

SPYDERCO



2001 Dealer Catalog

WELCOME TO THE WORLD OF SPYDERCO

Spyderco's philosophy is simple. From our smallest Ladybug to our large Military model, Spyderco consistently delivers reliable high performance. Period.

We have prepared this catalog for you, our dealers and distributors. Not only does it carry our entire line of products, it is full of facts, data, information and history to help you understand Spyderco and to assist you in selling our products to your customers.

When you hold a Spyderco in your hand you know you are holding quality. It is backed by more than 20 years of research and development to find the right steels and handle materials. It has been ergonomically designed to open easily and fit comfortably in the hand while cutting. And, it will hang out in your pocket until you need it.

To assist you in understanding why our knives are superior, we have included the following information: an overview of steel production and its properties, a comprehensive steel chart cataloging the composition of today's commonly used steels, the anatomy of a knife showing all the parts in a Spyderco knife, and information on our trademarked round hole, pocket clip and of course our SpyderEdge.

We have packed a lot of information in this catalog and encourage you to keep it handy for ready reference. We also welcome any questions or input you might have. Call us, we'll find the answers for you.

Thank you and enjoy the catalog.

The Spyderco Crew

"Quality is the Product of a Good Attitude"™

TABLE OF CONTENTS

Across the Years	1
Sharpeners	2
CLIPITs	5
Custom Collaborations	16
Pro Culinare	22
Accessories	24
G. Sakai.....	27
Martial Blade Craft	28
Steel Chart & Elements Information	30
Steel Production and Properties	31
Why the SpyderEdge?	32
Why the Spyderco Trademark Round Hole?	32
Why the Clip?	32
Anatomy of a Spyderco Knife	33
Edge-U-Cation, Care and Warranty	35
Glossary.....	36
Product Indexes By Name & SKU	37

ACROSS THE YEARS...

- 1978**Sharpeners
- 1981**Kitchen Sharps, C01 Worker
- 1982**C02 Mariner
- 1983**C03 Hunter, C04 Executive
- 1984**C05 Standard, C07 Police Model
- 1987**C08 Harpy, C09 CoPilot
- 1988**2001 Pre-Diver, 2002 Probe
- 1989**3001 Mini Mariner, 3002 Spyderkey (Hummingbird), C07A Police Model (Aluminum), Embellishing by Yellow Horse on C03, C07 and C09, Embellishing by Santa Fe Stone Works on C01, C04, C07 and C09
- 1990**C10 Endura, C11 Delica, C15 Bob Terzuola (Aluminum), C14 Rescue, LBK LadyBug, 2003 Mini Probe, C12 Civilian
- 1991**C13 Pro-Hunter (Pro-Venator), C16 Wayne Goddard, S001 Solo
- 1992**C07TI Police Model (Titanium), S002 Solo, C01BK Worker (Blak-Ti), C07BK Police Model (Blak-Ti), C17 Catcherman, C18 Wayne Goddard Jr., Embellishing by G. Blanchard on C07 and C13
- 1993**C01COM Evolution Edition, C21 Merlin, C01ATU Worker (TUFRAM), C20 Baby Wayne Goddard, C07ATU Police Model (TUFRAM), C26 Snap-It, C19 Bob Terzuola Jr. (Aluminum), C24 Black Hawk (Aluminum)
- 1994**C09ATU CoPilot (TUFRAM), C28 Dragonfly, C22 Michael Walker, C29 Cricket, C27 Jess Horn, C25 Frank Centofante Jr. (Aluminum), C15G Bob Terzuola (G-10), C19G Bob Terzuola Jr. (G-10)
- 1995**C23G Renegade (G-10), C24G Black Hawk (G-10), C30 Remote Release, C32 Spur, C33 Pro-Grip, S003 Solo (FRN), C03 Hunter (Modified), FB01 Bill Moran Featherweight, C34 Jess Horn II
- 1996**C28 Dragonfly (Modified), C35 "Q", C36 Military Model, C37 Michael Walker Lightweight, C42 Howard Viele, C43 Delica II, C61 Pegasus, KX01 Kitchen Experimental I, KX02 Kitchen Experimental II
- 1997**C38 Jess Horn Lightweight, C40 Jot Singh Khalsa, C25 Frank Centofante Jr. (Modified), C47 Endura II, C08G Harpy (G-10), C07G Police Model (G-10), C12G Civilian (G-10), C16BK Wayne Goddard Lightweight, C41 Native, C41 Native II, C29BK Cricket Lightweight, C62 Navigator, C05 Standard (G-10), C48 Tim Wegner, C49 Tim Wegner Jr., C52 Calypso Jr., C28 Dragonfly (Stainless Steel)
- 1998**C46 Bob Lum, C45 Rescue Jr., C45 Rescue Jr. (Stainless Steel), C39 Dyad Jr., C51 Rookie, LBKII Ladybug II, C10 Endura (Modified), C11 Delica (Modified), C14 Rescue (Modified), C14 Rescue (Stainless Steel), C54 Calypso, C53 Peter Herbst, C50 Frank Centofante, C36 Military (Modified)
- 1999**T01 SpydeRench, MN07 Mini Police Necklace, SC01 SpyderCard, C12SBK Matriarch, C12SGY Matriarch (Gray), C39 Dyad Jr. Lightweight, C41GPBL Blue G-10 Native, C52 Calypso Jr. Lightweight, C56 Zowada, C57 D'Alton Holder Toad, C67 "R", 204 Triangle Sharpmaker, Carbon Fiber Series (LadyBug, Cricket, Dragonfly, Dyad Lightweight), Concealex Moran Sheath, C55 Starmate, C58 J.D. Smith, C59 Shabaria
- 2000**C10 Endura (Modified), C10TR Endura Trainer, C11 Delica (Modified), C11TR Delica Trainer, C44 Dyad, C60 Massad Ayoob, C63 James A Keating Chinook, C65 Bob Lum Chinese Folder, C66 Frank Centofante Vesuvius, C68 Bram Frank Gunting, C68TR Bram Frank Gunting Trainer, FB02 Bill Moran Drop Point, TC07 Tie Clip, CT02 Large Knife Stand, CT03 Small Knife Stand, The Spyderco Story

...WITH SPYDERCO



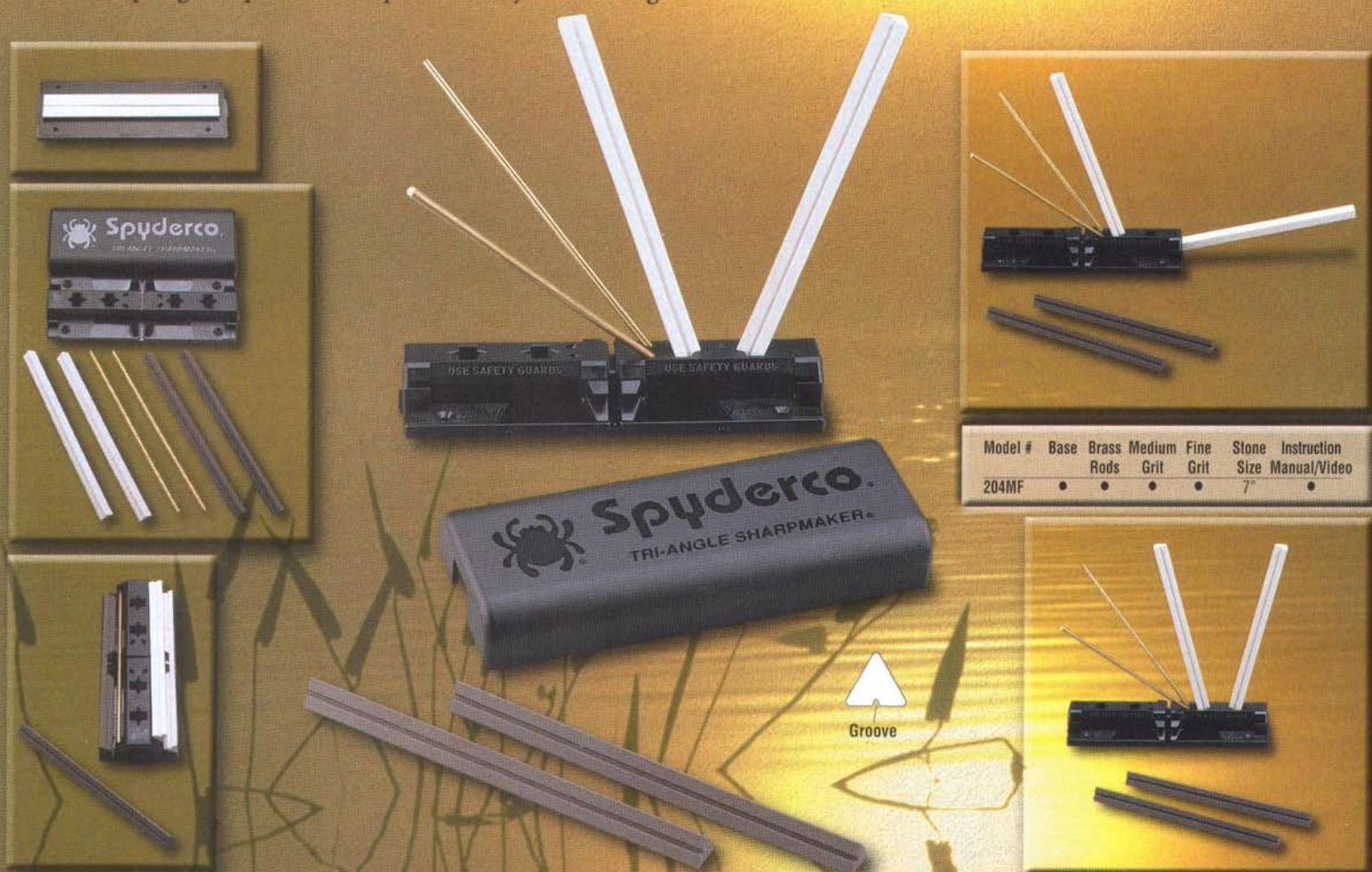
FIRST WE MADE THINGS SHARP...

Spyderco sharpening tools are made of "High Alumina Ceramic," a U.S.A. made material with the ability to cut any metal known to man. It is formed when alumina particles (synthetic sapphires) are mixed with a ceramic bonding agent. The mixture is shaped and kiln-fired at temperatures in excess of 3000°F for up to three days.

Spyderco ceramics come in three grits (medium, fine and ultra-fine) none of which require lubricants such as oil or water for use. Each grit serves a different purpose in the sharpening process. The medium grit stone produces a good working edge by efficiently removing steel and reshaping the bevel of a dull cutting tool. The fine grit stone then tightens the scratch pattern, creating a razor-sharp edge. A polished and professionally finished edge

is achieved with the ultra-fine grit stone. All of our stones are dishwasher and autoclave safe. In addition, steel particles can be removed from any of the stones using a powdered abrasive cleanser and a nylon scouring pad.

The fine and ultra-fine grit stones are "closed-celled" (the particles that make them up are very dense) and will show little or no wear over time. The medium grit stones are "open-celled" (particles are less dense) and will wear only slightly over time. Although ceramics are hard materials - measuring up to 9.22 in hardness on the Mohs Hardness Scale - they may still be chipped or broken if not handled with care. Please note that our ceramics are guaranteed against manufacturing defects only.



Model #	Base	Brass Rods	Medium Grit	Fine Grit	Stone Size	Instruction Manual/Video
204MF	•	•	•	•	7"	•

Tri-Angle Sharpmaker 204MF

A sharp knife makes cutting easier and safer. Spyderco's Tri-Angle Sharpmaker includes two sets of high alumina ceramic stones, a pair of medium grit (brown) stones for aggressive sharpening, and a pair of fine stones (white) for professional grade finishing. There is also a set of brass safety rods to protect the user's hand during sharpening. The corners of the triangular shape allow you to hone serrated edges. The flat sides are ideal for plain edges. The stones fit into keyed

holes and slots molded into the polymer base and have a 40° and 30° sharpening angle for knives and a 12.5° scissor setting. A groove running the length of the stone is for sharpening pointed objects like darts, awls and fishhooks. All components pack into the base and the lid snaps shut making the 204 self contained and small enough to carry in your shirt pocket. No lubrication is required during use for dry, mess-free sharpening. Includes instruction video and book.



Bench Stones

302

Available in three grits, fine, medium and ultra-fine. Because 302 benchstones are flat and broad they're highly effective for honing wide tools like plane irons, chisels and large blades. As with all Spyderco's ceramic sharpeners, the bench stones are used dry without oil or water. Each stone is sold separately and comes packaged in a rigid polymer storage case complete with non-skid rubber feet for tabletop use.



Model #	Stone Size	Medium Grit	Fine Grit	Ultra-Fine Grit	Type of Case
302M	2" x 8" x 1/2"	•			ABS Box
302F	2" x 8" x 1/2"		•		ABS Box
302UF	2" x 8" x 1/2"			•	ABS Box
303M	1" x 5" x 1/8"	•			Leather
303F	1" x 5" x 1/8"		•		Leather
303MF	1" x 5" x 1/4"	•	•		Leather
305M	1 15/16" x 3 1/4" x 1/4"	•			Leather

Pocket Stones

303 & 305M

Portable and versatile, Spyderco manufactures a variety of small pocket stones for field use and for honing small items. Each stone is sold separately, packaged in a leather carrying case and is sterilization/autoclave safe (great for dental tool sharpening).

The 303 Pocket Stone is palm-sized and sold individually in a medium or fine grit.

The 303MF DoubleStuff is made up of both grit stones sandwiched together with a bonding agent combining the best of both worlds.

The 305 Pocket Stone is available in medium grit only. The 305 stubby stone is Spyderco's smallest ceramic sharpener. You can take it anywhere.



Ceramic Files

400F

Whether you're a jeweler, gunsmith or dental assistant these small stones fit the bill for detailed sharpening. Available in four distinct shapes (fine grit only): Round, square, triangular and slip. Stones are sold individually packaged in a plastic tube, or as a set of four in a snap-front suede pouch.



Round



Square



Triangular



Slip

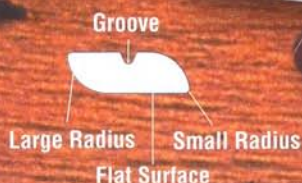
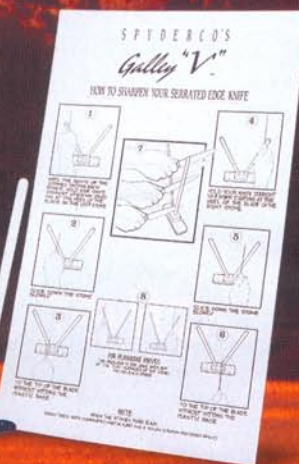
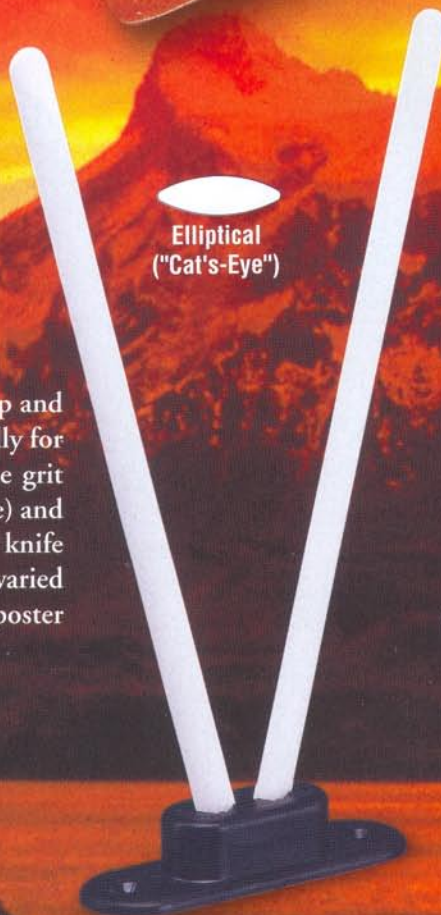
Model #	Stone Size	Medium Grit	Fine Grit	Type of Case
400F	5" x 1/4"		•	Leather

Galley "V"

600F

Bam!! Permanently bolt it to a kitchen or shop countertop and fulfill every professional chef's dream. Designed specifically for kitchen cutlery the Galley V consists of two 12 inch, fine grit "Cat's Eye" shaped stones (for serrated and plain edges alike) and an ABS plastic base. The stones sit at a 15° angle for a 30° knife bevel and rotate to four different positions allowing for varied contact with the knife blade. Also included is a poster depicting directions and sharpening techniques.

Elliptical
("Cat's-Eye")



ProFile

701 & 702

Model #	Stone Size	Med. Grit	Fine Grit	Type of Case
701MF	3/4" x 8" x 1/4"	•	•	Leather
701M	3/4" x 8" x 1/4"	•		Leather
701F	3/4" x 8" x 1/4"		•	Leather
702F	3/4" x 4" x 1/4"		•	Leather

Profile 701: Available in both fine and medium grits, ProFile stones sharpen knives, darts, and router bits. They also work wonders when de-burring machined items. The elliptical shape translates into four distinct sharpening surfaces, a flat surface and large radius for plain edges, a small radius for serrated edges and a groove for pointed tips. Includes instructions and suede leather pouch. The two grits are sold individually or can be purchased as a pair.

702MF : A half-sized version of the 701 Profile stones, available in both fine and medium grits. These 4 inch stones are your best friend for use outdoors, in the field, or on the range. Tucked away in a jacket pocket, tackle box or backpack they feature an elliptical shape with four distinct sharpening surfaces. No more excuses for dull fishhooks, knives, axes and other outdoor gear. The 702 outdoor pocket stones are sold separately or as a set packaged in a split leather case.



...THEN WE MADE SHARP THINGS

Police Model C07 & C07G

The Police Model is a big knife that rides in your pocket with surprising comfort. It's designed to pack as much blade length as possible into a slim, same sized handle. The choice of law enforcement officers for over a decade, the C07 is a classic Spyderco workhorse. New for 2001 is the addition of the David Boye dent in the locking lever. Available in two variations: The C07 is fully stainless steel with a hollow-ground blade and the C07G features a G-10 handle with a flat-ground blade. You'll find this model on the duty belts and in the pockets of law enforcement professionals worldwide.



Police Model C07	
Blade Steel.....ATS-55	Length Blade.....4 1/8" 104mm
Blade Thickness.....1/8" 3mm	Length Closed.....5 5/16" 135mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....3 13/16" 97mm
Edge Type.....SpyderEdge, PlainEdge	Length Overall.....9 7/16" 240mm
Weight.....5.5 oz 155g	Hardness.....Rc 59-60

Police Model C07G	
Blade Steel.....ATS-55	Length Blade.....4 1/8" 104mm
Blade Thickness.....1/8" 3mm	Length Closed.....5 5/16" 135mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....3 13/16" 97mm
Edge Type.....SpyderEdge, PlainEdge	Length Overall.....9 7/16" 240mm
Weight.....3.4 oz 97g	Hardness.....Rc 59-60

Harpy & Merlin C08 & C08BK

Aptly named, as it resembles the claw of an eagle, the C08 lets you make controlled, pulling cuts. This hawkbill blade shape springs from the marine/commercial fishing industry where severing rope, line, webbing or netting is done at arm's length, quickly and effectively. The curved arc of the blade keeps whatever

you're cutting from slipping off the tip. David Boye's new locking lever dent is found on both knives. Available in a serrated SpyderEdge configuration, the stainless handled C08 features a drying vent, the C08BK Lightweight Merlin comes with a FRN textured handle with reversible ambidextrous clip and is available in a plain or serrated edge.



Harpy C08S	
Blade Steel.....ATS-55	Length Blade.....2 3/4" 70mm
Blade Thickness.....1/8" 3mm	Length Closed.....3 7/8" 99mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....2 9/16" 65mm
Edge Type.....SpyderEdge	Length Overall.....6 1/2" 165mm
Weight.....3.75oz 106g	Hardness.....Rc 59-60

Merlin C08SBK	
Blade Steel.....ATS-55	Length Blade.....2 7/8" 73mm
Blade Thickness.....3/32" 2.5mm	Length Closed.....3 7/8" 99mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....2 7/16" 82mm
Edge Type.....SpyderEdge, PlainEdge	Length Overall.....6 7/16" 164mm
Weight.....2.5oz 71g	Hardness.....Rc 59-60



Endura C10

Steel handled knives offer several specific benefits. They make excellent hard-use knives by virtue of their heft and solidity and also offer a surface for custom engraving and embellishment. The C10 Endura has a modified skinning-style blade, stamped out of AUS-6 high carbon steel. It comes in two blade choices, a fully serrated SpyderEdge or an entirely PlainEdge configuration. A metal tip-up/tip-down clip provides a couple of options for pocket carry.

Endura II C10			
Blade Steel.....	AUS-6	Length Blade.....	3 3/4" 96mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 13/16" 122mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 1/4" 83mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	8 1/2" 216mm
Weight.....	5.5oz 156g	Hardness.....	Rc 57-58

Endura C10BK

When you hear the name Spyderco, the Endura model most likely comes to mind. It's the cornerstone of the knife industry and ignited the trend toward lightweight, reasonably priced folders with teeth and a clip. New for 2001: Enhanced tip strength, a deeper "well" mounting for the reversible clip (eliminating clip rotation) and the addition of the David Boye dent in the locking lever. Its trend-setting attributes include, a FRN handle, ATS-55 premium blade steel (available fully serrated, full PlainEdge or a 50/50 formation) and black ambi clip.

Endura C10BK			
Blade Steel.....	ATS-55	Length Blade.....	3 15/16" 100mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 15/16" 125mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 7/16" 87mm
Edge Type.....	SpyderEdge, PlainEdge, 50/50	Length Overall.....	8 13/16" 223mm
Weight.....	2.9oz 82g	Hardness.....	Rc 59-60

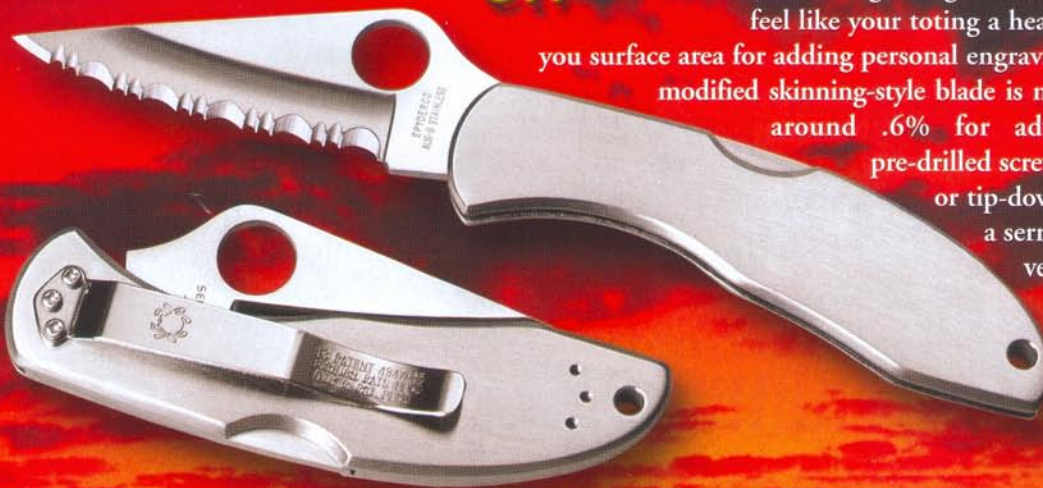
Endura Trainer C10TR

What better way to gain proficiency in handling a folding knife than to train? Mastering the ability to open/close a knife one-handedly and use the tool spontaneously without premeditated thought is a skill acquired through practice. The C10TR Endura is the preeminent practice tool. A Trainer (sometimes referred to as a drone) is an exact replica of a "live" knife, sans the sharpened edge and point. Identical in size, weight and function, a Trainer comes with a bright red handle differentiating it from the sharpened black-handled models, and has an unsharpened round-tipped stainless steel blade.

Endura Trainer C10TR			
Blade Steel.....	AUS-6	Length Blade.....	3 15/16" 100mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 15/16" 125mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	N/A
Edge Type.....	N/A	Length Overall.....	8 7/8" 223mm
Weight.....	3.14oz 89g	Hardness.....	Rc 58-59



Delica C11



You asked for it. We made it... a version of our FRN Delica model but with a stainless steel handle. Slightly beefier and more substantial than the lightweight version, it provides a sense of solidity yet doesn't feel like your toting a heavyweight. The smooth metal handle gives you surface area for adding personal engraving or embellishment. The hollow-ground, modified skinning-style blade is made of AUS-6 which has a carbon level of around .6% for advanced edge retention. Two sets of pre-drilled screw holes let the clip be positioned for tip-up or tip-down carry. Pick your preference, it comes in a serrated SpyderEdge blade or a fully PlainEdge version. Diverse!

Delica II C11			
Blade Steel.....	AUS-6	Length Blade.....	2 7/8" 72mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 1/2" 63mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	6 13/16" 173mm
Weight.....	4 oz 110g	Hardness.....	Rc 57-58

Delica C11BK



There is nothing delicate about the Delica. It's an industry classic and Spyderco's top seller. Sized just right for everyday carry, it's small enough not to raise eyebrows yet big enough for any cutting requirement. The FRN handle is paired up with a modified-skinning style blade made of high performance ATS-55 stainless steel. It comes in three blade configurations, fully serrated SpyderEdge, PlainEdge or 50/50 combo, and sports a black reversible ambi-clip. Southpaws and righties both have cause to rejoice! The Delica is one of the most versatile folders on the market. Get it in your hand and you won't leave without it.

Delica C11BK			
Blade Steel.....	ATS-55	Length Blade.....	3" 77mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 11/16 68mm
Edge Type.....	SpyderEdge, PlainEdge, 50/50	Length Overall.....	7" 177mm
Weight.....	1.9oz 54g	Hardness.....	Rc 59-60

Delica Trainer C11TR



Ever had a non-knife person pick up a Spyderco and your stomach clenches thinking.... "I hope they realize how sharp it is. I hope they don't cut themselves"? Unclench your belly! The Delica Trainer is the perfect countertop tester for your customers. The FRN handle is fire-engine red, identifying it as a non-sharpened Spyderco. Trainers are identical in size, shape and weight to a "live" knife but allow the user to safely practice opening/closing and retrieval which helps develop muscle memory. Whether you train to gain proficiency in safe handling or are a master level martial artist, the C11TR Delica Trainer can move you into the ranks of master level CLIPIT operator. Comes equipped with a black metal ambi-clip and rounded/contoured unsharpened blade.

Delica Trainer C11TR			
Blade Steel.....	AUS-6	Length Blade.....	3" 77mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	N/A
Edge Type.....	N/A	Length Overall.....	7" 177mm
Weight.....	2.1oz 38.3g	Hardness.....	Rc 57-58



Copilot C09

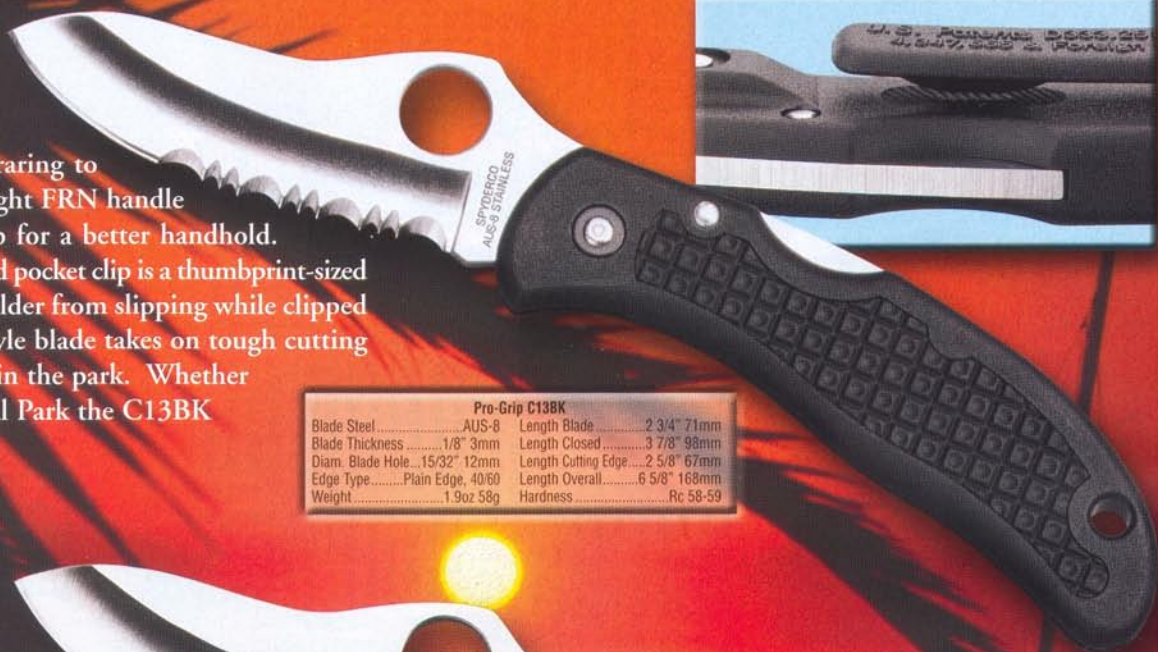
The Co-Pilot is the ultimate travel knife. It goes where you do, rarely raising eyebrows. It is a small blade paired with a handle large enough to offer a respectable handhold. In essence it's a little guy that feels and cuts like a full-sized folder. Makes an excellent suit knife, money clip or gift.



CoPilot C09			
Blade Steel.....	ATS-55	Length Blade.....	2" 51mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	3" 76mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	1 11/16" 42mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	5" 127mm
Weight.....	2.5oz 74g	Hardness.....	Rc 59-60

Pro-Grip C13BK

It's stalwart, it's hardy and it's raring to go where you go. The lightweight FRN handle is textured with a Krayton strip for a better handhold. Tucked neatly under the integrated pocket clip is a thumbprint-sized pad of Krayton that keeps the folder from slipping while clipped in a pocket. The drop-point style blade takes on tough cutting jobs like they're a Sunday walk in the park. Whether it's City park or Denali National Park the C13BK is ready.



Pro-Grip C13BK			
Blade Steel.....	AUS-8	Length Blade.....	2 3/4" 71mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	3 7/8" 98mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	Plain Edge, 40/60	Length Overall.....	6 5/8" 168mm
Weight.....	1.9oz 58g	Hardness.....	Rc 58-59

Pro-Grip C13

If allowed just one descriptive word for the Pro-Grip it would be powerful. It's possibly the best overall outdoor field knife in the Spyderco lineup. The C13 features a drop point blade that is consistently thick from heel to tip. Available in a 60/40 serrated/plainedge combination, the blade readily takes on skinning, caping and aggressive cuts. Kraton insets on the handle (and clip) give the knife a spongy non-slip grip for use outdoors where hands are frequently cold, wet or gloved.



Pro-Grip C13			
Blade Steel.....	ATS-55	Length Blade.....	2 13/16" 71mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	3 7/8" 98mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	40/60	Length Overall.....	6 5/8" 168mm
Weight.....	4oz 112g	Hardness.....	Rc 59-60



Catcherman C17

A big brazen folding filet knife that gives even the worst fisher-person confidence that the big one is just waiting. The blade is flat ground, thinner near the tip and is semi-flexible for filleting. Mostly plainedged, the blade has a small section of serrations at the base for aggressive penetration when scaling or de-boning.

Catcherman C17			
Blade Steel.....	MBS-26	Length Blade.....	4 3/4" 121mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	5 15/16" 151mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	4 5/16" 110mm
Edge Type.....	75/25	Length Overall.....	10 7/16" 265mm
Weight.....	2.8oz 80g	Hardness.....	Rc 58-59

Rescue & Rescue Jr. C14BK/OR & C45OR/BK

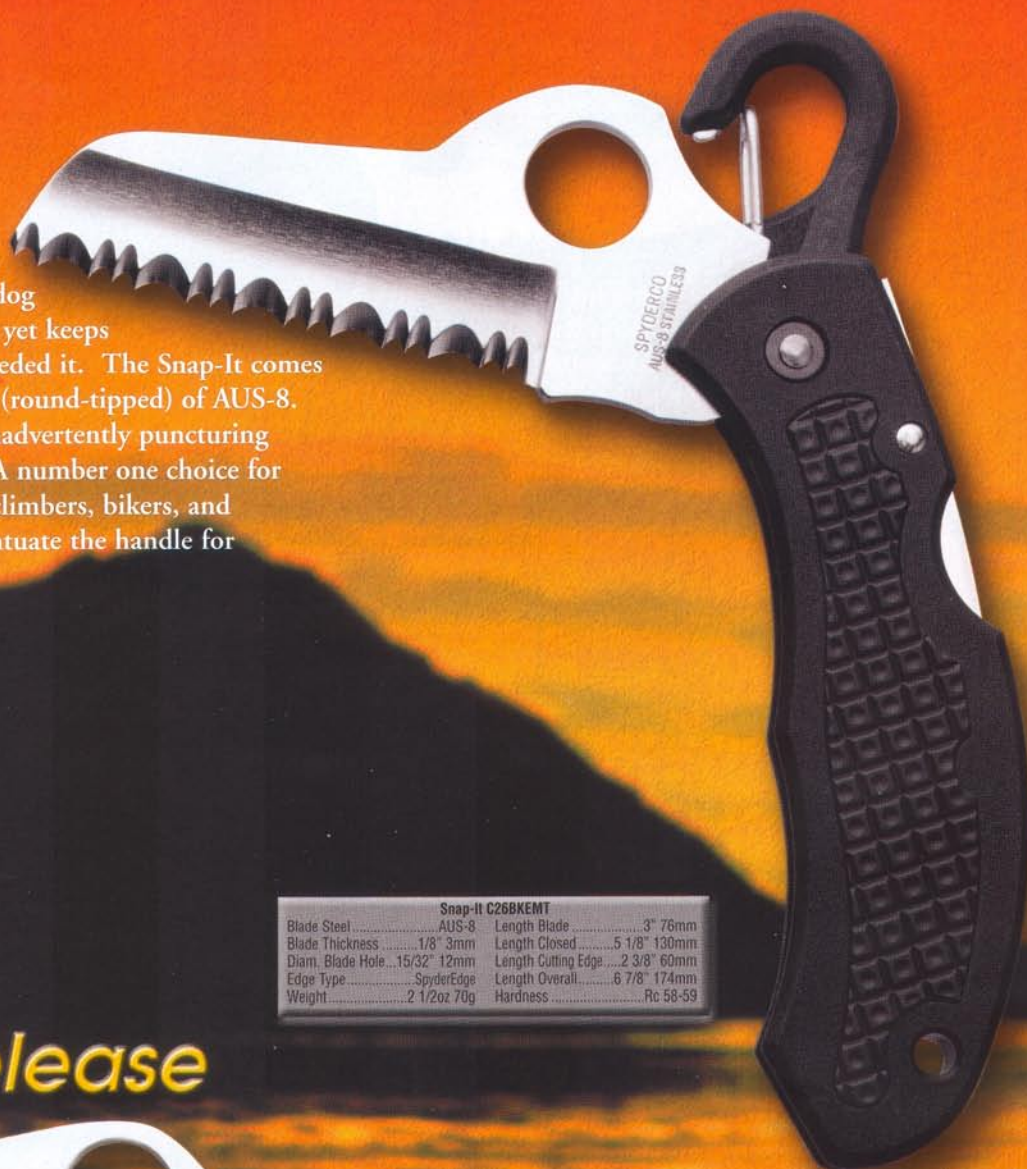
The consummate folder when you want to cut something, not someone. The Rescue's Sheepfoot blade is rounded at the tip for safe cutting. No point. This is a necessity for, emergency personnel (cutting seatbelts), rafters (using inflatables), ranchers (cutting around livestock) and marine applications (when cutting close to your hands while on a moving boat). The FRN handle is heavily textured providing some resistance for a firmer gripping surface. A diminutive version, the C45 Rescue Junior, is also available. Both size Rescue models come with black or high visibility orange handles.

Rescue C14			
Blade Steel.....	ATS-55	Length Blade.....	3 5/8" 92mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 9/16" 116mm
Diam. Blade Hole.....	1/2" 13mm	Length Cutting Edge.....	3 1/4" 83mm
Edge Type.....	SpyderEdge	Length Overall.....	8 1/8" 206mm
Weight.....	5 1/3oz 151g	Hardness.....	Rc 59-60

Rescue Jr. C45			
Blade Steel.....	ATS-55	Length Blade.....	3 1/8" 79mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 1/8" 104mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	SpyderEdge	Length Overall.....	7 3/16" 183mm
Weight.....	2.1oz 60g	Hardness.....	Rc 59-60

Snap-It C26

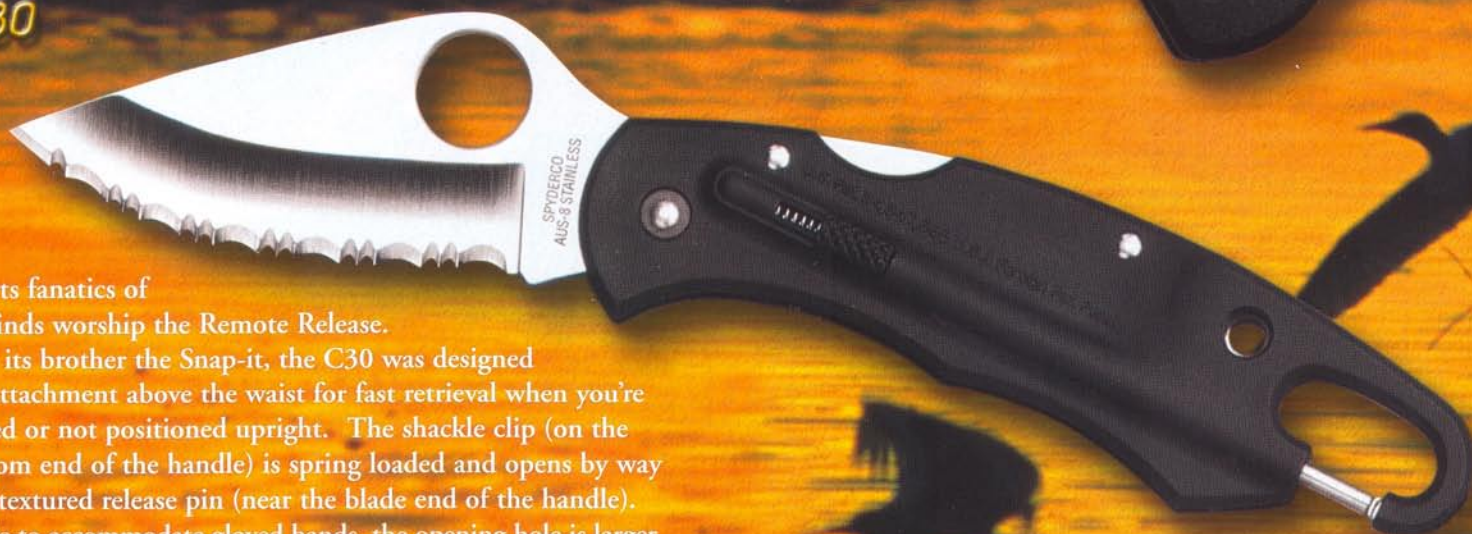
Snap-It anywhere. Literally. Clip it on a carabineer, vest, PFD, bootlace or belt loop. The Wichard-style snap shackle (like a dog leash) allows for quick deployment yet keeps the knife out of the way till you needed it. The Snap-It comes with a safety-style Sheepfoot blade (round-tipped) of AUS-8. This eliminates the likelihood of inadvertently puncturing yourself or gear while in motion. A number one choice for extreme athletes, divers, paddlers, climbers, bikers, and parachutists. Krayton inserts accentuate the handle for non-skid grip.



Snap-It C26BKEMT			
Blade Steel.....	AUS-8	Length Blade.....	3" 76mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	5 1/8" 130mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 3/8" 60mm
Edge Type.....	SpyderEdge	Length Overall.....	6 7/8" 174mm
Weight.....	2 1/2oz 70g	Hardness.....	Rc 58-59

Remote Release C30

Sports fanatics of all kinds worship the Remote Release. Like its brother the Snap-it, the C30 was designed for attachment above the waist for fast retrieval when you're seated or not positioned upright. The shackle clip (on the bottom end of the handle) is spring loaded and opens by way of a textured release pin (near the blade end of the handle). Made to accommodate gloved hands, the opening hole is larger and Krayton insets in the handle keep the knife from skidding around in your palm. A legitimate ambidextrous folder for any sports zealot.



Remote Release C30			
Blade Steel.....	AUS-8	Length Blade.....	3" 76mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 7/8" 124mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	SpyderEdge	Length Overall.....	7 13/16" 198mm
Weight.....	2.5oz 74g	Hardness.....	Rc 58-59

Dragonfly C28BK

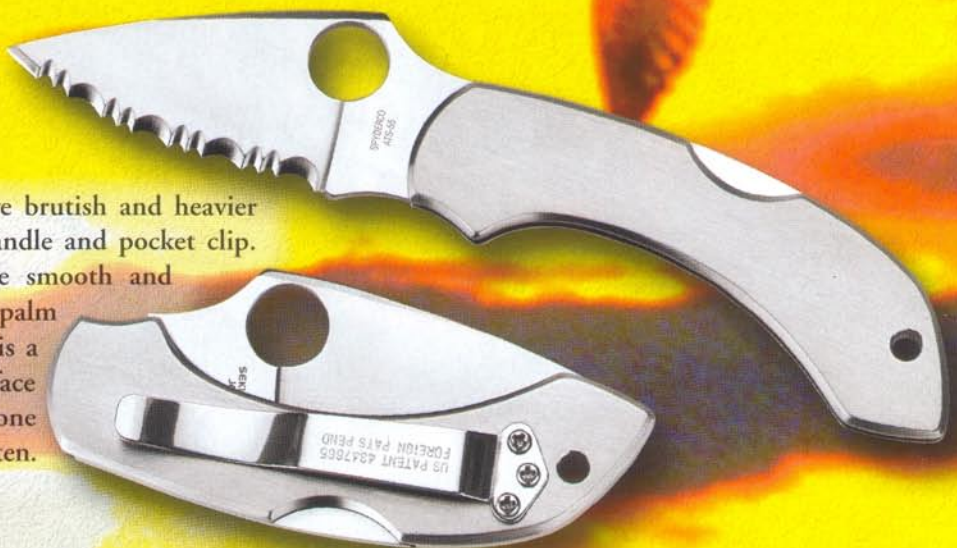
A real firecracker, the C28 packs explosive cutting power in a diminutive knife. Seriously lightweight with an ergonomic FRN handle that's decked out in a Volcano Grip texture. A finger choil positions your index finger in the 'sweet spot' for optimal cutting control. The FRN clip is an integral part of the handle letting the knife ride tip-up in the pocket.



Dragonfly C28BK			
Blade Steel.....	AUS-8	Length Blade.....	2 5/16" 58mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	3 1/4" 82mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	1 7/8" 48mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	5 7/16" 138mm
Weight.....	1.2oz 33g	Hardness.....	Rc 58-59

Dragonfly II C28

This is the lightweight C28BK Dragonfly's more brutish and heavier cousin. The C28 comes with a stainless steel handle and pocket clip. Chamfered corners along the handle's edge are smooth and rounded keeping the handle from biting into your palm when muscling down on a hard cut. The C28 is a fantastic gentlemen's folder with enough flat surface area for engraving and embellishment. This is one gift that won't be stuck in a sock drawer and forgotten.



Dragonfly II C28			
Blade Steel.....	ATS-55	Length Blade.....	2 5/16 58mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	3 7/32 82mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	1 7/8" 48mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	5 7/16" 138mm
Weight.....	2.6oz 73g	Hardness.....	Rc 59-60

Cricket C29BK

Smooth, oval, altogether balanced, the Cricket is a tactile wonder. The reverse "S" blade gets down to business on delicate cutting jobs and craft projects. The handle features a bold Volcano grip, linerlock locking system and metal tip-down clip. The Cricket's curious egg-like shape feels at home in all size hands. It's small enough to clip to a shirt collar, use as a tie tack or a money clip.



Cricket C29BK			
Blade Steel.....	ATS-55	Length Blade.....	1 7/8" 48mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	2 3/4" 70mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	1 11/16" 43mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	4 11/16" 117mm
Weight.....	1.25oz 36g	Hardness.....	Rc 59-60



Ladybug LBK & LBKII

The Ladybug is a lockback mini-Spydie for your keychain, pocket or purse. It's clip-less and has a FRN handle in black, blue or red. The combination SpyderEdge and PlainEdge blade takes down even big cutting jobs. Also available with a Sheepfoot blade configuration LBKII (black only).

LadyBug LBK, LadyBugII LBKII			
Blade Steel.....	AUS-8, AUS-6	Length Blade.....	1 15/16" 49mm, 1 7/8" 48mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	2 1/2" 64mm
Diam. Blade Hole.....	9/32" 7mm	Length Cutting Edge.....	1 3/4" 41.5mm, 1 1/2" 42mm
Edge Type.....	50/50, SpyderEdge	Length Overall.....	4 5/16" 168mm
Weight.....	5 oz 16g, 6oz 16g	Hardness.....	Rc 58-59

Military Model C36GE

An uncompromising field knife, ready to face a varied repertoire of uses. Intended as a survival/field folder, the Military Model has a slender G-10 handle resistant to impact, chemical contact and heat/cold. A linerlock is nested (recessed) into the G-10 for a thin profile. Nesting provides superior lock strength eliminating the need for the added weight of heavy steel liners inside the handle. Spacers between the scales make it possible to rinse away accumulated field dirt and grime. The blade is a modified clip-point shape with a forward belly and flat-grind made of CPM-440V. With 2%+ carbon, CPM-440V blade steel remains sharp for protracted periods of time. An enlarged opening hole and machining on the blade spine are an added advantage if you're wearing gloves. Sweeping in a contoured line with the handle, is a black metal pocket clip anchored with three screws around the pivot pin for tip-down carry. Manufactured in Golden, Colorado, it's the ultimate survival knife for the backwood boonies or the concrete jungle.

Military Model C36GE			
Blade Steel.....	CPM440V	Length Blade.....	4" 102mm
Blade Thickness.....	5/32" 4mm	Length Closed.....	5 1/2" 139mm
Diam. Blade Hole.....	9/16" 14mm	Length Cutting Edge.....	3 11/16" 94mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	9 1/2" 242mm
Weight.....	4 oz 113g	Hardness.....	Rc 56-57

Dyad Jr. C39BK

Spyderco's first leap into making traditional-style cutlery. This is Grandpa's old time two-bladed pocketknife gone space-age. One blade is a hollow-ground Sheepfoot shape with a SpyderEdge. The other, a flat-ground clip-point shape with a PlainEdge. Together the two blades add up to 5 inches of total cutting power.* Packed into a FRN handle (without a pocket clip) the blades open independently, as each has its own pivot pin.

*Not intended to be used with both blades open simultaneously.



Dyad Jr. Lightweight C39BK			
Blade Steel.....	ATS-55	Length Blade.....	2 1/4" 58mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	3 3/32" 79mm
Diam. Blade Hole.....	3/8" 10mm	Length Cutting Edge.....	2 1/8" 54mm 2 3/16" 58mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	5 5/8" 143mm
Weight.....	1.5 oz 42.5g	Hardness.....	Rc 58-59

Dyad C44

Multi-bladed pocket knives are always small gentlemen's knives that fit in the bottom of a pants pocket amid car keys and change, right? Wrong! The full-sized Dyad proves this. It has two large blades, a fully serrated Sheepfoot style for high performance aggressive cuts and a PlainEdge Clip-point style for intricate and precision use. Both blades fit into a slender glossy Micarta handle with a jet black stainless steel pocket clip. Unmistakably a gentlemen's knife but also a seasoned field companion. The best of both worlds.

*Not intended to be used with both blades open simultaneously.



Dyad C44			
Blade Steel.....	ATS-55	Length Blade.....	3 3/8 3 3/4" 85 86mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4 5/8" 118mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 3/4" 3 3/8" 65 96mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	8 3/8" 205 212mm
Weight.....	4.375oz 126g	Hardness.....	Rc 58-59

Native C41BK



Native C41			
Blade Steel.....	CPM440V	Length Blade.....	3 1/8" 80mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	3 15/16" 100mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 5/8" 66mm
Edge Type.....	PlainEdge, 35/65	Length Overall.....	7" 179mm
Weight.....	2.4oz 69g	Hardness.....	Rc 56-57

The C41BK fits your hand like a glove. A bi-directionally textured handle puts the stop on forward or backward slipping while choking up on the blade. Added to that is a deep finger choil and textured blade spine for commanding cutting control. The blade steel is high performance, 2%+ carbon CPM-440V

with a hollow-ground edge and a top swedge grind. Comes complete with a black ambidextrous clip. The Native is indigenous to the U.S. Made with pride in Golden, Colorado.

Native II C41

The Native's foreign cousin only outfitted with a stainless handle and AUS-10 blade steel. Imported from Japan.



Native II C41			
Blade Steel.....	AUS-10	Length Blade.....	3 1/8" 80mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	3 15/16" 100mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 5/8" 66mm
Edge Type.....	50/50	Length Overall.....	7" 178mm
Weight.....	4.6oz 131g	Hardness.....	Rc 58-59

Calypso Jr. C52BK

The Calypso Jr. models are drafted to feel like a natural extension of your hand for decisive cutting control. The C52 is a performance driven design with a clean-cut appearance. The C52BK lightweight has a FRN handle patterned in a fishscale design, interestingly three dimensional yet it affords remarkable grip. A flat-ground blade of VG-10 steel has a cusp point for thumb leverage. Custom knifemaker David Boye developed the crescent-shaped cutout in the locking lever. The cut away eliminates any anxiety of bearing down hard enough on the lock to inadvertently close the blade during use. A black metal pocket clip is imprinted with a gold Spyderco bug and positions the folder for tip-down carry.

Calypso Jr. Lightweight C52BK			
Blade Steel.....	VG-10	Length Blade.....	2 7/8" 72mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 1/2" 63mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	6 3/4" 171mm
Weight.....	1.9oz 53g	Hardness.....	Rc 58-59

Calypso Jr. II C52

Tailored in identical dimensions and style, the C52 features a stainless steel handle. The finger choil on both versions provides a smooth transition between handle and blade and settles your hand into the proper cutting position. A hollow-ground blade of AUS-8 completes the package, which also carries in a tip-down position.

Calypso Jr. I C52			
Blade Steel.....	AUS-8	Length Blade.....	2 7/8" 72mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	3 15/16" 100mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 1/2" 63mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	6 11/16" 170mm
Weight.....	4.2oz 120g	Hardness.....	Rc 58-59

Navigator C62

An ongoing trend in the knife industry is to make smaller folders that are inoffensive and lightweight yet have enough blade strength and handle leverage to take on big cutting jobs. The Navigator is the solution. Above the round opening hole is a crown/cusp giving your thumb a stability point for additional leverage while making refined and detailed cuts. The aluminum handle features a series of cutouts which lessen the overall weight and along the bottom are a series of sculpted angles. These angles self-propel your hand and fingers to the knife's 'sweet spot' for an optimal balanced grip. The handle is coated in gunmetal blue Almite.

Navigator C62			
Blade Steel.....	GIN-1	Length Blade.....	2 1/8" 54mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	3 5/16" 84mm
Diam. Blade Hole.....	1/2" 12mm	Length Cutting Edge.....	1 13/16" 47mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	5 3/8" 137mm
Weight.....	.2oz 56g	Hardness.....	Rc 59-60



CUSTOM COLLABORATIONS

As part of our commitment to developing superior production cutlery, Spyderco would like to thank the following custom knifemakers for their time and expertise in designing these collaborations. This cooperative effort has enabled Spyderco to make custom-influenced

collectibles more affordable and available to our customers. We consider it an honor to work with these masters, and we embrace the opportunity to promote the art of knifemaking now and in the future.

Howard Viele C42

Sleek, polished and sophisticated from head to toe. The tapered hollow-ground blade is VG-10 stainless, paired up with steel scales overlaid with black Micarta. Texture on the spine is for added purchase. On the blade are three small holes, Howard Viele's signature symbol which represents the Japanese God of War. The folder also features an eccentric pivot pin. Tactical yet patrician at the same time.

Howard Viele C42			
Blade Steel.....	VG-10	Length Blade.....	3 3/8" 86mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 7/16" 113mm
Diam. Blade Hole.....	11/32" 9mm	Length Cutting Edge.....	3 1/4" 82mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	7 3/4" 197mm
Weight.....	3.8oz 109g	Hardness.....	Rc 58-59

Bob Lum C46



Bob Lum C46			
Blade Steel.....	ATS-55	Length Blade.....	3 13/16" 97mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	5" 127mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 7/16" 88mm
Edge Type.....	60/40, PlainEdge	Length Overall.....	8 3/4" 223mm
Weight.....	5.1 oz 145g	Hardness.....	Rc 59-60

East meets west. Bob Lum was the first American custom knifemaker to introduce the Asian tanto-style blade to the United States. We've melded this 'Americanized' Tanto form into a high performance tactical folder with a G-10 handle and ATS-55 stainless steel blade. The blade is available covered in a black coating or unadorned in its natural stainless color. An eccentric pivot pin permits adjustment for liner wear. Above the opening hole is a flattened area that acts as a grip and positioning point for your thumb. A stainless steel pocket clip completes this cultivated, tactical-style folder and allows for tip-up carry.

Tim Wegner C48

It's 28 degrees, the sun's setting, you're on the mountain, black clouds streaming into the valley below spitting snow. That's the good news. The bad....how are you going to field dress the monster elk you just bagged and get outta there? Tim Wegner found himself in this position and designed the C48 to fit his personal hunting knife requirements. The sturdy drop-point blade is ATS-34 and hollow-ground with a thick tip for precise skinning and caping. A full sized G-10 handle fits even large hands, feels comfortable in all grip positions and includes a strong LinerLock. Cross-texturing above the round hole allows for accurate thumb placement and precise edge control. A proven design in the field.

Tim Wegner C48			
Blade Steel.....	ATS-34	Length Blade.....	3 5/8" 92mm
Blade Thickness.....	9/64" 3.5mm	Length Closed.....	4 7/8" 123mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	3 5/16" 84mm
Edge Type.....	PlainEdge 40/60	Length Overall.....	8 3/8" 214mm
Weight.....	6 oz 172g	Hardness.....	Rc 59-60

Peter Herbst C53

Wunderbar! Spyderco's first German collaboration. Peter Herbst integrates high tech components with Old World craftsmanship. With its linerlock, lightweight titanium handle and drop-point ATS-55 stainless blade the C53 is utilitarian but non-menacing when taken out and used in a crowd. A stylish combination of European tradition and sleek modernism.

Bob Terzuola Starmate C55G

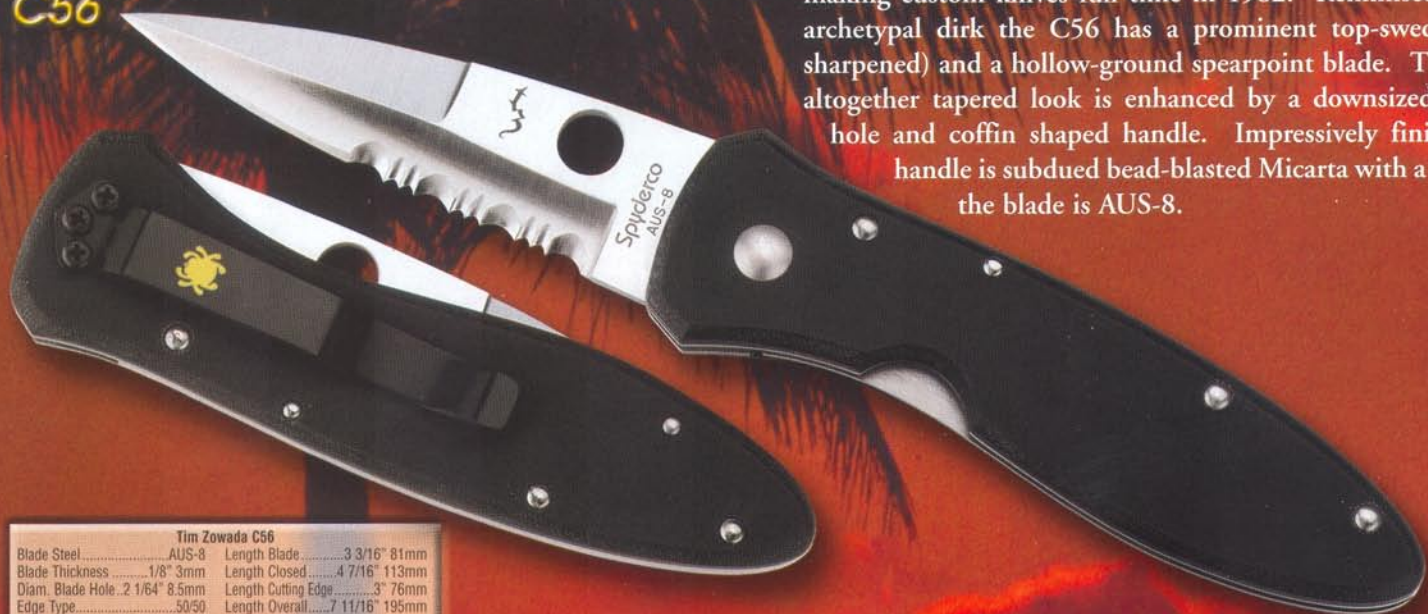
Seasoned with a military countenance the Starmate has an ample authoritarian clip-point blade with a serious top swedge. The CPM-440V blade bears Bob Terzuola's trademark, the Mayan dragonhead Erz'Nab (god of edged weapons). An eccentric pivot pin allows precise adjustment of the linerlock and tang ramp. Marvelously thin, the G-10 handle is impervious to temperature fluctuations and is enlarged in the rear keeping the folder firmly in your palm while making a backward pulling cut.

Herbst C53			
Blade Steel.....	ATS-55	Length Blade.....	3 1/16" 78mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 3/32" 104mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 7/8" 72mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	7 5/32" 182mm
Weight.....	4 oz 13g	Hardness.....	Rc 59-60

Bob Terzuola Starmate C55G			
Blade Steel.....	CPM 440V	Length Blade.....	3 3/4" 96mm
Blade Thickness.....	5/32" 5mm	Length Closed.....	5" 126mm
Diam. Blade Hole.....	1/2" 13mm	Length Cutting Edge.....	3 5/8" 93mm
Edge Type.....	PlainEdge, 60/40	Length Overall.....	8 11/16" 221mm
Weight.....	4.25oz 120g	Hardness.....	Rc 56-57

Tim Zowada

C56



Tim Zowada has been called many things: Aviator, scientist, metallurgist, and authority on Damascus steel. Tim began making custom knives full time in 1982. Reminiscent of the archetypal dirk the C56 has a prominent top-swedge (non-sharpened) and a hollow-ground spearpoint blade. The blade's altogether tapered look is enhanced by a downsized opening hole and coffin shaped handle. Impressively finished, the handle is subdued bead-blasted Micarta with a linerlock, the blade is AUS-8.

Tim Zowada C56			
Blade Steel.....	AUS-8	Length Blade.....	3 3/16" 81mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 7/16" 113mm
Diam. Blade Hole.....	2 1/64" 8.5mm	Length Cutting Edge.....	3" 76mm
Edge Type.....	50-50	Length Overall.....	7 11/16" 195mm
Weight.....	3.1oz 88g	Hardness.....	Rc 58-59

D'Alton Holder Toad

C57



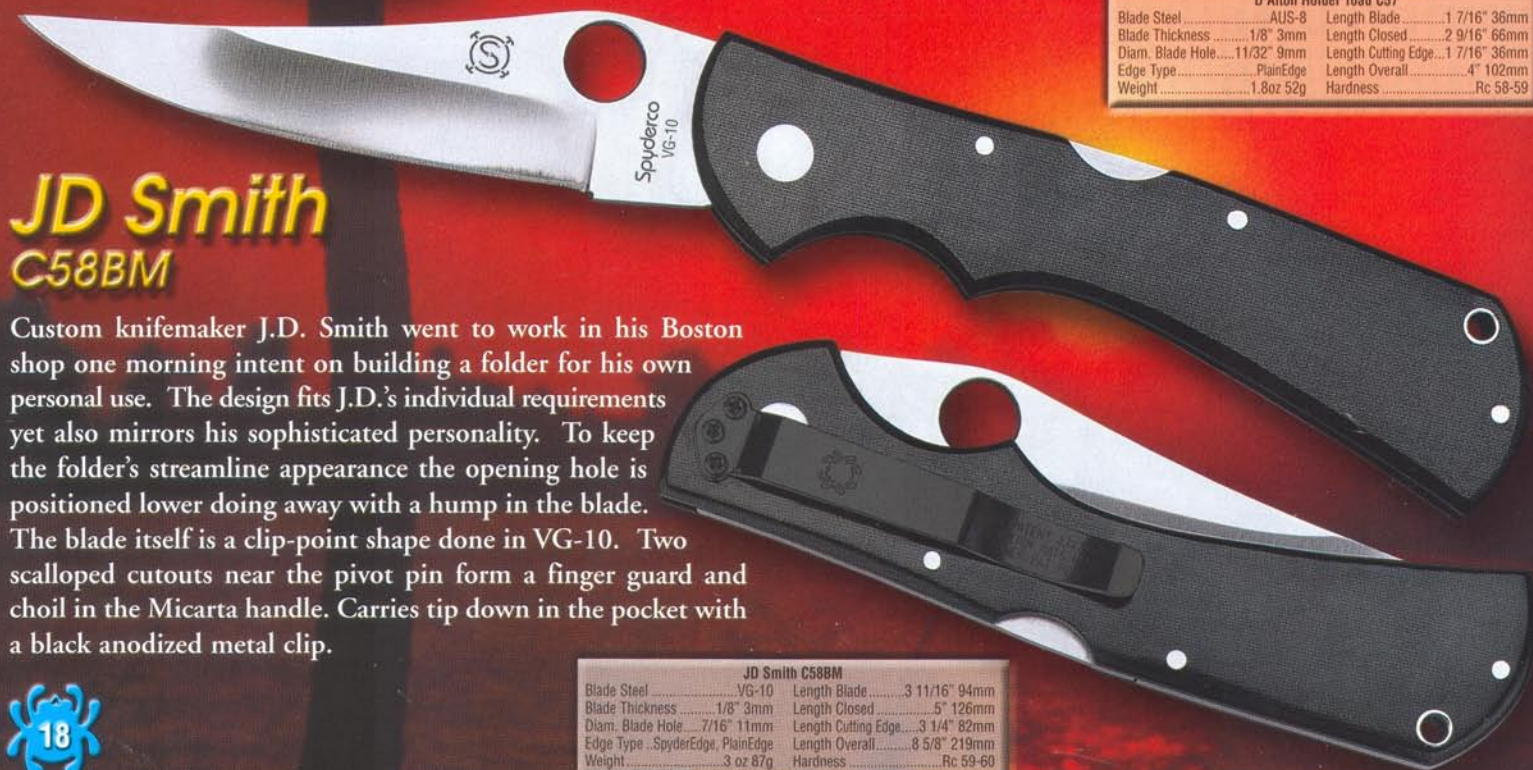
The smallest CLIPIT in the Spyderco clan. The tiny Toad flaunts a linerlock, pocket clip and AUS-8 drop-point blade. Designed by three term President of the Knifemaker's Guild D'Alton Holder, it's tadpole-like in size but its looks are deceiving. It packs cutting power and lock strength equal to many larger members of the CLIPIT family. The aluminum handle is satin coated with Almite for extended wear and scratch resistance. A princely gift, money clip or perfect going to church knife.

D'Alton Holder Toad C57			
Blade Steel.....	AUS-8	Length Blade.....	1 7/16" 36mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	2 9/16" 66mm
Diam. Blade Hole.....	11/32" 9mm	Length Cutting Edge.....	1 7/16" 36mm
Edge Type.....	PlainEdge	Length Overall.....	4" 102mm
Weight.....	1.8oz 52g	Hardness.....	Rc 58-59

JD Smith

C58BM

Custom knifemaker J.D. Smith went to work in his Boston shop one morning intent on building a folder for his own personal use. The design fits J.D.'s individual requirements yet also mirrors his sophisticated personality. To keep the folder's streamline appearance the opening hole is positioned lower doing away with a hump in the blade. The blade itself is a clip-point shape done in VG-10. Two scalloped cutouts near the pivot pin form a finger guard and choil in the Micarta handle. Carries tip down in the pocket with a black anodized metal clip.



JD Smith C58BM			
Blade Steel.....	VG-10	Length Blade.....	3 11/16" 94mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	5" 126mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	3 1/4" 82mm
Edge Type.....	SpyderEdge, PlainEdge	Length Overall.....	8 5/8" 219mm
Weight.....	3 oz 87g	Hardness.....	Rc 59-60

Eduard Bradichansky Shabaria

C59

Knives and history go hand in hand. Nomadic people living in the Jordan River Valley for eons have carried a fixed-bladed knife called a Shabaria. "Shabaria" refers to the blade's peculiar shape which is used for everything from utility cutting to self defense. Israeli knifemaker Eduard Bradichansky introduced the world to the first folding Shabaria. The C59 is a case of form following function. The VG-10 stainless steel blade bears Eduard's symbol. At first grasp the handle's unique hourglass shape feels slightly unusual in the hand but is incredibly comfortable. It's made of lustrous Micarta with a matching black metal clip for tip-down carry in the pocket. A linerlock allows for quick blade deployment. A winner. Ask any nomad!

Bradichansky Shabaria C59			
Blade Steel	VG-10	Length Blade	3 13/16" 97mm
Blade Thickness	3/32" 2.5mm	Length Closed	4 13/16" 122mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	3 11/16" 93mm
Edge Type	50/50, PlainEdge	Length Overall	8 5/8" 219mm
Weight	3.33oz 94g	Hardness	Rc 59-60

Massad Ayoob

C60

Massad Ayoob is one of the nation's premier authorities and writers on firearms and knives. The most unusual feature on this CLIPIT is that the handle feels like an extension of the blade. Similar to the concept of snap shooting in firearms, wherever you point your wrist is where the blade goes. This takes away the necessity of using valuable moments while you position/line up the blade during an emergency. The handle is black Almite with a patina-like sheen. The blade is made of premium VG-10 high carbon steel.

James A Keating Chinook

C63

Recently James A. Keating (a Master at Arms) came to Spyderco with an intriguing knife design in hand. This design entered the Spyderco R&D Department. There it underwent various tweaks and refinements emerging as a new CLIPIT dubbed the C63 Chinook. Keating's design is capable of handling a gamut of strenuous cutting chores. Spyderco uses a lockback with strength beyond industry standards. Originally developed for Martial Blade craft and tactical applications, the Chinook effortlessly transforms into a field knife, filling the varied requirements for a hard-use hunting/camp knife. The upswept modified Bowie-style blade is made of CPM440V steel and is 3 3/4 inches long with substantial belly and breadth for skinning and field dressing. Included is a substantial pocket clip for tip-down carry. Outdoor adventurers and extreme sportspeople take notice.

Massad Ayoob C60			
Blade Steel	VG-10	Length Blade	3 5/8" 92mm
Blade Thickness	1/8" 3mm	Length Closed	5 1/16" 128mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	3 3/8" 86mm
Edge Type	PlainEdge	Length Overall	8 7/16" 215mm
Weight	4.3oz 122g	Hardness	Rc 59-60

James A. Keating Chinook C63			
Blade Steel	CPM 440V	Length Blade	3 3/4" 95mm
Blade Thickness	5/32" 4mm	Length Closed	4 7/8" 124mm
Diam. Blade Hole	9/16" 14.5mm	Length Cutting Edge	3 5/16" 84mm
Edge Type	PlainEdge 50/50	Length Overall	8 9/16" 217mm
Weight	7.25oz 205g	Hardness	Rc 56-57

Bob Lum Chinese Folder C65

Bob Lum is a knifemaker of Chinese heritage. He infuses traditional Asian knife designs with all things modern. Case in point is the Spyderco C65 Bob Lum Chinese Folder. The blade is tapered like a leaf. Broad, flat and razor thin along the edge. This venerable leaf-shape has been around for centuries found on serviceable everyday cutting instruments in China. A definite knockout for general utility, hunting and tactical applications. It has a flat-ground blade of VG-10 stainless with an imperial green Almite coated aluminum handle. The handle's curvature ergonomically relates to your hand for high-grade control. Nesting of the linerlock into the handle enhances lock strength. The pivot pin is eccentric and adjustable for wear. A high-tech version of a time proven design.

Bob Lum Chinese Folder C65			
Blade Steel	VG-10	Length Blade	3 3/16" 80mm
Blade Thickness	1/8" 3mm	Length Closed	4 1/4" 108mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	2 15/16" 74mm
Edge Type	SpyderEdge, PlainEdge	Length Overall	7 3/16" 183mm
Weight	2.75oz 77g	Hardness	Rc 59-60



Frank Centofante Vesuvius C66

From the explosively creative mind of Frank Centofante, the Vesuvius will detonate a new trend in the knife industry. A Compression Lock™ graces the G-10 handle. This new locking system from Spyderco is poised to raise the bar in the knife world and the established concept of simple, reliable hard-use lock strength. There are two choices for the handle: A serviceable and attractive black G-10 version, cut with 'grip grooves' or a flashier inlaid black G-10 version with shell insets for those goin' to church or dress up days (shell colors may vary). Both handle variations team up with an ATS-34 blade. All told the C66 adds up to a whopping threesome: Compression Lock, ATS-34 blade steel and fancy or plain G-10 handle. A fiery combination, available early in 2001.

Frank Centofante Vesuvius C66			
Blade Steel	ATS-34	Length Blade	3 1/8" 79mm
Blade Thickness	3/32" 2.5mm	Length Closed	4 1/2" 114mm
Diam. Blade Hole	1/2" 13mm	Length Cutting Edge	3 1/8" 79mm
Edge Type	SpyderEdge, PlainEdge, 50/50	Length Overall	7 9/16" 192mm
Weight	3.4oz 96g	Hardness	Rc 59-60



SpyderCard SC01

Who wants another credit card? Might make an exception for this one. The SpyderCard actually opens and locks into a full-sized knife blade. The handle (card) is thin stainless steel keeping the overall weight minimal. It's pancake flat with rounded edges offering enough surface area for engraving and other customization. The blade is AUS-6 for maximum cutting ability and comes in a PlainEdge or PlainEdge/ SpyderEdge combination. A round hole in the handle allows access to disengage the linerlock. The SpyderCard is another design from the late Eduard Bradichansky. Travels like a veteran trekker in a wallet, purse or back pocket plus there's no monthly bill or annoying yearly fees.



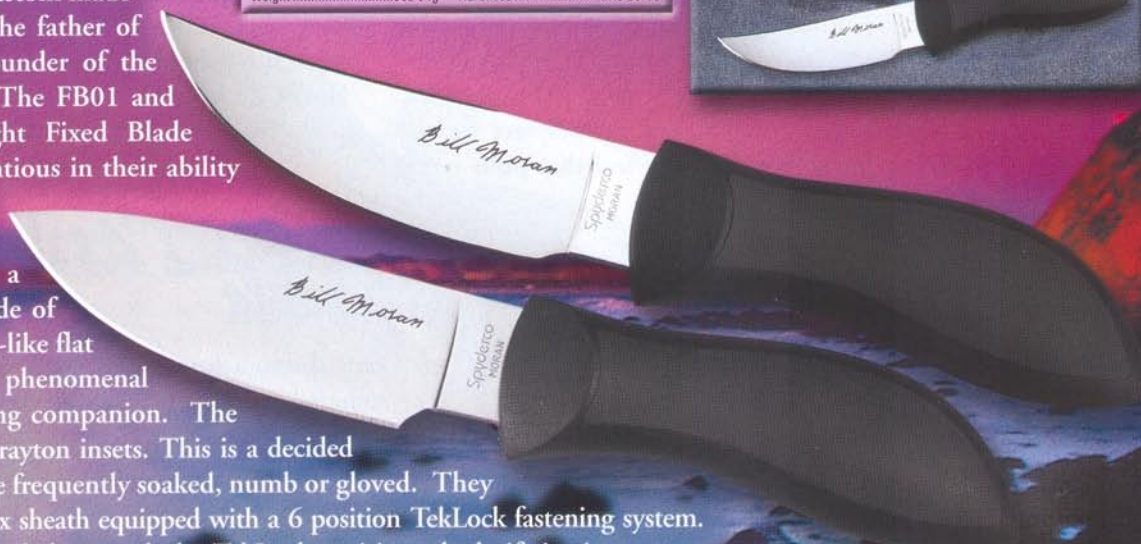
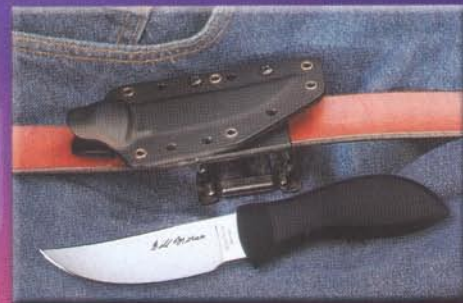
Bradichansky SpyderCard SC01			
Blade Steel	AUS-6	Length Blade	2 13/16" 72mm
Blade Thickness	5/64" 2.25mm	Length Closed	3 7/16" 87mm
Diam. Blade Hole	9/16" 14.5mm	Length Cutting Edge	2 1/2" 64mm
Edge Type	PlainEdge, 50/50	Length Overall	6 1/4" 159mm
Weight	3 1/4oz 93g	Hardness	Rc 57-58

Bill Moran Featherweights

FB01/FB02

Bill Moran is the most in demand cutlerysmith in America. His waiting list for a custom made piece exceeds 20 years. He is the father of modern Damascus steel and founder of the American Bladesmith's Society. The FB01 and FB02 Bill Moran Featherweight Fixed Blade models are modest and unpretentious in their ability and aptitude. Rather like Bill himself. The FB01 has an upswept blade shape the FB02 a drop-point blade. Both are made of VG-10 stainless done in a scalpel-like flat grind. Featherweights make a phenomenal camp utility knife and/or hunting companion. The handles are FRN with rubbery Krayton insets. This is a decided bonus in the field when hands are frequently soaked, numb or gloved. They are snugly encased in a Concealex sheath equipped with a 6 position TekLock fastening system. Riding comfortably on clothing, a belt or pack the TekLock positions the knife in six separate carry positions: Vertically, horizontally, inverted, cross-draw, open, or in the small of your back.

Bill Moran Featherweight FB01			
Blade Steel	VG-10	Length Blade	3 7/8" 99mm
Blade Thickness	1/8" 3mm	Length Closed	N/A
Diam. Blade Hole	N/A	Length Cutting Edge	3 1/2" 89mm
Edge Type	PlainEdge	Length Overall	8" 203mm
Weight	3oz 84g	Hardness	Rc 59-60



Bill Moran Drop Point FB02			
Blade Steel	VG-10	Length Blade	3 7/8" 99mm
Blade Thickness	1/8" 3mm	Length Closed	N/A
Diam. Blade Hole	N/A	Length Cutting Edge	3 3/8" 86mm
Edge Type	PlainEdge	Length Overall	8 1/16" 205mm
Weight	3oz 84g	Hardness	Rc 59-60

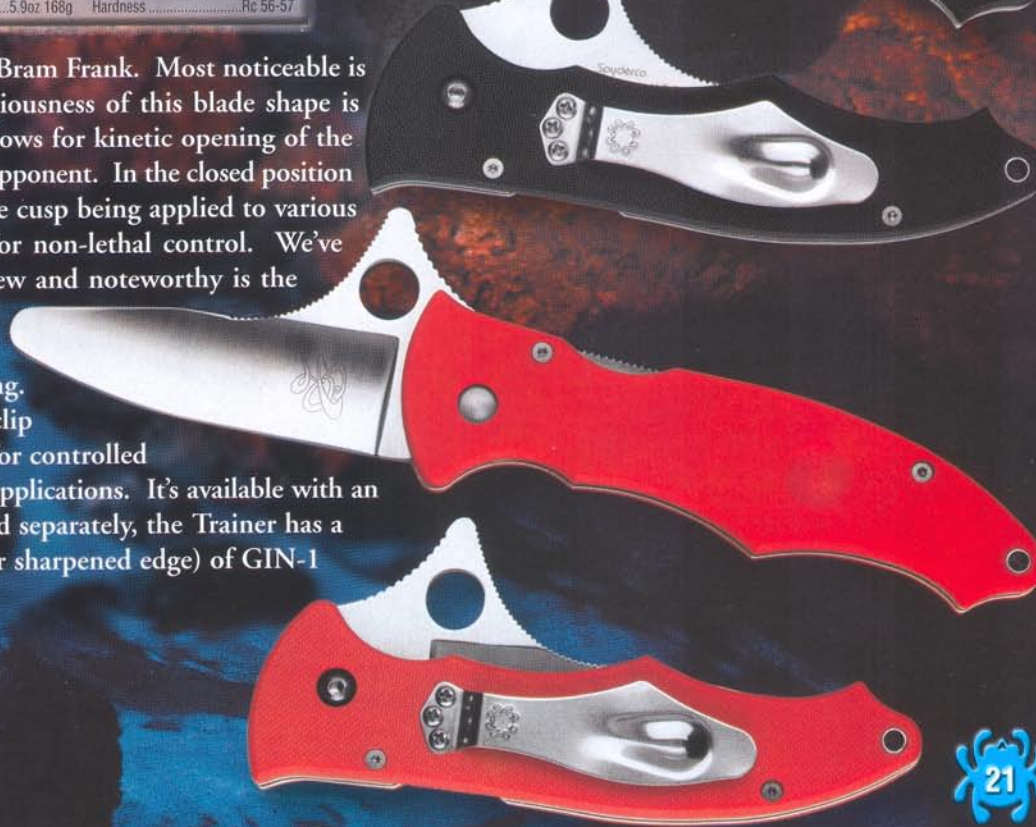
Bram Frank

Gutting

C68/C68TR

The C68 design sprang from the mind of martial arts "Hall of Famer" Bram Frank. Most noticeable is the appendage on the blade. The ingeniousness of this blade shape is apparent in two ways: The appendage allows for kinetic opening of the blade by leveraging it against an object or opponent. In the closed position it can be used like a Yawara Stick with the cusp being applied to various pressure points on an adversary's body for non-lethal control. We've opted to use CPM-440V blade steel. New and noteworthy is the Spyderco Compression Lock. The lock release is set into the top of a G-10 handle, functionally simple and indisputably strong. The front of the handle and back of the clip feature divots/indentations for indexing for controlled rotation of the knife during martial arts applications. It's available with an equal weight, fully functional trainer. Sold separately, the Trainer has a factory-dulled safety blade (with no tip or sharpened edge) of GIN-1 stainless steel and red G-10 handle.

Bram Frank Gutting C68			
Blade Steel	CPM 440V	Length Blade	2 7/8" 74mm
Blade Thickness	1/8" 3mm	Length Closed	5 7/16" 131mm
Diam. Blade Hole	7/16" 11mm	Length Cutting Edge	2 3/4" 71mm
Edge Type	SpyderEdge, PlainEdge	Length Overall	8" 202mm
Weight	5.9oz 168g	Hardness	Rc 56-57



Gutting Trainer C68TR			
Blade Steel	GIN-1	Length Blade	3 1/16" 77mm
Blade Thickness	1/8" 3mm	Length Closed	5 7/16" 131mm
Diam. Blade Hole	7/16" 11mm	Length Cutting Edge	N/A
Edge Type	N/A	Length Overall	8 1/16" 205mm
Weight	5.7oz 161g	Hardness	Rc 58-59

Pro Culinaire

Do you have a favorite kitchen knife? One you automatically reach for when opening the silverware drawer? Pro Culinaire knives have this ability, unconsciously becoming your best-liked kitchen knife. The Pro Culinaire line is a set of seven chef-grade pieces sold separately. All are made of MBS-26 high carbon stainless steel which demands little maintenance. The handles are made of a slip-resistant, bacteria-repelling polymer called Sermollan. Sermollan has an airy springy feel that pulls itself

into your palm giving you a tighter grip and elevated control. Serrated edge models have a unique pattern called SpyderEdge Multi-Level Serrations. In essence, it's two levels of serrated teeth. Like a shark. When one row of teeth wears out, another row is just behind. New, razor-sharp, untouched and raring to go. The blade is thin, semi-flexible and passes effortlessly through food. Even frozen items. They're Spyderco's best kept secret.

Bread knife K01SBK

Zips through bread with two steps of SpyderEdge serrations. A rounded safety tip protects your hand while cutting. Black Sermollan handle.

Bread Knife K01SBK			
Blade Steel.....	MBS-26	Blade Length.....	10 3/16" 259mm
Edge Type.....	SpyderEdge	Overall Length.....	15 3/8" 390mm
Weight.....	4.2oz 119	Hardness.....	Rc 60-61

Cook's Knife K02PBK

Mid-sized professional cook's knife that has a nice rocking motion on the blade for dicing, cubing and mincing. Available in PlainEdge with a black handle.

Cook's Knife K02PBK			
Blade Steel.....	MBS-26	Blade Length.....	9 7/16" 239mm
Edge Type.....	PlainEdge	Overall Length.....	14 9/16" 370mm
Weight.....	4.8oz 136g	Hardness.....	Rc 60-61

Carving Knife K03SBK

Large ergonomic carving knife that's responsive in your hand. Comes serrated with a black handle.

Carving Knife K03SBK			
Blade Steel.....	MBS-26	Blade Length.....	8 1/16" 205mm
Edge Type.....	SpyderEdge	Overall Length.....	13 1/4" 336mm
Weight.....	4.0oz 115g	Hardness.....	Rc 60-61



Utility Knife

K04

Flat-ground, spearpoint style blade that's thin and flexible to pass easily through food. Available in a PlainEdge with a black handle or serrated with a black or blue handle.



Small Utility Knife

K05

Smaller version of K04. It will become your preferred kitchen knife... guaranteed. Available in a PlainEdge or SpyderEdge with a black handle. Also available with a red handle, serrated only.



Utility Knife K04

Blade Steel.....	MBS-26	Blade Length.....	6 1/2" 162mm
Edge Type.....	PlainEdge, SpyderEdge	Overall Length.....	10 7/8" 275mm
Weight.....	2oz 57g	Hardness.....	Rc 60-61

Santoku

K08PBK

The Santoko is a Japanese-style cook's knife, similar in many ways to a butcher's knife. It's colossal enough to chop, dice and de-bone whole fruits, vegetables and roasts. For purchase with a black handle and PlainEdge.



Small Utility Knife K05

Blade Steel.....	MBS-26	Blade Length.....	4 1/2" 116mm
Edge Type.....	PlainEdge, SpyderEdge	Overall Length.....	8 7/8" 225mm
Weight.....	1.5oz 43g	Hardness.....	Rc 60-61

Paring Knife

K09PBK

The bomb for intricate or artsy food preparation. It is scalpel-like for precision cutting such as pitting, peeling and paring. Comes in a PlainEdge with a black handle.



Santoku K08PBK

Blade Steel.....	MBS-26	Blade Length.....	6 7/8" 174mm
Edge Type.....	PlainEdge	Overall Length.....	12 1/8" 307mm
Weight.....	5oz 140g	Hardness.....	Rc 60-61

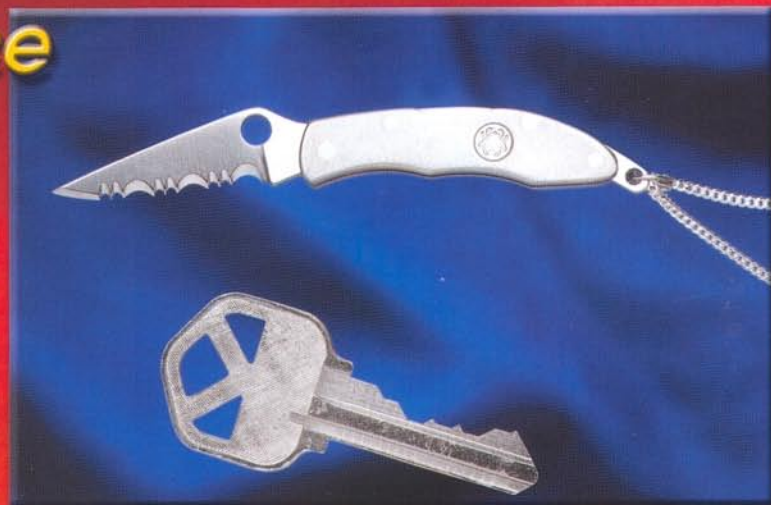
Paring Knife K09PBK

Blade Steel.....	MBS-26	Blade Length.....	2" 51mm
Edge Type.....	PlainEdge	Overall Length.....	5 1/2" 140mm
Weight.....	0.7oz 20g	Hardness.....	Rc 60-61

Mini Police Necklace

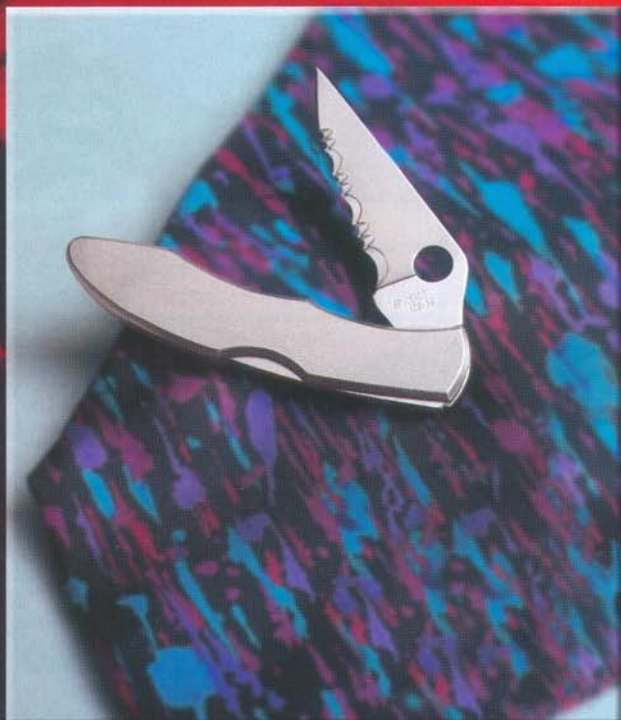
MN07

You carry a Spyderco in your pocket, how about around your neck? The MN07S is an operative lockback, pint-sized version of the adored Police Model folder. The titanium handle is water/shower proof and stamped with the Spyderco logo bug. With a mid lockback and an ATS-34 blade, this is more than just a pretty bauble. Sold gift-boxed on a 22" sterling silver chain. A fresh gift idea for the Spydie enthusiast who has them all.



Mini Police Model Necklace MN07

Blade Steel.....	ATS-34	Length Blade.....	1 5/16" 33mm
Blade Thickness.....	1/16" 1.5mm	Length Closed.....	1 13/16" 46mm
Diam. Blade Hole.....	5/32" 4mm	Length Cutting Edge.....	1 3/16" 30mm
Edge Type.....	SpyderEdge	Length Overall.....	3 1/8" 79mm
Weight.....	0.5oz 5g	Hardness.....	Rc 59-60



Tie Clip

TC07S

"Everyone likes a sharp dressed man." Another miniscule working version of our well-established Police Model. The TC07S locks open via a solid back lock. Affixed to the back of the handle is an alligator-nose tie clip that grabs onto fabric and stays put. Guaranteed to add elegance and panache to business attire.

Tie Clip TC07

Blade Steel.....	ATS-34	Length Blade.....	1 9/16" 40mm
Blade Thickness.....	1/16" 1.5mm	Length Closed.....	2 1/16 52mm
Diam. Blade Hole.....	3/16" 5mm	Length Cutting Edge.....	1 1/4" 32mm
Edge Type.....	SpyderEdge	Length Overall.....	3 5/8" 92mm
Weight.....	3.4oz 21g	Hardness.....	Rc 59-60

Large & Small Knife Stands

CT02 / CT03

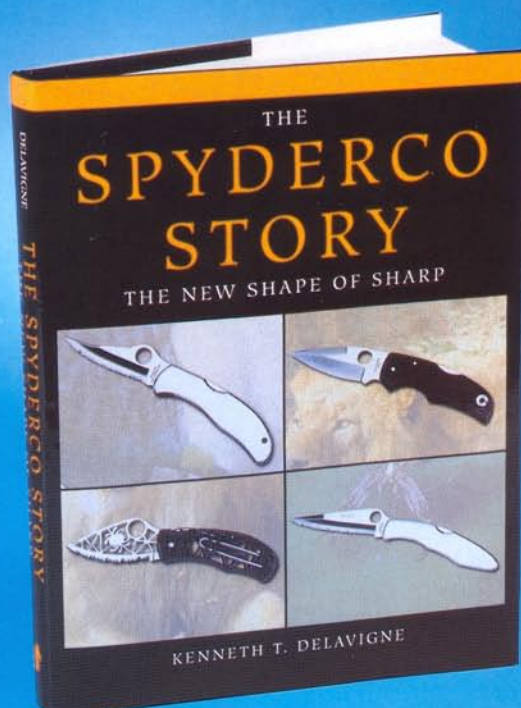


Little jewels. An attractive and original way to display your Spyderco stock. Each gem is multifaceted in a diamond shape, created out of sparkling clear Lucite that catches and reflects prisms of light. The Spyderco logo bug is engraved on the underside. An open knife blade fits into a slot propping the knife up at a 45° angle for visible presentation. Available in two sizes: Small (2 1/2 inch), large (3 1/2 inch).



Display Tower CT01

Displaying your products in their best light increases your sales, no doubt about it! The Spyderco tower display case, parades eight knives in their open position and room for a sharpener in the bottom. Made of clear acrylic, it gives your customer a 360° view of what's inside. The Tower locks by means of an arm-lever locking bar (keys included) allowing you to leave your stock out on a countertop without the fear of it "sprouting legs and walking away". An 8 1/2 by 11 inch acrylic page frame snaps to the top for signage.



The Spyderco Story

For the true and serious Spyderco Knife Knut. The Spyderco Story by Ken Delavigne covers: The history of Spyderco and its arrival onto the knife scene, manufacturing techniques, design development of models, materials and elements, business philosophies and more than you can imagine. Published by Paladin Press, it's 302 pages chock full of information and photos.

SpydeRench T01

Spyderco enters the multi-tool market with our T01 SpydeRench, a tool for the next millennium. The T01 SpydeRench includes a real Spyderco knife with a locking full-sized, one-hand open/close knife blade (440C premium stainless steel) and pocket clip, plus much more. Designed by an aerospace engineer in conjunction with Spyderco's research and development team, the T01 is made of investment-cast 17-4ph corrosion resistant stainless steel and features an adjustable wrench with an opening capacity of 9/16". On the opposite end, a two-setting slip joint plier fits comfortably in the hand due to the contoured casting. A set of four screwdriver bits tuck neatly inside, including a #2 and #3 Phillips head as well as a #1 and #2 flat head. The user friendly SpydeRench also accepts any standard sized bit

from your hardware store, including Allen and Torx® wrenches. In addition the T01 includes an extended (long-length) bit with a flat head and Phillips-style head enabling access into tight places (ideal for "tunneled" electronic repairs). This extended bit doubles as a diamond-coated file featuring a concave, convex and flat filing surface. A unique pivot pin allows the tool to rotate into an extended position which locks open creating a full-sized easy grip screwdriver and adjustable wrench. By releasing the pivot, the screwdriver and knife portion of the tool can separate from the adjustable wrench allowing both tools to be used simultaneously. Available in a PlainEdge, SpyderEdge or combination.



T01 SpydeRench			
Blade Steel	440C	Length Blade	2 1/2" 63mm
Blade Thickness	3/32" 2.25mm	Length Closed	4 5/8" 117mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	2 3/16" 56mm
Edge Type	SpyderEdge, PlainEdge, 50/50	Length Overall	7 3/32" 180mm
Weight	7.6oz 217g	Hardness	Rc 59-60



G-SAKAI

G. Sakai is based in Seki, Japan, a small town famous for cutlery production. Founded on the traditions of sword-making dating back more than one thousand years, this premium pocket knife company is dedicated to evolution and constant refinement in its product development. The company mission is to provide the best performance for each specialized design, such that every knife incorporates the latest technology and uncompromising artisanship typical of G. Sakai. Refined art and the critical touch of a master infuse life into every G. Sakai knife, upholding the prominent status the company holds among the knife lovers of the world.

Pack Rat TA101			
Blade Steel.....	AUS-6	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	3 3/4" 95mm
Diam. Blade Hole.....	N/A	Length Cutting Edge.....	2 3/8" 60mm
Edge Type.....	PlainEdge	Length Overall.....	6 1/4" 159mm
Weight.....	1.6oz 45.5g	Hardness.....	Rc 57-58

Bird & Trout Series

TA101 / TA102 / TA103

This classic bird and trout design offers ergonomic handling in three sizes. The thin hollow-ground blade features a point that tapers upward for precise control in even the most delicate cutting situations, while the sharpened false edge at the front end of the spine (just above the thumb nick) enhances the sleek appearance. This look continues into the extended brushed bolster, culminating at the contoured scales formed of linen Micarta. The handle also includes a traditional rear lock for security in the open position. Each knife has an overall slim profile and comes with a Cordura sheath.

Road Runner TA102			
Blade Steel.....	AUS-6	Length Blade.....	2 7/8" 73mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4 1/4" 108mm
Diam. Blade Hole.....	N/A	Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	PlainEdge	Length Overall.....	7 1/8" 181mm
Weight.....	2.3oz 66g	Hardness.....	Rc 57-58

Backpacker Series

GS103/GS104

The Backpacker series delivers rugged outdoor performance in two convenient sizes. The sturdy lightweight cast zinc scales contain a rubberized inlay of Kraton for a confident grip, while a rear lock provides security in the open position. The clip-point blade is hollow-ground and includes a thumb nick near the tip. The durability of this traditional style makes it ideal for everyday carry.

Fisher TA103			
Blade Steel.....	AUS-6	Length Blade.....	3 3/4" 95mm
Blade Thickness.....	9/64" 3.6mm	Length Closed.....	5 1/2" 140mm
Diam. Blade Hole.....	N/A	Length Cutting Edge.....	3 1/4" 83mm
Edge Type.....	PlainEdge	Length Overall.....	9 1/16" 230mm
Weight.....	4.4oz 124g	Hardness.....	Rc 57-58

Backpacker GS103			
Blade Steel.....	AUS-6	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	3 3/8" 86mm
Diam. Blade Hole.....	N/A	Length Cutting Edge.....	2 5/16" 59mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	5 7/8" 150mm
Weight.....	2.6oz 73g	Hardness.....	Rc 57-58

Backpacker GS104			
Blade Steel.....	AUS-6	Length Blade.....	3" 76mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	N/A	Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	6 7/8" 175mm
Weight.....	4oz 112g	Hardness.....	Rc 57-58

G. Sakai is not available for export through Spyderco in all countries. Check with your Spyderco distributor for more information.



Martial Blade Craft

For The Law Enforcement Professional

Martial Blade Craft (MBC) is a term that Spyderco uses to describe bladed combat arts. The term "knife fighting" is not only negative but quite unrealistic since "knife fighting" rarely occurs and is used more for Hollywood glamour. Martial Blade Craft is an art form that will one day find Olympic presence as does Judo and Fencing.

However, studied as an art form, Judo, Martial Blade Craft or any other martial art does have value in self defense, should the need arise. The purpose of any martial art is (or should be) to stop the bad guy from hurting the innocents.

Though many knife manufacturers produce models for combative arts, it is not an area that Spyderco has in the past actively promoted. The models presented in this section were designed by and for Martial Blade Craft practitioners.

Fully functional trainers or drones are currently being produced for some models with others scheduled for future production. Trainers will be produced with red handles to

differentiate them from a live blade.

At Spyderco we have been asked why we don't make autos (switchblades). Here are our thoughts on that question:

1. Autos are more likely to accidentally open when you don't want them to.
2. Button releases are harder to locate under stress or with gloves on than our hole opener.
3. Autos can jump out of your hand if not held tightly.
4. With a hole opener one can open the blade partially, change your mind and close it all with one hand. Once an auto is activated it cannot be stopped. In the event that something does stop the blade it will not lock open.
5. Autos are illegal in most areas of the world to manufacture or carry.

Spyderco CLIPITS open swiftly, surely, with reliability and control.

Bram Frank Gunting C68/C68TR

Please refer to page 21
for more information.



Massad Ayooob C60

Please refer to page 19
for more information.



James A Keating Chinook

C63

Please refer to page 19
for more information.

Civilian C12

Developed for a prestigious branch of US law enforcement, the patented reverse "S" blade shape evolved to fulfill the back-up needs of undercover agents with little or no training in self defense. With its paper thin tip the Civilian, is specifically designed for law enforcement personnel and not designed for general utility or everyday use. G-10 handle material makes the folder lightweight and a black pocket clip is situated for tip-down pocket carry. One of the most specialized CLIPITS in the Spyderco line-up, the Civilian is available in very limited quantities.

Matriarch C12BK

A smaller, lightweight version of the Civilian. The Matriarch carries the same design philosophy only with a FRN handle. The C12BK is a super light back-up tool with an attitude.

Civilian C12			
Blade Steel	ATS-55	Length Blade	4 1/8" 105mm
Blade Thickness	1/8" 3mm	Length Closed	5 3/16" 132mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	3 3/4" 95mm
Edge Type	SpyderEdge	Length Overall	9 3/16" 233mm
Weight	4.5oz 126g	Hardness	Rc 59-60

Matriarch C12BK			
Blade Steel	ATS-55	Length Blade	3 5/8" 92mm
Blade Thickness	1/8" 3mm	Length Closed	4 15/16" 125mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	3 5/16" 84mm
Edge Type	SpyderEdge	Length Overall	8 5/16" 211mm
Weight	2 7/8oz 81g	Hardness	Rc 59-60

Endura Trainer C10TR

Please refer to page 6
for more information.

Delica Trainer C11TR

Please refer to page 7
for more information.

STEEL ELEMENTS INFORMATION

CARBON (C)	<ol style="list-style-type: none"> Increases edge retention and raises tensile strength Increases hardness and improves resistance to wear and abrasion 	MOLYBDENUM (Mo)	<ol style="list-style-type: none"> Increases strength, hardness, hardenability, and toughness Improves machinability and resistance to corrosion
CHROMIUM (Cr)	<ol style="list-style-type: none"> Increases hardness, tensile strength and toughness Provides resistance to wear and corrosion 	NICKEL (Ni)	<ol style="list-style-type: none"> Adds strength and toughness
COBALT (Co)	<ol style="list-style-type: none"> Increases strength and hardness and permits quenching in higher temperatures Intensifies the individual effects of other elements in more complex steels 	PHOSPHOROUS (P)	<ol style="list-style-type: none"> Improves strength, machinability and hardness Creates brittleness in high concentrations
COPPER (Cu)	<ol style="list-style-type: none"> Increases corrosion resistance 	SILICON (Si)	<ol style="list-style-type: none"> Increases strength De-oxidizes and de-gasifies to remove oxygen from molten metal
MANGANESE (Mn)	<ol style="list-style-type: none"> Increases hardenability, wear resistance and tensile strength De-oxidizes and de-gasifies to remove oxygen from molten metal In larger quantities, increases hardness and brittleness 	SULPHUR (S)	<ol style="list-style-type: none"> Improves machinability when used in minute quantities
		TUNGSTEN (W)	<ol style="list-style-type: none"> Adds strength, toughness and improves hardenability
		VANADIUM (V)	<ol style="list-style-type: none"> Increases strength, wear resistance and increases toughness

STEEL CHART

STEEL	Carbon	Chromium	Cobalt	Copper	Manganese	Molybdenum	Nickel	Phosphorus	Silicon	Sulphur	Tungsten	Vanadium	HRC
O-1	0.85-1.00	0.40-0.60	-	-	1.00-1.40	-	0.30	-	0.50	-	-	0.30	57-62
W-1	0.70-1.50	0.15	-	-	0.10-0.40	0.10	0.20	-	0.10-0.40	-	0.50	0.10	57-64
A-2	0.95-1.05	4.75-5.50	-	-	1.00	0.90-1.40	0.30	-	0.50	-	-	0.15-0.50	57-62
D-2	1.40-1.60	11.00-13.00	-	-	0.60	0.70-1.20	0.30	-	0.60	-	-	1.10	57-61
M-2	0.95-1.05	3.75-4.50	-	-	0.15-0.40	4.75-6.50	0.30	-	0.20-0.45	-	5.00-6.75	2.25-2.75	60-65
W-2	0.85-1.50	0.15	-	-	0.10-0.40	0.10	0.20	-	0.10-0.40	-	0.15	0.15-0.35	57-64
L-6	0.65-0.75	0.60-1.20	-	-	0.25-0.80	0.50	1.25-2.00	-	0.50	-	-	0.20-0.30	57-62
1095	0.90-1.03	-	-	-	0.30-0.50	-	-	0.04	-	0.05	-	-	57-62
5160	0.56-0.64	0.70-0.90	-	-	0.75-1.00	-	-	0.035	0.15-0.30	-	-	-	57-60
E52100	0.98-1.10	1.30-1.60	-	-	0.25-0.45	-	-	0.025	0.15-0.30	0.025	-	-	57-62
420	0.15	12.00-14.00	-	-	1.00	-	-	0.04	1.00	0.03	-	-	52-56
420 MODIFIED	0.40-0.50	12.00-14.00	-	-	0.80	0.60	-	0.05	1.00	0.02	-	0.18	54-56
425 MODIFIED	0.40-0.54	13.50-15.00	-	-	0.50	0.60-1.00	-	0.035	0.80	0.03	-	0.10	56-60
440A	0.65-0.75	16.00-18.00	-	-	1.00	0.75	-	0.04	1.00	0.03	-	-	55-57
440B	0.75-0.95	16.00-18.00	-	-	1.00	0.75	-	0.04	1.00	0.03	-	-	57-59
440C	0.95-1.20	16.00-18.00	-	-	1.00	0.75	-	0.04	1.00	0.03	-	-	58-60
440XH	1.60	16.00	-	-	0.50	0.80	0.35	-	0.40	-	-	0.45	58-62
AUS-6	0.55-0.65	13.00-14.50	-	-	1.00	-	0.49	0.04	1.00	0.03	-	0.10-0.25	57-58
AUS-8	0.70-0.75	13.00-14.50	-	-	0.50	0.10-0.30	0.49	0.04	1.00	0.03	-	0.10-0.26	58-59
AUS-10	0.95-1.10	13.00-14.50	-	-	0.50	0.10-0.31	0.49	0.04	1.00	0.03	-	0.10-0.27	59-60
GIN-1*	0.90	15.50	-	-	0.60	0.30	-	0.02	0.37	0.03	-	-	58-60
ATS-34	1.05	14.00	-	-	0.40	4.00	-	0.03	0.35	0.02	-	-	59-61
154CM	1.05	14.00	-	-	0.50	4.00	-	-	0.30	-	-	-	59-61
ATS-55	1.00	14.00	0.40	0.20	0.50	0.60	-	-	0.40	-	-	-	60-62
VG-10	0.95-1.05	14.50-15.50	1.30-1.50	-	0.50	0.90-1.20	-	0.03	0.60	-	-	0.10-0.30	60-62
BG-42	1.15	14.50	-	-	0.50	4.00	-	-	0.30	-	-	1.20	61-63
MBS-26	0.85-1.00	13.00-15.00	-	-	0.30-0.60	0.15-0.25	-	0.04	0.65	0.01	-	-	57-59
MRS-30	1.12	14.00	-	-	0.50	0.60	-	-	1.00	-	-	0.25	59-61
CPM(T) 440V**	2.15	17.00	-	-	0.40	0.40	-	-	0.40	-	-	5.50	55-57
CPM 420V**	2.30	14.00	-	-	-	1.00	-	-	-	-	-	9.00	56-58
CPM 10V**	2.45	5.25	-	-	0.50	1.30	-	-	0.90	0.07	-	9.75	56-58
CPM 3V**	0.80	7.50	-	-	-	1.30	-	-	-	-	-	2.75	58-60
SANDVIK 120C	-	14.00-14.50	-	-	0.35	-	-	-	0.35	-	-	-	54-56
HITACHI SHIROGAMI 1	1.30	-	-	-	0.20	-	-	0.025	0.10	0.04	-	-	63-64
CRB-7	1.10	14.00	-	-	0.40	2.00	-	-	0.30	-	-	1.00	59-61
MVS-8	0.85	14.00	-	-	0.50	2.50	-	-	0.50	-	-	0.15	57-61
VASCOWEAR	1.12	7.75	-	-	0.30	1.60	-	-	1.20	-	1.10	2.40	59-61

*GIN-1 (Gingami 1) is the accurate manufacturer's reference name for this steel. GIN-1 is also known as G-2.

**The process used to manufacture particle metallurgy permits unusually high carbon and vanadium content.



STEEL PRODUCTION & PROPERTIES

The following provides a very brief overview of steel treatment and properties:

By definition, steel is a combination of iron and no more than 2% carbon. Steel is alloyed with various other elements that combine to produce special properties. Once a particular **alloy₁** combination (or steel type) is selected, specific procedures are used to maximize the unique qualities required for that steel to perform. Generally speaking, the process for converting a steel alloy into a premium knife steel is **heat treating₂**.

Heat treatment is the most important stage in the evolution of an alloy into a performance knife steel. The first step in the heat treatment process is to reach a **critical temperature₃**. This temperature is held for a specific amount of time (depending on the steel being hardened) and causes the steel to become **austenitized₄**. Heat treatment is one of many factors that determines the **grain size₅** of the steel (a fine grain structure is more desirable for knife blades because it improves edge retention and enhances blade finish).

Next, the steel is **quenched₆** to achieve its maximum level of **hardness₇**. At this point, the steel is too hard and brittle for practical use and thus **tempering₈** is of key importance in bringing the steel to its ideal hardness level (different knife steels perform best at different levels of hardness). Tempering also increases wear resistance and **toughness₉** properties. When tempering, it is important to understand the interaction between hardness and toughness. An increase in hardness is usually accompanied by an increase in **yield strength₁₀** and **tensile strength₁₁** and a decrease in **impact strength₁₂** and **ductility₁₃**. An increase in toughness is usually accompanied by the opposite effect (i.e. an increase in toughness and ductility and a decrease in yield strength and tensile strength). Therefore, high-impact knives such as swords or machetes would benefit from a softer blade (to avoid blade breakage), while low-impact knives such as pocket knives may benefit from a harder blade (to improve wear resistance). Once tempering is complete, the final hardness of the steel can be determined using a **Rockwell Test₁₄**.

For more detailed information on the above processes and properties, we recommend the following references that were used to compile this information: *Metallurgy*

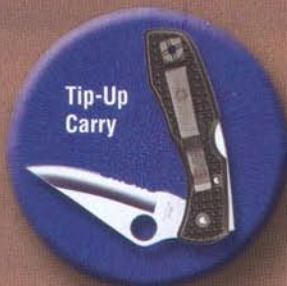
Fundamentals by D. A. Brandt (published by Goodheart-Willcox) and *Heat Treating Guide* by P. M. Unterweiser (published by ASM).

- 1. Alloy** - a material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.
- 2. Heat Treating** - heating and cooling metal to prescribed temperature and the limits for the purpose of changing the properties and behavior of the metal.
- 3. Critical Temperature** - the temperature at which steel changes its structure to austenite in preparation for hardening.
- 4. Austenitized** - the basic steel structure state in which an alloying is uniformly dissolved into iron.
- 5. Grain Size** - the physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations.
- 6. Quenched** - rapidly cooled from the critical temperature using water, oil, air, or other means.
- 7. Hardness** - the resistance of a steel to deformation or penetration analogous to strength.
- 8. Tempering** - reheating to a lower temperature after quenching for the purpose of slightly softening the steel, precipitating carbides, stress relieving.
- 9. Toughness** - the ability of a material to resist shock or impact.
- 10. Yield Strength** - the point at which a steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve.
- 11. Tensile Strength** - indicated by the force at which a material breaks due to stretching.
- 12. Impact Strength** - the ability of a material to resist cracking due to a sudden force.
- 13. Ductility** - the tendency of a material to stretch or plastically deform appreciably before fracturing.
- 14. Rockwell Test** - a measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.

Why the Clip?

The original Spyderco CLIPIT was introduced in 1981. We were the first company to use the clothing clip as part of our knife design. The clip is located on one side of the knife handle and allows you to securely attach the knife to a pocket or other convenient location for easy access. CLIPITS are designed to be carried with the knife on the inside of the pocket and the clip on the outside. In this position the knife is secure and protected and can be easily removed when needed. The knife sits flat along the inside of the pocket for comfortable carry regardless of size.

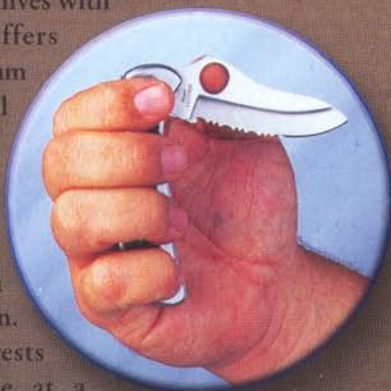
Clip placement also determines whether the tip of the knife blade points up for tip up carry or down for tip down carry. Carry configuration depends on the overall knife design. Each carry configuration requires a different accessing technique, though both work equally well. The clothing clip is now a popular folding knife feature industry-wide. Spyderco alone makes a wide variety of clip styles.



Why the Trademark Round Hole?

The Spyderco Trademark Round Hole is the industry symbol of quality. It is our most recognizable feature and facilitates easy opening and closing of our knives with one hand. The hole offers convenient access and maximum control while opening as well as accommodating large, small and gloved hands. The position of the hole in the blade and the fact that it is round allow for a continuous opening motion.

The thumb rests against the hole at a comfortable distance from the palm permitting easy rotation from the pivot point.



To open the knife using the hole, place the knife in your open hand at the base of your fingers and grasp the clip side of the handle with the tips of your fingers. Rest the pad of your thumb in the hole, then gently and smoothly slide the blade away from the handle (see right). When a solid click is heard, the knife is locked in the open position (note that the blade should always be locked securely in the full open position before use).

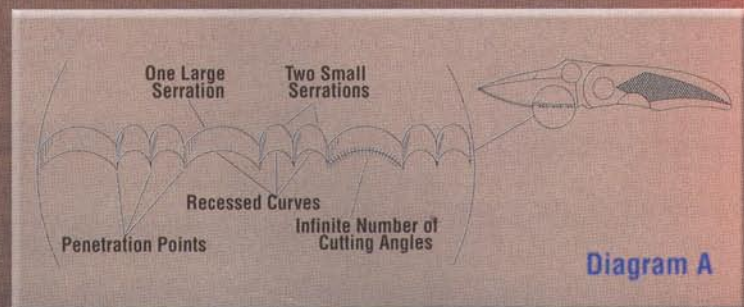


To close a folding knife that includes a front lock, simply turn the open knife in your hand so that your fingers are on the open side of the handle and your thumb rests on the lock release. Making sure that your index finger is located as high as possible on the handle, release the lock by pressing with your thumb, a gentle flick of the wrist may be necessary. The kick (the unsharpened portion at the base of the blade) will fall onto your index finger protecting your hand from the cutting edge. Rotate the knife so that it is sitting at the base of your fingers with your fingertips on the clip side of the handle (the opening position). Place your thumb pad in the hole or on top of the blade spine and glide the blade safely to the closed position. (see diagram). Slightly different closing procedures are used with other locking mechanisms. All closing mechanisms require the utmost caution and care. In many Spyderco models, the hole forms a hump on the top of the blade that serves as a thumb rest for increased cutting control.



Why the SpyderEdge?

Why does Spyderco manufacture SpyderEdge (serrated) blades? Because serrations improve cutting ability. The tips of the serrations provide single point penetration at the same time the center of effort rotates around each serration for an infinite number of cutting angles, increasing the cutting edge length by up to 10% (Diagram A).



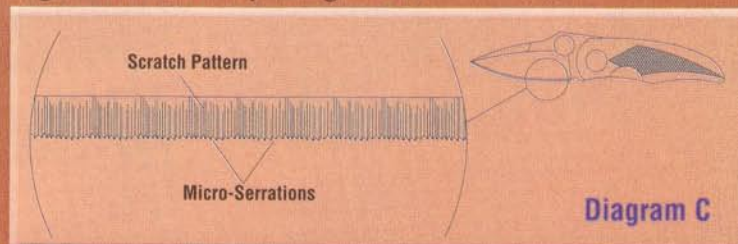
Why the SpyderEdge? Continued

A serration is a sharpened recessed curve along the edge of the blade and has more linear cutting surface than a straight edge in the same space (Diagram B).



And, serrations improve edge retention because the tips initiate the cut easing the amount of force required by the recessed edges. The points actually protect the sharp inside curves that continue the cut, thus the curves have less wear over time. Our signature SpyderEdge, also referred to as a two-step serration, incorporates a repeated pattern of one large and two small serrations (Diagram A).

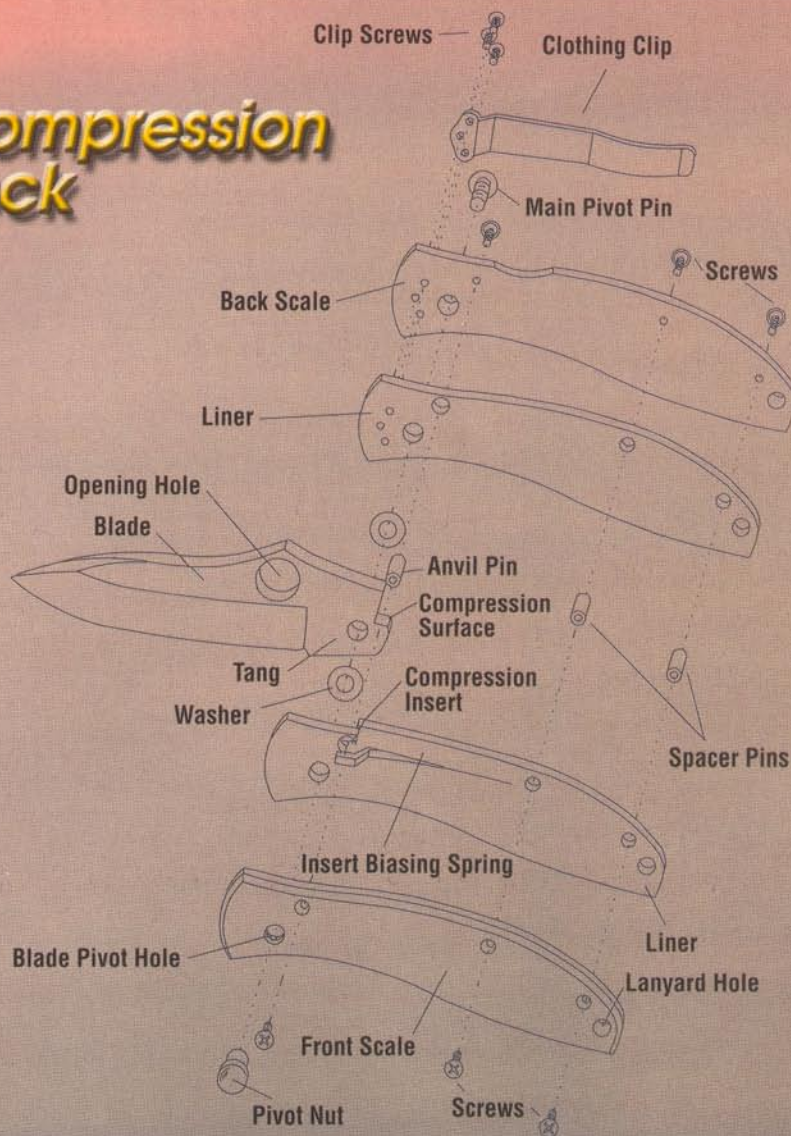
There have been many variations of serrated edges produced over the years. Even a properly sharpened plain edge will exhibit vertical scratch patterns with "micro-serrations" that enable the edge to cut efficiently (Diagram C).



Overall, the SpyderEdge provides the most efficient cutting performance in a serrated edge. We recommend it for all your aggressive jobs such as cutting rope, seat belts, cardboard, rubber hose and leather. With proper cutting technique, the SpyderEdge can function equally well for fine-skilled tasks such as skinning, cutting paper and slicing. The SpyderEdge is easily maintained with our Tri-Angle Sharpmaker or ProFile sets.

ANATOMY OF A KNIFE*

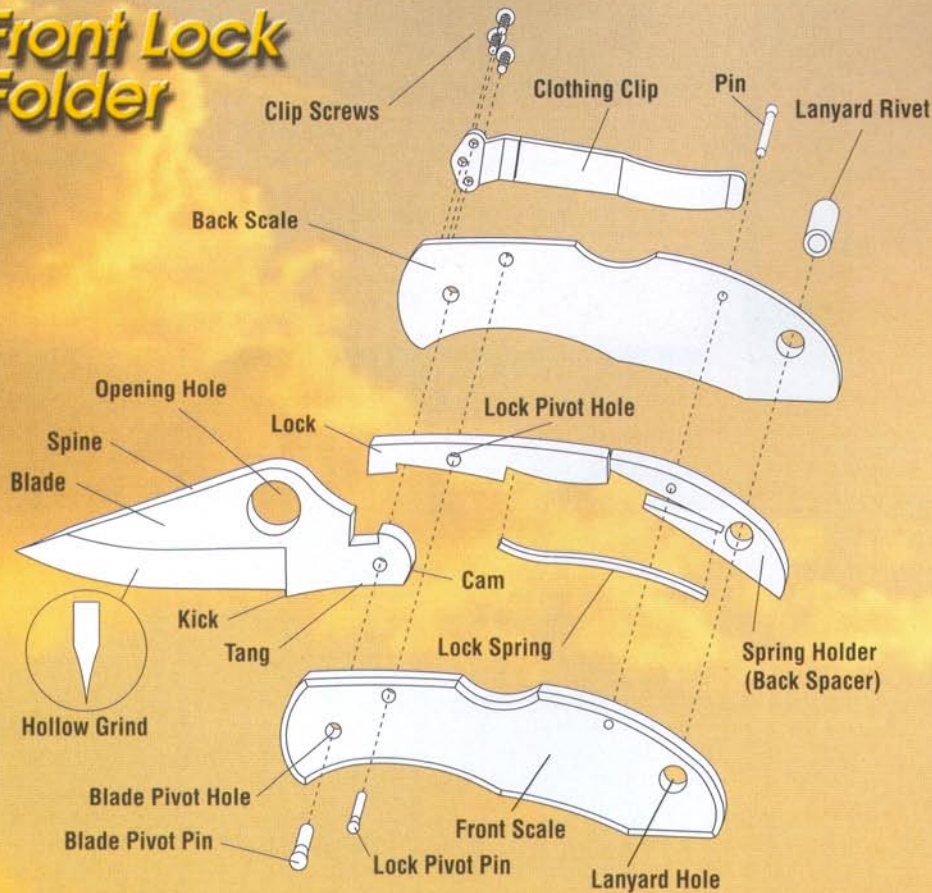
Compression Lock



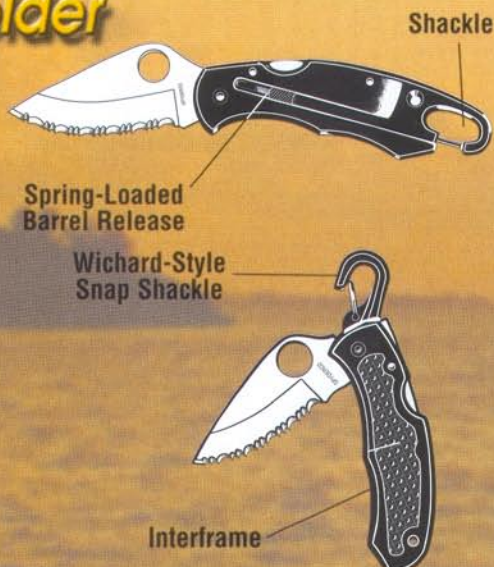
* Does not represent every Spyderco model. For illustration purposes only: Spyderco's warranty does not cover products which have been disassembled.

ANATOMY OF A KNIFE CONTINUED*

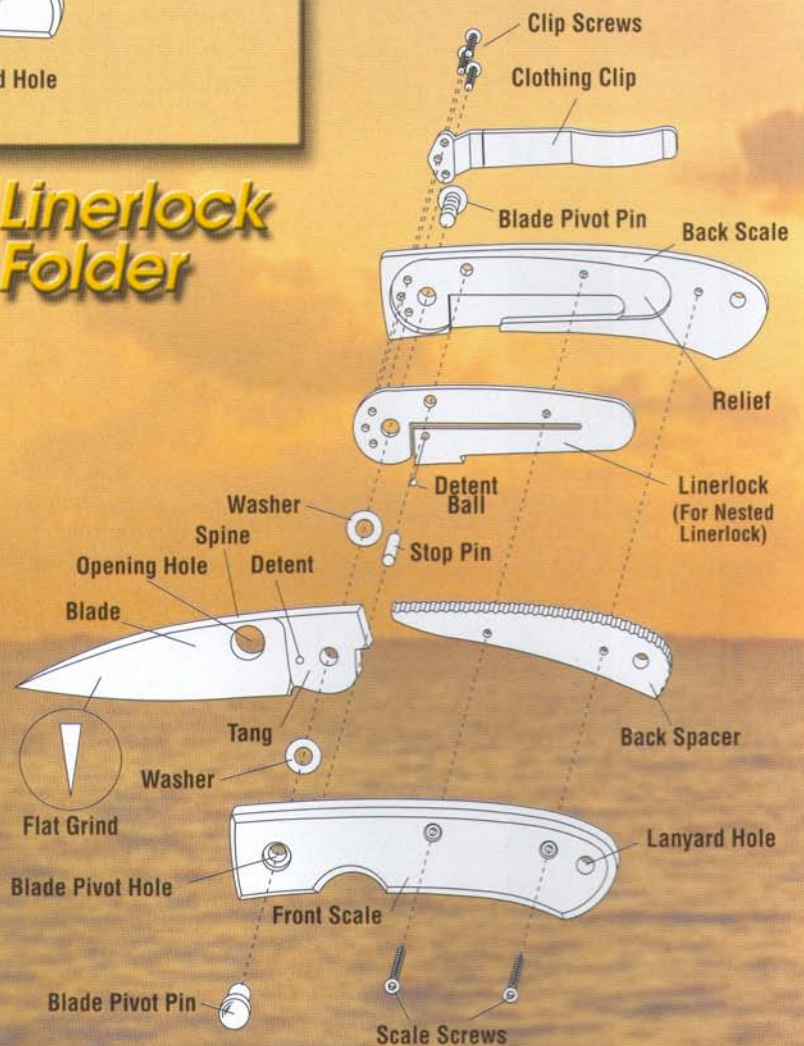
Front Lock Folder



Alternate Attachment Folder



Linerlock Folder



Edge-U-Cation

Care

Spyderco knives are an investment. Knives are designed to perform one particular function, that is cutting. With that in mind Spyderco uses high-carbon steel exclusively. High-carbon premium steels provide superior edge retention but can rust if not correctly cared for (rust is rarely the result of a manufacturing defect). Rust may form when your knife is used in a salt water environment or exposed to moisture in general. If surface rust appears, buff the steel with a metal polishing compound before the steel becomes pitted. Thoroughly rinse salt water off with fresh water, dry your knife completely (inside and out) and apply a light coat of oil or silicone to all steel parts. To ensure safe operation regularly inspect the interior of the knife for pocket lint and grime. Clean both the well of the lock and inside of the handle often using a toothpick, hot water and a mild soap or detergent. Rinse thoroughly, dry the knife inside and out and lubricate all steel components with oil or silicone. A couple drops of lubricant at the locking and pivot points will ensure smooth action.

Always Keep Your Knife Sharp

A sharp knife makes cutting easier and safer. The longer a knife goes without edge maintenance the more difficult sharpening becomes. You can easily uphold your factory edge (plain and serrated) at home with Spyderco's Tri-Angle Sharpmaker or ProFile set. You also can return your knife to Spyderco's corporate headquarters for complimentary sharpening for as long as you own it. The charges involved in shipping the knife to us are the responsibility of the owner. If we determine that your edge is irreparable or damaged beyond our repair abilities our Warranty and Repair Department will contact you.

Our Warranty

If you have not seen our warranty policy for awhile or would just like an update.....read on. We make high-performance quality products. If you have problems with any Spyderco product, we would like to hear about it. Your input and questions are important to us. Knives are designed as cutting tools. Use of your knife for any purpose other than cutting is considered abuse. As with any tool, you may exploit their value prematurely or they may fail to perform if not used or cared for properly. Spyderco warrants that all of our products are free from defects in material and workmanship. Spyderco's warranty does not cover damage caused by abuse, misuse, improper handling, alteration, accident, neglect, disassembly, or improper sharpening. If a knife fails to function as it was designed we will examine its

condition upon its return to us, identify why it failed and respond in an appropriate manner. If we determine that there is a defect in the manufacture or materials we will gladly repair, or replace that product with the same model or one of equal value. If the problem is determined not to be caused by defects in manufacture or materials we will inform you of the cost for repair. Upon agreement and payment we will perform the repair. If we are unable to improve the condition of the knife, we will return it to you with the recommendation that it be retired from use. Please direct all inquiries regarding warranties to our mailing address, toll free number, fax, email or URL. Packages directed to Spyderco should be sent UPS or registered mail (for tracking purposes should your knife fail to arrive at our offices). Please include your complete name, UPS deliverable street address (no P.O. boxes please), daytime phone number and a description of the concern. All costs associated with the shipment of the product are the responsibility of the knife's owner.

Phone: 800-525-7770 or 303-279-8383

Fax: 303-278-2229 or 303 277-1429

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Michael Walker is the inventor of the ball bearing detent that is used to keep the blade in a Linerlock closed. H. McBurnette and Al Mar are credited with the positive front lock design. The SecurLok is a Frank Centofante design.

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GLOSSARY

ABS: A black thermosetting polymer with high impact strength.

Almite: A microscopically thin Teflon-like coating adhered to aluminum. It provides scratch resistance and can be tinted into most any color.

Bi-Directional Texturing: The trademarked name of the texture pattern used on our C41BK Native and C52BK Calypso Jr. Lightweight models. The texture is molded into the fiberglass reinforced nylon handle and is a series of graduating, forward and backward steps which radiate from the center of the handle. The graduated steps offer slip resistance in the hand when gripped.

Carbon Fiber: A woven composite of graphite fibers fused in an epoxy resin. It provides a light weight high strength material. Often it has a three dimensional or hologram-like appearance.

CLIPIT: Is a trademarked name for any of Spyderco's folding knives featuring a pocket clip. The CLIPIT is an original Spyderco design and a CLIPIT fan is often referred to as a "Clipiteer"

ClipPoint Blade: A blade which is ground on the top (spine) in an angled/sweeping line downward and the sharpened edge (underside) is ground in an arc from underneath, upward. The two angles meet at the tip. Depending on where the two angles meet determine the depth of the blade's belly.

ComboEdge: A name for a knife blade which features a combination of both serrations (SpyderEdge) and a plain or non-serrated edge (PlainEdge) on the same blade.

Compression Lock: A new lock created by Spyderco. The lock functions by inserting a piece of material, which is then compressed between the tang and stop pin.

Concealex: A thermoplastic developed for the knife and firearms industry. It is thin, resistant to chemicals, oils and solvents. It's flexible, has shape retention and can be blended to make various colors and texture patterns. Spyderco used Concealex as a sheath material for the FB01 and FB02 Bill Moran Fixed Blade sheaths.

Fiberglass Reinforced Nylon Resin (FRN): A nylon polymer mixed with glass fiber which can be injection molded into a handle.

G-10: An epoxy filled woven "E" glass composite reinforced with glass fiber that gives exceptional strength and resistance to fractures in extreme temperatures. It comes in a variety of colors, but is most commonly seen in black.

Hawkbill Blade: A blade shaped with a sharply curved hook, rather like a talon. The inside edge of the curve is where the sharpened cutting edge is located. This blade shape is popular with commercial fishermen and the construction industry. This blade shape can be found on the C08 and C08BK models.

Kraton : A black thermoplastic polymer which feels springy and rubbery. It's used as a flexible inlay to enhance grip.

Micarta : A composite of linen or paper fabric in an epoxy resin that provides light weight, durability and visual appeal. Can be bead blasted for a matte finish or highly polished to a glossy finish.

Mother of Pearl: An ultra-thin layer of mother of pearl is affixed to G-10 and used as inlaid decorative handle scales on several Spyderco models including the C66 Vesuvius.

PlainEdge: Spyderco's name for a knife blade which is non-serrated and has a straight edge with no serrations or teeth.

Reverse S Blade: A blade shape resembling a backward "S". The blade tip curves downward, and the deep belly of the knife curves in the same direction but not as deeply as the tip. The design philosophy behind this is for slashing and is found only on the C12 Civilian and C12BK Matriarch models which are made for law enforcement professionals.

Sermollan: A long-lasting rubberized plastic which offers secure grip and resistance to bacteria.

Sheepfoot Blade: A sheepfoot blade has a rounded end with no sharp or penetrating tip. Originally developed for the marine industry, the blunt tip's benefits are apparent when working on a fishing boat or around livestock when there's an increased chance of dropping the open knife or inadvertently stabbing oneself or a moving animal. It has found a following with rescue personnel as well, for cutting around accident victims. This blade shape is found on the C14, C45 and C26 model CLIPITS.

SpyderEdge: Spyderco's name for our serrations or a blade with a serrated edge.

Titanium: A non-ferrous metal used for its high tensile strength, light weight and corrosion resistance. Can be colored through an electronic process.

Volcano Grip: Our trademarked name for the texture which is molded into a fiberglass reinforced nylon resin handle resembling a waffle pattern. The small raised squares in the pattern offer enhanced hand grip.

PRODUCT INDEX - BY NAME

A - B

Backpacker GS103 & GS104	27
Bench Stones 302	3
Bill Moran Featherweight FB01	21
Bill Moran Drop Point FB02	21
Bird and Trout Series TA101-103	27
Bob Terzuola Starmate C55G	17
Bob Lum C46	16
Bob Lum Chinese Folder C65	20
Bram Frank Gunting C68	21
Bram Frank Gunting Trainer C68TR	21

C

Calypso Jr. C52/C52BK	15
Catcherman C17	9
Ceramic Files 400F	4
Civilian C12G	29
CLIPITS	5-21
CoPilot C09	8
Cricket C29BK	11
Custom Collaborations	16-21

D

D'Alton Holder Toad C57	18
Delica C11/C11BK/C11TR	7
Display Tower CT01	25
Dragonfly C28/C28BK	11
Dyad C44	13
Dyad Jr. C39BK	13

E - G

Endura C10/C10BK/C10TR	6
Fisher TA103	27
Frank Centofante Vesuvius C66	20
G. Sakai	27
Galley "V" 600F	4

H - L

Harpy C08S	5
Howard Viele C42	16
James A Keating Chinook C63	19
JD Smith C58BM	18
Knife Stand Large CT02	24
Knife Stand Small CT03	24
LadyBug LBK	12
LadyBug II LBK II	12

M

Massad Ayoob C60	19
Matriarch C12BK	29
Merlin C08BK	5
Military Model C36GE	12
Mini Police Necklace MN07	24

N - P

Native C41BK	14
Native II C41	14
Navigator C62	15
Pack Rat TA101	27
Paring Knife K09	23

Peter Herbst C53	17
Pocket Stones 303 & 305M	3
Police Model C07/C07G	5
Pro Culinaire	22-23
ProFile 701	4
Profile Small 702	4
Pro-Grip C13/C13BK	8

P - R

Remote Release C30	10
Rescue C14BK/C14OR	9
Rescue Jr. C45BK/C45OR	9
Road Runner TA102	27

S - T

Santoku K08	23
Shabaria C59	19
Sharpeners	2-4
Small Utility Knife K05	23
Snap-It C26	10
SpyderCard SC01	20
SpydeRench T01	26
The Spyderco Story	25
Tie Clip TC07S	24
Tim Wegner C48	17
Tim Zowada C56	18
Tri-Angle Sharpmaker 204	2

U - Z

Utility Knife K04	23
-------------------	----

PRODUCT INDEX - BY SKU

204 Tri-Angle Sharpmaker	2
302 Bench Stones	3
303 Pocket Stones	3
305M Pocket Stone	3
400F Ceramic Files	4
600F Galley "V"	4
701 ProFile	4
702 Small ProFile	4
C07/C07G Police Model	5
C08S Harpy	5
C09 CoPilot	8
C10/C10BK/C10TR Endura	6
C11/C11BK/C10TR Delica	7
C12G Civilian	29
C12BK Matriarch	29
C13 Pro-Grip II	8
C13BK Pro-Grip	8
C14BK/OR Rescue	9
C17 Catcherman	9
C26 Snap-It	10
C28 Dragonfly II	11
C28BK Dragonfly	11
C29BK Cricket	11
C30 Remote Release	10
C36GE Military Model	12

C39BK Dyad Jr.	13
C41 Native II	14
C41BK Native	14
C42 Howard Viele	16
C44 Dyad	13
C45BK/OR Rescue Jr.	9
C46 Bob Lum	16
C48 Tim Wegner	17
C52 Calypso Jr. II	15
C52BK Calypso Jr.	15
C53 Peter Herbst	17
C55G Bob Terzuola Starmate	17
C56 Tim Zowada	18
C57 D'Alton Holder Toad	18
C58BM JD Smith	18
C59 Shabaria	19
C60 Massad Ayoob	19
C62 Navigator	17
C63 James A Keating Chinook	19
C65 Bob Lum Chinese Folder	20
C66 Frank Centofante Vesuvius	20
C68/C68TR Bram Frank Gunting	21
CT01 Display Tower	25
CT02 Large Knife Stand	24
CT03 Small Knife Stand	24

FB01 Bill Moran Featherweight	21
FB02 Bill Moran Drop Point	21
GS103 Backpacker	27
GS104 Backpacker	27
K01 Bread Knife	22
K02 Cook's Knife	22
K03 Carving Knife	22
K04 Utility Knife	23
K05 Small Utility Knife	23
K08 Santoku	23
K09 Paring Knife	23
LBK LadyBug	12
LBK II LadyBug II	12
MN07 Mini Police Necklace	24
SC01 SpyderCard	20
T01 SpydeRench	26
TA101 Pack Rat	27
TA102 Road Runner	27
TA103 Fisher	27
TC07S Tie Clip	24
The Spyderco Story	25

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Production prototypes pictured, actual models may vary.