Spyderco



CELEBRATING 25 YEARS

Welcome to the World of STATE OF COME TO THE WORLD OF COME TO THE WORLD

Happy anniversary Spyderco! We're twenty-five years old. From our humble beginnings in the back of a bread truck during the 1970s, to our state of the art manufacturing facilities today in Golden, Colorado, we've committed the last two decades to bringing you the finest, reliable high-performance products on the market today.

In celebration, we designed the special Anniversary knife featured on page one. We've taken our keystone Delica model and enlisted the outstanding talent of Ed Schempp (the world-renowned mosaic Damascus steel forger) to design the bolsters. We added honey colored jig bone to the handle and packaged it in an engraved rosewood box. We're honored to offer this remarkable commemorative Anniversary knife to the public in 2003.

A chronological time line of Spyderco products, found in our Across The Years section on page one, speaks volumes. It's rewarding seeing many knives we introduced in the 1980s still selling steadily and included in today's product line. Several folders like our Police and Harpy Models can officially (after twenty years) be labeled classics.

The components that went into making a 'classic' haven't changed. The Spyderco round hole in the blade was designed for one hand opening/closing of the knife. It was a hard sell in the late 70s with few knife nuts seeing the need for one-hand open knives. Look around now. Nearly every pocketknife manufacturer offers some type of one-hand open feature. It has become

an industry standard, begun by Spyderco.

Pocket clips ... another industry standard started by Spyderco. With a few exceptions, today's pocketknives have some kind of clothing clip. The feature started with a key chain shaped like a frog Spyderco's founder Sal Glesser carried. The frog clipped keys to the top of a pant's pocket. He transferred this concept to a pocketknife, which has burgeoned into an endless cycle of clip evolution. Designing clips became a Spyderco obsession, it still is.

Spyderco is the industry's frontrunner in the testing and introduction of new blade steels. Not content with the status quo, or with using steels "all the others knife companies are using" we actively seek out and improve new and existing steels. Keeping pace with developing technologies in metallurgy we test for edge retention, corrosion resistance, heat-treating methods and toughness. Several knives have been changed to VG-10 steel this year. It's a certain bet you can see this change to new steels again in coming years. We call it CQI- Constant Quality Improvement.

Our next twenty-five years will find Spyderco continuing to pursue the leading edge of the industry with innovation and quality. Enjoy our catalog. You'll find the classics and the newly released side by side. Thank you. We look forward to serving you for another twenty-five years.

The Spyderco Crew

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1970s we're releasing a limited edition version of our classic C11 Delica Model. We asked our good friend and renowned mosaic Damascus steel forger, Ed Schempp of Ephrata, Washington, to design a special pattern for the bolsters. The result is a beautiful and unique bug and web pattern. The bolsters are mounted onto a stainless steel handle and the remaining handle area is scaled with natural honey-colored jig-boned panels. The blade is VG-10 hollow-ground steel in PlainEdge only. Vibrant, opulent and warm in color, no two knives look exactly alike due the organic nature of the jig-bone and the variance of the hand-forged bugs. Each knife is presented in its own engraved Cocobolo rosewood case, lined in luxurious black fabric. Limited to just 500 pieces The C76 Anniversary Delica is without question Spyderco's most collectible knife to date.

C76 Anniversary Knife			
Blade SteelVG-10	Blade Thickness 3/32* 2.5mm	Diam. Blade Hole15/32" 12mm	
	Weight	Length Blode 2 15/16* 74mm	
Length Closed4" 101.5mm	Length Cutting Edge	Length Overall6 13/16" 174mm	

ACROSS THE YEARS...

1978 Sharpeners

1981 Kitchen Sharps, C01 Worker

1982 CO2 Mariner

1983 C03 Hunter, C04 Executive

1984.....C05 Standard, C07 Police Model

1987.....C08 Harpy, C09 CoPilot

1988 2001 Pre-Diver, 2002 Probe

1989......3001 Mini Mariner, 3002 Spyderkey (Hummingbird), C07A Police Model (Aluminum), Embellishing by Yellow Horse on C03, C07 & C09, Embellishing by Santa Fe Stone Works on C01, C04, C07 & C09

1990.....C10 Endura, C11 Delica, C15 Bob Terzuola (Aluminum), C14 Rescue, LBK LadyBug, 2003 Mini Probe, C12 Civilian

1991 C13 Pro-Hunter (Pro-Venator), C16 Wayne Goddard, S001 Solo

Worker (Blak-Ti), C07BK Police Model (Blak-Ti), C17 Catcherman, C18 Wayne Goddard Jr., Embellishing by G. Blanchard on C07 & C13

Worker (TUFRAM), C20 Baby Wayne Goddard, C07ATU Police Model (TUFRAM), C26 Snap-It, C19 Bob Terzuola Jr. (Aluminum), C24 Black Hawk (Aluminum)

Michael Walker, C29 Cricket, C27 Jess Horn, C25 Frank Centofante Jr. (Aluminum), C15G Bob Terzuola (G-10), C19G Bob Terzuola Jr. (G-10)

Remote Release, C32 Spur, C33 Pro-Grip, S003 Solo (FRN), C03 Hunter (Modified), FB01 Bill Moran Featherweight, C34 Jess Horn II

1996..... C28 Dragonfly (Modified), C35 "Q", C36 Military Model,

C37 Michael Walker Lightweight, C42 Howard Viele, C43 Delica II, C61 Pegasus, KX01 Kitchen Experimental I, KX02 Kitchen Experimental II

Frank Centofante Jr. (Modified), C47 Endura II, C08G Harpy (G-10), C07G Police Model (G-10), C12G Civilian (G-10), C16BK Wayne Goddard Lightweight, C41 Native, C41 Native II, C29BK Cricket Lightweight, C62 Navigator, C05 Standard (G-10), C48 Tim Wegner, C49 Tim Wegner Jr., C52 Calypso Jr., C28 Dragonfly (Stainless Steel)

1996......C46 Bob Lum, C45 Rescue Jr., C45 Rescue Jr. (Stainless Steel), C39 Dyad Jr., C51 Rookie, LBKII Ladybug II, C10 Endura (Modified), C11 Delica (Modified), C14 Rescue (Modified), C14 Rescue (Stainless Steel), C54 Calypso, C53 Peter Herbst, C50 Frank Centofante, C36 Military (Modified)

SpyderCard, C12SBK Matriarch, C12SGY Matriarch (Gray), C39 Dyad Jr. Lightweight, C41GPBL Blue G-10 Native, C52 Calypso Jr. Lightweight, C56 Zowada, C57, D'Alton Holder Toad, C67 "R", 204 Triangle Sharpmaker., Carbon Fiber Series (LadyBug, Cricket, Dragonfly, Dyad Lightweight), Concealex Moran Sheath, C55 Starmate, C58 JD Smith, C59 Shabaria

Delica (modified), C11TR Delica Trainer, C44 Dyad, C60 Massad Ayoob, C63 James A. Keating Chinook, C65 Bob Lum Chinese Folder, C66 Frank Centofante Vesuvius, C68 Bram Frank Gunting, C68TR Gunting Trainer, FB02 Bill Moran Drop Point, TC07 Tie Clip, CT02 Large Knife Stand, CT03 Small Knife Stand, The Spyderco Story

Harpy (Modified), C64 MeerKat, C66 Vesuvius (inlay and bug), C69 Lil' Temperance, C71 Salsa, FB03 Lum Tanto, FB04 Fred Perrin, FB05 Temperance, FB05TR Temperance Trainer

Pride, C73 Impala, C75 Kiwi, FB08 SPOT, FB09 Ronin, FB10 Maddox, JBK Jester, T02 SpyderSaw, WTC Knife, 204D Diamond Triangles, 204UF Ultra Fine Triangles

POLICE MODEL CO7

Since it's introduction in 1984, the Police Model has been the choice of law enforcement officers everywhere. It was designed with a lot of cutting power in a slim comfortable handle. The blade is hollow ground VG-10 steel with a weight-reducing swedge at the tip, and the David Boye dent in the locking lever allows for a tight grip without accidentally releasing the lock. The all-stainless handle is perfect for engraving or embossing (see page 25).

_	C07 Police Model	
Edge Type PlainEdge SpyderEdge 50/50	Blade Thickness	Length Blade4 1/8" 104mm

HARPY

Appropriately named, our C08 Harpy resembles the claw of an eagle and has been in our lineup since 1987. Designed for controlled, pulling cuts, the hawkbill blade shape comes from the marine/commercial fishing industry where severing rope, line, webbing or netting is done at arm's length quickly and effectively. The curved arc of the blade keeps what you are cutting from slipping off the tip. It too has the David Boye dent in the locking lever. The stainless steel handle has a cutout for fast drying when used in or around water. A metal clip positions it for tip down carry.

C08 Horpy			
Blode Steel VG-10 Edge Type SpyderEdge Length Closed 3 7/8" 99m	Weight 3.75 oz 106g	Diam. Blade Hole15/32* 12mm Length Blade	

MERLIN

Originally introduced in 1993 our Merlin has the same great cutting power as the Harpy but with a few different features. It has lightweight black FRN scales with volcano grip style texturing for gripping power and the David Boye dent in the locking lever. Its black clip positions it for an ambidextrous tip up carry.

C08BK Merlin				
Edge TypeSpyderEdge	Blade Thickness	Length Blade 2 7/8" 73mm		

SPYDERHAVVK

Spyderco's Hawkbill-shaped blades with serrations and pocket clips began setting new standards in the marine, boating and paddling industries back in the 1980s. Designed to shine in and around water, the new 2003 SpyderHawk's blade is stainless VG-10 with an arcing curve and serrations. This blade shape is highly efficient for reaching out, grabbing line, rope and/or webbing and making pulling cuts toward you. The curved tip holds onto fibrous material while you're cutting, keeping it from sliding off the tip of the blade. The black FRN handle is covered in a volcano grip pattern for an assertive grip even with wet hands. Left-handers and right-handers alike can appreciate the ambidextrous metal pocket clip that positions the knife for tip up carry.

1/23		C77 SpyderHawk	
(02/	Edge TypeSpyderEdge	Blade Thickness	Length Blade 3 5/8" 92mm





ENDURA SS

Steel handled knives are excellent for hard-use by virtue of their heft and solidity. Our C10 Endura SS has been doing hard jobs since 1997. Its modified skinning-style blade is stamped out of AUS-6 high carbon steel. The David Boye dent is a standard feature and there are two sets of pre-drilled holes allowing the metal clip to be positioned for tip up or tip down carry. Its stainless steel handle is perfect for custom engraving or embellishment (see page 25).



-	C10 Endura SS	
Blade SteelAUS-6 Edge TypePlainEdge, SpyderEdge, 50/50	Blade Thickness	Length Blade 3 3/4" 96mm
Length Closed 4 13/16" 122mm	Length Cutting Edge	Length Overall 8 1/2" 216mm

ENDURA CIOBK

Since its introduction in 1990 our Endura model has been the cornerstone of the knife industry and started the trend toward lightweight folders. It is a favorite everyday carry and work knife for folks that are serving and saving professionals as well as many other hands-on professions. Last year we gave it a new flat grind and changed the blade steel to VG-10. The scales are black FRN with a volcano grip texture and it has the standard David Boye locking lever dent. The black clip can be positioned for left/right tip up carry.



C108K Endura			
		Diam. Blade Hole	

ENDURA TRAINER

In 2000 we introduced trainers. A trainer, also known as a drone, is just like a "live" knife in shape and size but the blade has a dull edge and rounded tip. We suggest you use a trainer to practice: opening and closing with one hand, fast retrieval and of course Martial Blade Craft moves. (See MBC page 23). All Spyderco trainers have red handles.



THE RESERVE AND ADDRESS OF THE PERSON NAMED IN	C10TR Endura Trainer	AL PRINCIPAL OF THE PARTY OF TH
Blade Steel AUS-6 Edge Type N/A Length Closed 4 15/16" 125mm	Blade Thickness 1/8* 3mm Weight 3.14oz 89g Length Cutting Edge N/A	Diam. Blade Hole

Delica 55

The all-stainless version of our popular Delica came on board in 1996. It is slightly beefier and provides a sense of solidity yet doesn't feel like you're carrying a heavyweight. The blade is stamped from AUS-6 stainless steel, the handle has predrilled holes for the metal clip allowing tip up/tip down carry and the David Boye dent in the locking lever. Its stainless steel handle is great for embellishing or engraving (see page 25).

	C11 Delica SS	
Blade SteelAUS-6	Blade Thickness3/32* 2.5mm	Diam. Blade Hole15/32" 12mm
Edge Type PlainEdge, SpyderEdge, 50/50	Weight4 oz 110a	Length Blade 2 7/8* 72mm
Length Closed4" 102mm	Length Cutting Edge	Length Overall 6 13/16" 173mm

DELICA

Since 1990, our lightweight Delica, has been everyone's favorite. You'll find it used by all branches of serving and saving professionals and for everyday use around the home, job or recreational activities. It's that perfect knife you want with you at all times. Last year we improved it by changing the blade grind to flat and the steel to VG-10. It still has the volcano grip FRN handle with an ambidextrous black clip and a David Boye dent in the locking lever.



	C11BK Delica	
Edge Type PlainEdge, SpyderEdge, 50/50	Blade Thickness3/32* 2.5mm Weight	Length Blade 3" 77mm
Length Closed4" 102mm	Length Cutting Edge 2 11/16" 88mm	Length Overall7" 177mm

DELICA TRAINER CITTR

We suggest you keep one of these close at hand to assist new customers wanting to practice opening and closing the blade without fear of getting hurt. It is the same size as a "live" Delica but can be handled by the "Newbie" with ease. The blade steel is AUS-6 with an unsharpened edge and tip, the handle is red FRN with the volcano grip pattern and the black clip is ambidextrous for tip up carry.





	C11TR Delica Trainer	
Edge TypeN/A	Blade Thickness	Diam. Blade Hole15/32" 12m Length Blade



Developed for a prestigious branch of US law enforcement the Civilian came on the scene in 1990. The reverse "S" blade shape evolved to fulfill the backup needs of undercover agents with little or no self-defense training. This is a specialized knife with a paper-thin tip, not designed for everyday general utility use. The blade is hollow ground VG-10, the handle is black G-10 for superior non-slip grip and the black metal clip provides tip down carry.

C12 Civilian			
Blade Steel VG-10 Edge Type SpyderEdge Length Closed 5 3/16" 132mm	Weight4.5oz 126g	Diam. Blade Hole15/32" 12mm Length Blade	

Matriarch Cebk

In 1999 we brought out a lightweight version of the Civilian and called it the Matriarch. It is recommended for law enforcement professionals only, not for everyday general utility use. Its' blade is hollow ground VG-10 and has a black FRN handle with volcano grip pattern. The black reversible metal clip provides tip up carry.

	C12BK Matriarch	
lade Steel	Blade Thickness	Diam. Blade Hole

Pro-Grip 55 CIB

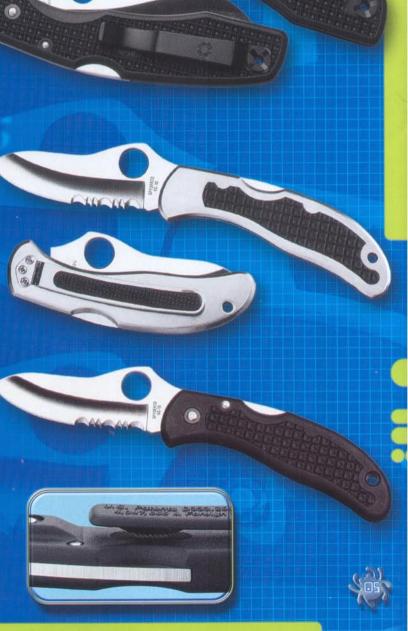
Our C13 Pro-Grip made its debut in 1991 under the names Pro-Hunter and Pro-Venator. It has proven itself to be a hardy knife favored as an all around outdoor knife by cowboys, hunters and those who like it as an everyday carry. It has a hollow ground drop point blade made of VG-10. The handle and clip have Kraton inserts giving it a non-slip grip and tip down carry.

	C13 Pro-Grip S5	
Edge Type50/50	Weight4oz 112g	Diam. Blade Hole15/32" 12mm Length Blade

Pro-Grip Cerk

The lightweight Pro-Grip is a hard worker, popular for outdoor use and everyday carry. Its drop point style blade is hollow ground VG-10 steel. The black FRN volcano grip handle has a Kraton insert for extra gripping power. The integral black clip carries tip down.

C138K Pro-Grip			
Edge Type50/50		Diam. Blade Hole15/32" 12mm Length Blade2 13/16" 71mm Length Overall	





Since its original introduction in 1990 our C14 Rescue has performed well for serving and saving professionals. For 2003 we've changed a few things. The 3 1/2"

Sheepfoot blade is VG-10 steel and fully serrated. On the blue handled model there is an inch of PlainEdge blade at the tip. We removed a crescent shaped portion of the spine that acts as a positioning spot for index finger control over the blade's tip. Behind the enlarged round hole we added texturing for thumb purchase and a comfortable finger choil, making this one ergonomic knife. The Rescue also now features the David Boye dent for added security. The FRN handle has a volcano grip that comes in indigo blue, black or safety orange. The tip up pocket clip is ambidextrous.

	C14 Rescue 93mm	
Edge TypeSpyderEdge, 25/75	Blade Thickness 1/8* 3mm Weight 2.6oz 74g Length Cutting Edge 3 7/16* 86mm	Length Blade 3 5/8° 93mm

Rescue 79mm

The C45 Rescue Jr. joined our ranks in 1998. We decided to drop "Jr." and make some other changes too. The blade steel is now VG-10 and fully serrated with a sheepfoot tip. It too has a larger hole with texturing behind it and the FRN volcano grip textured handle also comes in indigo blue, black and safety orange. It also now features the David Boye dent for added security. The metal pocket clip is ambidextrous and carries tip up.

 C45 Rescue 79mm

 VG-10
 Blade Thickness
 .1/8* 3mm
 Diam. Blade Hole
 .9/16* 14mm

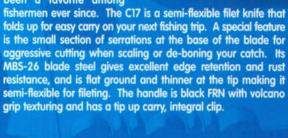
 SpyderEdge
 Weight
 .2 oz 59g
 Length Blade
 .3 1/8* 79mm

 4 1/8* 104mm
 length Cutting Edge
 2 5/8* 67mm
 Length Overall
 .7 1/8* 183mm

ATCHERMAN

Our Catcherman arrived on the scene in 1992 and has been a favorite among

semi-flexible for fileting. The handle is black FRN with volcano grip texturing and has a tip up carry, integral clip.







DIEN AND





DRAGONFLY 55

The Dragonfly SS is all stainless steel. Every bit as ergonomic as the lightweight, it is an ideal everyday carry. Easily engraved (see page 25) or embossed it becomes a favorite gift for the person who thinks they have everything. The blade is flat ground ATS-55 and its metal clip is positioned for tip up carry.

	C28 Dragonfly SS	
Edge Type PlainEdge, SpyderEdge	Weight2.6oz 73g	Length Blade2 5/16" 58mm
Length Closed3 7/32" 82mm		

DRAGONFLY CZBBK

We first brought out the Dragonfly in 1994 and it has since become an enormously popular everyday carry. This great little knife, with its ergonomically designed choil for the forefinger and spine rest for the thumb, is loaded with cutting power. The blade is flat ground AUS-8 steel and the handle is black FRN with volcano grip texture and an intregal, tip up carry, pocket clip.

	C28BK Dragonfly	
Blade SteelAUS-8 Edge Type. PlainEdge SpyderEdge		Diam. Blade Hole7/16" 11mm Length Blade 2 5/16" 58mm
Length Closed 3 7/32" 82mm	Length Cutting Edge 17/8" 48mm	Length Overall 5 7/16" 138mm

CRICKET SS

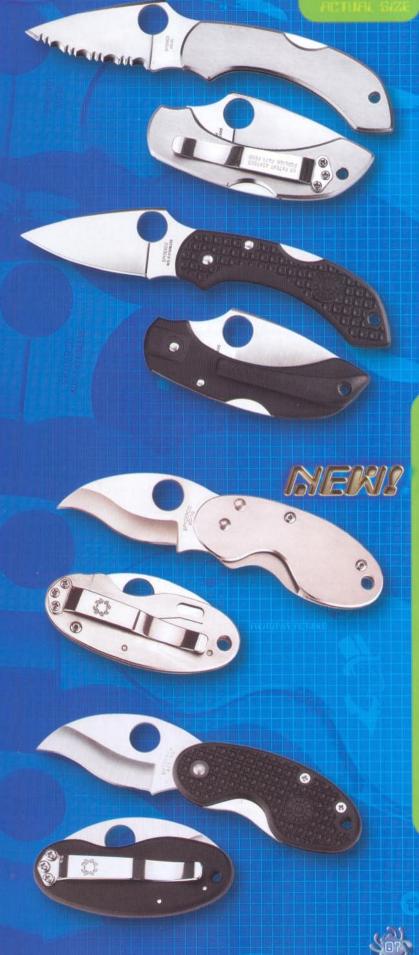
New for 2003 is the all stainless steel Cricket. The blade is shaped in a reverse "5", perfectly fashioned for intricate cuts and made of hollow ground VG-10 steel. It has a Chris Reeve style intigral linerlock in the handle resulting in a very thin, small knife. It makes a great money clip or dressy knife. Engrave this one with your corporate logo or personalize it before giving it as your next gift (see page 25).

	C29 Cricket SS	
		Diam. Blade Hole7/16* 11mm Lenath Blade
Edge Type. PlainEdge SpyderEdge Length Closed 2 3/4" 70mm		Length Blade

CRICKET C29BK

This compact, oval shaped knife made the scene in 1994 and is everyone's favorite because it's so versatile. Small and cute with a reverse "S" blade it is great for delicate cutting jobs and craft projects and is small enough to clip to a shirt collar, or use as a tie tack or money clip. The blade steel is hollow ground ATS-55 and the handle is black FRN with our volcano grip pattern. It comes equipped with a liner lock and a metal clip for tip down carry.

	C29BK Cricket	
Edge Type PlainEdge SpyderEdge	Blade Thickness	Length Blade17/8" 48mm





finger choil and machined texturing on the spine behind the hole for a slip-proof and safe grip. We've enlarged the hole for easy opening/closing with gloved hands. Our Military has a flat ground modified clip-point blade in CPMS30V steel and a nested liner lock for added strength. Its G-10 handles keep it slender and resistant to climate changes and chemicals. Spacers between the scales let you easily rinse out accumulated field dirt and grime. A specially designed black metal clip attaches to clothing or gear for tip down carry. Manufactured in our Golden, Colorado plant.

AND DESCRIPTION OF THE PERSON NAMED IN	C36GE Military	
Blade SteelCPMS30V	Blade Thickness5/32" 4mm	
	Weight4oz 113g	
Length Closed 5 1/2" 139mm	Length Cutting Edge3 11/16* 94mm	Length Overall9 1/2" 242mm

NATIVE SS

The all stainless steel C41 Native 55 made its first appearance in 1997, and has all the ergonomics of its lightweight cousin. A favored gift knife, the stainless steel handle invites engraving or embellishment (see page 25). Its blade is hollow-ground AUS-10 steel with a stainless steel handle and the metal clip is ambidextrous for tip up carry.

C41 Native SS			
Edge Type50/50	Weight	Diam. Blade Hole15/32" 12mm Length Blade	

NATIVE

Since 1997 we've been packing ergonomics into our Native. It is specifically engineered for the human hand to maximize cutting ability and minimize fatigue and discomfort. The black FRN handle is textured in a bi-directional pattern designed to prevent slipping forward or backward in the hand. It has a deep finger choil, textured blade spine for controlled cutting, and a swedge grind along the top to reduce overall weight. It carries tip up with a black ambidextrous clip. Made in our Golden plant.

C41BK Native			
Edge TypePlainEdge 35/65	Blade Thickness	Diam. Blade Hole	

BOB LUM CAS

Bob Lum is the first American knifemaker to introduce the Asian tanto-style blade to the U.S. In 1998 Spyderco introduced the C46 which features a "hamaguri" or appleseed grind at the tip for added strength. The flat-topped hump above the hole provides a comfortable positioning spot for your thumb for controlled cutting. It has a liner lock nested in its G-10 scales with an eccentric pivot pin and an offset arc ramp that adjusts itself as the liner wears. The blade is black coated, hollow-ground ATS-55 steel. The lanyard hole is lined and the black metal clip provides tip up carry.



 C46 Bob Lum
 C46 Bob Lum

 Blade Steel
 ATS-55

 Edge Type
 PlainEdge, 60/40

 Length Closed
 .5* 127mm

 Length Closed
 .5* 127mm



JAMES A. KEATING CHINOOK III

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Designed by Master at Arms James A. Keating the C63
Chinook was introduced in 2000 and is one of Spyderco's largest knives. Originally designed for Martial Blade Craft you'll also find it out in the field doing heavy-duty work as a hunting/camping knife. The blade is an upswept modified Bowie-style and features our strongest lock back to date. The ergonomics are optimal with a comfortable finger choil and texture on the blade's spine for enhanced thumb purchase for tough cutting. Made in our Golden plant, the blade steel is hollow ground CPMS30 and the handle is black G-10. We've included two metal clips for ambidextrous tip up/tip down carry.

Blade Steel	C63 James A. Keating Chinook II Blade Thickness 5/32" 4mm Weight 7.25oz 205g Length Cutling Edge 3 5/16" 84mm	Length Blode 3 3/4" 95mm

Meerkat Cs2

Once you discover how to close the MeerKat, introduced in 2001, you won't let it out of your hand. Your fingers and thumb settle into the handle divots allowing you to release the Phantom Lockim. Push your thumb forward and the blade falls into its closed position in the handle. Its easy, its fun. It's also a handy and hard-working little knife to have for everyday cutting needs. The blade is hollow ground AUS-6 steel and the handle is textured black FRN. Its new wire clip is ambidextrous for a tip down carry.

ALCOHOL: ALCOHOL:	C64 MeerKat	STATE OF STREET
	Blade Thickness3/32* 2.2mm	
Edge Type PlainEdge, SpyderEdge		Length Blade

Bob Lum Chinese Folder

In 2000 we brought out the C65 Bob Lum Chinese Folder. It featured a leaf shape blade that has been a mainstay in Chinese cutlery for centuries, used for everything from general utility to hunting and tactical applications. Bob Lum merges this interesting blade shape with some modern features like a nested liner lock and a self-adjusting eccentric pivot pin. The blade is flat ground VG-10 steel and the aluminum handle is Almite coated in Imperial Jade Green. We pre-drilled holes in the handle so the metal clip can provide the option of tip up or tip down carry.



Blade SteelVG-10 Edge TypePlainEdge		Diam. Blade Hole15/32" 12mr Length Blade3 3/16" 80mr
Length Closed4 1/4" 108mm	Length Cutting Edge2 15/16* 74mm	



RANK CENTOFANTE VESUVIL

One of the first knives to sport our new Compression Lock, it was introduced in 2000. The Vesuvius was designed by custom knifemaker Frank Centofante. It is attractive, practical and subtle, yet classy. A black FRN handle with gripping grooves is accented by a silver bug. Able to handle all your cutting needs, the blade steel is hollowground ATS-34 and the handle material is black FRN. It carries tip down with a black metal clip. Made in our Golden plant.

Brani Frank UNITING

Bram Frank, a martial arts "Hall of Famer," designed the Gunting specifically for Martial Blade Craft. The appendage on the upper side of the blade allows for kinetic opening by leveraging the blade against an object or opponent. The protrusions on the handle can be used as a Yawara stick for pressure point control to subdue an adversary or challenger. When we introduced the Gunting in 2000 we used our extra strength Compression Lock and included indexing/control divots in the handle and clip. This knife has found a following with law enforcement personnel as well as Martial Blade Crafters. The blade steel is hollow ground CPMS30V with a black G-10 handle. The metal clip has been specially designed for indexing and control. The Gunting is made in our Golden, Colorado plant.



RAM FRANK GUNTING RAINER

To become accomplished at anything takes practice. This is especially true for Martial Blade Craft. The Gunting Trainer was developed for safe practice. It is the same size and shape as the "live" version and it has all the same special features but it is a trainer. We rounded the sharp points and left the blade tip and edge unsharpened. The practice part is up to you. The blade steel is GIN-1 and the handle material is red G-10 denoting it as a trainer. It has the same indexing clip and is also made in our Golden plant.

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C68TR Gunting Trainer





Spyderco's Lil' Temperance is no lil' knife. Making its debut in 2001, it is a no-nonsense power-packed knife designed in-house by Sal Glesser. Although it has the important features needed for Martial Blade Craft it is also at home at the work site. Its 3-inch blade comes in two shapes, an upswept modified Bowie-style and a modified spear point. We enlarged the hole and carved out one side of the green G-10 handle, making it ergonomically comfortable in your hand. It also has our strong Compression Lock. The blade steel is flat ground CPMS30V with a green G-10 handle. Its specially designed metal clip with indexing/control holes and can be positioned for tip up or tip down carry.



	C69 Lil' Temperance	
Edge Type PlainEdge SpyderEdge	Blade Thickness	Length Blade 3 1/16" 78mm

A.T.R. (AT THE READY)

Scheduled for release in 2003, Spyderco introduces the At The Ready or the A.T.R. Loaded with high-tech features this is the quintessential tactical folder. This all metal folder has an integral Compression Lock that provides heavyduty lock strength. The blade is a hollow ground modified dagger with a non-sharpened swedge along the spine.

The titanium handle has pre-drilled holes that are mirrored in the clip increasing gripping/indexing power. A Cobra Hood positioned above the round hole guides the thumb for easy opening and positioning. The blade steel is CPMS30V and the clip has pre-drilled positioning holes for tip up carry.



The second second second	C70 A.T.R.	
Edge Type PlainEdge SpyderEdge	Blade Thickness	Length Blade3 7/16" 87mm



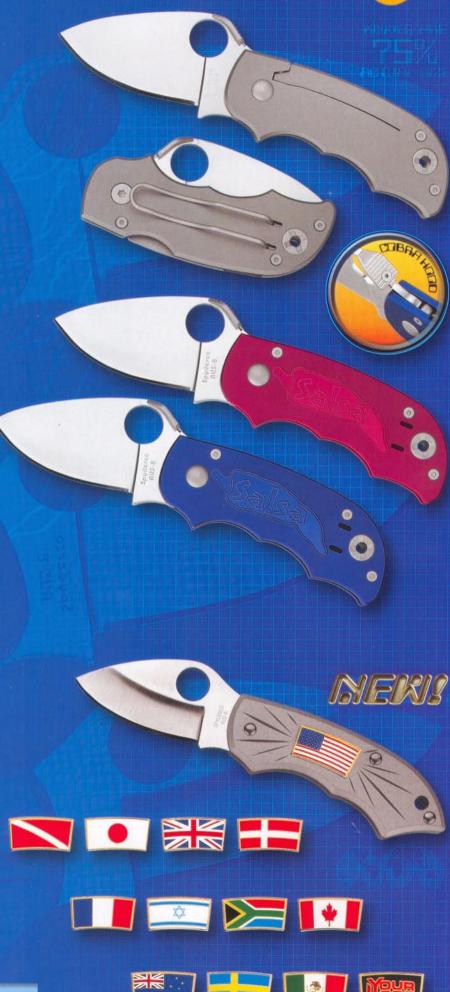


In 2002 we brought out the Salsa for those who need a little color in their knife. Small sized and imminently comfortable, it's tailor made for everyday cutting jobs. This model introduced the Cobra Hood, a textured cap on the top of the hump making it easier to open the knife and creating a comfortable platform for the thumb while cutting forcefully. It is available with an aluminum handle in two anodized colors: blue and cranberry with a Compression Lock. A second version is available with a titanium handle that has an integral Compression Lock. The blade steel is hollow ground ATS-34 on the titanium model and AUS-8 on the aluminum. A tension-wire clip completes the package for ambidextrous tip up carry.

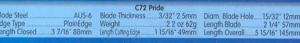
	C71 Salsa Titanium	
Edge TypePlainEdge, 50/50	Blode Thickness	Length Blade 2 7/16" 63mm

C71 Salsa		
Blade SteelAUS-8	Blode Thickness3/32" 2.5mm	Diam. Blade Hole9/16° 14mm
Edge TypePlainEdge, 50/50	Weight	Length Blade 2 7/16" 63mm
Length Closed 3 1/2" 89mm	Length Cutting Edge	Length Overall 5 13/16* 148mm

In 2002 we all found pride in who we are and where we live. We designed our C72 Pride to accommodate several countries where international law requires a folding knife to be non-locking. Its 2 1/4" blade of AUS-6 steel opens with a click. The handle is brushed aluminum with an embedded cloisonné enamel flag of your choice: USA, Great Britain, Australia, Germany, Japan, France, Mexico, Israel, Sweden, South Africa, Diver. Special order flags can also be produced for any country, state, city, corporate or group logo (minimum order 350). A lightweight cutout metal clip positions the Pride for a tip down carry.











Although just released in 2002 the Kiwi is already trendy and highly prized as a 'must have' gentlemen's folder. Its two-inch blade features a Wharncliffe profile with a pronounced hump to accommodate the opening hole. The hump also creates a strong situation point for the thumb. The unique two-finger choil design offers comfortable positioning for the forefinger and middle finger giving it the feel of a much larger knife in the hand. Reminiscent of traditional old-time jackknives we used amber colored jig bone slabs and brushed stainless bolsters for the handle. The blade steel is VG-10 and in the tradition of a gent's folder it is clipless.

C75 Kiwi		
Blade SteelVG-10	Blade Thickness3/32* 2.5mm	
Edge TypePlainEdge		Length Blade 2 3/8° 60mm
Length Closed3 3/16" 81mm	Length Cutting Edge1 7/8" 47mm	Length Overall 5 7/16" 138mm

Dodo CEO

Small knives are in for 2003. This year Spyderco introduces the Eric Glesser designed Dodo, a sensible-sized blade with a large 'gripable' handle. With its arced belly (big cutting power) and downward curving tip (detailed/fine cutting) the CPMS30V stainless blade is 2 1/2" long, making it legal for carry in most municipalities. The royal blue G-10 handle is shaped in a grouping of finger coils giving a fistful of leverage in a forward- or reverse-grip. It features Spyderco's new locking mechanism called the Ball Bearing Lockim. A pea-sized ball of stainless steel is dropped into a recessed area of the blade's tang locking the knife open. Once dropped in, the ball is compressed and cannot move or wobble making it remarkably strong and secure. To unlock the blade, pull back on the ball which is accessible on both sides of the handle, making the Dodo left or right-handed. A flexible wire clip can be affixed to either side of the handle for an ambidextrous and tip-up carry.

	C80 Dodo	
Blade SteelCPMS30V		
Edge Type PlainEdge SpyderEdge	Weight	Length Blade 2 1/6" 53mm Length Overall 6 1/8" 156mm

Jester Jek

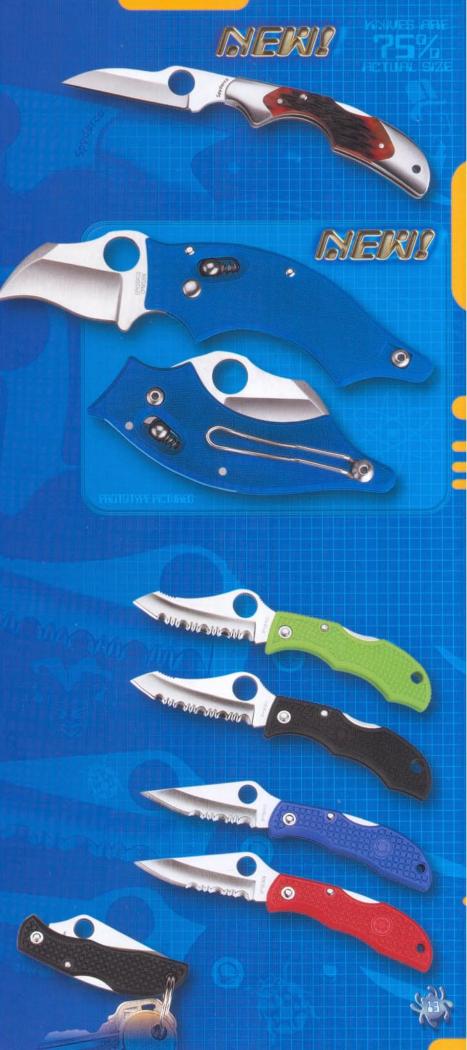
We said hello to Jester (our new little big knife) in 2002. Carry it on your key chain, in your purse or pocket, for those little cutting chores. Surprisingly comfortable in your hand, we added texture serrations along the spine near the tip and just behind the hole to assist you with the intricate cutting required for craft projects. This little powerhouse comes in black and lime green textured FRN. Its blade is hollow ground AUS-6 steel and although it is clipless, a lanyard hole allows for a key chain or tie-on.

	JBK Jester	A STATE OF THE PARTY OF THE PAR
Edge Type. PlainEdge SpyderEdge	Blade Thickness	Length Blade1 15/16" 49mm

LADYBUG LBK

Our ever-popular Ladybug crawled into our line in 1990. It is a mini-lock back knife perfect for your key chain, pocket or purse. It is clip-less with an FRN handle in red, blue or black. The combination PlainEdge and SpyderEdge will surprise you with its cutting ability.

LBK, LRD, LBL Ladybug			
Blade Steel	Weight5oz 16g	Diam Blade Hole9/32" 7mm Length Blade1 15/16" 49mm Length Overall4 5/16" 168mm	



IMPALA C73

Custom knifemaker Ed Scott lives in South Africa and after many prototypes and considerable input from professional hunters he developed the Impala. For 2003 we are unveiling two versions of the Impala. One with a gut hook that is double beveled and sharpened on both sides of the inside radius. The second is snubbed nosed, thick at the tip and textured with furrows atop the tip's spine and above the round hole giving the index finger control over the cutting edge while making intricate cuts and caping. Both blades are VG-10 steel, have a liner lock and black G-10 scales. The metal clip is nested in the G-10 handle for a lower carrying profile.

MEKI

Gustom Gollaboration

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A CONTRACTOR OF THE PARTY OF TH	C73 Impala (2)	
Edge TypePlainEdge 60/40		Length Blade3 3/4" 94mm
Length Closed5" 128mm	Length Cutting Edge	Length Overall8 3/4° 221mm

SPYDERSAW/

The SpyderSaw combines Spyderco's best features: one-hand open, premium blade steel, serrations and a pocket clip with a toothy 5-inch saw blade. Designed for camping, hunting, pruning and yard chores it eats through wood, bone and fibrous material. It also has the David Boye dent in the locking lever. An integral pocket clip built into a FRN black handle positions the saw for tip up carry.







Edge TypeSaw	### Blade Thickness	Length Blade4 7/8" 124mr

BILL MORAN FEOI & FEO2

Bill Moran is recognized as the grandfather of American custom knife-making. In 1995 Spyderco proudly brought out the FB01 Bill Moran Featherweight and then added the FB02 Drop Point in 2000. The FB01 has an upswept blade shape and the FB02 is a drop point style. Both have a comfortable FRN handle with Kraton inserts for a great grip. Highly recommended for hunting, camping and the great outdoors, they each come equipped with a Kydex sheath and multi-position Tek-Lok. The blade steel is flat ground VG-10.

_	F801 Bill Moran Featherweight	
Edge Type PlainEdge	Blade Thickness	Length Blade 3 7/8" 99mm

	FB02 Bill Moran Drop Point	Design of the Control
e VG-10 e PlainEdge	Weight 3oz 84g	Diam. Blade Hole
osedN/A	Length Luning Edge	Length Overall8 1/16° 205mm



Bit Moran

BOB LUM TANTO

We can thank Bob Lum for introducing America to the Asian Tanto style blade. In 2001 it was only natural that Spyderco follow-up Bob Lum's folding tanto with a fixed blade. It has a Hamaguri (appleseed) grind at the tip for added strength and a swedge ground from the spine to lessen overall weight. The blade has a tapered tang running the full length of the handle and an expanded hand guard, where the blade and handle meet, make for comfortable use in the hand. The blade is hollow ground AUS-8 stainless, the handle is black linen Micarta. A leather sheath is included.

Custom



FB03 Bob Lum Tanto

Blade Steel AUS-8	Blade Thickness 3/16" 4.5mm	Diam. Blade HoleN/A
	Weight 4.5oz 126g	Length Blade 4 3/16*
	Length Culting Edge 3 7/8" 98mm	
Length Closed N/A	Length Culling Edge 3779 7011111	Length Overda 7710 21301111

FRED PERRIN

Also introduced in 2002 is the utilitarian and uncomplicated FB04 knife designed by Fred Perrin, a former French Army Commando and

world-class martial artist. It is a classic clip Bowie with texturing at the base of the spine for added thumb purchase. You'll find your forefinger fits perfectly in the pronounced finger choil and the molded black FRN handle has Kraton inserts for additional gripping power. The blade steel is flat ground VG-10 and

comes with a Kydex sheath that has a multi-position Tek-Lok fastening system. Also available with a black coated blade.

Custom

FR04 Fred Perrin

	FB04 Fred	Perrin	
Edge TypePlainEdge	Weight	3.75oz 107g	Diam. Blade Hole







A Ronin is an ancient master-less Samurai warrior. The Spyderco Ronin is a fixed blade neck knife designed by martial artist Michael Janich, who contracted custom knifemaker Michael Snody to build it. It has a 3 inch modified Wharncliffe-shape blade crafted from flat ground VG-10 steel. The tang runs the full length of the knife and is set between two pieces of slate-colored linen Micarta. Texturing along the spine provides comfortable thumb placement for cutting. The handle has a secure finger choil and three dime sized holes cut out to lessen weight and provide indexing. It comes with a distinctively designed Kydex neck sheath featuring a horizontal tube that keeps the ball chain from from twisting or flipping over, out of retrieval position. For those who prefer a belt carry we have added a Tek-Lok.



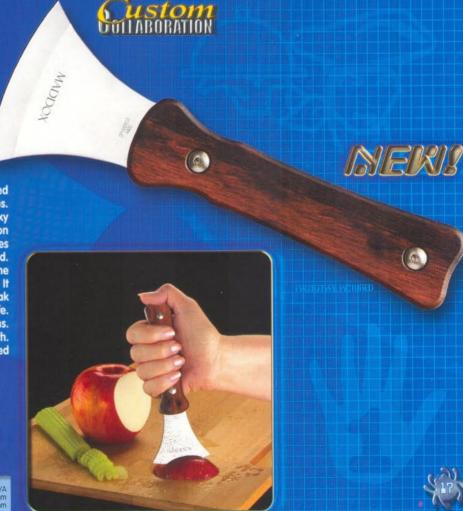
Janich/Snody Ronin

	FB09 Ronin	
Edge TypePlainEdge		Length Blade3" 77mm

MADDOX

Imagine having use of just one hand, now picture cutting your dinner or opening boxes. Knifemaker Joe Maddox designed the FB10 to help a friend with a broken arm, who was facing several months with the use of only one hand. The curved blade is 2 inches of PlainEdged, hollow-ground 440C stainless steel that flares on either side creating two sharp tips. This arc shape allows for rocking cuts with the curved cutting edge and penetrating cuts with the two sharpened tips. Housing a full-length tang, is a handle of wine colored wood epoxy laminate that expands into a finger guard just above the blade (on both sides) to stop the hand from sliding on to the blade and flares at the butt-end, keeping the knife from slipping out of the hand. Along the back end of the handle, a dented pommel positions the thumb for rocking or chopping cuts, perfect for food preparation. It also works well as a steak knife, ending the 'chase the steak around the plate' problem faced when using a dull steak knife. Larger than the blade, the handle allows endless gripping options. The Maddox snaps one-handedly in/out of a Kydex safety sheath. Smartly designed to provide cutting options to those with limited physical movement.

Blade Thickness





Spyderco Golden, Co. U.S.A

Spyderco

Spyderco

Flat-ground, spearpoint style blade that's thin and flexible to pass easily through food. Available in SpyderEdge, with a black or blue handle.

The state of the s	Utility Knife K04	
	Edge TypeSpyderEdge Length Overall10 7/8* 275mm	

SMALL UTLITY KNIFE KOS

Smaller version of our K04. It will become your preferred kitchen knife... guaranteed. Available in SpyderEdge with a black or red handle.

	Small Utility Knife K05	
Blade Steel	Edge Type SpyderEdge Length Overall 8 7/8" 225mm	Weight 1 1/2 oz 43g

SANTOKU KOB

> Spyderco Golden, co. u.s.

The Santoku is a Japanesestyle cook's knife, similar in many ways to a butcher's

knife. It's colossal enough to chop and dice whole fruits and vegetables and de-bone roasts. Available with a black handle and PlainEdge.

Santoku KO8PBK	
Edge Type PlainEdge Length Overall 12 1/8" 307mm	Weight

PARING KNIFE
KOSPBK

The bomb for intricate or artsy food preparation. It is scalpel-like for precision cutting such as pitting, peeling and paring. Comes in PlainEdge with a black handle.



 Paring Knife K09PBK

 Blade Steel
 MBS-26
 Edge Type
 PlainEdge
 Weight
 0.7 oz 20g

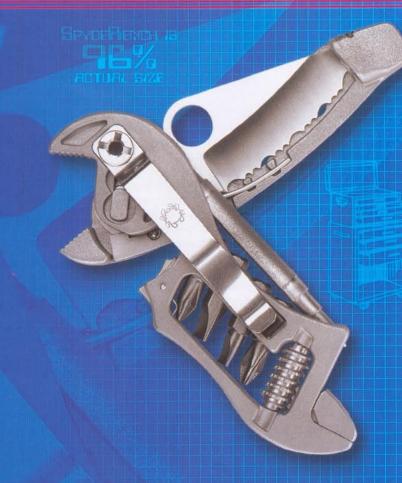
 Length Blade
 2" 51mm
 Length Overall
 ...5 1/2" 140mm

SpydeRench Tol

A prominent men's magazine dubbed the SpydeRench a "toolbox on hyper-steroids." Designed by an aerospace engineer this multi-tool is in a class by itself. Its many features include:

- · Full-sized locking knife blade.
- Slip joint pliers with a large and small bite.
- 9/16" crescent wrench.
- Four standard sized bits (#2 and #3 Phillips head and #1 and #2 flathead) are housed inside the handle. These are replaceable with any standard size bits, even Allen and Torx.
- Long bit for "tunneled" electronic repairs features a Phillips head and flat head and is diamond coated for use as a file.
- File has a concave, convex and flat sharpening surface for deburring and honing.
- Pivot pin rotates, opening the tool to full length.
- Two halves separate allowing use of the crescent wrench and screwdriver at the same time.
- Knife can be used with tool separated or together.
- Body is investment-cast 17-4ph corrosion resistant stainless and contoured for comfort.
- Blade is 440C steel.
- Available in 50/50 combination only.
- Metal pocket clip provides a tip down carry.

	T01 SpydeRench	
Blade Steel440C	Blade Thickness3/32* 2.25mm	Diam. Blade Hole15/32" 12mm
Edge Type 50/50		Length Blade2 1/2" 63mm
	Length Cutting Edge	Length Overall 7 3/32" 180mm





i-Angle PWAKER

When you need to get it sharp, the 204 is all you need. Spyderco's Tri-Angle Sharpmaker includes two sets of high alumina ceramic stones. There is a pair of medium grit (brown) for aggressive sharpening and a pair of fine (white) for professional grade finishing. Also included are a set of brass safety rods to protect the user's hand during sharpening. For sharpening plain edges, the flat sides of the stones are ideal. For serrated edges use the corners. The stones fit into keyed holes and slots molded into the polymer base and have a 40° and 30° sharpening angle for knives and 12.5° scissor setting. Each stone has a groove running its length for sharpening pointed objects like darts, awls and fishhooks. Everything packs neatly into the base and the lid snaps shut making the 204 self-contained and small enough to take with you. No oil, water or lubricants are required during use for dry, mess-free sharpening. Includes instruction book and video (available in VHS, PAL and SECAM).















SPUDGICO.



rafine Triangle

Ultra-fine alumina ceramic stones come as an accessory for the 204 TriAngle Sharpmaker. Ultra-fine stones allow you to tighten a blade's scratch pattern to an even keener degree and top off your already sharp cutlery with professional, polished results.

MOND TRIANGLE



Diamond coated triangles are recommended for aggressively. re-shaping, re-beveling and profiling excessively dull and worn blades.



Bench Stones 302

Available in three grits: fine, medium and ultra-fine. Because 302 benchstones are flat and broad they're highly effective for honing wide tools like plane irons, chisels and large blades. As with all Spyderco's ceramic sharpeners, the bench stones are used dry without oil or water. Each stone is sold separately and comes packaged in a rigid polymer storage case complete with non-skid rubber feet for tabletop use.

L.3%

Model #	Stone Size	Medium Grit	Fine Grit	Ultra-Fine Grit	Type of Case
302M	2" x 8" x 1/2"	0			ABS Box
302F	2" x 8" x 1/2"				ABS Box
302UF	2" x 8" x 1/2"			•	ABS Box
303M	1" x 5" x 1/8"				Leather
303F	1" x 5" x 1/8"				Leather
303MF	1" x 5" x 1/4"				Leather
400F	5" x 1/4"				Leather

Pocket Stones 303

Portable and versatile, Spyderco manufactures a variety of small pocket stones for field use and for honing small items. Each stone is sold separately, packaged in a leather carrying case and is sterilization/autoclave safe (great for dental tool sharpening).

- The 303 Pocket Stone is palm-sized and sold individually in a medium or fine grit.
- The 303MF DoubleStuff is made up of both grit stones, sandwiched together with a bonding agent combining the best of both worlds.

CERAMIC FILES 400F

Whether you're a jeweler, gunsmith or dental assistant these small stones fit the bill for detailed sharpening. Available in four distinct shapes (fine grit only): Round, square, triangular and slip. Stones are sold individually packaged in a plastic tube, or as a set of four in a snap-front suede pouch.







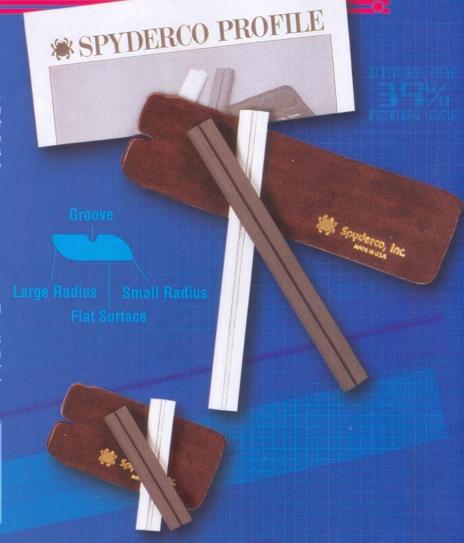
PROFILE 701

Available in both fine and medium grits, ProFile stones sharpen knives, darts, and router bits. They also work wonders when de-burring machined items. The elliptical shape translates into four distinct sharpening surfaces, a flat surface and large radius for plain edges, a small radius for serrated edges and a groove for pointed tips. Includes instructions and suede leather pouch. The two grits are sold individually or can be purchased as a pair.

PROFILE 702

A half-sized version of the 701 Profile stones, available in both fine and medium grits. These 4 inch stones are your best friend for use outdoors, in the field, or the range. Tucked away in a jacket pocket, tackle box or backpack they feature an elliptical shape with four defined sharpening surfaces. No more excuses for dull fishhooks, knives, axes and other outdoor gear. The 702 outdoor pocket stones are sold separately or as a set packaged in a split leather case.

Model #	Stone Size	Med. Grit	Fine Grit	Type of Case
701MF	3/4" x 8" x 1/4"	0	•	Leather
701M	3/4" x 8" x 1/4"	0		Leather
701F	3/4" x 8" x 1/4"		0	Leather
702MF	3/4" x 4" x 1/4"	0	0	Leather
702M	3/4" x 4" x 1/4"	0		Leather
702F	3/4" x 4" x 1/4"			Leather



G-SAKAI CLUTCH LOCK FOLDERS

The G. Sakai Clutch Lock models are medium-sized folders with modified clip-point blades crafted from AUS-8 stainless steel. Made of lightweight indigo blue titanium, the handles come in three patterns: The GS02CL model features an earth-tone geometric pattern inscribed into the titanium handle. The GS03CL has a panel of rich Cocobolo rosewood and the GS05CL a shard of opalescent white mother of pearl. The Clutch Lock mechanism releases the blade by placing your thumb over the thumb stud and applying forward and downward motion. It works by dropping a piece of steel into a receiving slot set within the handle, locking the blade open for safe use. A tapered pocket clip positions the folder for tip-up carry. The blade's pivot pin is geometrically cut, circled by a highly polished golden ring while all rivets and components are buffed to smoothness and fitted precisely.



GS02CL	
Weight2.3 oz 66g	Diam, Blade Hole N/A Length Blade 3* 76g Length Overall 7 3/16* 182mm

GS03CL	
Blade Thickness 3.32" 2.5mm Weight 2.3 oz 66g Length Cutting Edge 2.3/4" 70mm	Length Blade3" 76g



 Blade Steel
 AUS-8
 Blode Thickness
 3.32" 2.5mm
 Diam Blade Hole
 N/A

 Edge Type
 PlainEdge
 Weight
 2.3 oz 66g
 Length Blade
 3" 76g

 Length Closed
 4.37/6" 106mm
 Length Cuting Edge
 2.3/4" 70mm
 Length Overall
 73/16" 182mm

MBC MARTIAL BLADE CRAFT

Martial Blade Craft (MBC) is a term developed by Spyderco to describe the wide range of today's bladed combat arts. To encourage safe, responsible, and ethical training in these arts, Spyderco has teamed up with noted self-defense expert Michael Janich to offer our own state-of-the-art training program. We have also developed a specialized product line of MBC knives specifically designed for personal protection.

The MBC curriculum is a comprehensive, four-level program that focuses on developing and perfecting a few proven techniques, then learning how to apply them to a wide variety of defensive situations. Through the use of advanced reflex training drills, MBC students develop defensive proficiency very quickly, gaining both the ability and the confidence to apply their skills after only a brief period of training.

Designed to meet the needs of armed professionals and concerned civilians of all skill levels, MBC combines the broad range of physical skills included in the curriculum with a strong emphasis on tactical awareness, avoidance, and de-escalation. The result is a complete, all-purpose self-protection system that is both legally and morally sound.

The MBC system was developed by Michael Janich, a noted author and instructor with more than 25 years of experience in the martial arts and 15 years of service in the U.S. intelligence community. The program consists of four levels of training, specifically structured to provide a progressive, results-oriented education in the defensive use of the knife.

Level 1 introduces students to the fundamental skills and concepts of defensive knife use. Level 2 builds upon those skills and introduces advanced standard-grip training methods, as well as the tactical and physiological secrets of quickly disabling an attacker with a knife. Level 3 focuses on high-speed, close-quarters knife tactics and the use of the reverse grip. These advanced techniques and reflex training drills develop the ability to defend yourself effectively in extremely close ranges and confined spaces. Level 4 combines the skills of the first three levels into a comprehensive defensive system and teaches the student how to extend MBC knife skills to the use of improvised weapons and unarmed threat-management techniques. Counter-Blade Craft (CBC) courses are also available students interested in learning practical, effective empty-hand

for students interested in learning practical, effective empty-hand defenses against edged-weapon threats.

As we all know, great training requires great tools. Therefore, in conjunction with the MBC training program, Spyderco is producing several knife designs specifically geared toward MBC use, including our C63 James Keating Chinook, C69 Lil' Temperance, F805 Temperance Fixed-blade, C10/C11 Endura/Delica Trainers, F809 Michael Janich Ronin and C68 Bram Frank Gunting models.

MBC classes are conducted on a regular schedule at both our Golden facility and at various remote locations across the country. For more information concerning Spyderco's MBC program, including course schedules and registration details, please call 1-800-828-1925 or consult our web site at www.spyderco.com.



SPYDERCO.COM

If you haven't visited our website lately at www.spyderco.com http://www.spyderco.com, we invite you to! We've added several new features including a Dealer Only Forum, an End-Line-User Forum and an image room (FTP site) where you can take, for your use, high-resolution images of our current products.

Spyderco Forum

SpyderNuts worldwide congregate here 365 days a year. This is an open forum where end-line-users exchange their knowledge, opinions and experiences of/with Spyderco's knives and sharpeners and related topics. Within the main forum are three sub forums: A General Knife Discussion area, a Techno Junkies Forum (for technical chitchat about blade steels, materials and engineering queries) and an MBC section (exclusively for dialog and exchange of martial blade craft practices).

Dealer Forum

Created solely for our dealers and distributors, this forum is a password protected open line of communication between you, other dealer/distributors and Spyderco. The Spyderco Sales Department posts updated information regularly, and are here to answer any Spyderco product and sales questions. To gain access and participate (or if you simply wish to lurk and look around) on the Dealer Forum, an access password is needed. Contact your Spyderco Sales Specialist, they'll gladly provide you a permanent password and you're off and running.

Image Room - FTP Site

Many dealers would like to have access to images of Spyderco products. Included in this folder are high-resolution (300 dpi) Photoshop pictures of our current products for use in your catalog development and marketing efforts. Before using these pictures we require you read and follow the guidelines set forth in our Art Usage Agreement (found in the "Images" folder). Usage of these images indicates you understand and will adhere to the Agreement. All you need to do is go to:

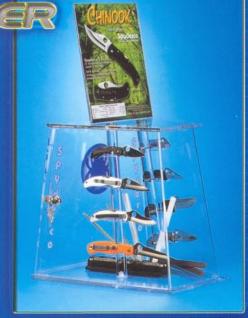
ftp://spyderco.com/download enter your user name and password (please contact your Spyderco Sales Specialist for your user name and password). Once in the folder, double click on "images" and then double click to "download" the image files of the product/graphic you need. Files are named by product SKU number and in chronological order.

We're committed to working long-term in building our website into your 'business toolbox', equipped with information, programs and sales and marketing tools to aid you in selling and presenting Spyderco products. Please let us know what services you'd like to see added and what improvements we can implement to make your business with us easier, better and more efficient. Thank you for your patronage. We are here to serve you and appreciate the opportunity to do so.



DISPLAY TOWER

Displaying our products in their best light increases your sales, no doubt about it! The Spyderco tower display case, parades eight knives in their open position and room for a 204 Sharpmaker in the bottom. Made of clear acrylic, it gives your customer a 360° view of what's inside. The Tower locks by means of an arm-lever locking bar (keys included) allowing you to leave your stock on a countertop without the fear of it "sprouting legs and walking away". An 8 1/2 by 11 inch acrylic page frame snaps to the top for signage.



LARGE & SMALL KNIFE STANDS CTO2/CTO3

Little jewels. An attractive and original way to display your Spyderco stock. Each gem is multifaceted in a diamond shape, created out of sparkling clear Lucite that catches and reflects prisms of light. The Spyderco logo bug is engraved on the underside. An open knife blade fits into a slot propping the knife up at a 45° angle for visible presentation. Available in two sizes: Small (2 1/2 inch), large (3 1/2 inch).





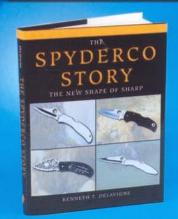
COUNTER TOP POINT OF PURCHASE DISPLAY

Putting our knife in a customer's hand can make the sale. Our new counter top display lets the customer pick up a non-sharpened Spyderco knife, feel it in their hand and check out its features. Made of stainless steel with non-skid feet, it stands 14 inches high, 12 inches wide and comes with a knife attached to a theft-proof chain. Also included is an information card for the knife being displayed.



THE SPYDERCO STORY

For the true and serious Spyderco Knife Knut. The Spyderco Story by Ken Delavigne covers: The history of Spyderco and its arrival onto the knife scene, manufacturing techniques, design development of models, materials and elements, business philosophies and more than you can imagine. Published by Paladin Press, it's 302 pages chock full of information and photos.









ABS: A thermoplastic polymer used for its' high impact strength.

Almite: A coating used on aluminum handles similar to anodizing. Resistant to scratching and marring, it can also be tinted to any color for visual appeal.

Alumina Ceramic: The compound used for Spyderco sharpening stones. It is a ceramic-bonding agent mixed with alumina particles (synthetic sapphires), shaped, then kiln fired at temperatures in excess of 3000 degrees F.

Ambidextrous: Using both hands with equal ease. Pertaining to knives, it is a knife that is not solely designed for a left-or right-handed person but can be used with equal ease by both hands.

Americanized Tanto: A short knife, under 10 inches in blade length with a tip of a long Japanese sword.

Anodized Aluminum: Subjecting aluminum to electrolytic action which coats the aluminum with a protective and decorative film.

Ball Bearing Lock: a compressive lock wedging a stainless steel ball bearing between a fixed anvil and the blade tang. The ball is also utilized to detent the blade into the closed position.

Batch: Refers to a knife model that is made in small numbers. A Spyderco batch is 1200 pieces and if the model is received well another batch or more may be produced.

Bi-Directional Texturing: A texture molded into a FRN handle, which is a series of graduating, sized forward and backward steps that radiate outward from the center of the handle. This texture provides resistance to slipping and sliding when gripped in the hand.

BOISTER: A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

Carbon Fiber: Graphite fibers (the size of a human hair) are woven together and fused in epoxy resin. It's lightweight, three-dimensional in appearance and is a superior (and expensive) handle material.

choil: A choil is a round cut out sepperating the cutting edge from the ricasso. It is also used to discribe a cut out, molded or formed area where the handle and blade meet which positions/guards the index finger while gripping the opened knife.

CLIPIT: Spyderco's trademarked term for their line of folding knives which feature a pocket clip. A CLIPIT fan is often called a CLIPITEER. Okay we know it's corny, but true.

Clip-Point Blade: A blade, ground on the top (spine) in an angled or sweeping line downward. The underside (where the sharpened edge is) is ground upward. The two angles meet at the tip and where the angles meet determines the depth of the blade's belly.

Clutch Lock: A piece of steel, which is permitted to fall into a receiving slot, set within the handle. This in turn locks the blade open in a safe position.

Cobra Hood A machined flange of steel positioned over the Spyderco round opening hole on the spine of the blade which directs/positions your thumb over the hole for quickly opening the knife blade. See Spyderco C71 Salsa.

ComboEdge: Blade that is partially serrated, partially plainedge.

Compression Lock: A Compression Lock uses a small peice of metal that is inserted, from the side, in between the blade tang and the stop pin (or anvil pin).

David Boye Dent: Custom knifemaker David Boye removed a small arc or dent of metal from the lock bar lever of his knives. This removed piece lessened the possibility of gripping the handle hard enough to depress the lock and accidentally unlock the blade while using the knife.

Damascus: Two types of steel that are folded repeatedly during the forging process to produce very attractive and expensive steel. This new steel retains the properties of the two parent steels.

Defent: A minute divot or dimple machined into the blade tang. A ball baring drops into the detent hole when the knife is in the closed position, holding the knife blade closed inside the handle.

Diamond Coating: the mechanical entrapment of diamond crystals into a metal substrate. This process operates by depositing metal, layer by layer, from a plating solution until enough metal is built up around the diamond crystals to hold them in place.

Drop Point: A blade design made popular in hunting knives originally by Bob Loveless and Bo Randall. Simply, the tip of the blade is lowered through a convex arc from the spine.

Acronym for "end-line user", the consumer who uses Spyderco knives and sharpeners.

Embellishment: Term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured.

Ergonomics: The applied science of equipment design intended to maximize productivity by reducing operator fatigue, saftey and discomfort. Knives which are designed to be comfortable and less fatiguing to use are labeled "ergonomic."

Fiberglass Reinforced Nylon (FRN): A nylon polymer mixed with glass fiber that is then injected into a mold for making lightweight knife handles.

G-10: Handle material made of epoxy filled with woven glass fiber that is impervious to changes in temperature and can be tinted into many colors.

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Gut Hook: A sharpened "hook" which lies on the spine of a hunting knife blade. This design allows the hunter to field dress the animal without puncturing the animal's intestine.

Hamaguri Grind: (also called Appleseed Grind or Moran Grind): is a convex grind.

Hawkbill Blade: Blade shaped in a sharply curved hook like the talon of a raptor. The inside edge of the blade is sharpened and works particularly well for commercial fishermen who reach out and pull toward them while cutting line, webbing and netting.

Indexing: "Locating" mark, also used for controlled rotation of the open knife, while gripped in the palm, from one hand-hold to another, e.g., rotating from a forward grip to a reverse grip.

ligged Bone: Derived from deceased animals, generally the chin bone of a cow. The bone is generally dyed and surface texture is obtained by cutting grooves into the bone.

Kick: The unsharpened portion along the underside of the knife blade where the edge begins. Keeps the blade "kicked out" so the edge does not hit the back spacer.

Kinetic Opener: A horn or protuberance on the top portion of a knife blade by which the blade may be opened when leveraged against something solid, i.e. an opponent's body. Similar to the opening devices found on straight razors.

Kraton: A rubbery thermoplastic polymer used as a flexible inlay on knife handles for enhanced grip.

Kydex: A thin thermoplastic commonly used for firearm holsters and knife sheaths. It is flexible, thin, resistant to sweat, chemicals, oils and solvents. It is shaped by heat and retains its' set form.

Lanyard Hale: A hole placed in the end of a knife handle opposite the blade. Originally used by sailors who would place a cord through such a hole in their knife to keep from losing it overboard.

MBC: An acronym for Martial Blade Craft. MBC is the practice of combative arts for self-protection, physical conditioning and control and coordination of the body. MBC's ultimate goal is to train professionals to "stop the bad guy from hurting innocents." Spyderco's founder believes MBC will find a presence in the Olympics among Judo and fencing.

Micarta: A composite of linen or paper fabric in an epoxy resin. It is incredibly lightweight, durable and visually appealing. It can be bead blasted or polished, changing its appearance.

Wood Epoxy Laminate: This is an impregnated wood laminate, which is extremely hard and machines similar to Corian, aluminum and Micarta.

Phantom Lock: A pressure release locking system used on the Spyderco MeerKat, model C64. The lock is released by positioning your thumb on the butt end of the handle over the Spyderco bug, and two fingers on the back side of the handle then scissoring the two sides in opposite directions.

PlainEdge: A sharpened knife blade with no serrations or teeth. Sometimes called a smooth blade.

Reverse "S" Blade: Blade shape resembling a backward S with the tip curving downward. The deep belly (thickest part of the blade) curves in the same direction as the tip. See C12 Civilian page 5.

Scale: A knife handle made of scales or slabs of material that are riveted, screwed or bonded together.

Sermollan: A rubberized plastic used on kitchen knife handles that offers a secure grip and resistance to bacteria.

Sheepfoot Blade: A blade with a round, blunt tip that has no point. The design inhibits accidental stabbing while working in emergency situations, around livestock and inflatable boats.

Stip Joint: Non Locking Blade- a blade having a spring acting against it, which provides some resistance to its opening and closing as it pivots within the handle.

Sprint Run: A limited, one time only, production of a knife design/model. Production numbers are less than 1200 pieces.

SpyderEdge: Spyderco's two-step serration pattern of one large and two small serrations. This pattern actually increases the cutting edge by 10%.

Spyderco Trademark Round Hole Round hole located in the knife blade used for one-hand opening and closing of a knife blade.

Tang: The portion of the blade where it connects to the handle.

Tek-Lok: Detachable polymer clip mounted onto some of Spyderco's Kydex sheaths which can be situated to carry the knife in five different carry positions: vertical, inverted, cross-draw, small of back or horizontal position.

Titanium: A non-ferrous metal with high tensile strength is lightweight and resistant to corrosion. Often used for handle material it can be colored through an electronic process.

Trainer: A red-handled non-sharpened knife used for training and practice purposes.

Volcano Grip: Our trademarked name for the waffle texture found in our FRN handled lightweight knives. The continuous pattern of small squares offer better hand grip while cutting.

Wharncliffe: A blade design in which the point of the knife is dropped to a straight cutting edge.



KEEP YOUR KNIFE CLEAN

Spyderco knives are an investment. Knives are designed to perform one particular function, that is cutting. With that in mind Spyderco uses upper end stainless steels exclusively. To ensure safe operation regularly inspect the interior of the knife for pocket lint and grime. Clean both the well of the lock and inside of the handle often using a toothpick, hot water and a mild soap or detergent. Rinse thoroughly, dry the knife inside and out and lubricate all steel components with oil or silicone. A couple drops of lubricant at the locking and pivot points will ensure smooth action.

ALWAYS KEEP YOUR KNIFE SHARP

A sharp knife makes cutting easier and safer. The longer a knife goes without edge maintenance the more difficult sharpening becomes. You can easily uphold your factory edge (plain and serrated) at home with Spyderco's Tri-Angle Sharpmaker or ProFile set. You can also return your knife to Spyderco's corporate headquarters for complimentary sharpening for as long as you own it. The charges involved in shipping the knife to us are the responsibility of the owner. If we determine that your edge is irreparable or damaged beyond our repair abilities our Warranty and Repair Department will contact you.

not to be caused by defects in manufacture or materials we will inform you of the cost for repair. Upon agreement and payment we will perform the repair. If we are unable to improve the condition of the knife, we will return it to you with the recommendation that it be retired from use. Please direct all inquires regarding warranties to our mailing address, toll free number, fax, email or URL. Packages directed to Spyderco should be sent UPS or registered mail (for tracking purposes should your knife fail to arrive at our offices). Please include your complete name, UPS deliverable street address (no P.O. boxes please), daytime phone number and a description of the concern. Outbound warranty shipments from Spyderco will be returned to the dealer or retail customer as directed. All costs associated with the shipment of the product are the responsibility of the customer.

Phone: 800-525-7770 or 303-279-8383

Fax: 303-278-2229 or 303 277-1429

Spyderco Inc.
Attention: Warranty and Repair
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OUR WARRANTY

If you have not seen our warranty policy for awhile or would just like an update.....read on. We make high-performance quality products. If you have problems with any Spyderco product, we would like to hear about it. Your input and questions are important to us. Knives are designed as cutting tools. Use of your knife for any purpose other than cutting is considered abuse. As with any tool, you may exploit their value prematurely or they may fail to perform if not used or cared for properly. Spyderco warrants that all of our products are free from defects in material and workmanship. Spyderco's warranty does not cover damage caused by abuse, misuse, improper handling, alteration, accident, neglect, disassembly, or improper sharpening. If a knife fails to function as it was designed we will examine its condition upon its return to us, identify why it failed and respond in an appropriate manner. If we determine that there is a defect in the manufacture or materials we will gladly repair, or replace that product with the same model

or one of equal value. If the problem is determined

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Michael Walker is the inventor of the ball bearing detent that is used to keep the blade in a Linertock closed.

H. McBurnette and Al Mar are credited with the positive front lock design.

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