

Spydereco

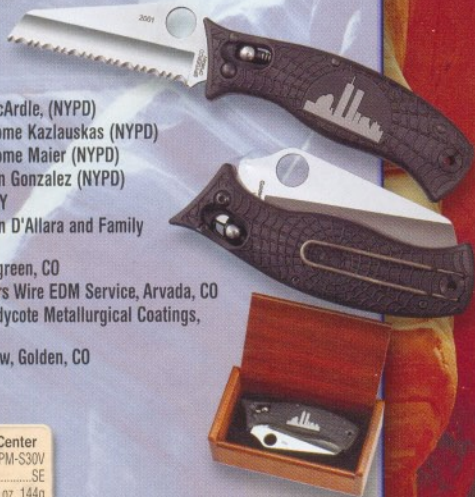


2004

World Trade Center Knife

WTC Spyderco's World Trade Center Fundraising Knife Project began when Spyderco's owners and employees deeply wanted to contribute to a cause we felt strongly about- helping the surviving families of the fire and police personnel that perished on September 11, 2001. A commendable outlet for doing just that was the New York Police and Fire Widow's and Children's Benefit Fund. At the project's inception unique challenges were met by a number of same-feeling people who made it all happen. In honor of the fallen members of the Serving And Saving community we designed a variation of a sheepfoot rescue model with our new Ball Bearing Lock™ set in a black FRN handle. There are a total of 2819 numbered pieces, one for every life lost that day. Making the knife extraordinary is an inlay of the Twin Towers skyline cut from a steel girder retrieved from World Trade Center Tower One set flush into the handle. The knife is presented in a custom wood box. \$225. per knife. Our gratitude for those who helped us make this a reality.

- Police Lt. John McArdle, (NYPD)
- Police Officer Jerome Kazlauskas (NYPD)
- Police Officer Jerome Maier (NYPD)
- Police Officer Juan Gonzalez (NYPD)
- Jeff Silman, NY, NY
- Police Officer John D'Allara and Family New York
- Judd Evans, Evergreen, CO
- Joe Rogers, Rogers Wire EDM Service, Arvada, CO
- Darrell Lewis, Bodycote Metallurgical Coatings, Greensboro, NC
- The Spyderco Crew, Golden, CO



WTC World Trade Center
 Blade Steel.....CPM-S30V
 Edge Type.....SE
 Weight.....5 oz. 144g
 Length Blade.....3 7/16" 88mm
 Length Overall.....8" 203mm

Police Model

C07 Time and again law enforcement officers have opted for the Police Model since its 1984 debut. Offering big cutting power in a slim comfortable handle, it has a David Boye dent that allows you to gorilla grip without accidentally releasing the lock. The hollow-ground VG-10 blade is thick at the tip for added strength. MSRP \$132.95



C07 Police Model
 Blade Steel.....VG-10
 Edge Type.....PE, SE, 50/50
 Weight.....5.6 oz 159g
 Length Blade.....4 1/8" 104mm
 Length Overall.....9 7/16" 240mm

Harpy

C08 The hawkbill blade comes from the marine/commercial fishing industry where severing rope, line, webbing or netting is done at arm's length quickly and efficiently and the curved arc keeps what you are cutting from slipping off the tip. The blade steel is hollow-ground VG-10, and we've added a David Boye dent in the locking lever. The metal clip carries tip down. MSRP \$100.95



C08 Harpy
 Blade Steel.....VG-10
 Edge Type.....SE
 Weight.....3.75 oz 106g
 Length Blade.....2 3/4" 70mm
 Length Overall.....6 1/2" 165mm

Pro-Grip

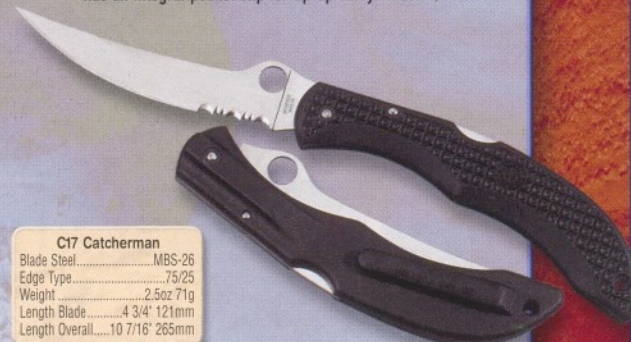
C13BK The preferred outdoor knife for hunters, ranchers and hardcore outdoorsmen, the Pro-Grip's VG-10 drop-point blade is thick from heel to tip just waiting for hard use. The black FRN volcano grip handle has slip-stopping Kraton insets on the front and under the clip. Integral pocket clip carries tip-up. MSRP \$68.95



C13BK Pro-Grip
 Blade Steel.....VG-10
 Edge Type.....50/50
 Weight.....1.9oz 58g
 Length Blade.....2 13/16" 71mm
 Length Overall.....6 5/8" 168mm

Catcherman

C17 The semi-flexible Catcherman is nearly all PlainEdged but for a short section of gnarly serrations at the blade's base for cutting fibrous fish material (e.g. skin, cartilage, bone). MBS-26 steel has status for lasting edge retention and rust resistance. We've ground it flat and thin with just the right amount of flex for filleting and de-boning. The FRN handle has an integral pocket clip for tip-up carry. MSRP \$66.95



C17 Catcherman
 Blade Steel.....MBS-26
 Edge Type.....75/25
 Weight.....2.5oz 71g
 Length Blade.....4 3/4" 121mm
 Length Overall.....10 7/16" 265mm

KNIVES SHOWN AT 36% ACTUAL SIZE

KNIVES SHOWN AT 36% ACTUAL SIZE



Endura C10BK

The Endura changed the way the world makes folding knives, introducing one-hand-open, lightweight and affordable folders. The VG-10 blade is ground flat with a thin cutting edge. The FRN handle has volcano grip, a Boye dent and a black left/right handed clip carries tip up.

MSRP \$72.95



C10BK Endura

Blade Steel.....VG-10
Edge Type.....PE, SE, 50/50
Weight.....3.0oz 86g
Length Blade.....3 15/16" 100mm
Length Overall.....8 13/16" 223mm

Endura SS C10

Steel handled knives are excellent for hard-use by virtue of their heft and solidity. Our C10 Endura SS is stamped out of AUS-6 with a David Boye dent and two sets of pre-drilled holes allowing the metal clip to be positioned for carry tip-up or tip-down. Recommended for custom engraving or embellishment.

MSRP \$78.95



C10 Endura SS

Blade Steel.....AUS-6
Edge Type.....PE, SE, 50/50
Weight.....5.5oz 156g
Length Blade.....3 3/4" 96mm
Length Overall.....8 1/2" 216mm

Endura Trainer C10TR

Trainers are for the safe practice of Martial Blade Craft drills, developing confidence, muscle memory, learning deployment and retrieval of the blade. The trainer is similar in size and weight to the "live" knife but is unsharpened and has a red handle designating it as a drone.

MSRP \$72.95



C10TR Endura Trainer

Blade Steel.....AUS-6
Edge Type.....N/A
Weight.....3.0oz 86g
Length Blade.....3 15/16" 100mm
Length Overall.....8 7/8" 223mm

Production Prototype Pictured



KNIVES SHOWN AT 39% ACTUAL SIZE

Delica C11BK

Spyderco's number one all-time best seller (and the CLIPIT most found in people's pockets) is without doubt the Delica. Size, weight and ergonomics combine to make it our most user-friendly folder. The blade is flat ground VG-10 in a black textured FRN handle and has an ambidextrous black clip and Boye Dent in the locking lever.

MSRP \$66.95



C11BK Delica

Blade Steel.....VG-10
Edge Type.....PE, SE, 50/50
Weight.....1.9oz 55g
Length Blade.....3" 77mm
Length Overall.....7" 177mm

Delica SS C11

The stainless Delica feels solid yet doesn't seem weighty or unwieldy. Stamped from AUS-6 the hollow-ground blade is shaped for versatile cutting. Pre-drilled holes in the handle position the metal clip for carrying either tip up/down. Its flat handle surface offers a palate for engraving or embellishing.

MSRP \$68.95



C11 Delica SS

Blade Steel.....AUS-6
Edge Type.....PE, SE, 50/50
Weight.....4.05 oz 115g
Length Blade.....2 7/8" 72mm
Length Overall.....6 13/16" 173mm

Delica Trainer C11TR

Handling a folder for the first time can be intimidating. Trainers allow you to comfortably practice opening/closing the blade without the consequences of meeting a sharpened edge. Similar in size and weight as a live Delica, the AUS-6 blade and tip are left unsharpened. The red FRN handle has volcano grip with a black ambidextrous, tip-up clip.

MSRP \$66.95



C11TR Delica Trainer

Blade Steel.....AUS-6
Edge Type.....N/A
Weight.....1.96oz 56g
Length Blade.....3" 77mm
Length Overall.....7" 177mm

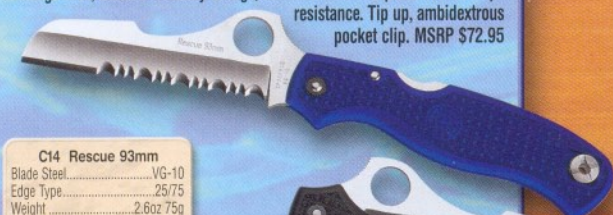
Production Prototype Pictured



KNIVES SHOWN AT 39% ACTUAL SIZE

Rescue 93mm

C14 Emergency cutting requires Save and Serve Professionals have an accessible knife ready for quick and safe cutting around people in hectic surroundings. Our sheepfoot blade is hollow-ground VG-10. (Black and orange are SpyderEdged, blue C14 is serrated with 1" of PlainEdge at the tip). A crescent removed from the spine creates a positioning spot for index finger control. The larger hump and hole boost strength and ergonomics. Available in indigo blue, black and safety orange, the FRN handle is patterned for slip-resistance. Tip up, ambidextrous pocket clip. MSRP \$72.95



C14 Rescue 93mm	
Blade Steel.....	VG-10
Edge Type.....	25/75
Weight.....	2.6oz 75g
Length Blade.....	3 5/8" 93mm
Length Overall.....	8 3/16" 209mm

Rescue 79mm

C45 The 79mm Rescue is a smaller alternative with a flat-ground, fully serrated VG-10 blade that ends in a sheepfoot tip. Positioned for smooth thumb rotation, the large opening hole adds a prominent hump for thumb placement. The FRN waffle textured handle is available in indigo blue, black and safety orange with an ambidextrous, tip-up pocket clip. MSRP \$66.95



C45 Rescue 79mm	
Blade Steel.....	VG-10
Edge Type.....	SE
Weight.....	2.25 oz 64g
Length Blade.....	3 1/8" 79mm
Length Overall.....	7 1/8" 183mm

Dragonfly SS

C28 Easily engraved or embossed to personalize it as a venerated gift for the person who thinks they have everything. The blade is flat ground ATS-55 with a metal clip, positioned for tip up carry. MSRP \$62.95



C28 Dragonfly SS	
Blade Steel.....	ATS-55
Edge Type.....	PE, SE
Weight.....	2.6oz 73g
Length Blade.....	2 5/16" 58mm
Length Overall.....	5 7/16" 138mm

Dragonfly

C28BK Its diminutive size might surprise you with its cutting capabilities. A forefinger-choil and thumb-rest give the sensation of holding a larger knife. Much development went into creating full-sized knife ergonomics for coordinated control over the flat-ground AUS-8 cutting edge. FRN handle is textured with volcano-grip and a tip-up integral pocket clip. MSRP \$48.95



C28BK Dragonfly	
Blade Steel.....	AUS-8
Edge Type.....	PE, SE
Weight.....	1.2oz 33g
Length Blade.....	2 5/16" 58mm
Length Overall.....	5 7/16" 138mm



KNIVES SHOWN AT 39% ACTUAL SIZE

Cricket SS

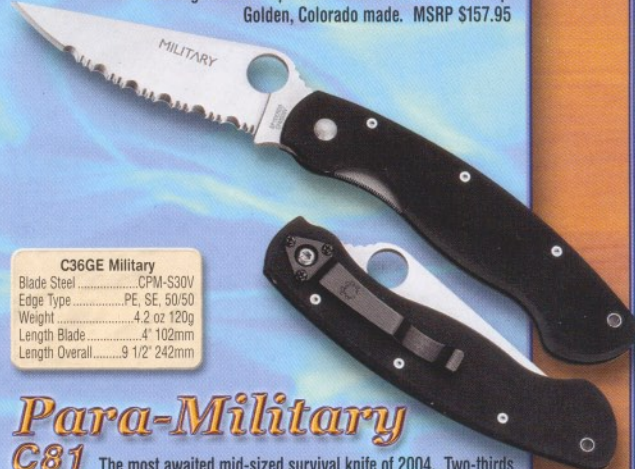
C29 Thin is definitely in. The Cricket's slender profile carries unobtrusively in a pocket or as a money clip. The VG-10 blade is a reversed "S" honed to a sharp point for intricate/precision cutting. By integrating the handle and lock (Chris Reeve Style) we built it ultra-thin with fewer moving parts. Make it one of a kind with aftermarket engraving, corporate logos or a personal message. MSRP \$64.95



C29 Cricket SS	
Blade Steel.....	VG-10
Edge Type.....	PE, SE
Weight.....	1.75oz 49.5g
Length Blade.....	1 7/8" 47.5mm
Length Overall.....	4 9/16" 116mm

Military Model

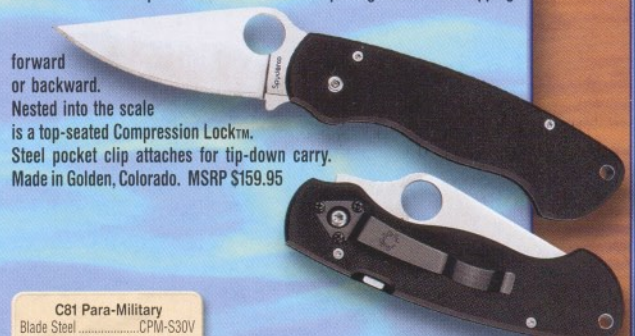
C36GE Classified as a high-performance folder for heavy use it features: A protective finger choil, slip-proof thumb serrations, an oversized hole for large/gloved hands, and expansion at the butt-end for grip retention. The blade is a modified clip-point, laser cut from CPM-S30V and ground flat to the spine for less resistance in cutting. By nesting (inlaying) the LinerLock into the G-10 scale its strength is pumped without bulky liners. Spacers between the scales leave the inner workings accessible for cleaning. Carries tip-down with a black metal clip. Golden, Colorado made. MSRP \$157.95



C36GE Military	
Blade Steel.....	CPM-S30V
Edge Type.....	PE, SE, 50/50
Weight.....	4.2 oz 120g
Length Blade.....	4" 102mm
Length Overall.....	9 1/2" 242mm

Para-Military

C81 The most awaited mid-sized survival knife of 2004. Two-thirds the size of the original Military Model, it has a flat-ground CPM-S30V blade and a generously sized (14mm) round hole for gloved/large hands. The black G-10 handle expands at the front and back putting the skids on slipping



forward or backward.
Nestled into the scale is a top-seated Compression Lock™. Steel pocket clip attaches for tip-down carry. Made in Golden, Colorado. MSRP \$159.95

C81 Para-Military	
Blade Steel.....	CPM-S30V
Edge Type.....	PE, SE
Weight.....	3.75oz 108g
Length Blade.....	3 3/32" 81mm
Length Overall.....	7 7/8" 200mm



KNIVES SHOWN AT 39% ACTUAL SIZE

Native C41BK

Engineered for the human hand, the Native maximizes cutting while minimizing discomfort and fatigue. Bi-Directional Texturing® on the FRN handle creates varying levels of steps stopping forward or backward sliding. A deep finger choil, textured blade spine, and a weight reducing swedge combine for top-shelf ergonomic performance. Black steel clip is ambidextrous, tip-up. Golden, Colorado made. MSRP \$83.95



C41BK Native

Blade Steel.....CPM-S30V
Edge Type.....PE 35/65
Weight.....2.65 oz 75.2g
Length Blade.....3 1/8" 80mm
Length Overall.....7" 179mm

Native SS C41

Made with the same ergonomic qualities found on the lightweight Native. The blade is hollow-ground AUS-10 and the all-stainless handle has a flat surface for aftermarket ornamentation. Clip attaches for left/right-handed tip-up carry. MSRP \$94.95



C41 Native SS

Blade Steel.....AUS-10
Edge Type.....50/50
Weight.....4.6oz 131g
Length Blade.....3 1/8" 80mm
Length Overall.....7" 179mm

Native III C78

When making ergonomic hard-working knives, Spyderco has few rivals. Case in point, the Native III has a molded black FRN three-dimensional handle with four expansion points on the underside that fills the hand for serious but comfortable gripping potential. The tapered spear-point blade is hollow-ground VG-10 steel and textured along its spine for traction. The wire clip offers ambidextrous tip up carry. MSRP \$69.95



C78 Native III

Blade Steel.....VG-10
Edge Type.....PE, 50/50
Weight.....2.8oz 81g
Length Blade.....3 1/8" 79mm
Length Overall.....7 1/16" 179mm

Production Prototype Pictured

James A. Keating Chinook II C63

James A. Keating is a Master-At-Arms who designed one of Spyderco's largest knives, the Chinook II. Designed for the rigors of MBC or as a hard-use camp/hunting knife, its modified Bowie blade is made of CPM-S30V. Sandwiched between G-10 handle scales are thick dual liners increasing lock strength up to MBC standards. The three-screw ambidextrous metal clip carries tip-up/down. Made in Golden, Colorado. MSRP \$167.95



IMPROVED FOR 2004!

C63 James A. Keating Chinook

Blade Steel.....CPM-S30V
Edge Type.....PE 50/50
Weight.....6oz 169g
Length Blade.....3 3/4" 95mm
Length Overall.....8 5/8" 218mm

Production Prototype Pictured

MeerKat C64

The MeerKat's Phantom Lock™ is straightforward and distinct. To unlock: Settle your thumb on the divot located on the end of the folder (over the bug). Push forward, moving the handle scale a couple millimeters releasing the blade. The blade is hollow-ground AUS-6 and the handle is black textured FRN. The ambidextrous, deep pocket, wire clip carries tip-down. MSRP \$49.95



C64 MeerKat

Blade Steel.....AUS-6
Edge Type.....PE, SE
Weight.....2.4oz 69g
Length Blade.....1 15/16" 50mm
Length Overall.....5 1/4" 133mm

Centofante III C66

Collaborating with celebrated knifemaker Frank Centofante is an honor. The Centofante III has a thin profiled FRN handle with channels furrowed out for grip and an inlaid palladium silver Spyderco bug for looks. Adding security and convenience the back-lock is positioned midway on the spine with a Boye dent. Hollow-ground, the VG-10 blade is textured above the hole for thumb placement. Black steel pocket clip positions for tip-up/down, right-hand carry. MSRP \$89.95



IMPROVED FOR 2004!

C66 Centofante III

Blade Steel.....VG-10
Edge Type.....PE
Weight.....2.5oz 71g
Length Blade.....3 1/8" 79mm
Length Overall.....7 9/16" 191mm

Production Prototype Pictured



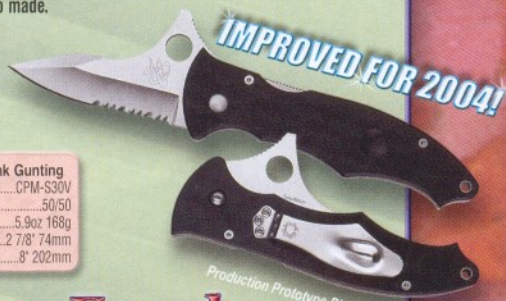
KNIVES SHOWN AT 39% ACTUAL SIZE



KNIVES SHOWN AT 39% ACTUAL SIZE

Bram Frank Gunting

C68 Martial Arts Hall of Famer, and Grand Master Bram Frank designed the Gunting for specialized MBC applications. Handle protrusions are used for pressure point control (think Yawara stick) for non-lethal restraint of an adversary. It's equipped with an MBC rated Compression Lock and divots in the handle and clip for easy indexing to varying grips. Coveted by LEOs and government agencies, it opens kinetically via the blade's horn or one handedly with the hole. The blade is hollow-ground CPM-S30V, the handle black G-10. Metal spoon-shaped clip carries tip-down. Golden, Colorado made. MSRP \$169.95



IMPROVED FOR 2004!

C68 Bram Frank Gunting
 Blade Steel CPM-S30V
 Edge Type 50/50
 Weight 5.9oz 168g
 Length Blade 2 7/8" 74mm
 Length Overall 8" 202mm

Production Prototype Pictured

Bram Frank Gunting Trainer

C68TR Mastering any skill requires practice. The Gunting Trainer makes a safe practice tool while learning the Gunting self defense system. Same weight and size as the live Gunting the handle protrusions are rounded and the GIN-1 blade and edge are unsharpened. Red G-10 handle denotes it a trainer. Divots on clip and handle are for indexing. Golden, Colorado made. MSRP \$169.95



C68TR Gunting Trainer
 Blade Steel GIN-1
 Edge Type N/A
 Weight 5.8oz 164g
 Length Blade 3 1/16" 77mm
 Length Overall 8 1/16" 205mm

Lil' Temperance

C69 In the Lil' Temperance we've combined the elements that makes a knife both tactical and hard-use. They include: A CPM-S30V fully flat-ground blade, enlarged opening hole for big or gloved hands, contoured green G-10 handle with an oversized finger choil for slip-free gripping, and Spyderco's strongest rated Compression Lock. The custom-designed metal clip with indexing/control holes carries tip up or down. It's all here. Golden, Colorado made. MSRP \$199.95



C69 Lil' Temperance
 Blade Steel CPM-S30V
 Edge Type PE, SE
 Weight 4.59oz 130g
 Length Blade 3 1/16" 78mm
 Length Overall 7 3/16" 182mm



KNIVES SHOWN AT 32% ACTUAL SIZE

A.T.R. (At The Ready)

C70 Always ready and loaded with technologically refined features. Rated heavy-use, the integral Compression Lock is built into the front handle scale. The CPM-S30V blade is hollow-ground in a modified dagger pattern with an unsharpened-edge along the spine and a flared belly. A precision-machined 6AL4V titanium handle has holes (mirrored in the clip) for advanced indexing. The Cobra Hood™ guides the thumb to the hole for rapid deployment and doubles as a thumb seat while cutting. Clip fastens into pre-tapped positioning holes for tip-up, left/right-hand carry. Made in Golden, Colorado. MSRP \$299.95



IMPROVED FOR 2004!

C70 ATR
 Blade Steel CPM-S30V
 Edge Type PE 50/50
 Weight 4.75 oz 135g
 Length Blade 3 7/16" 87mm
 Length Overall 8 7/16" 213mm

Production Prototype Pictured

Impala

C73 After input from pro hunters South African knifemaker Eddie Scott developed the Impalas. The C73 has a double beveled gut hook sharpened on both sides of the inside radius. C73GP2 is snubbed nosed, thick at the tip and furrowed along the spine for controlled caping and intricate cuts. Both blades are VG-10 steel and have Walker liner locks and low-profile steel clips nested into black G-10 handle scales. MSRP \$169.95



C73 Impala (no hook)/hook
 Blade Steel VG-10
 Edge Type PE / PE, 60/40
 Weight 4oz 112g / 3.9oz 109g
 Length Blade 3 3/4" 94mm
 Length Overall 8 3/4" 221mm

SpyderSaw

T02 The SpyderSaw combines Spyderco's best features: One-hand opening, AUS-6 steel, dual level serrations and a pocket clip — all in a toothy 5-inch saw blade. Nothing better for camping, hunting, pruning and yard chores. A tip-up integral pocket clip is molded into the black FRN handle. MSRP \$59.95



T02 SpyderSaw
 Blade Steel AUS-6
 Edge Type Saw
 Weight 2.98oz 84.5mm
 Length Blade 4 7/8" 124mm
 Length Overall 10 7/16" 265mm



KNIVES SHOWN AT 32% ACTUAL SIZE

Salsa C71TI & C71

The Salsa launched Spyderco's line of Little Big Knives and introduced the Cobra Hood. Available in two versions: Aluminum Salsa has a black anodized aluminum handle with a Compression Lock housed inside and an AUS-8 blade. Titanium Salsa has a natural-colored titanium handle featuring an integral Compression Lock and ATS-34 blade steel. Both models have a wire clip that carries right-handed, tip-up. Titanium MSRP \$149.95, Aluminum MSRP \$89.95



C71TI Salsa

Blade Steel	ATS-34
Edge Type	PE 50/50
Weight	3.3 oz 93g
Length Blade	2 7/16" 63mm
Length Overall	5 13/16" 148mm



NEW FOR 2004!

C71 Salsa

Blade Steel	AUS-8
Edge Type	PE 50/50
Weight	2.5 oz 72g
Length Blade	2 7/16" 63mm
Length Overall	5 13/16" 148mm



Production Prototype Pictured

Pride C72

Politically correct and socially friendly the Pride has a 2 1/4" slip-joint (non-locking) blade of AUS-6 steel. The handle is brushed aluminum with an embedded cloisonné enamel flag of your choice: USA, Great Britain, Australia, Canada, Denmark, Japan, France, Mexico, Israel, Sweden, South Africa, and Diver. Talk to your dealer about special orders. The Pride's cutout clip carries tip down. MSRP \$49.95



C72 Pride

Blade Steel	AUS-6
Edge Type	PE
Weight	2.2 oz 62g
Length Blade	2 1/4" 57mm
Length Overall	5 19/16" 145mm



KNIVES SHOWN AT 47% ACTUAL SIZE

Kiwi C75

The Kiwi is Spyderco's high-tech answer to traditional gentlemen's folders. Its Wharncliffe profile makes a pronounced hump and the unusual two-finger choil positions the fore and middle fingers for defined cutting control. Amber-colored jig bone scales and brushed stainless bolsters are reminiscent of more traditional cutlery. Clipless. MSRP \$139.95

C75 Kiwi

Blade Steel	VG-10
Edge Type	PE
Weight	1.76 oz 50g
Length Blade	2 3/8" 60mm
Length Overall	5 7/16" 138mm



Kiwi SS C75SS

Our all stainless Kiwi is a curious union of techno and traditional. The thin-profiled steel handle and ergonomic two-finger choil let you grip and cut with accuracy. It offers an excellent surface for aftermarket customization, engraving or inlaying. Clipless. MSRP \$75.95

C75 Kiwi

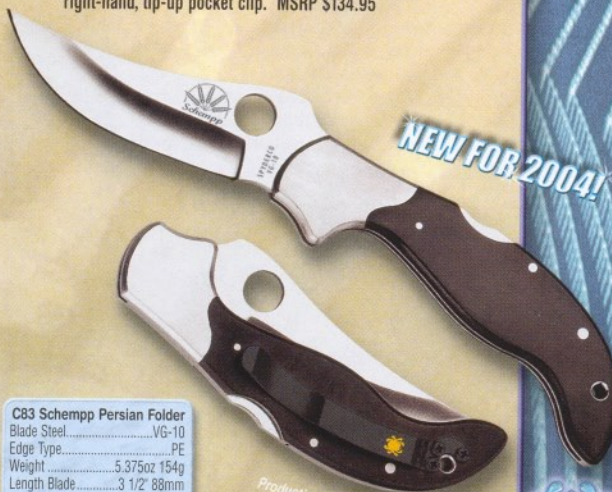
Blade Steel	VG-10
Edge Type	PE
Weight	1.67 oz 47g
Length Blade	2 3/8" 60mm
Length Overall	5 7/16" 138mm



NEW FOR 2004!

Schempp Persian Folder C83

Custom meets production and classic Western meets the exotic East. Ed Schempp's Persian Folder design is all sweeping lines that offer a myriad of grip positions. Ed inspired an Eastern flavor to the hollow-ground VG-10 blade with an arcing full-belly and upswept tip. The handle is black Micarta fitted with polished steel bolsters and dedicated right-hand, tip-up pocket clip. MSRP \$134.95



C83 Schempp Persian Folder

Blade Steel	VG-10
Edge Type	PE
Weight	5.375oz 154g
Length Blade	3 1/2" 88mm
Length Overall	8 1/4" 209mm

Production Prototype Pictured



KNIVES SHOWN AT 47% ACTUAL SIZE

Assist I & II

C79 Named after its principal job function, to Assist. The VG-10 sheepfoot blade is 80% serrated for powerful cutting with an inch at the tip PlainEdged for detailed cutting and comes capped off with a Cobra Hood. Assist I has a replaceable retractable carbide-tip glass breaker that protrudes when closed knife is squeezed and retracts when pressure is released. Place a rope in the grooves (between the partially open blade and handle) and squeeze the blade completely shut, cutting rope in a controlled manner without fully exposing the edge. Built into the FRN handle is a shrill, high-pitched survival whistle and an ambidextrous wire pocket clip. Assist I MSRP \$89.95 Assist II MSRP \$82.95



NEW FOR 2004!



C79PS Assist I

Blade Steel.....VG-10
Edge Type.....30/70
Weight.....4oz 115g
Length Blade.....3 11/16" 94mm
Length Overall.....8 3/8" 213mm



NEW FOR 2004!



C79 Assist II

Blade Steel.....VG-10
Edge Type.....30/70
Weight.....3.9oz 111g
Length Blade.....3 11/16" 94mm
Length Overall.....8 3/8" 213mm

D'Allara Rescue

C82 Having owned nearly every model we made, NYPD Officer John D'Allara was a Spyderco devotee who lost his life in the World Trade Center on 9/11/01. In his honor we offer a full-sized rescue folder with a VG-10 blade and a new Ball Bearing Lock™. The handle is contoured and Bi-Directionally Textured. The fully serrated blade is consistently thick from heel to the rounded sheepfoot tip. Both lock and wire clip are ambidextrous. Carries tip-up. MSRP \$79.95



NEW FOR 2004!

C82 D'Allara Rescue

Blade Steel.....VG-10
Edge Type.....SE
Weight.....5.75oz 164g
Length Blade.....3 1/2" 88mm
Length Overall.....7 7/8" 200mm

Production Prototype Pictured



KNIVES SHOWN AT 39% ACTUAL SIZE

Dodo

C80 The Dodo's blade has an arced belly (cutting power) and a curved tip (detailed/fine cutting) crafted from CPM-S30V that is just 2 1/8" for legal-friendly carry. The blue or black G-10 handle has finger choils for leverage in forward or reverse-grip. MBC rated, the Ball Bearing Lock locking system drops a ball of steel into a recessed area on the blade's tang. To unlock, pull back on the ball (accessible on both sides) making it left or right-hand friendly. Flexible wire clip carries ambidextrously, tip-up. Golden, Colorado made. MSRP \$124.95

C80 Dodo
Blade Steel.....CPM-S30V
Edge Type.....PE SE
Weight.....2.6 oz 74g
Length Blade.....2 1/8" 55mm
Length Overall.....6 1/8" 156mm



Warren Thomas Karambit

C84 The Karambit's claw-shaped blade style originated in Indonesia, now custom-maker Warren Thomas has collaborated on a Spyderco design. Double flat-ground, the blade is VG-10 and its curvature continues through the handle ending in an index-finger ring for swinging into varying grip positions. The handle has a thumb channel positioning the thumb over the 13mm hole for swift deployment and incorporates a Chris Reeve style Integral Liner Lock. Its steel clip carries left/right tip-up. MSRP \$159.95

C84 Warren Thomas Karambit
Blade Steel.....VG-10
Edge Type.....PE
Weight.....5 oz 145g
Length Blade.....2 1/8" 54mm
Length Overall.....5 1/32" 128mm



NEW FOR 2004!

Production Prototype Pictured

Yojimbo

C85 The Yojimbo is a folding version of the Master MBC Instructor Michael Janich's Ronin. The triangle-shaped Wharncliffe blade keeps the sharpened edge consistently in contact with what you are cutting while the fine tip offers little resistance in initiating piercing cuts. The CPM-S30V blade is ground flat to the spine. Tapered to a "tail", the blue or black G-10 handle rides snugly in

the palm affording dexterity and control over the blade and doubles as a pressure point control tool. The metal clip offers tip up right/left carry. Golden, Colorado made. MSRP \$159.95

C85 Yojimbo
Blade Steel.....CPM-S30V
Edge Type.....PE
Weight.....3.6 oz 102g
Length Blade.....2 7/8" 73mm
Length Overall.....7 13/16" 199mm



NEW FOR 2004!

Production Prototype Pictured



KNIVES SHOWN AT 39% ACTUAL SIZE

Scorpius

C87 Designed under the premise that form follows function, not looks. The index and middle fingers park themselves between the handle's waves eliminating forward or backward slippage. The tail makes an effective tool for impact purposes or as a non-lethal control devise. A hybrid upswept/clip-point shaped blade is made of VG-10 with a swedge and super-sized opening hole for gloved or large hands. Pocket clip carries tip-up or down. MSRP \$89.95

C87 Scorpius

Blade Steel.....	VG-10
Edge Type.....	PE SE
Weight.....	4.312 oz 122g
Length Blade.....	3" 76mm
Length Overall.....	7 15/16" 186mm

Salt I

C88 The Salt I is ready to work for you on the boat, under water or dockside. The hollow ground blade is made of corrosion/rust resistant H-1 steel and features a slightly rounded tip and enlarged hole. The handle is textured black FRN and we added the Boye dent in the locking lever. The ambidextrous black metal clip allows for tip up carry. MSRP \$71.95

C88 Salt I

Blade Steel.....	H-1
Edge Type.....	PE, SE
Weight.....	2 oz 57g
Length Blade.....	3" 76mm
Length Overall.....	7" 177mm

SpyderFly

B01 Spyderco's SpyderFly has a spring-loaded locking lever that locks the blade closed (but not open) for safe pocket carry. The handle is contoured cast-steel designed for comfort. Squeezing the handle releases the lock and round holes let you confidently rotate/index while "doing the dance". The VG-10 blade is hollow-ground, sharpened on one side with a symmetrical dagger grind down the center. Manipulate the wire pocket clip to either handle section or either side for multiple carry options. Traditional Balisong elements peppered with innovative Spyderco features. MSRP \$99.95

B01 SpyderFly

Blade Steel.....	VG-10
Edge Type.....	PE
Weight.....	6.562 oz 167g
Length Blade.....	4 1/8" 105mm
Length Overall.....	9 3/4" 248mm



KNIVES SHOWN AT 34% ACTUAL SIZE

Jester

JBK & JFG Take the 2-week "Jester Test". Carry it for 14 days, on the 15th day leave it home. We predict you will have found a myriad of uses for it while on your keychain or in a purse or pocket. It's engineered for ergonomic comfort and great performance with texturing along the spine for slip-free finger placement and a volcano grip FRN handle. Hollow ground AUS-6 blade with black or dark green handle. Has a lanyard hole but is clipless. MSRP \$31.95

New! Matching dark green Jester and Photon II® light set. Three rings connecting the knife and light carry bulge-free in a pocket or purse. MSRP \$44.95

JBK, JFG Jester

Blade Steel.....	AUS-6
Edge Type.....	PE SE
Weight.....	0.6oz, 15.7g
Length Blade.....	1 15/16" 49mm
Length Overall.....	4 13/32" 112mm

Jester SS

JSS For those who prefer an all stainless knife we offer the Jester with an AUS-6 blade and a smooth stainless handle. Personalize the Jester as a spiff or thank you gift with engraving or inlaying. MSRP \$39.95

JSS Jester

Blade Steel.....	AUS-6
Edge Type.....	PE SE
Weight.....	1.36oz 38g
Length Blade.....	1 15/16" 49mm
Length Overall.....	4 3/8" 112mm

Ladybug

LBK & LFG The Ladybug is a clipless mini-lock back folder for keychain, pocket or purse. Offered in PlainEdge or SpyderEdge the AUS-6 steel blade packs surprisingly big cutting ability into a small knife. FRN handle comes in black or dark green. MSRP \$28.95

New for 2004. Three small rings connect a dark green Ladybug and a Photon II® light for a key chain combo that lies flat in pocket or purse. Makes a great unisex gift. MSRP \$44.95

LBK, LFG Ladybug

Blade Steel.....	AUS-6
Edge Type.....	PE, SE
Weight.....	.5oz 16g
Length Blade.....	1 15/16" 49mm
Length Overall.....	4 5/16" 168mm

KNIVES SHOWN AT 34% ACTUAL SIZE



Bill Moran

FB01 & FB02

Bill Moran is the grandfather of American custom knifemaking. Spyderco offers two Moran designs: The FB01 has an upswept blade, and the FB02 a drop-point style. Both blades are flat-ground VG-10 and have ergonomic FRN handles inlaid with a panel of non-sliding Kraton. Highly recommended for hunting and camping they come in a Kydex® sheath with a multi-position Tek-Lok®. MSRP \$94.95



FB01 Bill Moran Featherweight
 Blade Steel.....VG-10
 Edge Type.....PE
 Weight.....3 oz 84g
 Length Blade.....3 7/8" 99mm
 Length Overall.....8" 203mm



FB02 Bill Moran Drop Point
 Blade Steel.....VG-10
 Edge Type.....PE
 Weight.....3oz 84g
 Length Blade.....3 7/8" 99mm
 Length Overall.....8 1/16" 205mm

Fred Perrin

FB04

Fred Perrin is a former French Army Commando, world-ranked martial artist and knifemaker. It's medium-sized blade is outstandingly balanced for comfort and performance. Place the index-finger in the pronounced choil and balance the knife, finding its sweet-spot. Injection molded black FRN handle has slip-resistant Kraton insets. The flat ground VG-10 blade has a top swedge and texturing along the spine. Comes with a Kydex sheath with a multi-positional Tek-Lok. MSRP \$129.95



FB04 Fred Perrin Clip-Point Bowie
 Blade Steel.....VG-10
 Edge Type.....PE
 Weight.....3.65oz 104g
 Length Blade.....5" 127mm
 Length Overall.....9 3/8" 238mm



KNIVES SHOWN AT 36% ACTUAL SIZE

Temperance

FB05

Sal Glesser designed the Temperance and it became a serious contender in the fixed blade market. Its VG-10, flat-ground blade is a modified spear-point pattern perfect for hunting, camping or even the kitchen. Made of FRN, the handle's ergonomic slots and dimples are for indexing and other MBC maneuvers. A pommel channel provides a leveraging shelf for the thumb in a reverse grip. Sheathed in a Boltaron sheath with a 5-positioned Tek-Lok. MSRP \$119.95



FB05 Fixed Blade Temperance
 Blade Steel.....VG-10
 Edge Type.....PE, SE
 Weight.....5.375 oz 152g
 Length Blade.....4 7/16" 113mm
 Length Overall.....9 5/8" 243mm

Temperance Trainer

FB05TR

The FB05 Temperance Trainer was designed simultaneously with the live Temperance incorporating identical features but with an AUS-6 blade that is dulled and rounded for Martial Blade Craft training and workouts. The red FRN handle signifies it's a trainer. Packaged with a Boltaron sheath and Tek-Lok. MSRP \$99.95



FB05TR Temperance Trainer
 Blade Steel.....AUS-6
 Edge Type.....N/A
 Weight.....5.2oz 146g
 Length Blade.....4 5/16" 109mm
 Length Overall.....9 1/2" 240mm

S.P.O.T.

FB08 & FB08BM

The Self Protection Option Tool is a palm-sized fixed-blade neck knife. The largest hole (inspired by Fred Perrin's Le Griffe) serves two purposes: To draw the knife, place the index finger into the hole, and use your thumb to push/release the knife from the sheath. Once in the hand, the index finger through the hole keeps the S.P.O.T. embedded in the palm with only the cutting edge ready and visible. The blade is AUS-6, reverse "S" shaped with a fine cutting tip. The Boltaron sheath lies flat on the chest and hangs by a 30-inch ball chain covered with a black Para Cord® sleeve. MSRP \$69.95

An upscale S.P.O.T. made with VG-10 steel and black Micarta edging along the handle's rim. Also encased in an adjustable Boltaron neck sheath. MSRP \$109.95

FB08 FB08BM SPOT
 Blade Steel.....AUS-6 / VG-10
 Edge Type.....PE, SE
 Weight.....1.3oz 37g / 1.37oz 39g
 Length Blade.....1 5/8" 41mm
 Length Overall.....4 13/16" 122mm



IMPROVED FOR 2004!

Production Prototype Pictured

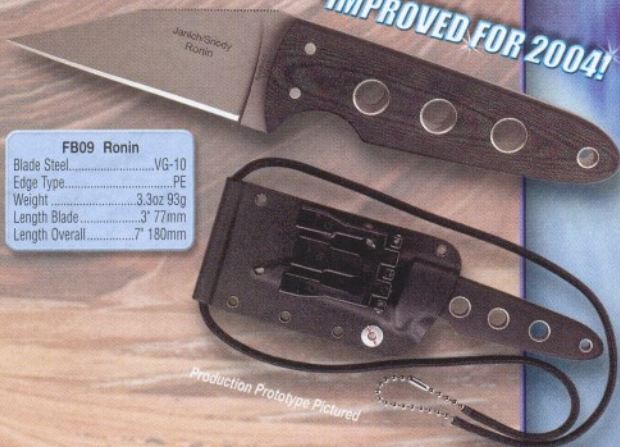


KNIVES SHOWN AT 36% ACTUAL SIZE

Ronin FB09

The Ronin is an ancient master-less Samurai warrior and also a fixed blade neck knife designed by Michael Janich. The modified Wharncliffe-shaped blade is flat ground VG-10 steel with a full-length tang set between slate-colored linen Micarta scales. The handle has a deep choil, spine texturing and three holes in the handle that lessen the weight. A specialized Boltaron neck sheath features a horizontal tube keeping the Para Cord sleeve-covered ball chain from twisting or flipping over, out of drawing position. MSRP \$159.95

IMPROVED FOR 2004!

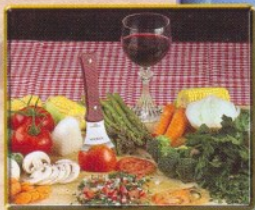


FB09 Ronin	
Blade Steel.....	VG-10
Edge Type.....	PE
Weight.....	3.3oz 93g
Length Blade.....	3" 77mm
Length Overall.....	7" 180mm

Production Prototype Pictured

Maddox FB10

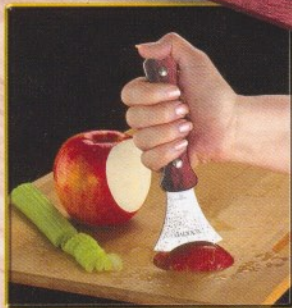
Intelligently designed to provide cutting options to those with limited physical movement. Joe Maddox made the FB10 for a friend with a broken arm for whom cutting food had become a challenge. The hollow-ground 440C steel blade is curved with two sharp tips. Wine colored wood laminate handle scales expand into guards and flares keeping the knife slip-resistant. Because force is applied from above and on top of the cutting edge, downward chopping and slicing (even round fruits) can be achieved one-handedly without the food



Production Prototype Pictured

rolling away from the cutting edge. Snaps one-handed in/out of an injection molded sheath for easy carry to your favorite restaurant too. MSRP \$39.95

FB10 Maddox	
Blade Steel.....	440C
Edge Type.....	PE
Weight.....	4 oz 112g
Length Blade.....	1 7/8" 48mm
Length Overall.....	6 5/16" 160mm



Utility Knife K04

Designed for use on cutting boards, the flat-ground spear-point blade is thin and semi-flexible passing easily through food. Made with MBS-26 steel the K04 has the highest customer satisfaction rating with exceptional performance and edge retention. The handle is black Sermollan®. MSRP \$30.95

K04 Utility Knife	
Blade Steel.....	MBS-26
Edge Type.....	S
Weight.....	2 oz 57g
Length Blade.....	6 1/2" 162mm
Length Overall.....	10 7/8" 275mm



Small Utility K05

Our MBS-26 steel proves itself in the kitchen in edge retention, sharpness and cutting performance. Its thin, flat-grind makes cutting and slicing effortless, even through frozen foods. We offer the K05 in SpyderEdge only with a black or red Sermollan handle. MSRP \$23.95

K05 Small Utility	
Blade Steel.....	MBS-26
Edge Type.....	S
Weight.....	1 1/2 oz 43g
Length Blade.....	4 1/2" 116mm
Length Overall.....	8 7/8" 225mm



Santoku K08

The Santoku is a Japanese-style cook's knife that is perfect for chopping, separating and quartering. Available in PlainEdge only with a black Sermollan handle. MSRP \$51.95

K08 Santoku	
Blade Steel.....	MBS-26
Edge Type.....	PE
Weight.....	5 oz 140g
Length Blade.....	6 7/8" 174mm
Length Overall.....	12 1/8" 307mm



Paring Knife K09

With a handle larger than the cutting edge this handy little knife makes precision cutting, pitting, peeling and paring a breeze. Comes in PlainEdge only with a black Sermollan handle. MSRP \$21.95

K09 Paring Knife	
Blade Steel.....	MBS-26
Edge Type.....	PE
Weight.....	0.7 oz 20g
Length Blade.....	2 1/4" 57mm
Length Overall.....	5 1/2" 140mm



KNIVES SHOWN AT 47% ACTUAL SIZE



KNIVES SHOWN AT 29% ACTUAL SIZE

Tri-Angle Sharpmaker

204MF

Tri-Angle Sharpmaker The Tri-Angle Sharpmaker can handle all your sharpening needs, plain or serrated pocket knives, kitchen knives, chisels, tools, scissors, you name it. It comes with fine and medium grit ceramic stones in a compact polymer case with instruction manual and video. MSRP \$68.95



PLAIN & SERRATED EDGES



HATCHETS & AXES



SMALL & SHAPED KNIVES



LARGE KNIVES



SCISSORS & SHEARS



CHISELS & TOOLS



CARVING TOOLS



RAZORS



UltraFine Triangle

204UF

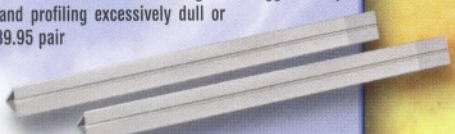
Sold as an accessory, the ultra fine ceramic stone will give you a very professional edge. MSRP \$12.95 pair



Diamond Triangle

204D

We recommend the 204D Triangle for aggressively reshaping, rebeveling and profiling excessively dull or worn blades. MSRP \$89.95 pair



KNIVES SHOWN AT 24% ACTUAL SIZE

Bench Stones

302

Available in fine, medium and ultra-fine grits, our 302 Bench Stones are flat and broad making them highly effective for honing wide tools, chisels and large blades.



302F & 302M MSRP \$34.95,
302UF MSRP \$54.95

Pocket Stones

303

Spyderco offers a variety of portable and versatile pocket stones for field use and honing small items. Each is packaged in a leather carrying case. 303 fine or medium stone MSRP \$15.95, 303MF Double stuff MSRP \$26.95

Model #	Stone Size	Medium Grit	Fine Grit	Ultra-Fine Grit	Type of Case
302M	2" x 8" x 1/2"	•			ABS Box
302F	2" x 8" x 1/2"		•		ABS Box
302UF	2" x 8" x 1/2"			•	ABS Box
303M	1" x 5" x 1/8"	•			Leather
303F	1" x 5" x 1/8"		•		Leather
303MF	1" x 5" x 1/4"	•	•		Leather
400F	5" x 1/4"		•		Leather
701MF	3/4" x 8" x 1/4"	•			Leather
701M	3/4" x 8" x 1/4"		•		Leather
701F	3/4" x 8" x 1/4"			•	Leather



Ceramic Files

400F

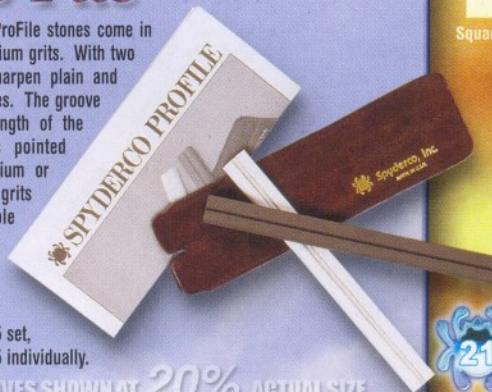
These pocket sized files come in round, square, triangular or slip and are sold as a set in a suede pouch or individually packaged in a plastic tube. Very portable and perfect for detailed sharpening. MSRP \$44.95 set, Round MSRP \$10.95, Square & Triangular \$9.95, Slip MSRP \$14.95



Pro-File

701

ProFile stones come in fine and medium grits. With two radii they sharpen plain and serrated edges. The groove along the length of the stone hones pointed items. Medium or fine, the two grits are available individually or as a pair in a suede pouch. MSRP \$44.95 set, MSRP \$25.95 individually.



KNIVES SHOWN AT 20% ACTUAL SIZE

Glossary

- ABS:** A black amorphous thermoplastic terpolymer with high impact strength.
- Almite:** A coating used on aluminum handles similar to anodizing. Resistant to scratching and marring, it can also be tinted to any color for visual appeal.
- Alumina Ceramic:** The compound used for Spyderco sharpening stones. It is a ceramic-bonding agent mixed with alumina particles (synthetic sapphires), shaped, then kiln fired at temperatures in excess of 3000 degrees F.
- Ambidextrous:** Using both hands with equal ease. Pertaining to knives, it is a knife that is not solely designed for a left- or right-handed person but can be used with equal ease by both hands.
- Anodized Aluminum:** Subjecting aluminum to electrolytic action which coats the aluminum with a protective and decorative film.
- Ball Bearing Lock:** a compressive lock wedging a stainless steel ball bearing between a fixed anvil and the blade tang. The ball is also utilized to detent the blade into the closed position.
- Bi-Directional Texturing:** A texture molded into an FRN handle, which is a series of graduating, sized forward and backward steps that radiate outward from the center of the handle. This texture provides resistance to slipping and sliding when gripped in the hand.
- Bolster:** A piece of metal, generally brass, nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.
- Boltaron:** A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. It has excellent impact strength and abrasion, chemical, and fire resistance properties.
- Carbon Fiber:** Graphite fibers (the size of a human hair) are woven together and fused in epoxy resin. It's lightweight, three-dimensional in appearance and is a superior (and expensive) handle material.
- Choi:** A choil is a round cut out separating the cutting edge from the ricasso. It is also used to describe a cut out, molded or formed area where the handle and blade meet which positions/guards the index finger while gripping the opened knife.
- CLIPIT:** Spyderco's trademarked term for their line of folding knives which feature a pocket clip.
- Clip-Point Blade:** A blade, ground on the top (spine) in an angled or sweeping line downward. The underside (where the sharpened edge is) is ground upward. The two angles meet at the tip and where the angles meet determines the depth of the blade's belly.
- Cobra Hood:** A formed flange of steel positioned over the Spyderco round opening hole on the spine of the blade which directs/positions your thumb over the hole for quickly opening the knife blade. See Spyderco C71 Salsa pg 10.
- ComboEdge:** Blade that is partially serrated, partially plain edge.
- Compression Lock:** A Compression Lock uses a small piece of metal that is inserted, from the side, in between the blade tang and the stop pin (or anvil pin).
- Chris Reeve Style Integral Liner Lock:** Custom knifemaker Chris Reeve developed, then popularized the Walker Liner Lock in an integral form. An integral liner lock functions as a traditional liner lock with the exception that the liner is actually comprised of part of the handle scale.
- David Boye Dent:** Custom knifemaker David Boye removed a small arc or dent of metal from the lock bar lever of his knives, to lessen the possibility of gripping the handle hard enough to depress the lock and accidentally unlock the blade while using the knife.
- Detent:** A minute divot or dimple machined into the blade tang. A ball bearing drops into the detent hole when the knife is in the closed position, holding the knife blade closed inside the handle.
- Diamond Coating:** the mechanical entrapment of diamond crystals into a metal substrate. This process operates by depositing metal, layer by layer, from a plating solution until enough metal is built up around the diamond crystals to hold them in place.
- Drop Point:** A blade design made popular in hunting knives originally by Bob Loveless and Bo Randall. Simply, the tip of the blade is lowered through a convex arc from the spine.
- ELU:** Acronym for "End-Line User", the consumer who uses Spyderco knives and sharpeners.
- Embellishment:** Term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured.
- Ergonomics:** The applied science of equipment design intended to maximize productivity by reducing operator fatigue, safety and discomfort. Knives which are designed to be comfortable and less fatiguing to use are labeled "ergonomic."
- Fiberglass Reinforced Nylon (FRN):** A nylon polymer mixed with glass fiber that is then injected into a mold for making lightweight knife handles.

G-10: Handle material made of epoxy filled with woven glass fiber that is impervious to changes in temperature and can be tinted into many colors.

Gut Hook: A sharpened "hook" which lies on the spine of a hunting knife blade. This design allows the hunter to field dress the animal

Glossary

- without puncturing the animal's intestines.
- Hawkbill Blade:** Blade shaped in a sharply curved hook like the talon of a raptor. The inside edge of the blade is sharpened and works particularly well for commercial fishermen who reach out and pull toward them while cutting line, webbing and netting.
- Indexing:** "Locating" mark, also used for controlled rotation of the open knife, while gripped in the palm, from one hand-hold to another, e.g., rotating from a forward grip to a reverse grip.
- Jigged Bone:** Derived from deceased animals, generally the shin bone of a cow. The bone is generally dyed and surface texture is obtained by cutting grooves into the bone.
- Kick:** The unsharpened portion along the underside of the knife blade where the edge begins. Keeps the blade "kicked out" so the edge does not hit the back spacer.
- Kinetic Opener:** A horn or protuberance on the top portion of a knife blade by which the blade may be opened when leveraged against something solid, i.e. an opponent's body. Similar to the opening devices found on straight razors.
- Kraton:** A rubbery thermoplastic polymer used as a flexible inlay on knife handles for enhanced grip.
- Kydex:** A thin thermoplastic commonly used for firearm holsters and knife sheaths. It is flexible, resistant to sweat, chemicals, oils and solvents. It is shaped by heat and retains its' set form.
- Lanyard Hole:** A hole placed in the end of a knife handle opposite the blade. Originally used by sailors who would place a cord through such a hole in their knife to keep from losing it overboard.
- MBC:** An acronym for Martial Blade Craft. MBC is the practice of combative arts for self-protection, physical conditioning and control and coordination of the body. MBC's ultimate goal is to train professionals to "stop the bad guy from hurting innocents."
- Micarta:** A composite of linen or paper fabric in an epoxy resin used as a handle material. It is incredibly lightweight, durable and visually appealing. It can be bead blasted or polished, changing its appearance.
- Para Cord Sleeve:** The outer nylon sleeve of Para Cord. Spyderco uses the sleeve to cover the ball chain attached to our neck sheaths thus reducing noise during carry as well as possible pinching from the chain.
- Phantom Lock:** A pressure release locking system used on the Spyderco MeerKat, model C64. The lock is released by positioning your thumb on the butt end of the handle over the Spyderco bug, and two fingers on the back side of the handle then scissoring the two sides in opposite directions.
- PlainEdge:** A sharpened knife blade with no serrations or teeth. Sometimes called a smooth blade.
- Reverse "S" Blade:** Blade shape resembling a backward S with the tip curving downward. The deep belly (thickest part of the blade) curves in the same direction as the tip.
- Scale:** A knife handle made of scales or slabs of material that are riveted, screwed or bonded together.
- Sermollan:** A rubberized plastic used on kitchen knife handles that offers a secure grip and resistance to bacteria.
- Sheepfoot Blade:** A blade with a round, blunt tip that has no point. The design inhibits accidental stabbing while working in emergency situations, around livestock and inflatable boats.
- Slip Joint:** Non Locking Blade- a blade having a spring acting against it, which provides some resistance to its opening and closing as it pivots within the handle.
- SpyderEdge:** Spyderco's two-step serration pattern of one large and two small serrations. This pattern increases the cutting edge by 24%.
- Spyderco Trademark Round Hole™:** Round hole located in the knife blade used for one-hand opening and closing of a knife blade.
- Tang:** The portion of the blade where it connects to the handle.
- Tek-Lok:** Detachable polymer clip mounted onto some of Spyderco's sheaths which can be situated to carry the knife in five different carry positions: vertical, inverted, cross-draw, small of back or horizontal position.
- Titanium:** A non-ferrous metal, with high tensile strength, is lightweight and resistant to corrosion. Often used for handle material or knife liners.
- Trainer:** A red-handled non-sharpened knife used for training and practice purposes.
- Volcano Grip:** Our trademarked name for the waffle texture found in our FRN handled lightweight knives. The continuous pattern of small squares offer better hand grip while cutting.
- Wharncliffe:** A blade design in which the point of the knife is dropped to a straight cutting edge.
- Wood Epoxy Laminate:** This is an impregnated wood laminate, which is extremely hard and machines similar to Corian, aluminum and Micarta.



Martial Blade Craft

Martial Blade Craft (MBC) is a term developed by Spyderco to describe the wide range of today's bladed combat arts. To encourage safe, responsible, and ethical training of these arts, Spyderco has teamed up with noted self-defense expert Michael Janich to offer our own state-of-the-art training program. The MBC curriculum is a comprehensive, four-level program that focuses on developing and perfecting a few proven techniques, then learning how to apply them to a wide variety of defensive situations. Through the use of advanced reflex training drills, MBC students develop defensive proficiency very quickly, gaining both the ability and the confidence to apply their skills after only a brief period of training. Designed to meet the needs of armed professionals and concerned civilians of all skill levels, MBC combines the broad range of physical skills included in the curriculum with a strong emphasis on tactical awareness, avoidance, and de-escalation. The result is a complete, all-purpose self-protection system that is both legally and morally sound. The MBC system was developed by Michael Janich, a noted author and instructor with more than 25 years of experience in the martial arts and 15 years of service in the U.S. intelligence community. The program consists of four levels of training specifically structured to provide a progressive, results-oriented education in the defensive use of the knife. **Level 1** introduces students to the fundamental skills and concepts of defensive knife use. **Level 2** builds upon these skills and introduces advanced standard-grip training methods, as well as the tactical and physiological secrets of quickly disabling an attacker with a knife. **Level 3** focuses on high-speed, close-quarters knife tactics and the use of the reverse grip. These advanced techniques and reflex training drills develop the ability to defend yourself effectively in extremely close ranges and confined spaces. **Level 4** combines the skills of the first three levels into a comprehensive defensive system and teaches the student how to extend MBC knife skills to the use of improvised weapons and unarmed threat-management techniques. Counter-Blade Craft (CBC) courses are also available for students interested in learning practical, effective empty-hand defenses against edged-weapon threats. As we all know, great training requires great tools. Therefore, in conjunction with the MBC training program, Spyderco is producing a number of knife designs geared toward MBC use, including our C10 Endura Trainer, C11 Delica Trainer, C63 James Keating Chinook II, C68 Bram Frank Gunning and Trainer, C69 Lil' Temperance, C70 ATR, C84 Warren Thomas Karambit, C85 Yojimbo, FB05TR Temperance Trainer, and FB09 Ronin. MBC classes are conducted on a regular schedule at both our Golden facility and at various remote locations across the country. For more information concerning Spyderco's MBC program, including course schedules and registration details, please call

1-800-525-7770

or consult our website at www.spyderco.com
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Michael Walker is the inventor of the ball bearing dentant that is used to keep the blade in a Linerlock closed. H. MacBumette and All Mar are credited with the positive front lock design.

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Spyderco's philosophy is simple. From our smallest Ladybug to our large Military model, Spyderco consistently delivers reliable high performance. Period.

The Round Hole

The Spyderco Trademark Round Hole™ is a symbol of quality but also adds an important function: One-hand opening. Settle your thumb over the hole and open the knife blade by applying pressure. Your thumb pad rotates for enhanced control and fluid opening. One hand operation allows you to open your knife, make the cut, close the folder and replace it in your pocket. This works even when hands are wet, oily or gloved.

The Spyderco Clipit

The term CLIPIT applies to all Spyderco knives with a pocket clip, about 75% of our product line. We were the first company to install clothing clips on our knives in 1981. The rest of the knife industry followed suit. The clip securely attaches the knife inside the edge of your pocket near-at-hand for quick and simple retrieval. You can also "clip it" to a handbag, use it as a money clip or attach it to outdoor gear and attire.

Why The SpyderEdge?

Spyderco is synonymous with serrations because ours work as intended. Most others don't. Our serration pattern features one large curve followed by two small curves, we call a SpyderEdge™. Serrations actually increase the amount of overall cutting edge length. The teeth initiate the cut letting the sharpened curved recesses continue cutting after the teeth penetrate. Since the tips of the teeth do the hard work, the inside curves stay sharp longer. This translates into enhanced cutting power and long lasting edge retention. Serrations work well on aggressive cutting chores like cardboard, rope, webbing and fibrous material. Fine or intricate cutting jobs, like whittling and caping, often call for a PlainEdge™ blade. This is why we offer models in either a fully SpyderEdge™ or PlainEdge™ configuration and many in a combination of both.

Spyderco Techno-Junkies

Quality and innovation are Spyderco's highest priority. Our R&D lab researchers sink years of testing and engineering into each model. To maintain our high quality standards (and continually raise the bar) we test, retest and compile technical data on blade steels, lock system strength, and high performance materials. Blade steels: Our steels are subjected to hardness, corrosion and edge retention studies. Lock Strength: Every Spyderco model meets and (often surpasses) our set standards for lock strength. High Performance Materials: Advances in technology offer the knife industry limitless materials to enhance performance. We test new manufacturing techniques and materials that offer superior longevity, chemical resistance, lightweight strength and visual appeal.





Warranty & Repair

When you purchase a Spyderco knife you are buying twenty-five years experience in manufacturing quality products. If properly cared for your knife will last a lifetime (this does not include abuse, misuse, loss or theft). If you experience problems with any function of your CLIPIT, we want to know. Please call, email or write us at: 303-279-8383

1-800-525-7770 custsvc@spyderco.com

820 Spyderco Way • Golden, CO 80403

We're available to answer your questions

Monday through Friday from 8:00-5:00 Mountain Standard Time.



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