions when "on the go". They fulfill a variety of sharpening needs, and may be purchased either separately (303M and 303F) or mounted back-to-back via epoxy (Double Stuff 303MF). All three stones come with a leather carrying case.



Model #	Stone Size	Medium Grit	Fine Grit	Ultra-Fine Grit	Type of Case
302M	2" x 8" x 1/2"	•			ABS Box
302F	2" x 8" x 1/2"		•		ABS Box
302UF	2" x 8" x 1/2"			•	ABS Box
303M	1" x 5" x 1/8"	•			Leather
303F	1" x 5" x 1/8"		•		Leather
303MF	1" x 5" x 1/4"	•	•		Leather
305M	1 15/16" x 3 1/4" x 1/4"	•			Leather

POCKET STONE 305M

Spyderco's smallest ceramic stone, the 305M offers convenient sharpening performance for a variety of blades and other tools (for example dental or other small tools). This highly portable medium grit stone can be sterilized and comes with a leather carrying case.

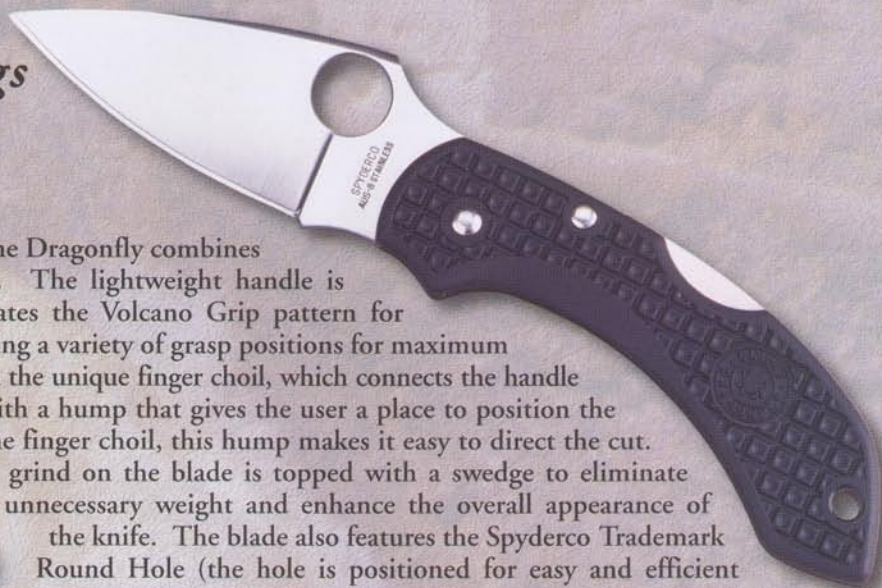


...Then we made sharp things

DRAGONFLY C28

Designed in response to requests from our customer base, the Dragonfly combines blade control and ergonomic comfort in a compact size. The lightweight handle is formed of fiberglass-reinforced nylon resin and incorporates the Volcano Grip pattern for improved handling. It fits comfortably in any hand, providing a variety of grasp positions for maximum purchase and edge control. Precision is further optimized via the unique finger choil, which connects the handle and the satin-finished blade. The blade is "leaf-shaped" with a hump that gives the user a place to position the thumb. Along with the finger choil, this hump makes it easy to direct the cut.

The flat grind on the blade is topped with a swedge to eliminate unnecessary weight and enhance the overall appearance of the knife. The blade also features the Spyderco Trademark Round Hole (the hole is positioned for easy and efficient opening with one hand). The knife features a positive front lock to prevent the edge from "bottoming" in the closed position (this is true for all front lock CLIPITs), and the integral clip creates a "pinky shelf" to increase leverage while opening. An overall thin piece, the Dragonfly accommodates both large and small tasks and requires less dexterity for use. Whether clipped to a pocket or carried in a purse, it is the ideal travel companion.



Dragonfly C28

Blade Steel.....AUS-8	Length Blade.....2 1/8" 54mm
Blade Thickness.....3/32" 2.4mm	Length Closed.....3 1/4" 83mm
Diam. Blade Hole.....7/16" 11mm	Length Cutting Edge.....1 7/8" 48mm
Edge Type...PlainEdge, SpyderEdge	Length Overall.....5 3/8" 137mm
Weight.....1.2oz 33g	Hardness.....Rc 58-60



Delica C11

Blade Steel.....AUS-8	Length Blade.....2 7/8" 73mm
Blade Thickness.....3/32" 2.4mm	Length Closed.....4" 102mm
Diam. Blade Hole...15/32" 12mm	Length Cutting Edge.....2 3/8" 60mm
Edge Type...PlainEdge, SpyderEdge, 50/50	Length Overall.....6 13/16" 173mm
Weight.....1.75oz 50g	Hardness.....Rc 58-60



Endura C10

Blade Steel.....AUS-8	Length Blade.....3 3/4" 95mm
Blade Thickness.....1/8" 3.2mm	Length Closed.....4 13/16" 122mm
Diam. Blade Hole...15/32" 12mm	Length Cutting Edge.....3 1/4" 83mm
Edge Type...PlainEdge, SpyderEdge, 50/50	Length Overall.....8 1/2" 216mm
Weight.....2.75oz 78.5g	Hardness.....Rc 58-60

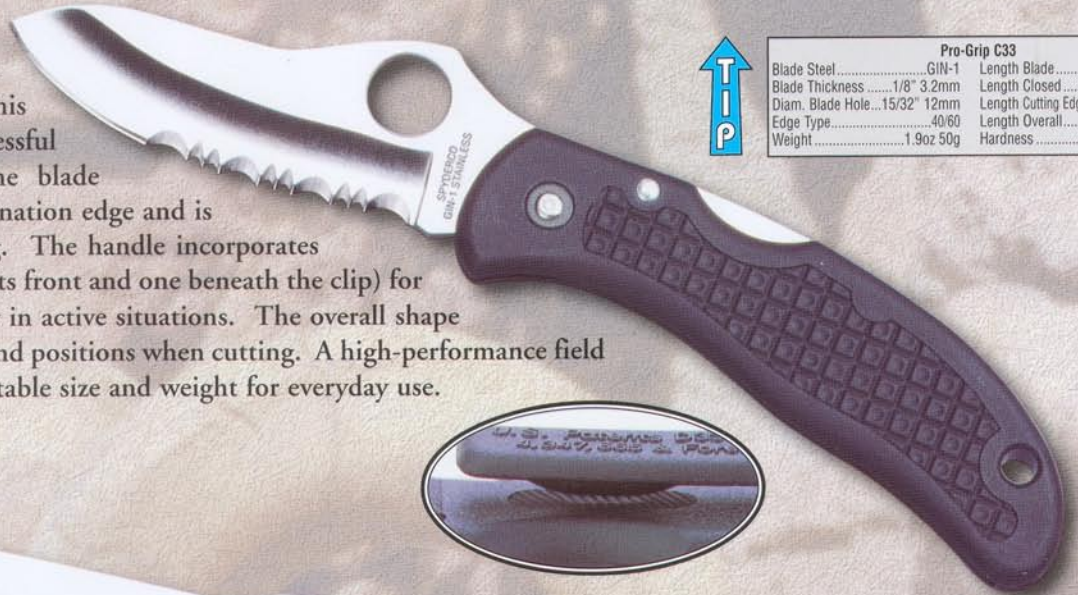


DELICA C11 & ENDURA C10

These durable full-sized folders were originally designed as lighter, more economical alternatives to the stainless steel CLIPITs. The Endura and smaller Delica offer a slim profile in two sizes for a comfortable fit in any hand. The ergonomic handle incorporates the Volcano Grip to improve purchase and a clothing clip to enhance portability. The blade shape is ideal for everyday use and includes the Spyderco Trademark Round Hole. One of the first knife duos to offer two alternatives for any cutting task, these lightweight classics are among Spyderco's best sellers.

PRO-GRIP C33

Designed as the lightweight alternative to the Pro-Venator, this folder draws on the very successful standard drop-point style. The blade includes a powerful 40/60 combination edge and is effective for caping and skinning. The handle incorporates two inlays of KRATON (one on its front and one beneath the clip) for non-slip grip and confident carry in active situations. The overall shape of this tool allows for multiple hand positions when cutting. A high-performance field companion, the Pro-Grip is a suitable size and weight for everyday use.



Pro-Grip C33	
Blade Steel.....	GIN-1
Blade Thickness.....	1/8" 3.2mm
Diam. Blade Hole.....	15/32" 12mm
Edge Type.....	40/60
Weight.....	1.9oz 50g
Length Blade.....	2 3/4" 70mm
Length Closed.....	3 7/8" 98mm
Length Cutting Edge.....	2 5/8" 67mm
Length Overall.....	6 5/8" 168mm
Hardness.....	Rc 58-60



RESCUE C14

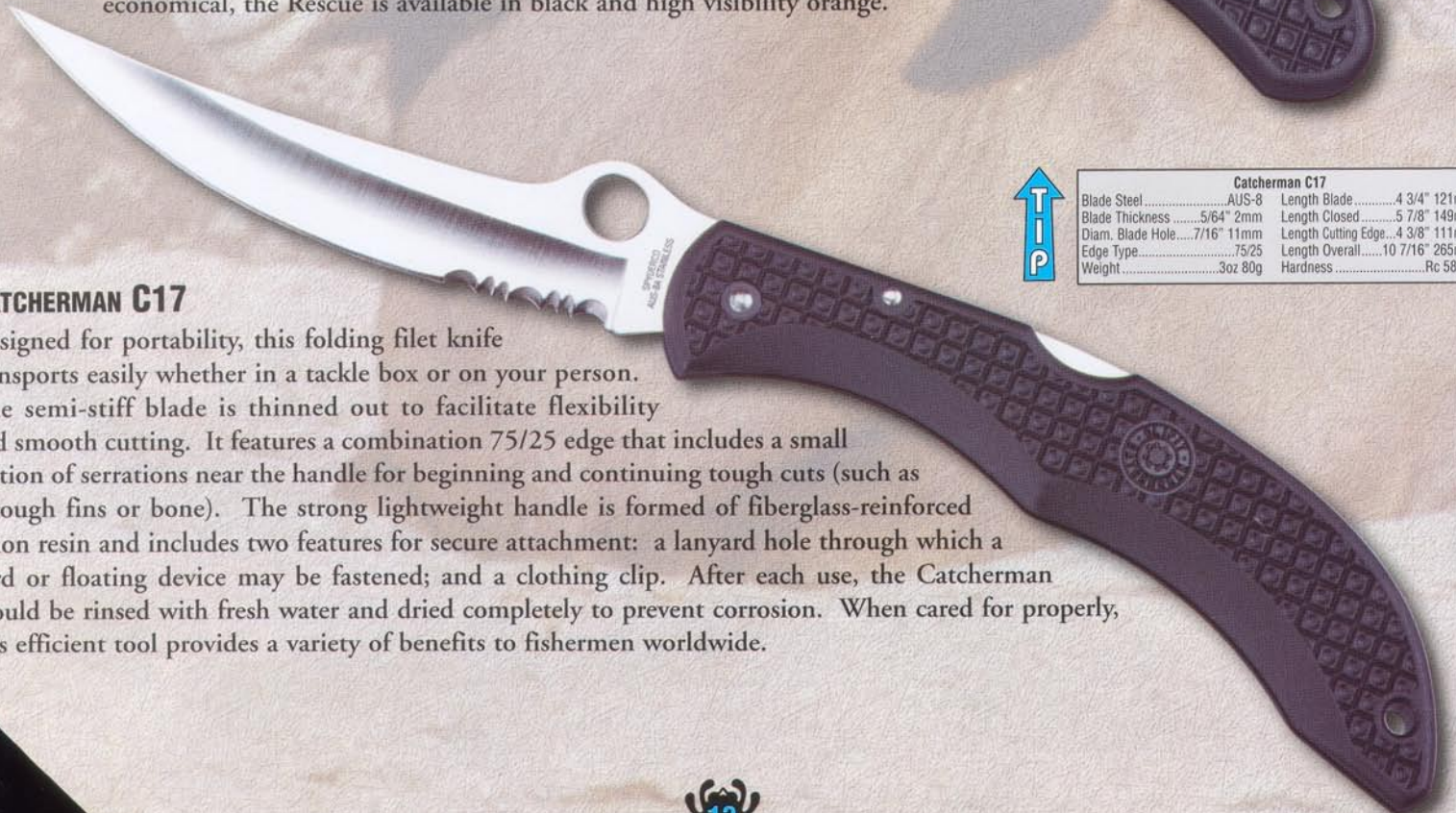
This Mariner variation was originally designed to assist with emergency rescue efforts, though it is also very effective for marine applications. The blade is patterned in a sheepsfoot style to promote safe use in high-risk situations (such as when freeing an accident victim from a seat belt or when cutting near inflatable equipment). The hollow-ground blade maintains a consistent thickness from heel to tip for strength, incorporating SpyderEdge serrations for extreme cutting power and the Spyderco Trademark Round Hole. The exceptionally tough handle further contributes to the functionality of this quick deployment tool, featuring a pocket clip for carry, a lanyard hole for extra security, and a drying vent. Lightweight and economical, the Rescue is available in black and high visibility orange.



Rescue C14	
Blade Steel.....	AUS-8
Blade Thickness.....	1/8" 3.2mm
Diam. Blade Hole.....	15/32" 12mm
Edge Type.....	SpyderEdge
Weight.....	2.5oz 68g
Length Blade.....	3 5/8" 92mm
Length Closed.....	4 13/16" 122mm
Length Cutting Edge.....	3 3/8" 86mm
Length Overall.....	8 3/8" 213mm
Hardness.....	Rc 58-60

CATCHERMAN C17

Designed for portability, this folding filet knife transports easily whether in a tackle box or on your person. The semi-stiff blade is thinned out to facilitate flexibility and smooth cutting. It features a combination 75/25 edge that includes a small section of serrations near the handle for beginning and continuing tough cuts (such as through fins or bone). The strong lightweight handle is formed of fiberglass-reinforced nylon resin and includes two features for secure attachment: a lanyard hole through which a cord or floating device may be fastened; and a clothing clip. After each use, the Catcherman should be rinsed with fresh water and dried completely to prevent corrosion. When cared for properly, this efficient tool provides a variety of benefits to fishermen worldwide.



Catcherman C17	
Blade Steel.....	AUS-8
Blade Thickness.....	5/64" 2mm
Diam. Blade Hole.....	7/16" 11mm
Edge Type.....	75/25
Weight.....	.3oz 80g
Length Blade.....	4 3/4" 121mm
Length Closed.....	5 7/8" 149mm
Length Cutting Edge.....	4 3/8" 111mm
Length Overall.....	10 7/16" 265mm
Hardness.....	Rc 58-60



Native C41

Blade Steel.....440A	Length Blade.....3 1/8" 79mm
Blade Thickness.....1/8" 3.2mm	Length Closed.....3 7/8" 98mm
Diam. Blade Hole...15/32" 12mm	Length Cutting Edge.....2 1/2" 64mm
Edge Type...PlainEdge, SpyderEdge	Length Overall.....7" 178mm
Weight.....2.4oz 68g	Hardness.....Rc 57-59



NATIVE C41

The Native combines cutting power and uncommon features in a moderate size to tackle a variety of demanding chores. The handle is made of fiberglass-reinforced nylon resin and will tolerate extreme use. It incorporates a unique bi-directional pattern on both sides that graduates out from center - this pattern is designed to help prevent forward or backward slipping during use and contributes to the novel appearance of the knife. The ergonomic handle design maximizes control along with three other features: the modified stainless steel clip (reversible and mounted as part of the lanyard hole); the substantial finger choil; and the texturing at the base of the blade spine. The spearpoint-style blade includes a pronounced swedge, and both the blade and swedge are hollow-ground. The knife is easily opened with one hand using the Spyderco Trademark Round Hole, and the front lock facilitates one-hand closing. A handful of working tool, this lightweight U.S.A. made CLIPIT is great for everyday use.



"Q" C35

Blade Steel.....440C	Length Blade.....2 1/2" 64mm
Blade Thickness.....3/32" 2.4mm	Length Closed.....3 3/8" 87mm
Diam. Blade Hole...15/32" 12mm	Length Cutting Edge.....2 3/8" 60mm
Edge Type...PlainEdge, SpyderEdge	Length Overall.....5 3/4" 146mm
Weight.....1.0oz 28g	Hardness.....Rc 58-60



"Q" C35

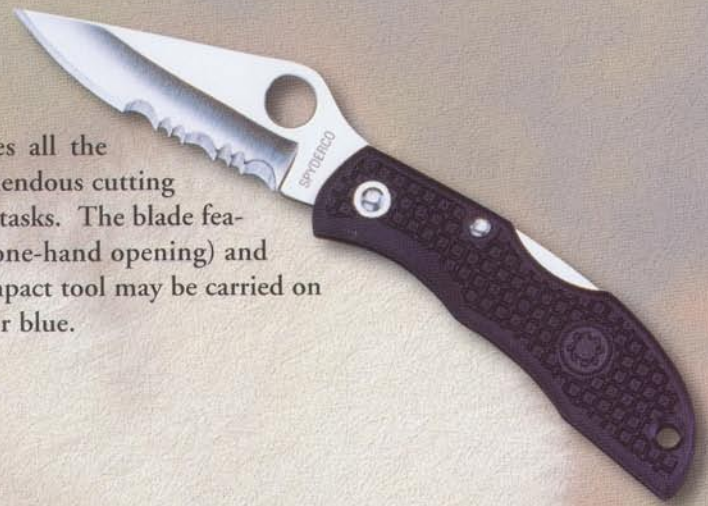
Designed to incorporate an intricate skeletal pattern, the "Q" exemplifies the functional simplicity found in Spyderco's other models. The laser cut blade features the Spyderco Trademark Round Hole and either the Spyderco logo (standard production) or a customized design (ideal for premiums). Every blade boasts a unique steel configuration with the structural integrity of a working tool. The injection-molded handle - also formed in an elaborate Spyderco pattern - is made of durable fiberglass-reinforced nylon resin for an ultra-light feel. This model introduces two formed wire mechanisms: the patented offset SpringClip, which can be removed and repositioned on the handle; and the high-tech offset SpringLock, which is strong yet uncomplicated in design and use. Combining only the essential features, the "Q" unites minimal mass and weight with all the traditional Spyderco cutting performance.

LADYBUG LBK

Spyderco's smallest lightweight knife, the LadyBug incorporates all the benefits of its larger counterparts without the clip. It boasts tremendous cutting power, with a combination edge that handles both fine and heavy tasks. The blade features the Spyderco Trademark Round Hole (the hole allows for one-hand opening) and the handle includes a secure front lock. This convenient and compact tool may be carried on a keychain or in a pocket or purse, and is available in black, red or blue.

LadyBug LBK

Blade Steel.....AUS-8	Length Blade.....1 7/8" 48mm
Blade Thickness.....5/64" 2mm	Length Closed.....2 1/2" 64mm
Diam. Blade Hole.....1/4" 6.4mm	Length Cutting Edge.....1 3/4" 44mm
Edge Type.....S/50	Length Overall.....4 3/8" 111mm
Weight.....0.5oz 16g	Hardness.....Rc 58-60

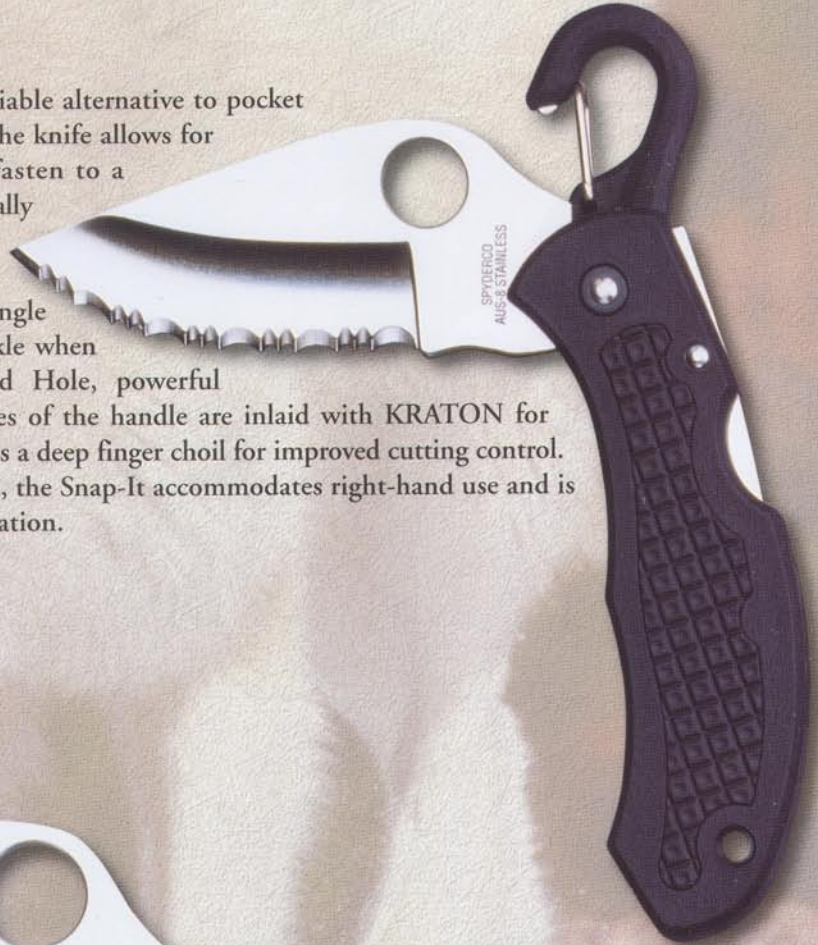


SNAP-IT C26

Originally created for diving, this knife design offers a viable alternative to pocket clip carry. The wichard-style snap shackle at the top of the knife allows for remarkably secure attachment and is big enough to fasten to a D-ring or belt loop. This quick-deployment style is especially useful in situations when a conventional pocket clip would be less accessible (such as when in a sitting position) and allows for detachment and one-hand opening in a single motion. The hollow-ground blade clears the snap shackle when cutting and features the Spyderco Trademark Round Hole, powerful SpyderEdge serrations and a substantial belly. Both sides of the handle are inlaid with KRATON for secure grip even when hands are wet, and the knife includes a deep finger choil for improved cutting control. Bringing together key features in one highly effective tool, the Snap-It accommodates right-hand use and is ideal for hiking, boating or virtually any other active situation.

Snap-It C26

Blade Steel.....AUS-8	Length Blade.....2 7/8" 73mm
Blade Thickness.....1/8" 3.2mm	Length Closed.....5 1/8" 130mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....2 3/8" 60mm
Edge Type.....SpyderEdge	Length Overall.....6 7/8" 175mm
Weight.....2.4oz 68g	Hardness.....Rc 58-60

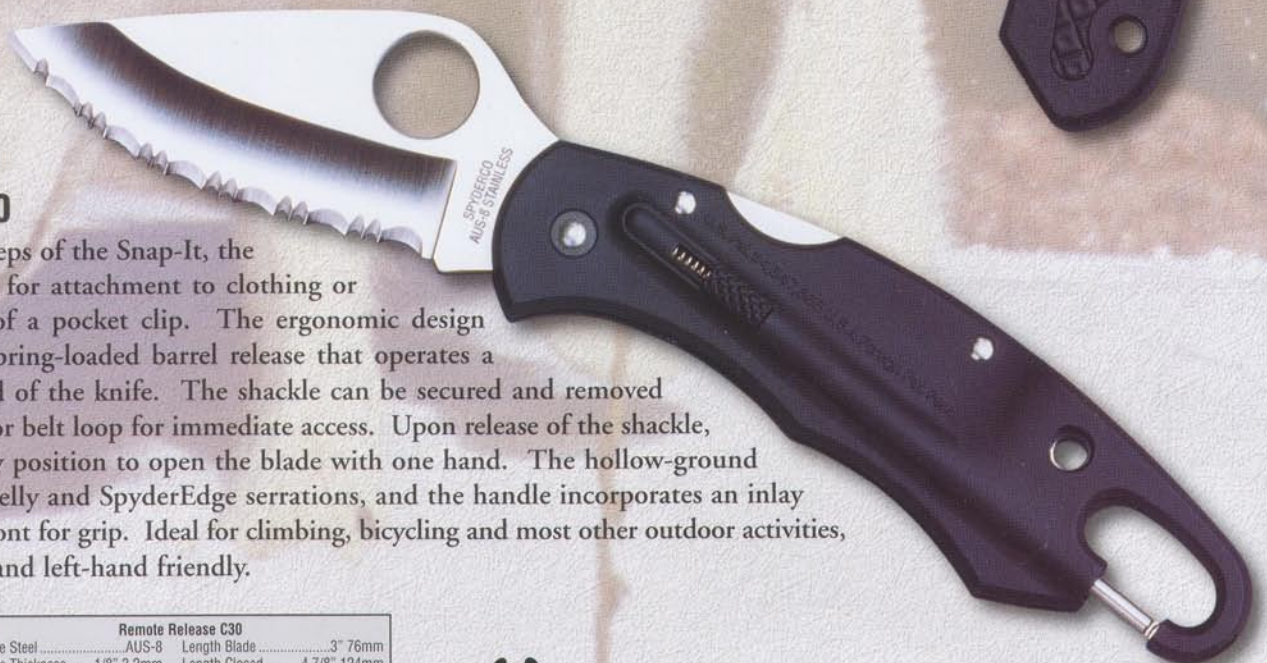


REMOTE RELEASE C30

Following in the footsteps of the Snap-It, the Remote Release allows for attachment to clothing or gear without the use of a pocket clip. The ergonomic design includes an intricate spring-loaded barrel release that operates a shackle at the back end of the knife. The shackle can be secured and removed quickly from a D-ring or belt loop for immediate access. Upon release of the shackle, the thumb is in a ready position to open the blade with one hand. The hollow-ground blade features a deep belly and SpyderEdge serrations, and the handle incorporates an inlay of KRATON on the front for grip. Ideal for climbing, bicycling and most other outdoor activities, this knife is right- and left-hand friendly.

Remote Release C30

Blade Steel.....AUS-8	Length Blade.....3" 76mm
Blade Thickness.....1/8" 3.2mm	Length Closed.....4 7/8" 124mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....2 5/8" 67mm
Edge Type.....SpyderEdge	Length Overall.....7 7/8" 200mm
Weight.....2.5oz 74g	Hardness.....Rc 58-60



CoPILOT C09

A versatile traveler, the CoPilot was originally created to meet airline standards worldwide.* It is small yet has a full purchase to support significant force behind the hollow-ground blade. SpyderEdge serrations enhance its power, and the handle includes a front lock for security. A great gift, this knife can be easily embellished and engraved. This classic Spyderco design is perfect as a money clip or a suit knife, and also functions well as an everyday carry or a back-up skinner.

*For current regulations, contact airline before time of travel



CoPilot C09	
Blade Steel.....GIN-1	Length Blade.....2" 51mm
Blade Thickness.....3/32" 2.4mm	Length Closed.....3" 76mm
Diam. Blade Hole.....7/16" 11mm	Length Cutting Edge.....1 5/8" 41mm
Edge Type.....SpyderEdge	Length Overall.....5" 127mm
Weight.....2.5oz 74g	Hardness.....Rc 58-60

WORKER C01

True to its name, the Worker model delivers exceptional quality to meet a variety of everyday needs. The distinctive modified clip-point blade incorporates SpyderEdge serrations for a powerful cut, as well as an extremely fine tip for intricate slicing and trimming. When the knife is opened only slightly, the sharpened false edge can be used to cut items such as string or tape. The hole promotes convenient opening with one hand, and the front lock is situated higher on the stainless steel handle to facilitate easy one-hand closing. A great classic style with a very low profile, the original CLIPIT continues to serve as a functional pocket tool.



Worker C01	
Blade Steel.....GIN-1	Length Blade.....2 3/4" 70mm
Blade Thickness.....1/8" 3.2mm	Length Closed.....3 7/8" 98mm
Diam. Blade Hole.....7/16" 11mm	Length Cutting Edge.....2 1/2" 64mm
Edge Type.....SpyderEdge	Length Overall.....6 1/2" 165mm
Weight.....3.7oz 104g	Hardness.....Rc 58-60

DELICA II C43

A diverse and rugged tool, the Delica II combines the manageability of the original Delica with the solid heft of stainless steel. A modest mass and thin profile allow for comfortable carry in any pocket, and a contoured handle promotes secure purchase. The ergonomic handle also includes a stainless steel clip for simple and confident attachment. The hollow-ground AUS-6 blade can be honed to a razor edge, offers exceptional rust and stain resistance and incorporates the Spyderco Trademark Round Hole. With a balanced feel in most any hand, the Delica II is an ideal size for everyday use.



Delica II C43	
Blade Steel.....AUS-6	Length Blade.....2 7/8" 73mm
Blade Thickness.....3/32" 2.4mm	Length Closed.....4" 102mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....2 1/2" 64mm
Edge Type.....PlainEdge, SpyderEdge	Length Overall.....6 7/8" 175mm
Weight.....4oz 113g	Hardness.....Rc 57-58

HARPY C08

Originally designed to accommodate the needs of commercial fishermen, the Harpy offers superior cutting ability for a variety of applications. The impressive hawksbill blade is modeled after the beak of the Harpy eagle, allowing for a deliberate pulling cut where the object does not slip off the end of the edge. The hollow-ground blade incorporates SpyderEdge serrations and a thick spine for support. Perfect for use on rope, netting, and synthetics such as polypropylene, this knife features a secure front lock and a drying vent in the handle.



Harpy C08	
Blade Steel.....GIN-1	Length Blade.....2 7/8" 73mm
Blade Thickness.....1/8" 3.2mm	Length Closed.....3 7/8" 98mm
Diam. Blade Hole...15/32" 12mm	Length Cutting Edge...2 1/2" 64mm
Edge Type.....SpyderEdge	Length Overall.....6 1/2" 165mm
Weight.....3.75oz 106g	Hardness.....Rc 58-60

MARINER C02

Spyderco's first serrated folder, the Mariner was designed to support both marine and rescue applications. The hollow-ground blade is formed in a sheepfoot style to reduce the risk of accidental puncture or piercing during use. It also features powerful SpyderEdge serrations and is uniformly thick through the tip for added strength. The slim stainless steel handle incorporates a lanyard hole for extra secure carry around water or when on the move, as well as a front lock and a drying vent. Ideal for cutting everything from rope to seat belts, this tough and reliable working tool is also available in a left-hand version (limited quantities).



Mariner C02	
Blade Steel.....GIN-1	Length Blade.....3 5/8" 92mm
Blade Thickness.....1/8" 3.2mm	Length Closed.....4 3/4" 121mm
Diam. Blade Hole...15/32" 12mm	Length Cutting Edge...3 3/8" 86mm
Edge Type.....SpyderEdge	Length Overall.....8 3/8" 213mm
Weight.....4.5oz 128g	Hardness.....Rc 58-60

POLICE MODEL C07

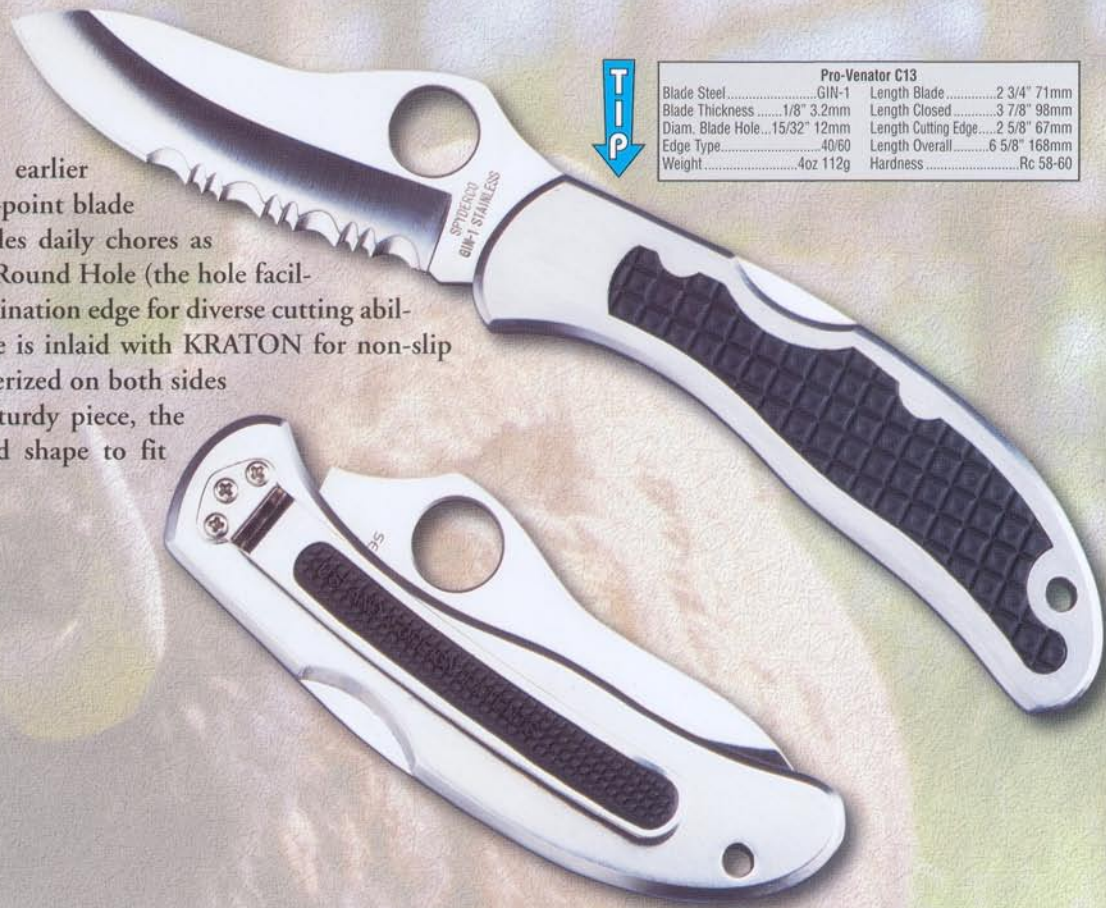
One of the most efficient Spyderco designs to date, the Police Model provides exceptional strength in a slim and comfortable carry. This "Mariner with a tip" has as much blade as could possibly fit into the handle, with a distinctive grind atop the hollow-ground blade. The large yet ergonomic handle features a secure front lock and a clothing clip for easy accessibility. One of the only Spyderco stainless steel models that is available in PlainEdge (right-hand model only) and left-hand versions (limited quantities for each), this knife is especially well-suited for the heavy daily use typical of law enforcement work. In short, the Police Model does everything a knife needs to do.



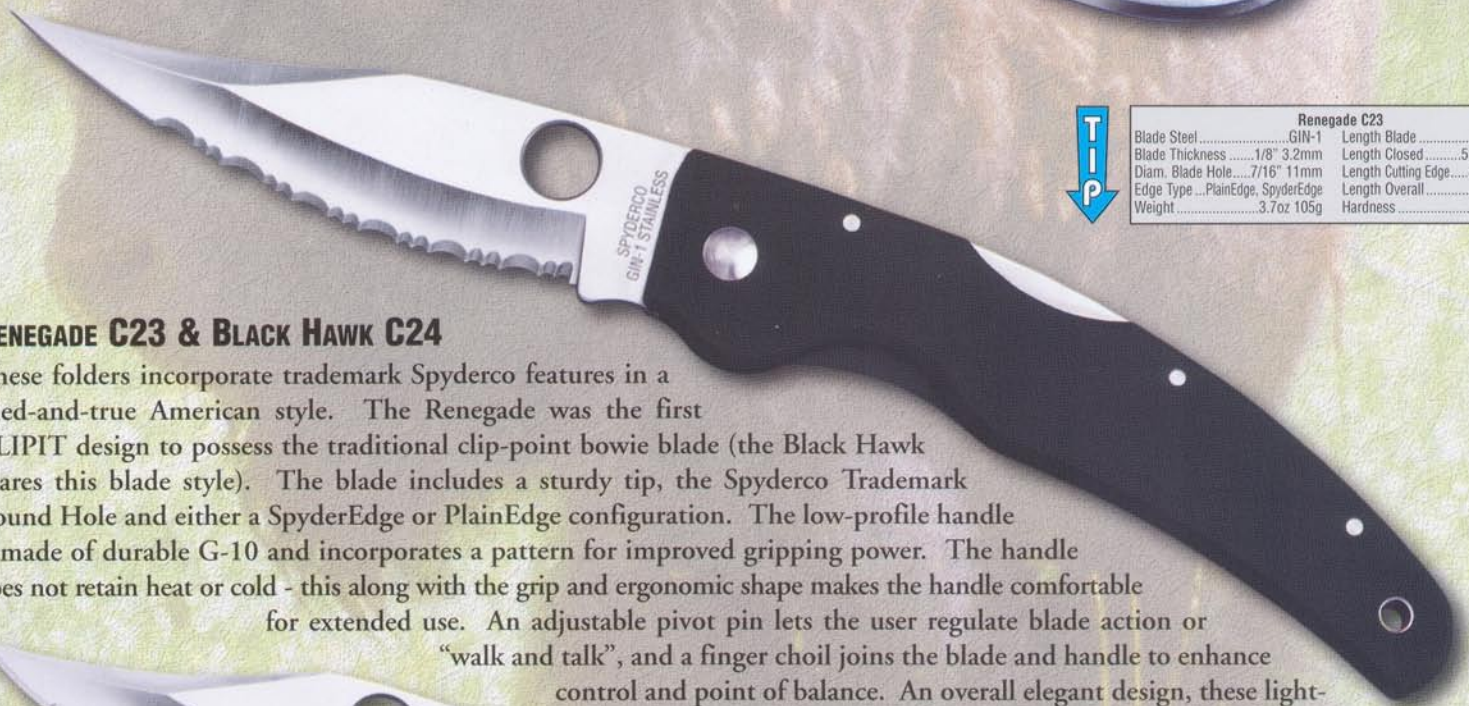
Police Model C07	
Blade Steel.....GIN-1	Length Blade.....4 1/8" 105mm
Blade Thickness.....1/8" 3.2mm	Length Closed.....5 5/16" 135mm
Diam. Blade Hole...15/32" 12mm	Length Cutting Edge...3 13/16" 97mm
Edge Type...PlainEdge, SpyderEdge	Length Overall.....9 1/2" 241mm
Weight.....5.5oz 155g	Hardness.....Rc 58-60

PRO-VENATOR C13

The Pro-Venator is an upgrade of an earlier Spyderco hunting model. The thick drop-point blade is ideal for skinning and caping and tackles daily chores as well. It includes the Spyderco Trademark Round Hole (the hole facilitates one-hand opening) and a 40/60 combination edge for diverse cutting ability. The front of the stainless steel handle is inlaid with KRATON for non-slip grip. The clip (also stainless steel) is rubberized on both sides for extra secure purchase and carry. A sturdy piece, the Pro-Venator offers a comfortable size and shape to fit almost any hand.



Pro-Venator C13			
Blade Steel.....	GIN-1	Length Blade.....	2 3/4" 71mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	3 7/8" 98mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	40/60	Length Overall.....	6 5/8" 168mm
Weight.....	4oz 112g	Hardness.....	Rc 58-60



Renegade C23			
Blade Steel.....	GIN-1	Length Blade.....	4" 102mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	5 1/8" 130mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	3 1/2" 89mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	9" 229mm
Weight.....	3.7oz 105g	Hardness.....	Rc 58-60

RENEGADE C23 & BLACK HAWK C24

These folders incorporate trademark Spyderco features in a tried-and-true American style. The Renegade was the first CLIPIT design to possess the traditional clip-point bowie blade (the Black Hawk shares this blade style). The blade includes a sturdy tip, the Spyderco Trademark Round Hole and either a SpyderEdge or PlainEdge configuration. The low-profile handle is made of durable G-10 and incorporates a pattern for improved gripping power. The handle does not retain heat or cold - this along with the grip and ergonomic shape makes the handle comfortable for extended use. An adjustable pivot pin lets the user regulate blade action or "walk and talk", and a finger choil joins the blade and handle to enhance control and point of balance. An overall elegant design, these lightweight tools provide reliability and easy carry.



Black Hawk C24			
Blade Steel.....	GIN-1	Length Blade.....	3" 76mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4 1/8" 105mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 7/8" 73mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	7 1/8" 181mm
Weight.....	3oz 85g	Hardness.....	Rc 58-60

MILITARY MODEL C36

Incorporating feedback from military personnel worldwide, this all-around tactical cutting tool accommodates heavy use in an efficient design. The rugged scales are formed of G-10 to optimize temperature, chemical and impact resistance, eliminating the need for liners and contributing to an overall slim profile. A minimal spacer is used between the scales to permit quick cleaning, and a stepped lanyard hole helps keep the back end of the knife rigid. Expanded curves at both the front and rear of the handle prevent slipping during assertive tasks, while machine notching at the thumb rest, finger choil and Linerlock promote positive purchase. Also part of the unique handle design, the Walker Linerlock is recessed into the scales to enhance the thin profile. At the same time, the Linerlock is conspicuous and easily accessible to facilitate operation while wearing gloves and to allow for visual inspection. The modified clip-point blade incorporates a forward belly and flat grind - these together provide for powerful and reliable cutting. The blade is available in the production premiere "powdered metal" CPM 440V, which boasts superior toughness and wear resistance. The knife also includes the Spyderco Trademark Round Hole in the blade (the hole is enlarged slightly in diameter for easy one-hand opening while wearing gloves) and the stainless pocket clip (the clip is mounted around the pivot pin such that the pin is still accessible). Noticeably thinner and more comfortable to carry than most large tactical knives, this efficient piece serves as a dependable tool that the designer would trust to send with his son or daughter into the service.



Military Model C36		
Blade Steel.....	CPM 440V	Length Blade.....3 7/8" 98mm
Blade Thickness.....	5/32" 4mm	Length Closed.....5 1/2" 140mm
Diam. Blade Hole.....	9/16" 14mm	Length Cutting Edge.....3 5/8" 92mm
Edge Type...PlainEdge, SpyderEdge		Length Overall.....9 3/8" 238mm
Weight.....	4oz 116g	Hardness.....Rc 57-58

CRICKET C29

Designed for its unique tactile shape, this lightweight folder unites function and performance in an aesthetic appearance. The ultra-smooth aluminum handle features a sturdy Linerlock, and the blade is patterned in a reverse "S" style to fit into this oval shape. The blade includes the Spyderco Trademark Round Hole, and the fine point accommodates detailed cutting tasks. This compact tool promotes daily carry whether used as a cutting tool or as a money clip.



Cricket C29		
Blade Steel.....	GIN-1	Length Blade.....1 7/8" 48mm
Blade Thickness.....	5/64" 2mm	Length Closed.....2 3/4" 70mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....1 3/4" 44mm
Edge Type...PlainEdge, SpyderEdge		Length Overall.....4 5/8" 117mm
Weight.....	2oz 55g	Hardness.....Rc 58-60

Custom Collaborations

As part of our commitment to developing superior production cutlery, Spyderco would like to thank the following custom knifemakers for their time and expertise in designing these collaborations. This cooperative effort has enabled Spyderco to make custom-influenced collectibles more affordable and available to our customers. We consider it an honor to work with these masters, and we embrace the opportunity to promote the art of knifemaking now and in the future.

BOB TERZUOLA C15 & BOB TERZUOLA JR. C19

Devoting over fifteen years of knifemaking experience, Robert Terzuola teamed up with Spyderco to create this custom CLIPIT. Available in two sizes, this design merges utility, strength, comfort, and convenience to serve a broad user base. The tough modified drop-point blade pivots between highly lubricated nylon bushings to ensure smooth action, fitting perfectly in the contoured scales to maximize the use of the overall design. The durable scales formed of G-10 incorporate a Linerlock with precision ball bearing detent to prevent accidental opening (the C15 was the first production knife to include this feature), as well as a textured surface for positive grip. Weight and balance also contribute to an overall ergonomic feel. Usability is augmented via the clip (which is adjustable for tip-up or tip-down carry), the Spyderco Trademark Round Hole (the hole allows for one-hand opening), and right- and left-hand versions (left-hand in limited quantities). Both sizes reflect the grace and subtle military flavor that is characteristic of Terzuola's designs.



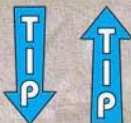
Bob Terzuola C15

Blade Steel.....	ATS-34	Length Blade.....	3 3/8" 86mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4 5/16" 110mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 3/16" 81mm
Edge Type.....	50/50	Length Overall.....	7 3/4" 197mm
Weight.....	3.4oz 96g	Hardness.....	Rc 58-60



Bob Terzuola Jr. C19

Blade Steel.....	ATS-34	Length Blade.....	2 3/4" 70mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	3 1/2" 89mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	50/50	Length Overall.....	6 1/4" 159mm
Weight.....	2.5oz 68g	Hardness.....	Rc 58-60



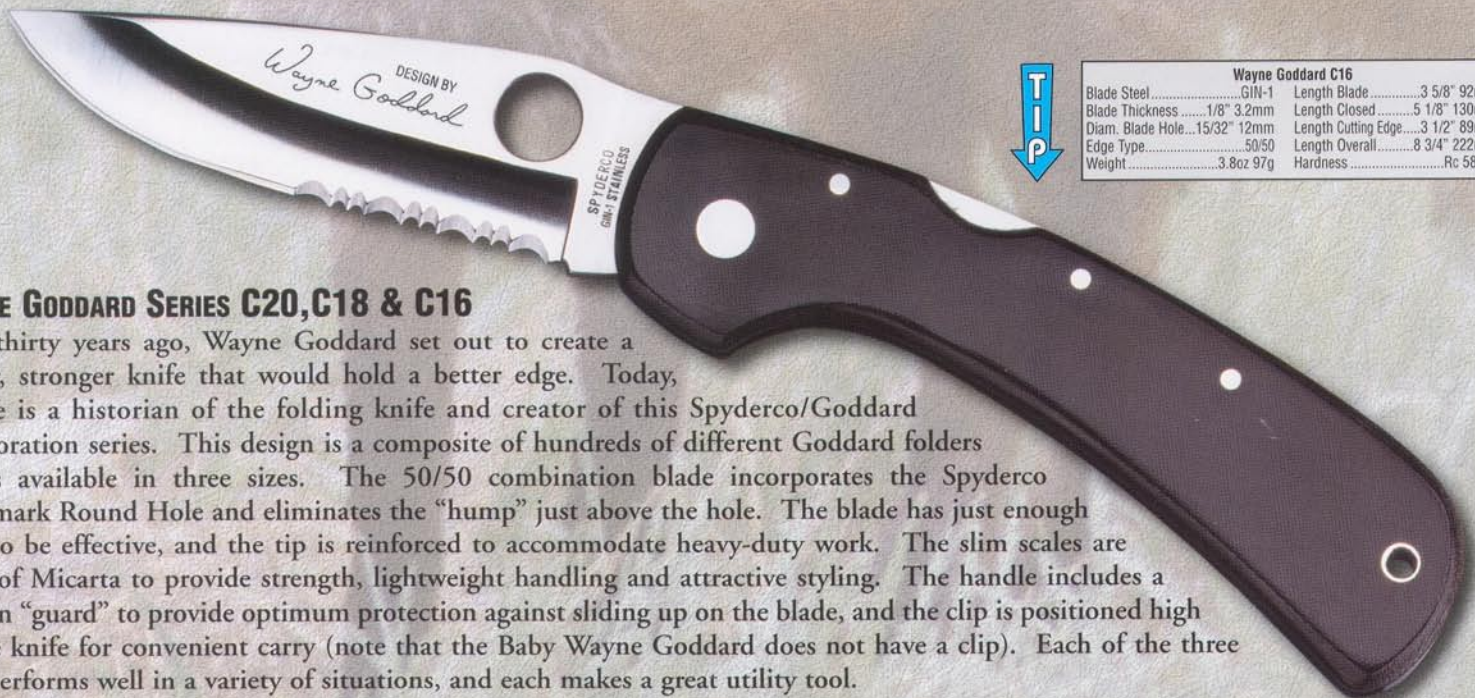
Baby Wayne Goddard C20			
Blade Steel.....	GIN-1	Length Blade.....	2" 51mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	2 11/16" 68mm
Diam. Blade Hole.....	1/4" 6.4mm	Length Cutting Edge.....	1 7/8" 48mm
Edge Type.....	50/50	Length Overall.....	4 5/8" 117mm
Weight.....	0.7oz 20g	Hardness.....	Rc 58-60



Wayne Goddard Jr. C18			
Blade Steel.....	GIN-1	Length Blade.....	2 7/8" 73mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	50/50	Length Overall.....	6 7/8" 175mm
Weight.....	2.7oz 77g	Hardness.....	Rc 58-60

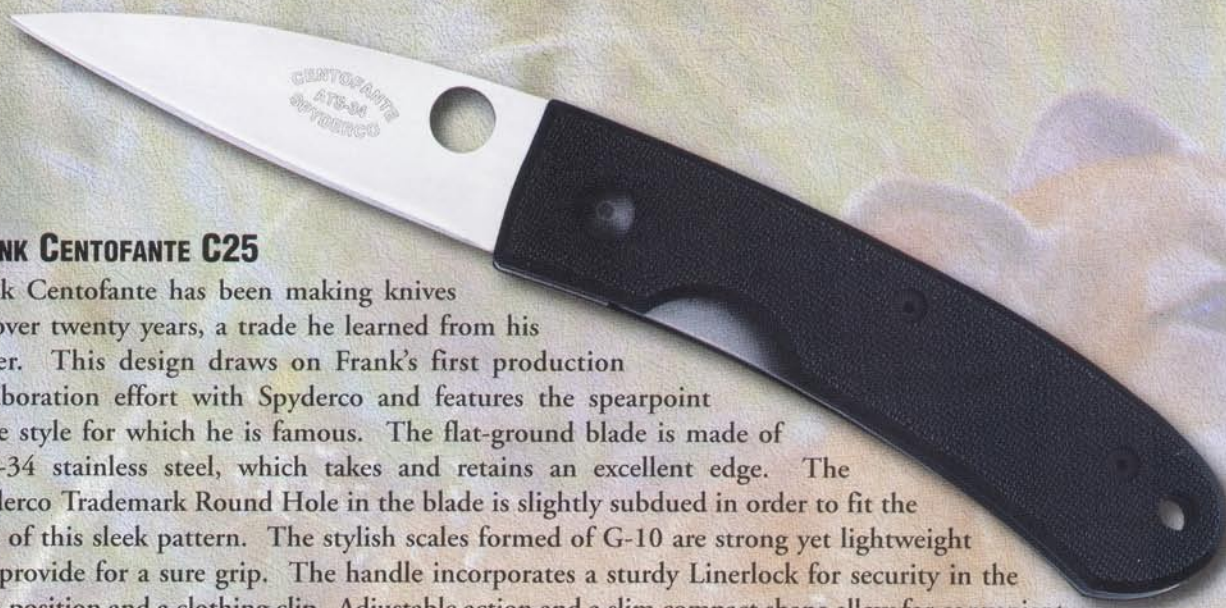


Wayne Goddard C16			
Blade Steel.....	GIN-1	Length Blade.....	3 5/8" 92mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	5 1/8" 130mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 1/2" 89mm
Edge Type.....	50/50	Length Overall.....	8 3/4" 222mm
Weight.....	3.8oz 97g	Hardness.....	Rc 58-60



WAYNE GODDARD SERIES C20, C18 & C16

Over thirty years ago, Wayne Goddard set out to create a heftier, stronger knife that would hold a better edge. Today, Wayne is a historian of the folding knife and creator of this Spyderco/Goddard collaboration series. This design is a composite of hundreds of different Goddard folders and is available in three sizes. The 50/50 combination blade incorporates the Spyderco Trademark Round Hole and eliminates the "hump" just above the hole. The blade has just enough belly to be effective, and the tip is reinforced to accommodate heavy-duty work. The slim scales are made of Micarta to provide strength, lightweight handling and attractive styling. The handle includes a built-in "guard" to provide optimum protection against sliding up on the blade, and the clip is positioned high on the knife for convenient carry (note that the Baby Wayne Goddard does not have a clip). Each of the three sizes performs well in a variety of situations, and each makes a great utility tool.

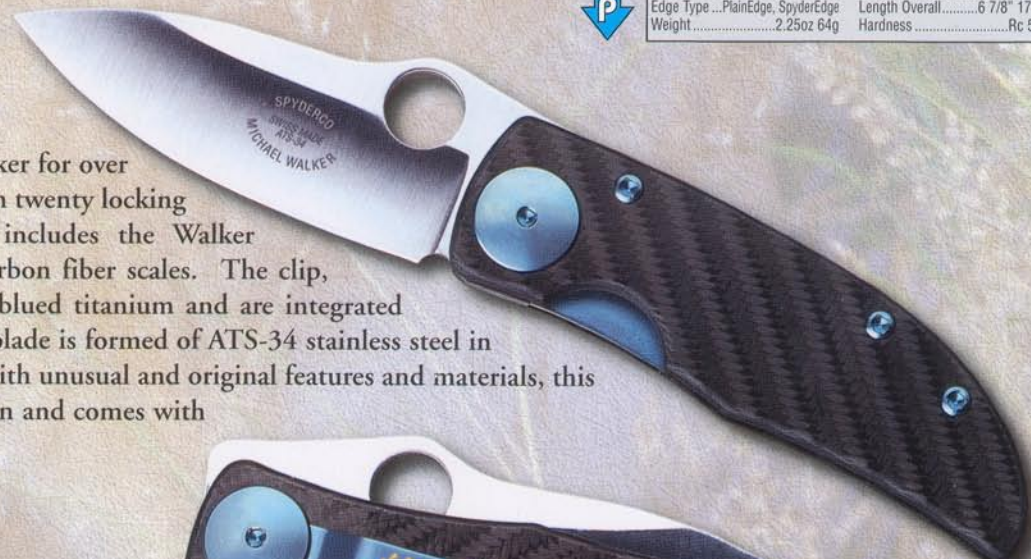


FRANK CENTOFANTE C25

Frank Centofante has been making knives for over twenty years, a trade he learned from his father. This design draws on Frank's first production collaboration effort with Spyderco and features the spearpoint blade style for which he is famous. The flat-ground blade is made of ATS-34 stainless steel, which takes and retains an excellent edge. The Spyderco Trademark Round Hole in the blade is slightly subdued in order to fit the lines of this sleek pattern. The stylish scales formed of G-10 are strong yet lightweight and provide for a sure grip. The handle incorporates a sturdy Linerlock for security in the open position and a clothing clip. Adjustable action and a slim compact shape allow for convenient daily carry.



Frank Centofante C25			
Blade Steel.....	ATS-34	Length Blade.....	2 7/8" 73mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	11/32" 8.7mm	Length Cutting Edge.....	2 7/8" 73mm
Edge Type	PlainEdge, SpyderEdge	Length Overall.....	6 7/8" 175mm
Weight.....	2.25oz 64g	Hardness.....	Rc 59-61



MICHAEL WALKER C22

Michael Walker has been a custom knifemaker for over fifteen years and is the inventor of more than twenty locking devices for pocket knives. This knife includes the Walker Linerlock and features slim, lightweight carbon fiber scales. The clip, spring and screws are made of electrically blued titanium and are integrated into the handle. The deep hollow-ground blade is formed of ATS-34 stainless steel in a spearpoint style. A true collector's piece with unusual and original features and materials, this model is numbered, has a limited production and comes with a zipper pouch.



Michael Walker C22			
Blade Steel.....	ATS-34	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	3 5/16" 84mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 3/8" 60mm
Edge Type.....	PlainEdge, 50/50	Length Overall.....	5 7/8" 149mm
Weight.....	1.5oz 42g	Hardness.....	Rc 58-60

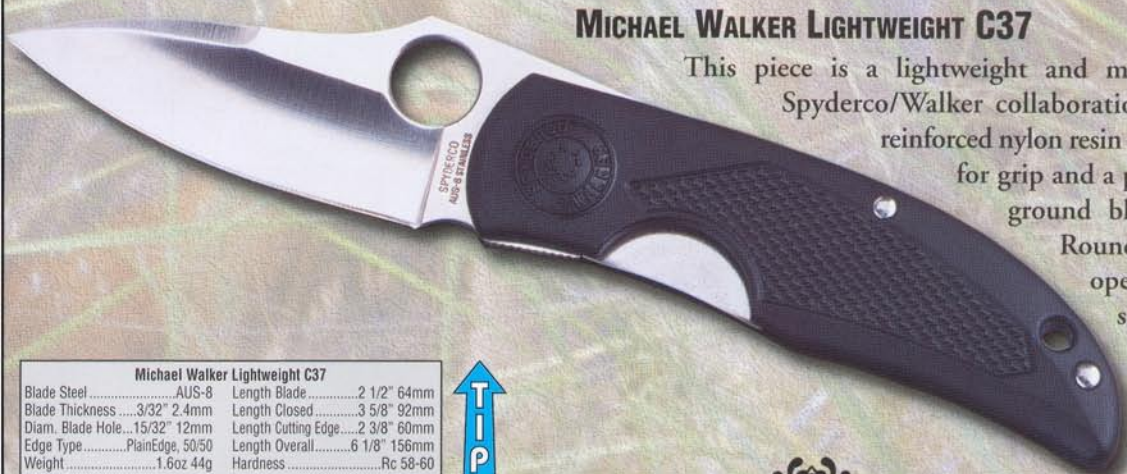


MICHAEL WALKER LIGHTWEIGHT C37

This piece is a lightweight and more affordable version of the original Spyderco/Walker collaboration. The handle is made of fiberglass-reinforced nylon resin and features an aesthetic checkered pattern for grip and a pocket clip for secure carry. The hollow-ground blade includes the Spyderco Trademark Round Hole (the hole facilitates easy one-hand opening) and a top swedge. With the ultra-smooth open-and-close action of its exotic counterpart, this Walker design is ideal for everyday carry.

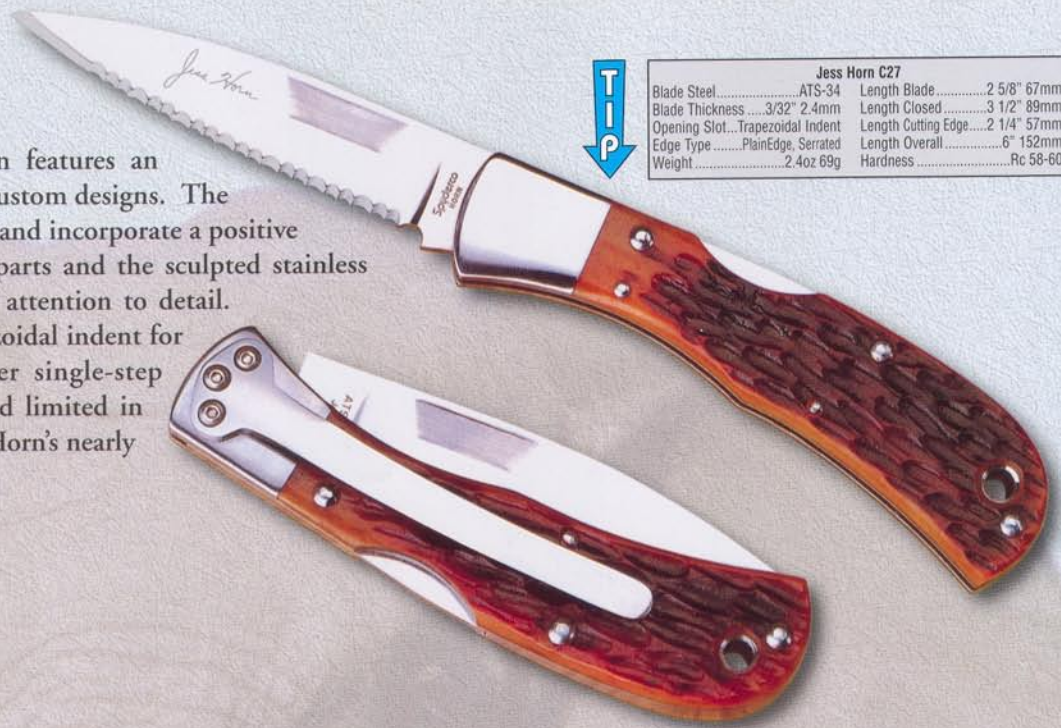


Michael Walker Lightweight C37			
Blade Steel.....	AUS-8	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	3 5/8" 92mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 3/8" 60mm
Edge Type.....	PlainEdge, 50/50	Length Overall.....	6 1/8" 156mm
Weight.....	1.6oz 44g	Hardness.....	Rc 58-60



JESS HORN C27

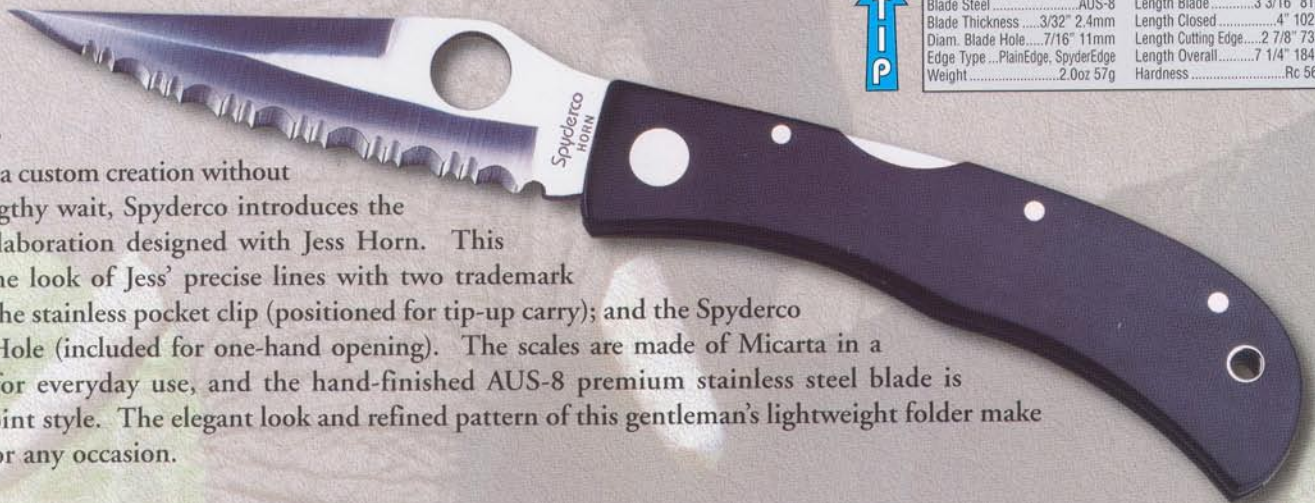
This original Spyderco/Horn collaboration features an overall fit and finish comparable to Horn's custom designs. The jugged bone scales furnish a traditional look and incorporate a positive front lock. The polished interior handle parts and the sculpted stainless steel clip and bolsters reflect a meticulous attention to detail. The spearpoint-style blade includes a trapezoidal indent for one-hand opening and comes with either single-step serrations or a plain edge. Numbered and limited in production, this collectible piece illustrates Horn's nearly thirty years of knifemaking experience.



Jess Horn C27			
Blade Steel.....	ATS-34	Length Blade.....	2 5/8" 67mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	3 1/2" 89mm
Opening Slot.....	Trapezoidal Indent	Length Cutting Edge.....	2 1/4" 57mm
Edge Type.....	PlainEdge, Serrated	Length Overall.....	6" 152mm
Weight.....	2.4oz 69g	Hardness.....	Rc 58-60

JESS HORN II C34

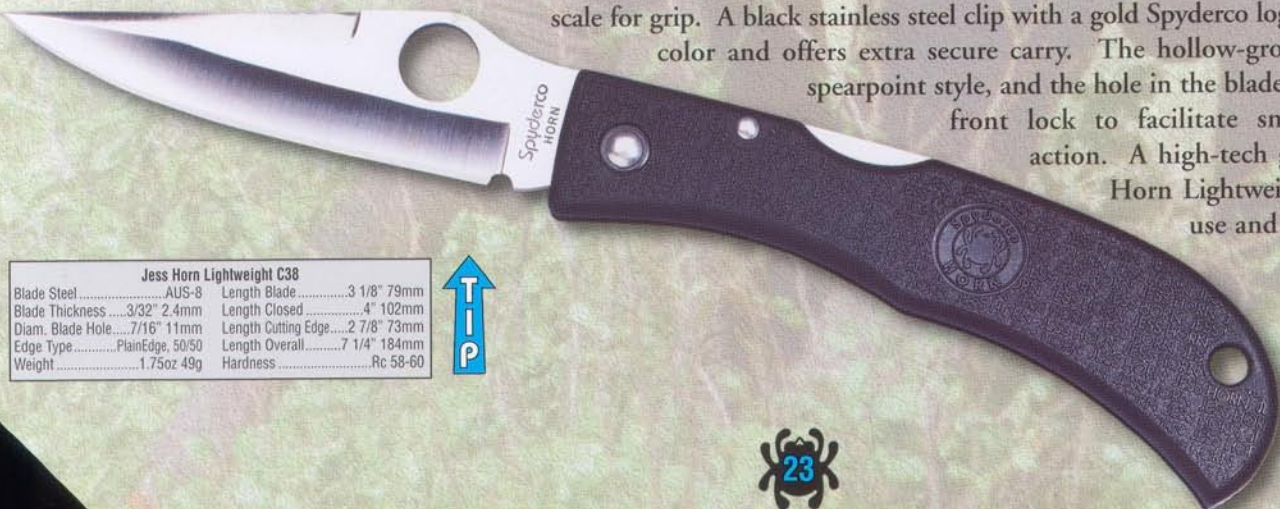
For those who desire a custom creation without the high cost or lengthy wait, Spyderco introduces the second CLIPIT collaboration designed with Jess Horn. This pattern combines the look of Jess' precise lines with two trademark Spyderco features: the stainless pocket clip (positioned for tip-up carry); and the Spyderco Trademark Round Hole (included for one-hand opening). The scales are made of Micarta in a comfortable shape for everyday use, and the hand-finished AUS-8 premium stainless steel blade is formed in a spearpoint style. The elegant look and refined pattern of this gentleman's lightweight folder make it worthy of carry for any occasion.



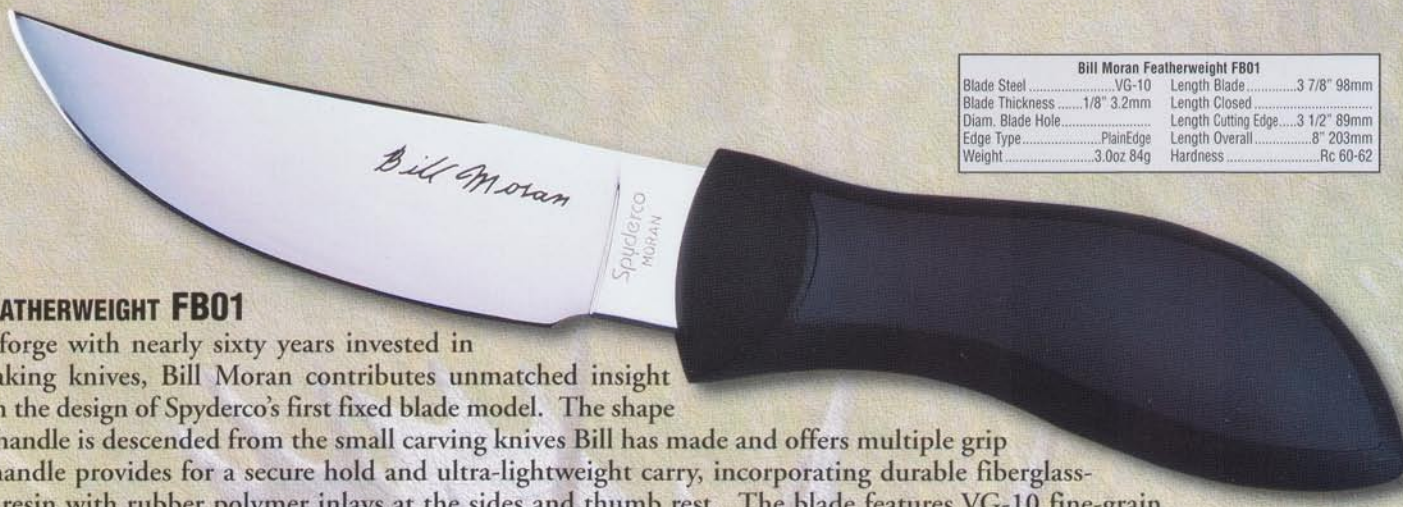
Jess Horn II C34			
Blade Steel.....	AUS-8	Length Blade.....	3 3/16" 81mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 7/8" 73mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	7 1/4" 184mm
Weight.....	2.0oz 57g	Hardness.....	Rc 56-58

JESS HORN LIGHTWEIGHT C38

This affordable folder from Spyderco and Jess Horn furnishes functionality in a custom design. The handle is made of lightweight fiberglass-reinforced nylon resin and includes the name "Jess Horn" in a continuous pattern across the front scale for grip. A black stainless steel clip with a gold Spyderco logo complements the handle color and offers extra secure carry. The hollow-ground blade is formed in a spearpoint style, and the hole in the blade combines with a precision front lock to facilitate smooth one-hand opening action. A high-tech gentleman's knife, the Jess Horn Lightweight is appropriate for daily use and special affairs alike.



Jess Horn Lightweight C38			
Blade Steel.....	AUS-8	Length Blade.....	3 1/8" 79mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 7/8" 73mm
Edge Type.....	PlainEdge, 50/50	Length Overall.....	7 1/4" 184mm
Weight.....	1.75oz 49g	Hardness.....	Rc 58-60



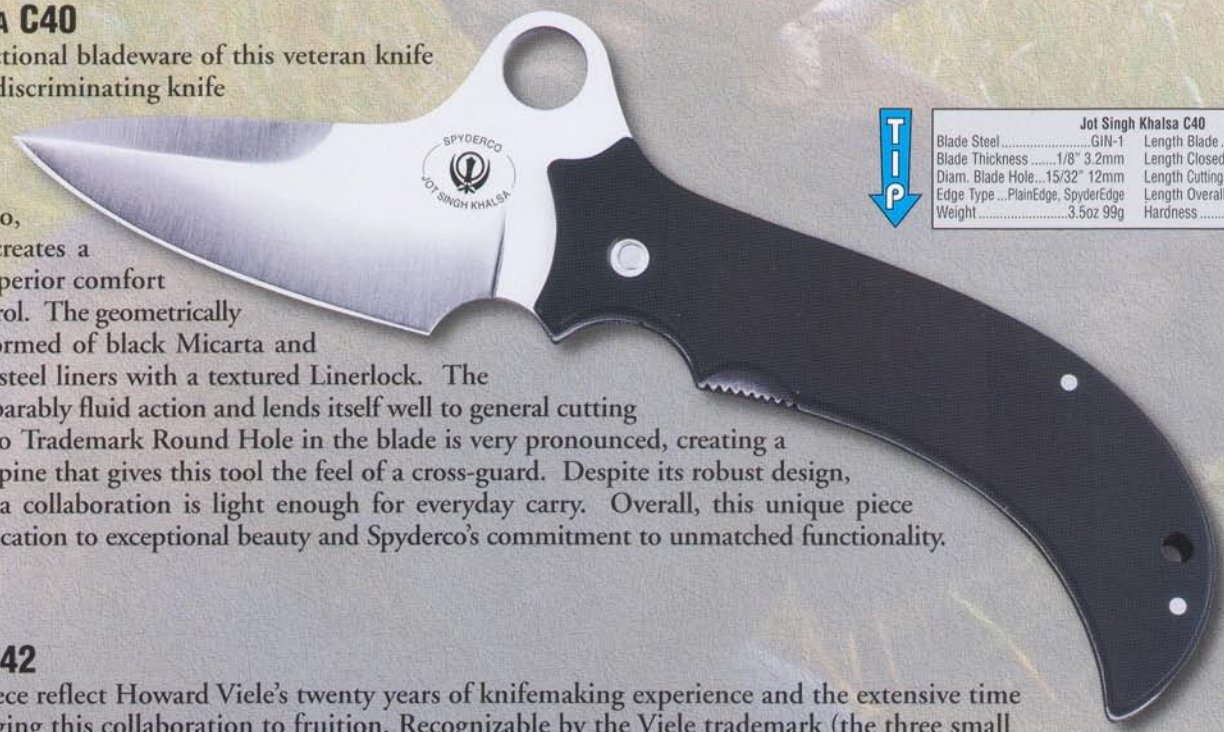
Bill Moran Featherweight FB01			
Blade SteelVG-10	Length Blade3 7/8" 98mm
Blade Thickness1/8" 3.2mm	Length Closed
Diam. Blade Hole	Length Cutting Edge3 1/2" 89mm
Edge TypePlainEdge	Length Overall8" 203mm
Weight3.0oz 84g	HardnessRc 60-62

BILL MORAN FEATHERWEIGHT FB01

A master at the forge with nearly sixty years invested in studying and making knives, Bill Moran contributes unmatched insight and refinement in the design of Spyderco's first fixed blade model. The shape of the contoured handle is descended from the small carving knives Bill has made and offers multiple grip positions. The handle provides for a secure hold and ultra-lightweight carry, incorporating durable fiberglass-reinforced nylon resin with rubber polymer inlays at the sides and thumb rest. The blade features VG-10 fine-grain high-carbon stainless steel, a razor-sharp "Moran Edge", and an elegant mirror-polished finish. The versatility of this model comes from the long continuous curve of the cutting edge and a trailing point. Extreme care has been taken to balance each element of Moran's custom model - its size, weight and shape make it a "utility design" that fits securely into a sheath formed of Kydex. The sheath has a thumb release for efficient knife access and it weighs less than two ounces, complementing the key attributes of the Featherweight. This Spyderco/Moran collaboration has all the edge a user would ever need from a camp-style knife and is great for skinning and for backpackers who count on every ounce.

JOT SINGH KHALSA C40

The exotic yet functional bladeware of this veteran knife artist is sought by discriminating knife collectors worldwide. In his recent collaborative effort with Spyderco,

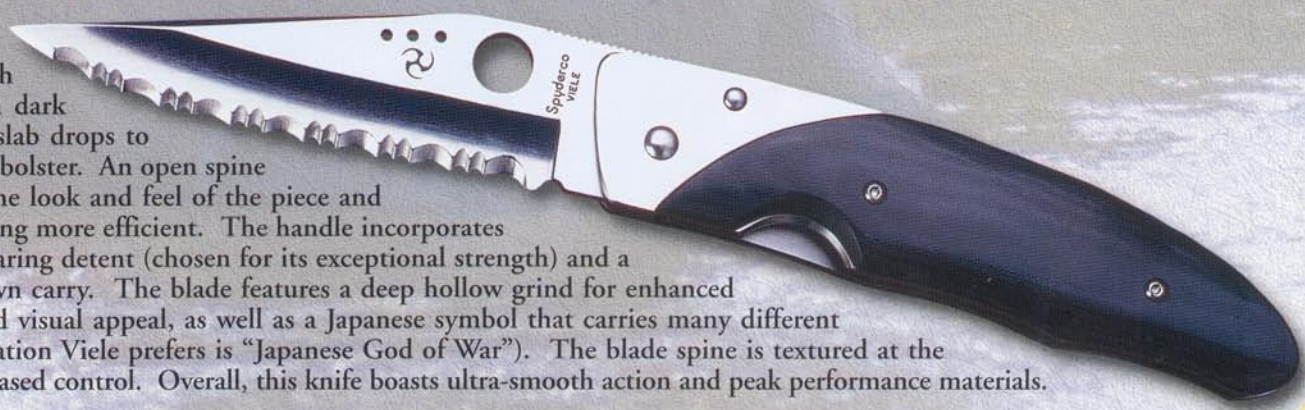


Jot Singh Khalsa C40			
Blade SteelGIN-1	Length Blade3" 76mm
Blade Thickness1/8" 3.2mm	Length Closed4 3/8" 111mm
Diam. Blade Hole15/32" 12mm	Length Cutting Edge2 9/16" 65mm
Edge TypePlainEdge, SpyderEdge	Length Overall7" 178mm
Weight3.5oz 99g	HardnessRc 58-60

Jot Singh Khalsa creates a novel piece with superior comfort and ergonomic control. The geometrically shaped scales are formed of black Micarta and house full stainless steel liners with a textured Linerlock. The blade enjoys incomparably fluid action and lends itself well to general cutting tasks. The Spyderco Trademark Round Hole in the blade is very pronounced, creating a "hump" along the spine that gives this tool the feel of a cross-guard. Despite its robust design, the Spyderco/Khalsa collaboration is light enough for everyday carry. Overall, this unique piece reflects Khalsa's dedication to exceptional beauty and Spyderco's commitment to unmatched functionality.

HOWARD VIELE C42

All facets of this piece reflect Howard Viele's twenty years of knifemaking experience and the extensive time he invested in bringing this collaboration to fruition. Recognizable by the Viele trademark (the three small holes adjacent to the Spyderco Trademark Round Hole), this knife joins flowing lines with a high-tech appearance to exemplify simplicity. Steel scales sit beneath slabs formed of smooth dark Micarta, and the front slab drops to give the impression of a bolster. An open spine with a spacer lightens the look and feel of the piece and makes cleaning and drying more efficient. The handle incorporates a Linerlock with ball bearing detent (chosen for its exceptional strength) and a clothing clip for tip-down carry. The blade features a deep hollow grind for enhanced cutting performance and visual appeal, as well as a Japanese symbol that carries many different meanings (the interpretation Viele prefers is "Japanese God of War"). The blade spine is textured at the thumb position for increased control. Overall, this knife boasts ultra-smooth action and peak performance materials.



Howard Viele C42			
Blade SteelAUS-8	Length Blade3 3/8" 86mm
Blade Thickness1/8" 3.2mm	Length Closed4 3/8" 111mm
Diam. Blade Hole11/32" 8.7mm	Length Cutting Edge3 1/4" 83mm
Edge TypePlainEdge, SpyderEdge	Length Overall7 3/4" 197mm
Weight3.8oz 108g	HardnessRc 58-59



Pro Culinair

Pairing Knife K09			
Blade Steel	MBS-26	Length Blade	2 1/4" 57mm
Blade Thickness	1/32" .8mm	Length Closed	
Diam. Blade Hole		Length Cutting Edge	2 1/4" 57mm
Edge Type	PlainEdge	Length Overall	5 1/2" 140mm
Weight	0.7oz 20g	Hardness	Rc 57-58

Small Utility Knife K05			
Blade Steel	MBS-26	Length Blade	4 1/2" 114mm
Blade Thickness	3/64" 1.2mm	Length Closed	
Diam. Blade Hole		Length Cutting Edge	4 3/8" 111mm
Edge Type	SpyderEdge	Length Overall	8 7/8" 225mm
Weight	1.5oz 43g	Hardness	Rc 58-60

PRO CULINAIRE K04 & K05

These four culinary companions were designed to be the cutting tools of choice in the kitchen. The K04 Utility Knife and K05 Small Utility Knife, our two most requested kitchen knives, include an efficient spearpoint-style blade with a flat grind.

The thin, flexible blade passes through food with minimal effort and incorporates new multi-level SpyderEdge serrations (patent pending) that improve edge retention. Unlike their "single-level" counterparts, these multi-level serrations have two levels of serrations. The penetration points (or tips) of the serrations on the first level protect the tips on the second level. These two sets of tips together protect the sharpened recessed curves that continue the cut. As the first level wears, the second level takes its place. The K08 Santoku, a Japanese-style cook's knife with a plain edge, is ideal for chopping, dicing and mincing. The K09 Paring Knife provides a curved blade and a full-sized handle for optimum control while peeling and paring. The blades of all four models are made of high-carbon MBS-26 stainless steel for easy maintenance. The lightweight handles formed of Sermollan promote a secure and slip-resistant grip, even when hands are wet. All models feature black handles; the K05 model can also be purchased in red.

Utility Knife K04			
Blade Steel	MBS-26	Length Blade	6 1/2" 165mm
Blade Thickness	1/16" 1.6mm	Length Closed	
Diam. Blade Hole		Length Cutting Edge	6 3/8" 162mm
Edge Type	SpyderEdge	Length Overall	10 7/8" 275mm
Weight	2.0oz 57g	Hardness	Rc 58-60

Santoku K08			
Blade Steel	MBS-26	Length Blade	6 7/8" 175mm
Blade Thickness	1/16" 1.6mm	Length Closed	
Diam. Blade Hole		Length Cutting Edge	6 3/4" 171mm
Edge Type	PlainEdge	Length Overall	12" 306mm
Weight	5oz 127g	Hardness	Rc 57-58



Solo S001			
Blade Steel.....	GIN-1	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	3 3/8" 86mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 3/8" 60mm
Edge Type.....	50/50	Length Overall.....	5 7/8" 149mm
Weight.....	1.5oz 43g	Hardness.....	Rc 58-60



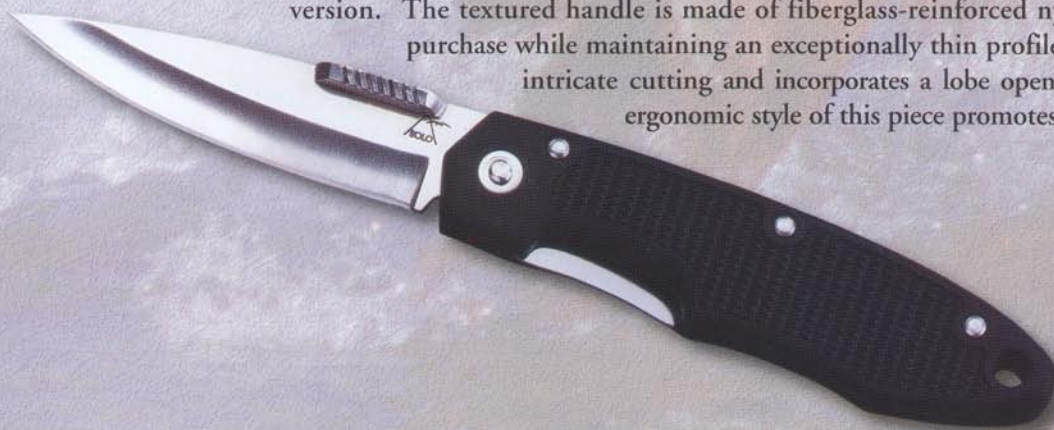
SOLO SERIES S001 & S002

These Solo models provide a one-hand open design without a clip to complement the CLIPIT line. Displaying remarkable craftsmanship, the blade is patterned in a spearpoint style with a notched lobe opener. Graceful lines continue into the sleek black scales, which are formed of Micarta and include steel liners on both sides. The handle is engineered for ergonomic fit and extra cutting control. It features a partial back spacer for easy cleaning, light weight and a surprisingly slim feel. The handle converges with stainless steel bolsters to create a unique geometric design with custom quality fit. The meaning of the name "Solo" crosses cultures for a "me and my knife" approach, representing the Japanese taste for refined elegance and the functionality needs of the American businessman. These gentleman's folders fit great in a suit or pants pocket. They work well for slicing and fine cutting, and each comes with a leather protective pouch.

Solo S002			
Blade Steel.....	GIN-1	Length Blade.....	3 3/8" 86mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	4 1/4" 108mm
Diam. Blade Hole.....		Length Cutting Edge.....	3" 76mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	7 5/8" 194mm
Weight.....	1.9oz 54g	Hardness.....	Rc 58-60

SOLO S003

This knife was designed to offer the same comfort and performance as the original Solo models in an economical and ultra-lightweight version. The textured handle is made of fiberglass-reinforced nylon resin, providing secure grip and added purchase while maintaining an exceptionally thin profile. The spearpoint-style blade accommodates intricate cutting and incorporates a lobe opener that is notched for quick operation. The ergonomic style of this piece promotes easy carry in a suit or vest pocket.



Solo S003			
Blade Steel.....	AUS-8	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	3 3/8" 86mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 3/8" 60mm
Edge Type.....	PlainEdge, 50/50	Length Overall.....	5 7/8" 149mm
Weight.....	1.0oz 28g	Hardness.....	Rc 58-60

* NOTE: Solo will only be available for orders through December 15, 1997.

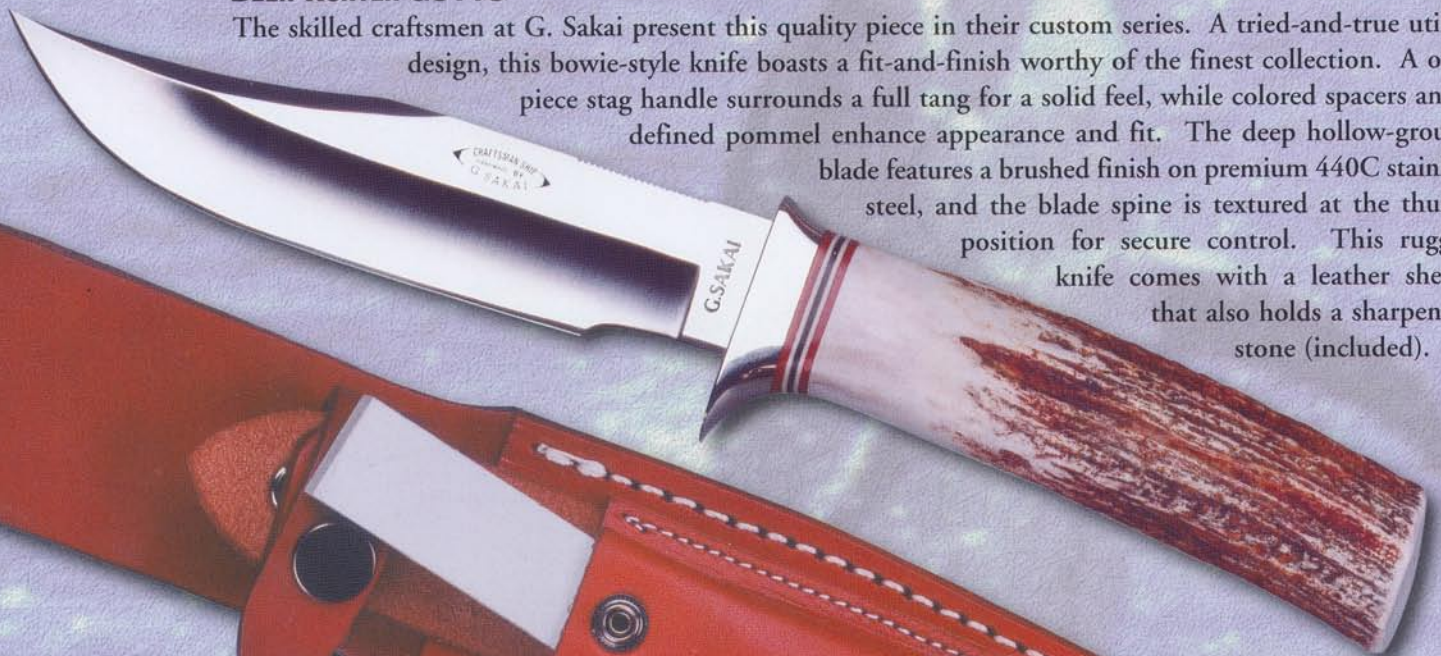


G•SAKAI

G. Sakai is based in Seki, Japan, a small town famous for cutlery production. Founded on the traditions of sword-making dating back more than one thousand years, this premium pocket knife company is dedicated to evolution and constant refinement in its product development. The company mission is to provide the best performance for each specialized design, such that every knife incorporates the latest technology and uncompromising artisanship typical of G. Sakai. Refined art and the critical touch of a master infuse life into every G. Sakai knife, upholding the prominent status the company holds among the knife lovers of the world.

DEER HUNTER GS110

The skilled craftsmen at G. Sakai present this quality piece in their custom series. A tried-and-true utility design, this bowie-style knife boasts a fit-and-finish worthy of the finest collection. A one-piece stag handle surrounds a full tang for a solid feel, while colored spacers and a defined pommel enhance appearance and fit. The deep hollow-ground blade features a brushed finish on premium 440C stainless steel, and the blade spine is textured at the thumb position for secure control. This rugged knife comes with a leather sheath that also holds a sharpening stone (included).

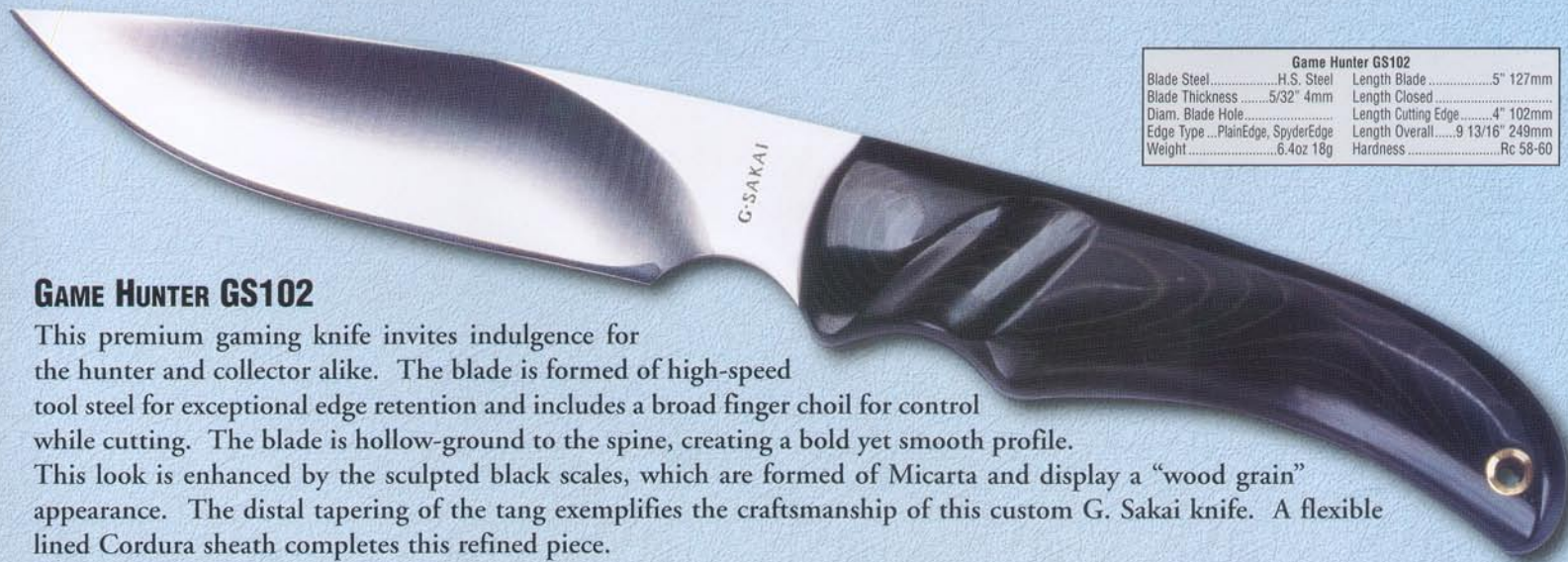


ANGLER GS111

This G. Sakai custom series piece accommodates both the quality-conscious sportsman and the discerning collector. Black linen scales formed of Micarta house a distal tapered tang for a pattern that exemplifies handmade craftsmanship. The combination nickel/silver bolster and sleek mirror-polished 440C blade finish the look. The ultimate knife for cleaning large and small fish, the Angler comes with a protective leather sheath for carrying.

Deer Hunter GS110			
Blade Steel.....	440C	Length Blade.....	5 5/8" 143mm
Blade Thickness	13/64" 5.2mm	Length Closed.....	
Diam. Blade Hole.....		Length Cutting Edge.....	4 5/8" 117mm
Edge Type.....	PlainEdge	Length Overall.....	10 5/8" 271mm
Weight.....	8.7oz 264g	Hardness.....	Rc 58-60

Angler GS111			
Blade Steel.....	440C	Length Blade.....	4 5/8" 117mm
Blade Thickness	5/64" 2mm	Length Closed.....	
Diam. Blade Hole.....		Length Cutting Edge.....	4 5/16" 110mm
Edge Type.....	PlainEdge	Length Overall.....	9" 229mm
Weight.....	2.25oz 63g	Hardness.....	Rc 58-60



Game Hunter GS102			
Blade Steel.....	H.S. Steel	Length Blade.....	5" 127mm
Blade Thickness.....	.5/32" 4mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....		Length Cutting Edge.....	9 13/16" 249mm
Edge Type.....	PlainEdge, SpyderEdge	Hardness.....	Rc 58-60
Weight.....	6.4oz 18g		

GAME HUNTER GS102

This premium gaming knife invites indulgence for the hunter and collector alike. The blade is formed of high-speed tool steel for exceptional edge retention and includes a broad finger choil for control while cutting. The blade is hollow-ground to the spine, creating a bold yet smooth profile. This look is enhanced by the sculpted black scales, which are formed of Micarta and display a "wood grain" appearance. The distal tapering of the tang exemplifies the craftsmanship of this custom G. Sakai knife. A flexible lined Cordura sheath completes this refined piece.



Fisher TA103			
Blade Steel.....	AUS-6	Length Blade.....	3 3/4" 95mm
Blade Thickness.....	.9/64" 3.6mm	Length Closed.....	5 1/2" 140mm
Diam. Blade Hole.....		Length Cutting Edge.....	3 1/4" 83mm
Edge Type.....	PlainEdge	Length Overall.....	9 1/16" 230mm
Weight.....	4.4oz 124g	Hardness.....	Rc 58-60

Pack Rat TA101			
Blade Steel.....	AUS-6	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	.3/32" 2.4mm	Length Closed.....	3 3/4" 95mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 3/8" 60mm
Edge Type.....	PlainEdge	Length Overall.....	6 1/4" 159mm
Weight.....	1.6oz 45.5g	Hardness.....	Rc 58-60

Road Runner TA102			
Blade Steel.....	AUS-6	Length Blade.....	2 7/8" 73mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4 1/4" 108mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	PlainEdge	Length Overall.....	7 1/8" 181mm
Weight.....	2.3oz 66g	Hardness.....	Rc 58-60

BIRD AND TROUT SERIES TA101, TA102 & TA103

This classic bird and trout design offers ergonomic handling in three sizes. The thin hollow-ground blade features a point that tapers upward for precise control in even the most delicate cutting situations, while the sharpened false edge at the front end of the spine (just above the thumb nick) enhances the sleek appearance. This look continues into the extended brushed bolster, culminating at the contoured scales formed of linen Micarta. The handle also includes a traditional rear lock for security in the open position. Each knife has an overall slim profile and comes with a Cordura case.

BACKPACKER SERIES GS103 & GS104

The Backpacker series delivers rugged outdoor performance in two convenient sizes. The sturdy lightweight cast zinc scales contain a rubberized inlay of KRATON for a confident grip, while a rear lock provides security in the open position. The clip-point blade is hollow-ground and includes a thumb nick near the tip. The durability of this traditional style makes it ideal for everyday carry.

Backpacker GS103			
Blade Steel.....	AUS-6	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	3 3/8" 86mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 5/16" 59mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	5 7/8" 150mm
Weight.....	2.6oz 73g	Hardness.....	Rc 58-60



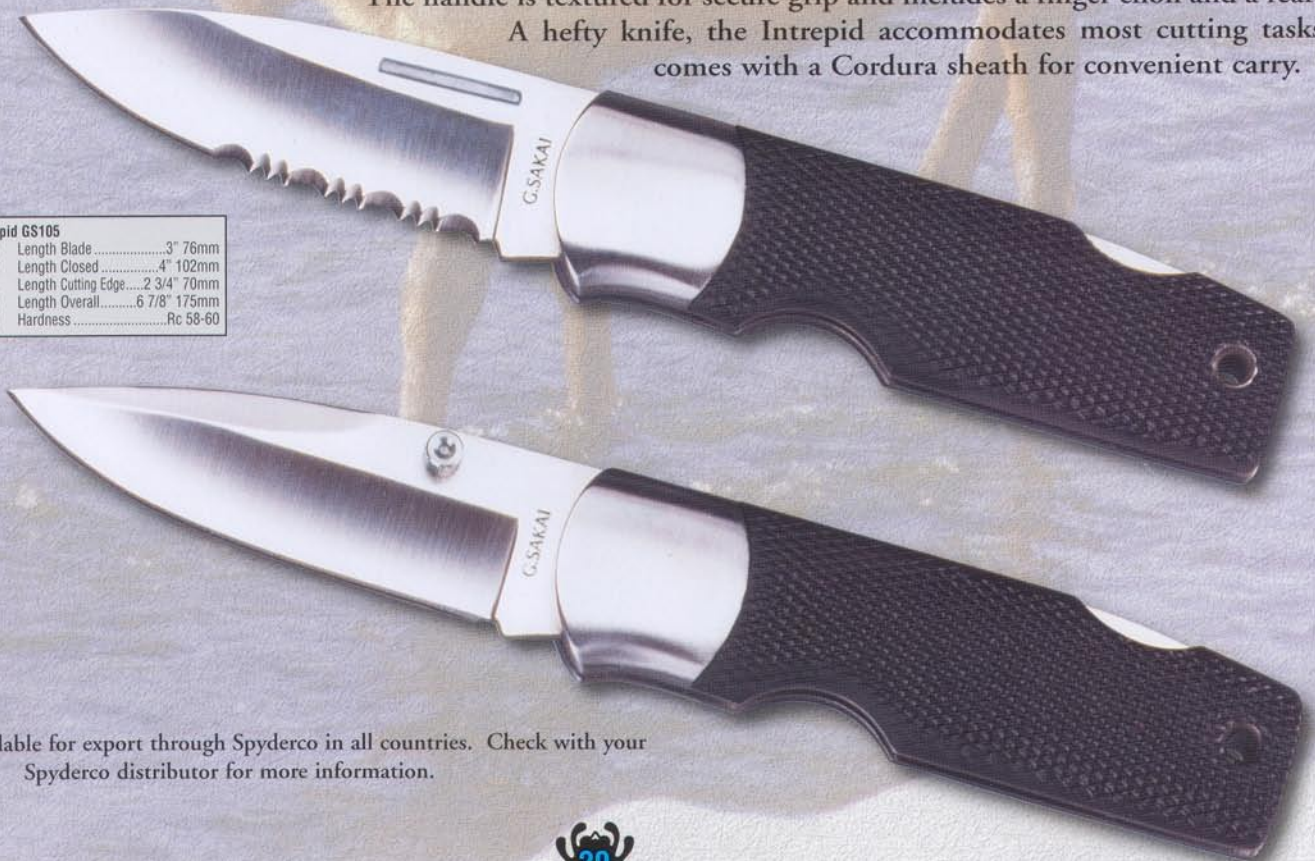
Backpacker GS104			
Blade Steel.....	AUS-6	Length Blade.....	3" 76mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	6 7/8" 175mm
Weight.....	4oz 112g	Hardness.....	Rc 58-60

INTREPID GS105

An exceptionally sturdy piece, the Intrepid unites precision with pure cutting power. The thick drop-point style blade incorporates either a thumb nick (combination edge version) or a reversible thumb stud and a top swedge (PlainEdge and SpyderEdge versions). Stout construction continues into the stainless steel bolster and contoured scales formed of KRATON.

The handle is textured for secure grip and includes a finger choil and a rear lock.

A hefty knife, the Intrepid accommodates most cutting tasks and comes with a Cordura sheath for convenient carry.



Intrepid GS105			
Blade Steel.....	AUS-6	Length Blade.....	3" 76mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 3/4" 70mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	6 7/8" 175mm
Weight.....	4.6oz 131g	Hardness.....	Rc 58-60

G. Sakai is not available for export through Spyderco in all countries. Check with your Spyderco distributor for more information.

HAND MADE KNIFE MOKI SINCE 1907

Since its foundation in 1907, Moki Knife has invested careful precision to create hand-crafted quality knives without compromise. Bringing out the full potential of the steel, Moki uses a superior heat treatment technique that results in exceptional sharpness and wear-resistance. The Moki tradition is reflected in this inspired craftsmanship and stubborn devotion to detail, as well as in the premium materials that make up each knife. Overall, every Moki knife embraces the modest and earnest character of its creator.

MOKI ELITE MKC921 & MOKI ZEPHYR MKC920

The Zephyr and the smaller Elite introduce Moki custom quality in a production lightweight design. The modified spearpoint blade includes a reversible thumb stud for convenient right- or left-hand opening. The handle, formed of fiberglass-reinforced nylon resin, incorporates a unique black “honeycomb” pattern on its front side for grip. It is expanded at the rear for improved purchase and features a front lock. A black metal clothing clip is inset on the back of the handle for convenience. The exceptional fit and ultra-smooth action of this design make it an everyday knife to carry and appreciate.



Moki Elite MKC921			
Blade Steel	AUS-8	Length Blade	2 3/8" 60mm
Blade Thickness	3/32" 2.4mm	Length Closed	3 1/2" 89mm
Diam. Blade Hole		Length Cutting Edge	2" 51mm
Edge Type	PlainEdge, SpyderEdge	Length Overall	6" 152mm
Weight	1.4oz 41g	Hardness	Rc 58-60



Moki Zephyr MKC920			
Blade Steel	AUS-8	Length Blade	2 7/8" 73mm
Blade Thickness	1/8" 3.2mm	Length Closed	4 1/8" 105mm
Diam. Blade Hole		Length Cutting Edge	2 3/8" 60mm
Edge Type	PlainEdge, SpyderEdge	Length Overall	7" 178mm
Weight	2.2oz 61g	Hardness	Rc 58-60

Moki is not available for export through Spyderco in all countries. Check with your Spyderco distributor for more information.



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