

Spyderco



2004

# Welcome to Spyderco!

Join us at Spyderco in welcoming 2004. The past couple years have been an unsettled time worldwide and a challenge for the knife industry. We're declaring 2004 "The Year of Optimism and Change". Leading the march we are slipping on a hat of growth, innovation and community support. We're firmly entrenched in the belief that in both business and in our everyday lives we should "never stop trying to make a difference". We predict 2004 to be the best year yet at Spyderco.

Within these pages you'll find your favorites. Traditional Spyderco classics that are comfortable and familiar as a favorite pair of shoes. You'll also find established CLIPITS that we improved with evolutionary advancements and upgrades in design, colors and materials. Never one to disappoint, several new knives for 2004 may surprise you. Including the Warren Thomas Karambit, Ed Schempp's Persian Folder and the Yojimbo by Michael Janich. Oh yes, on page 15 see our much anticipated SpyderFly.

For years we focused on growing and developing our Golden manufacturing facility. It has been a long walk uphill but our factory is now running at capacity with orders for Golden manufactured products up-to-date and current. The Spyderco Manufacturing Team has taken the time to get it right by returning to the drawing board, reengineering where needed and cross training each other. As a team they are producing some of

our best reliable high performance knives to date, and on schedule. Page one you'll find the Spyderco World Trade Center knife. With the help of many people both here and in New York City we are able to offer this knife as a means of contributing to the New York Police and Firemen's Widows and Orphans Fund. We designed the handle to incorporate a New York skyline inlay made of steel from World Trade Center Tower One. To insure as much profit as possible is donated, we offer this knife at retail pricing only. Thanks to all who are helping us achieve this goal.

Our catalog cover looks like a computer-created image but is in fact a photograph of a one-of-a-kind Spyderco bug designed, cut and machined by Joe Rogers of Rogers Wire EDM Service. Joe's company cut the New York skylines for our WTC knives. With astounding skill he created a precision cutout of our logo that is actually six separate pieces, cut within 10,000/inch tolerance, from 420 stainless. This 'robo-bug' took five hours to program and 25 hours to cut and grind. Struck by its uniqueness it had to be the cover subject of our 2004 catalog.

Our appreciation in advance for making 2004 the best year yet for Spyderco.

We look forward to serving you throughout the year.

*The Spyderco Crew*

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# World Trade Center Knife WTC

Spyderco's World Trade Center Fundraising Knife Project began when Spyderco's owners and employees deeply wanted to contribute to a cause we felt strongly about, helping the surviving families of the fire and police personnel that perished on September 11, 2001. We found a commendable outlet for doing just that in the New York Police and Fire Widow's and Children's Benefit Fund. At the project's inception unique challenges were met by a number of same-feeling people who made it all happen by making it succeed with hearts, minds and donated time. In honor of the fallen members of the Serving And Saving community we designed a variation of a sheepfoot rescue model with our new Ball Bearing Lock™ set in a black FRN handle. There are a total of 2819 numbered pieces, one for every life lost that day. Making the knife out of the ordinary is an inlay of the Twin Towers skyline. Cut from a steel girder retrieved from World Trade Center Tower One, it is set flush into the handle. The knife is presented in a custom crafted wood box. The WTC Knife is offered at full retail only with all profits from its sale going to the New York Police and Fire Widow's and Children's Benefit Fund. \$225. per knife. Our gratitude for those who are helping us make this a reality.

- Police Lt. John McArdle, (NYPD)
- Police Officer Jerome Kazlauskas (NYPD)
- Police Officer Jerome Maier (NYPD)
- Police Officer Juan Gonzalez (NYPD)
- Jeff Silman, NY, NY
- Police Officer John D'Allara and Family New York
- Judd Evans, Evergreen, CO
- Joe Rogers, Rogers Wire EDM Service, Arvada, CO
- Darrell Lewis, Bodycote Metallurgical Coatings, Greensboro, NC
- The Spyderco Crew, Golden, CO

WTC WORLD TRADE CENTER KNIFE	
Blade Steel.....	CPM-S30V
Blade Thickness.....	1/8" 3mm
Diam. Blade Hole.....	9/16" 14mm
Edge Type.....	SpyderEdge
Weight.....	5 oz. 144g
Length Blade.....	3 7/16" 88mm
Length Closed.....	5" 127mm
Length Cutting Edge.....	3 3/16" 81mm
Length Overall.....	8" 203mm



## Across The Years

**1978** Sharpeners

**1981** Kitchen Sharps, C01 Worker

**1982** C02 Mariner

**1983** C03 Hunter, C04 Executive

**1984** C05 Standard, C07 Police Model

**1987** C08 Harpy, C09 CoPilot

**1988** 2001 Pre-Diver, 2002 Probe

**1989** 3001 Mini Mariner, 3002 Spyderkey (Hummingbird), C07A Police Model (Aluminum), Embellishing by Yellow Horse on C03, C07 & C09, Embellishing by Santa Fe Stone Works on C01, C04, C07 & C09

**1990** C10 Endura, C11 Delica, C15 Bob Terzuola (Aluminum), C14 Rescue, LBK LadyBug, 2003 Mini Probe, C12 Civilian

**1991** C13 Pro-Hunter (Pro-Venator), C16 Wayne Goddard, S001 Solo

**1992** C07TI Police Model (Titanium), S002 Solo, C01BK Worker (Blak-Ti), C07BK Police Model (Blak-Ti), C17 Catcherman, C18 Wayne Goddard Jr., Embellishing by G. Blanchard on C07 & C13

**1993** C01COM Evolution Edition, C21 Merlin, C01ATU Worker (TUFRAM), C20 Baby Wayne Goddard, C07ATU Police Model (TUFRAM), C26 Snap-It, C19 Bob Terzuola Jr. (Aluminum), C24 Black Hawk (Aluminum)

**1994** C09ATU CoPilot (TUFRAM), C28 Dragonfly, C22 Michael Walker, C29 Cricket, C27 Jess Horn, C25 Frank Centofante Jr. (Aluminum), C15G Bob Terzuola (G-10), C19G Bob Terzuola Jr. (G-10)

**1995** C23G Renegade (G-10), C24G Black Hawk (G-10), C30 Remote Release, C32 Spur, C33 Pro-Grip, S003 Solo (FRN), C03 Hunter (Modified), FB01 Bill Moran Featherweight, C34 Jess Horn II

**1996** C28 Dragonfly (Modified), C35 "Q", C36 Military Model, C37 Michael Walker Lightweight, C42 Howard Viele, C43 Delica II, C61 Pegasus, KX01 Kitchen Experimental I, KX02 Kitchen Experimental II

**1997** C38 Jess Horn Lightweight, C40 Jot Singh Khalsa, C25 Frank Centofante Jr. (Modified), C47 Endura II, C08G Harpy (G-10), C07G Police Model (G-10), C12G Civilian (G-10), C16BK Wayne Goddard Lightweight, C41 Native, C41 Native II, C29BK Cricket Lightweight, C62 Navigator, C05 Standard (G-10), C48 Tim Wegner, C49 Tim Wegner Jr., C52 Calypso Jr., C28 Dragonfly (Stainless Steel)

**1998** C46 Bob Lum, C45 Rescue Jr., C45 Rescue Jr. (Stainless Steel), C39 Dyad Jr., C51 Rookie, LBKII Ladybug II, C10 Endura (Modified), C11 Delica (Modified), C14 Rescue (Modified), C14 Rescue (Stainless Steel), C54 Calypso, C53 Peter Herbst, C50 Frank Centofante, C36 Military (Modified)

**1999** T01 SpydeRench, MN07 Mini Police Necklace, SC01 SpyderCard, C12SBK Matriarch, C12SGY Matriarch (Gray), C39 Dyad Jr. Lightweight, C41GPBL Blue G-10 Native, C52 Calypso Jr. Lightweight, C56 Zowada, C57 D'Alton Holder Toad, C67 "R", 204MF Tri-Angle Sharpmaker, Carbon Fiber Series (LadyBug, Cricket, Dragonfly, Dyad Lightweight), Concealex Moran Sheath, C55 Starmate, C58 JD Smith, C59 Shabaria

**2000** C10 Endura (modified), C10TR Endura Trainer, C11 Delica (modified), C11TR Delica Trainer, C44 Dyad, C60 Massad Ayoob, C63 James A. Keating Chinook, C65 Bob Lum Chinese Folder, C66 Frank Centofante Vesuvius, C68 Bram Frank Gunning, C68TR Gunning Trainer, FB02 Bill Moran Drop Point, TC07 Tie Clip, CT02 Large Knife Stand, CT03 Small Knife Stand, The Spyderco Story

**2001** C10 Endura (Improved), C11 Delica (Improved), C08 Harpy (Modified), C64 MeerKat, C66 Vesuvius (inlay and bug), C69 Lil' Temperance, C71 Salsa, FB03 Lum Tanto, FB04 Fred Perrin, FB05 Temperance, FB05TR Temperance Trainer

**2002** C14 Rescue (Modified), C45 Rescue (Modified) C72 Pride, C73 Impala, C75 Kiwi, FB08 SPOT, FB09 Ronin, FB10 Maddox, JBK Jester, T02 SpyderSaw, WTC Knife, 204D Diamond Triangles, 204UF Ultra Fine Triangles

**2003** C29 Stainless Cricket, C70 A.T.R., C87 Scorpius, C77 SpyderHawk, FB04BB Fred Perrin Black Blade, C46BB Black Blade Bob Lum, C75SS Stainless Kiwi, C80 Dodo, JSS Stainless Jester, FB04BB Black Blade Fred Perrin, FB05BB Black Blade Temperance, C78 Native III, C79 Assist I and II.



# Endura C10BK

The Endura changed the way the world makes folding knives. It introduced the knife industry to a new standard of one-handed folders that were lightweight and affordable. The Endura offers tremendous performance for dollar value. It went on to establish itself as a preferred everyday carry and daily work knife for both serving and saving professionals and everyone who relies on their knives to perform above expectations. The VG-10 blade is flat-ground for a stronger cutting edge. Textured with a volcano grip pattern, the FRN handle has the David Boye locking lever dent and a black clip, which positions it for left/right tip up carry.

MSRP \$72.95

### C10BK ENDURA

Blade Steel.....VG-10	Blade Thickness.....1/8" 3mm	Diam. Blade Hole.....15/32" 12mm
Edge Type.....PlainEdge, SpyderEdge, 50/50	Weight.....3.0oz 86g	Length Blade.....3 15/16" 100mm
Length Closed.....4 15/16" 125mm	Length Cutting Edge.....3 7/16" 87mm	Length Overall.....8 13/16" 223mm

# Endura SS C10

Steel handled knives are excellent for hard-use by virtue of their heft and solidity. Our C10 Endura SS has a modified skinning-style blade that is stamped and hollow ground out of AUS-6 high carbon steel. The David Boye dent is a standard feature as are two sets of pre-drilled holes allowing the metal clip to be positioned for carry tip-up or tip-down. We highly recommend its' stainless steel handle for custom engraving or embellishment.

MSRP \$78.95

### C10 ENDURA SS

Blade Steel.....AUS-6	Blade Thickness.....1/8" 3mm	Diam. Blade Hole.....15/32" 12mm
Edge Type.....PlainEdge, SpyderEdge, 50/50	Weight.....5.5oz 156g	Length Blade.....3 3/4" 96mm
Length Closed.....4 13/16" 122mm	Length Cutting Edge.....3 1/4" 83mm	Length Overall.....8 1/2" 216mm

# Endura Trainer C10TR

A trainer (or drone) is like a live knife in weight and size but the blade's edge is dulled and its tip rounded. In doing this, the knife is made safe for practicing Martial Blade Craft drills and developing confidence and muscle memory in opening/closing, deployment and retrieval of the blade. To further increase balance we've minutely altered the blade's tip shape and removed unneeded bulk by drilling holes in the blade itself. (See MBC page 24). All Spyderco trainers have red handles designating them as non-sharpened.

MSRP \$72.95

### C10TR ENDURA TRAINER

Blade Steel.....AUS-6	Blade Thickness.....1/8" 3mm	Diam. Blade Hole.....15/32" 12mm
Edge Type.....N/A	Weight.....3.0oz 86g	Length Blade.....3 15/16" 100mm
Length Closed.....4 15/16" 125mm	Length Cutting Edge.....N/A	Length Overall.....8 7/8" 223mm



# Delica C11BK

Spyderco's number one all-time seller (and the CLIPIT most found in people's pockets) is without a doubt the Delica. You'll find it carried by all agencies of serving and saving professionals and knowledgeable knife knuts for everything from cutting around home, on the job or during recreational activities. Size, weight and ergonomics come together making a compact user-friendly folder. The FRN handle is textured with Volcano Grip, and has an ambidextrous black clip and David Boye dent in the locking lever.

MSRP \$66.95

C11BK DELICA			
Blade Steel	VG-10	Blade Thickness	3/32" 2.5mm
Edge Type	PlainEdge, SpyderEdge, 50/50	Weight	1.9oz 55g
Length Closed	4" 102mm	Length Cutting Edge	2 11/16" 88mm
		Diam. Blade Hole	15/32" 12mm
		Length Blade	3" 77mm
		Length Overall	7" 177mm

# Delica SS C11

The all-stainless Delica is a fistful of steel that feels solid yet doesn't seem weighty or unwieldy. Stamped from AUS-6 stainless steel the hollow-ground blade is shaped for versatility in cutting. Predrilled holes in the handle position the metal clip for carrying tip up/tip down. Surface area on the handle is flat and accommodating, offering a palate for engraving or embellishing.

MSRP \$68.95

C11 DELICA SS			
Blade Steel	AUS-6	Blade Thickness	3/32" 2.5mm
Edge Type	PlainEdge, SpyderEdge, 50/50	Weight	4 oz 114g
Length Closed	4" 102mm	Length Cutting Edge	2 11/16" 88mm
		Overall	7" 177mm
		Diam. Blade Hole	15/32" 12mm
		Length Blade	3" 77mm

# Delica Trainer C11TR

Handling a folding knife for the first time can be intimidating. By keeping a Delica Trainer out on your sales counter, Newbies can get comfortable practicing opening and closing the blade without the possible consequences of a sharpened edge. Practically identical in size and weight as a live Delica, the trainer fulfills a function for both the newcomer and fully-initiated Martial Blade Craft practitioner. The blade is AUS-6 with an unsharpened edge and tip. The handle is red FRN with a Volcano Grip pattern and the black clip is ambidextrous for tip up carry.

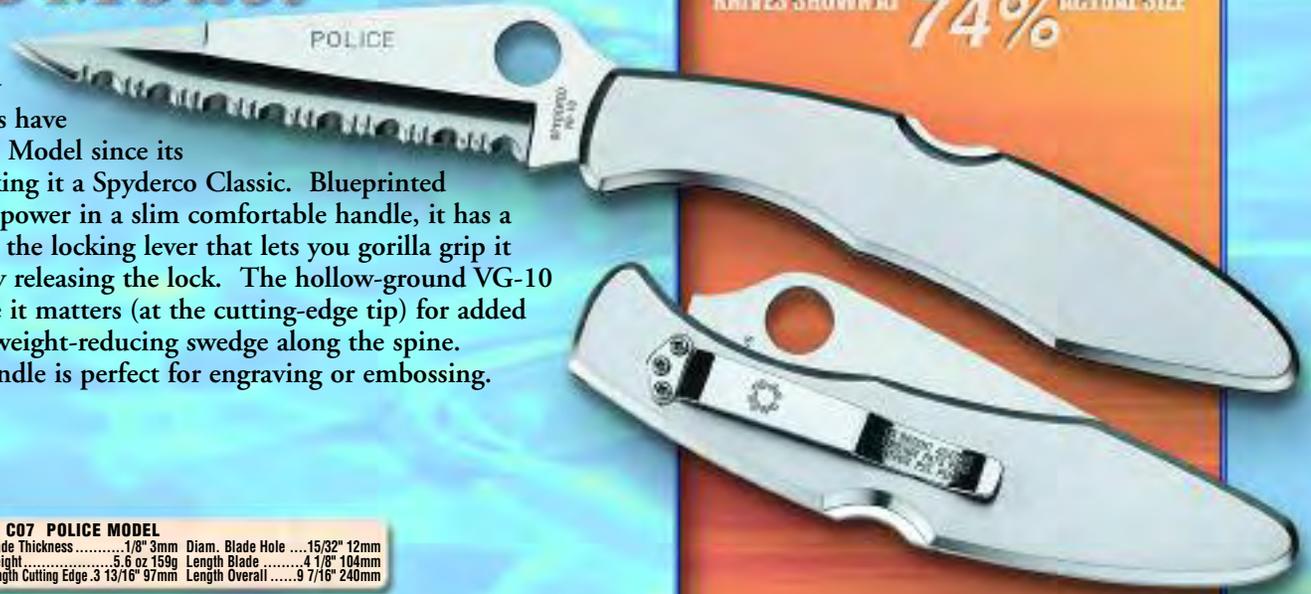
MSRP \$66.95

C11TR DELICA TRAINER			
Blade Steel	AUS-6	Blade Thickness	3/32" 2.5mm
Edge Type	N/A	Weight	1.96oz 56g
Length Closed	4" 102mm	Length Cutting Edge	N/A
		Overall	7" 177mm
		Diam. Blade Hole	15/32" 12mm
		Length Blade	3" 77mm



# Police Model C07

Time and again law enforcement officers have opted for the Police Model since its debut in 1984, making it a Spyderco Classic. Blueprinted to offer big cutting power in a slim comfortable handle, it has a David Boye dent in the locking lever that lets you gorilla grip it without accidentally releasing the lock. The hollow-ground VG-10 blade is thick where it matters (at the cutting-edge tip) for added strength and has a weight-reducing swedge along the spine. All-stainless, the handle is perfect for engraving or embossing.  
MSRP \$132.95



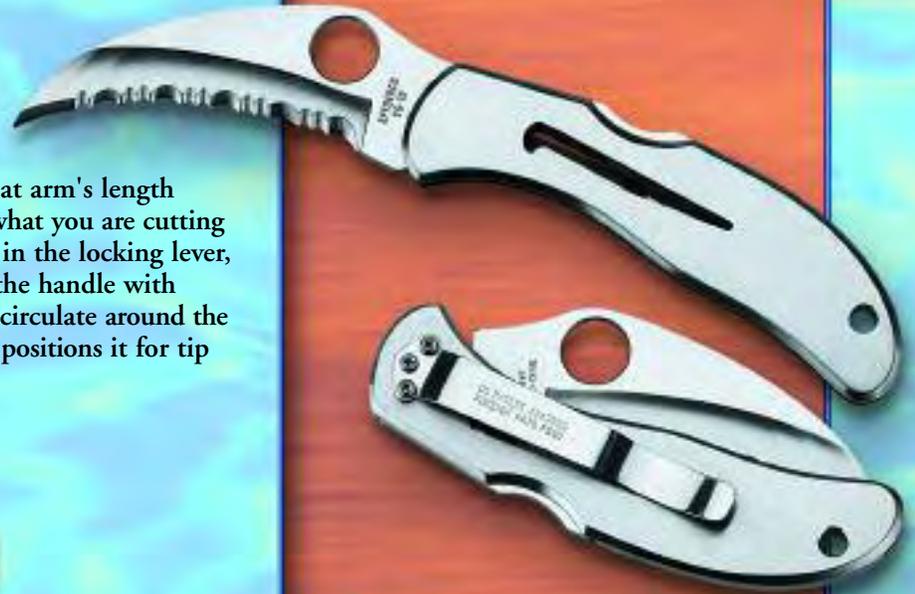
KNIVES SHOWN AT 74% ACTUAL SIZE

## C07 POLICE MODEL

Blade Steel	VG-10	Blade Thickness	1/8" 3mm	Diam. Blade Hole	15/32" 12mm
Edge Type	PlainEdge, SpyderEdge, 50/50	Weight	5.6 oz 159g	Length Blade	4 1/8" 104mm
Length Closed	5 5/16" 136mm	Length Cutting Edge	3 13/16" 97mm	Length Overall	9 7/16" 240mm

# Harpy C08

Like the claw of a Harpy Eagle the C08 is shaped for controlled pulling cuts. Its hawkbill blade shape comes from the marine/commercial fishing industry where severing rope, line, webbing or netting is done at arm's length quickly and efficiently. The blade's curved arc keeps what you are cutting from slipping off the tip. It has the David Boye dent in the locking lever, insuring the lock stays safely engaged when gripping the handle with great force. A drying vent in the handle allows air to circulate around the blade when the knife is closed while wet. Its metal clip positions it for tip down carry.  
MSRP \$100.95



## C08 HARPY

Blade Steel	VG-10	Blade Thickness	1/8" 3mm	Diam. Blade Hole	15/32" 12mm
Edge Type	SpyderEdge	Weight	3.75 oz 106g	Length Blade	2 3/4" 70mm
Length Closed	3 7/8" 99mm	Length Cutting Edge	1 9/16" 65mm	Length Overall	6 1/2" 165mm

# Civilian C12

A prominent branch of US law enforcement came to Spyderco asking us to produce a specialized knife for them. They wanted a folder (for their undercover agents who had little or no self-defense training), to use as a backup. You won't see the Civilian advertised or publicly touted and it is not intended or designed for everyday general utility use. Shaped like a backward "S", the blade is hollow-ground VG-10 with an ultra thin cutting tip. We've paired it up with a black G-10 handle. The Civilian carries tip down.  
MSRP \$214.95



## C12 CIVILIAN

Blade Steel	VG-10	Blade Thickness	1/8" 3mm	Diam. Blade Hole	15/32" 12mm
Edge Type	SpyderEdge	Weight	4.74oz 134g	Length Blade	4 1/8" 105mm
Length Closed	5 3/16" 132mm	Length Cutting Edge	3 3/4" 95mm	Length Overall	9 3/16" 233mm



# Pro-Grip C13BK

Our C13 Pro-Grip made its debut in 1991 under the names Pro-Hunter and Pro-Venator. It has proven itself to be a hardy knife favored as an all around outdoor knife by cowboys, hunters and those who like it as an everyday carry. Its hollow ground blade is VG-10 with a drop point tip. The black FRN Volcano Grip handle has a Kraton insert for extra gripping power. The integral black clip carries tip up and features a Kraton slip-stopping pad under the clip.

**MSRP \$68.95**

### C13BK PRO-GRIP

Blade Steel	VG-10	Blade Thickness	1/8" 3mm	Diam. Blade Hole	15/32" 12mm
Edge Type	50/50	Weight	1.9oz 58g	Length Blade	2 13/16" 71mm
Length Closed	3 7/8" 98mm	Length Cutting Edge	2 5/8" 67mm	Length Overall	6 5/8" 168mm

# Rescue 93mm C14

Emergency cutting requires Save and Serve Professionals have an accessible knife that can quickly separate a variety of materials and safely cut around people in hectic surroundings. The 3 1/2" Sheepfoot blade is flat-ground VG-10 steel and fully serrated (Black and orange versions are fully serrated to the tip. Blue version has an inch of PlainEdge blade at the tip). We removed a crescent shaped portion of the spine that acts as a positioning spot for index finger for control over the blade's tip. A larger hump and repositioned larger round hole increases the blade's strength and its ergonomics. Spine texturing enhances thumb leverage and a deeper finger choil are all upgrades over our original Rescue. Available in indigo blue, black or safety orange, the FRN handle comes textured in a slip-resistant waffle pattern. The tip up pocket clip is ambidextrous. **MSRP \$72.95**

### C14 RESCUE 93MM

Blade Steel	VG-10	Blade Thickness	1/8" 3mm	Diam. Blade Hole	9/16" 14mm
Edge Type	25/75	Weight	2.6oz 75g	Length Blade	3 5/8" 93mm
Length Closed	4 5/8" 116mm	Length Cutting Edge	3 7/16" 86mm	Length Overall	8 3/16" 209mm

# Rescue 79mm C45

The 79mm C45 Rescue is a smaller alternative to the 93mm Rescue. Its flat-ground VG-10 blade is fully serrated ending in a rounded sheepfoot safety tip. The larger opening hole is positioned for smoother thumb rotation and the more prominent hump adds a textured section for thumb placement. The FRN waffle textured handle comes in indigo blue, black and safety orange. The metal pocket clip is ambidextrous and carries tip up. **MSRP \$66.95**

### C45 RESCUE 79MM

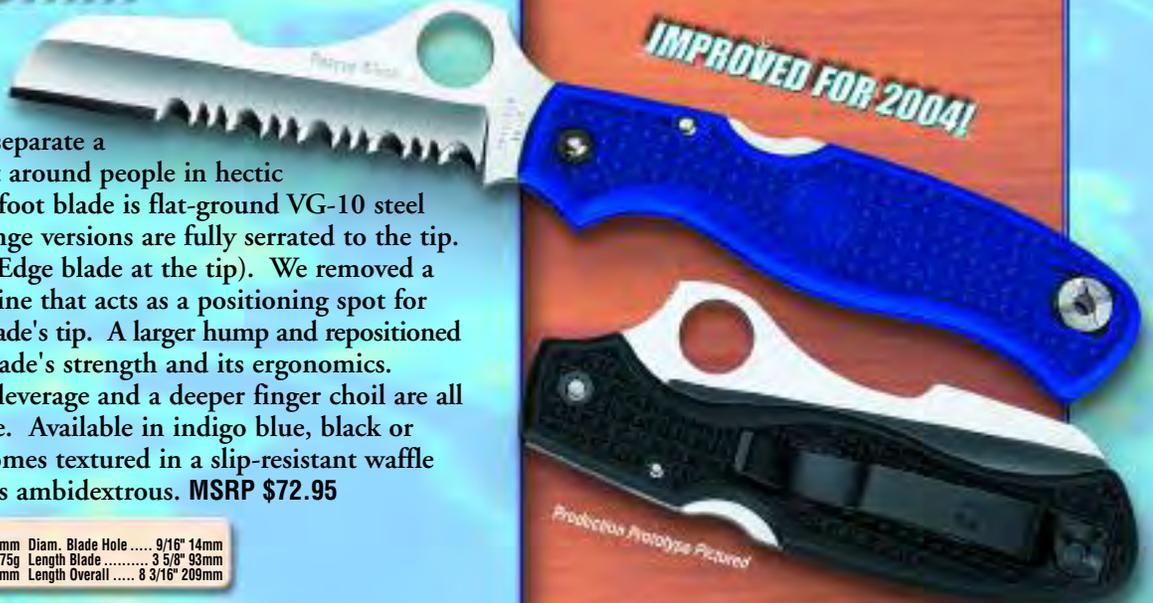
Blade Steel	VG-10	Blade Thickness	1/8" 3mm	Diam. Blade Hole	9/16" 14mm
Edge Type	SpyderEdge	Weight	2.25 oz 64g	Length Blade	3 1/8" 79mm
Length Closed	4 1/8" 104mm	Length Cutting Edge	2 5/8" 67mm	Length Overall	7 1/8" 183mm



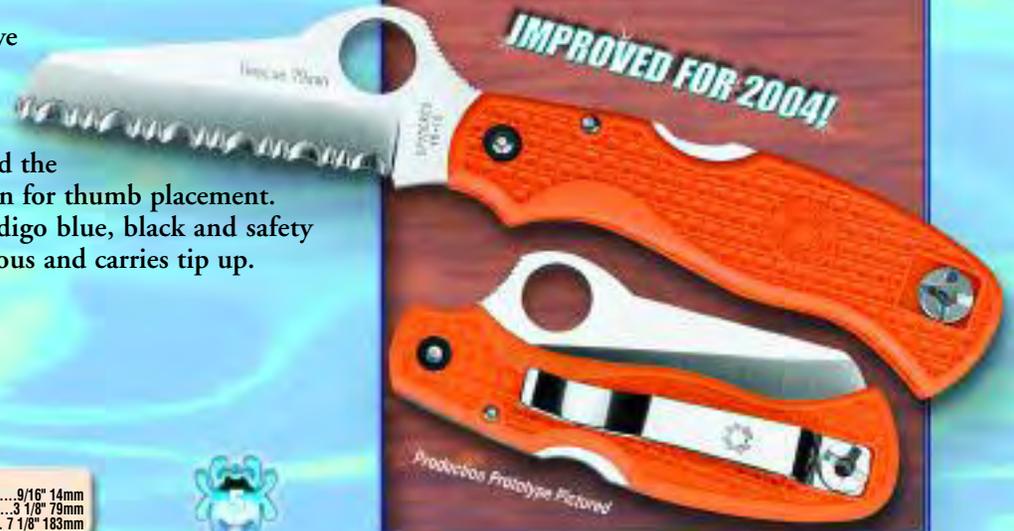
KNIVES SHOWN AT **74%** ACTUAL SIZE



**IMPROVED FOR 2004!**



*Production Prototype Pictured*



**IMPROVED FOR 2004!**

*Production Prototype Pictured*



# Catcherman C17

You catch it, you clean it. Spyderco's Catcherman is the appropriate tool for the task at hand. Its semi-flexible upswept blade is almost all PlainEdged but for a short section of gnarly serrations at the back for cutting fibrous fish material (e.g. skin, cartilage, bone). MBS-26 blade steel has a reputation for lasting edge retention and rust resistance. The blade is ground flat and thin at the tip with just the right amount of flex for filleting and de-boning. Built into the textured FRN handle, a pocket clip situates the folder tip-up making it conveniently portable.

**MSRP \$66.95**

## C17 CATCHERMAN

Blade Steel.....MBS-26	Blade Thickness.....5/64" 2mm	Diam. Blade Hole.....7/16" 11mm
Edge Type.....PlainEdge	Weight.....2.5oz 71g	Length Blade.....4 3/4" 121mm
Length Closed.....5 15/16" 151mm	Length Cutting Edge..4 5/16" 110mm	Length Overall.....10 7/16" 265mm

# Dragonfly C28BK

People buy little gen's knives assuming they'll use them mostly for small, non-demanding cutting jobs. The Dragonfly is a rabbit that roars. For its size it will surprise you with its cutting capability and versatility. Much development and testing have gone into creating its ergonomics which provide precision control/coordination over a flat-ground cutting edge made of AUS-8 steel. A choil for the forefinger and spine rest for the thumb create the sensation of holding a larger knife. The FRN handle is textured with a Volcano-Grip and has a tip-up integral pocket clip. **MSRP \$48.95**

## C28BK DRAGONFLY

Blade Steel.....AUS-8	Blade Thickness.....3/32" 2.4mm	Diam. Blade Hole.....7/16" 11mm
Edge Type.....PlainEdge	Weight.....1.2oz 33g	Length Blade.....2 5/16" 58mm
Length Closed.....3 7/32" 82mm	Length Cutting Edge..1 7/8" 48mm	Length Overall.....5 7/16" 138mm

# Dragonfly SS C28

The stainless steel Dragonfly is negligibly heavier and every bit as ergonomic as its lightweight brother. Easily engraved or embossed, it can be personalized making it a venerated gift for the person who thinks they have everything. The blade is flat ground ATS-55 and its metal clip is positioned for tip up carry.

**MSRP \$62.95**

## C28 DRAGONFLY SS

Blade Steel.....ATS-55	Blade Thickness.....3/32" 2.5mm	Diam. Blade Hole.....7/16" 11mm
Edge Type.....PlainEdge	Weight.....2.6oz 73g	Length Blade.....2 5/16" 58mm
Length Closed.....3 7/32" 82mm	Length Cutting Edge..1 7/8" 48mm	Length Overall.....5 7/16" 138mm

# Cricket SS C29

Thin is definitely in. The Stainless Cricket's remarkably slender profile carries unobtrusively in any pocket and is a highly favored money clip. The hollow ground VG-10 blade is shaped like a reversed "S" and honed to a sharp beaky point for intricate, precision cutting. The back panel of the stainless handle is actually the liner lock creating a Chris Reeve style integral liner lock. By integrating the handle and lock we have fewer moving parts, less weight and thickness. Customize it with after market engraving, corporate logos or a personal message before giving it as a gift. **MSRP \$64.95**

## C29 CRICKET SS

Blade Steel.....VG-10	Blade Thickness.....5/64" 2mm	Diam. Blade Hole.....7/16" 11mm
Edge Type.....PlainEdge	Weight.....1.5oz 49.5g	Length Blade.....1 7/8" 47.5mm
Length Closed.....2 3/4" 70mm	Length Cutting Edge..1 3/4" 44mm	Length Overall.....4 9/16" 116mm



# Military Model C36GE

Spyderco's Military Model is classified as a high-performance folder with features designed for heavy-duty use. Helping it achieve this status are its ergonomics which include: a protective finger choil, slip-proof serrations where the thumb sits, an oversized opening hole for large or gloved hands and an expanded butt end that secures the knife in your hand. The blade is a modified clip-point pattern, laser cut from CPM-S30V steel and ground flat. The Walker LinerLock™ is nested (inlayed) into the G-10 scales pumping-up lock strength without adding thick or bulky liners. Spacers set between the scales leave the 'guts' inside open to view letting accumulated dirt and grime rinse away. The knife carries tip-down by way of a three-screw black metal clip and is proudly manufactured in our Golden, Colorado plant. **MSRP \$157.95**

C36GE MILITARY MODEL			
Blade Steel.....	CPM-S30V	Blade Thickness.....	5/32" 4mm
Edge Type.....	PlainEdge, SpyderEdge, 50/50	Diam. Blade Hole.....	9/16" 14mm
Length Closed.....	5 1/2" 139mm	Weight.....	4.2 oz 120g
		Length Blade.....	4" 102mm
		Length Cutting Edge.....	3 11/16" 94mm
		Length Overall.....	9 1/2" 242mm

# Para-Military C81

When Spyderco introduced the Military Model years ago critics claimed it too big and more knife than the average user needed. Likewise, fans heralded the knife's big performance attributes. We arrive at the question knifemakers ask everyday "How do we satisfy both worlds and make a smaller knife that acts, cuts and performs like a large knife?" The Para-Military is a two-thirds sized version of the Military Model. Its flat-ground CPM-S30V blade stretches 3-3/32" long with the round hole generously sized at 14mm for gloved or large hands. The black G-10 handle expands at the butt end keeping the hand from slipping forward or backward. We topped the package off with a nested Compression Lock™ making the ultimate mid-sized survival knife. The black metal pocket clip carries tip-down. Made in our Golden plant. **MSRP \$159.95**

C81 PARA-MILITARY			
Blade Steel.....	CPM-S30V	Blade Thickness.....	5/32" 4mm
Edge Type.....	PlainEdge, SpyderEdge	Diam. Blade Hole.....	9/16" 14mm
Length Closed.....	4 3/4" 121mm	Weight.....	3.75oz 108g
		Length Blade.....	3 3/32" 81mm
		Length Cutting Edge.....	2 15/16" 74mm
		Length Overall.....	7 7/8" 200mm

# SpyderSaw T02

The SpyderSaw combines Spyderco's best features: One-hand opening, premium AUS-6 blade steel, dual level serrations and a pocket clip – all in a toothy 5-inch saw blade. The SpyderSaw is designed for camping, hunting, pruning and yard chores and eats through wood, bone and fibrous material. Whitewater rescue workers prefer the SpyderSaw for trimming strainers. An integral pocket clip built into a FRN black handle positions the saw for tip-up carry. **MSRP \$59.95**

T02 SPYDERSAW			
Blade Steel.....	AUS-6	Blade Thickness.....	1/16" 1.5mm
Edge Type.....	Saw	Diam. Blade Hole.....	19/32" 15mm
Length Closed.....	5 7/8" 151mm	Weight.....	2.98oz 84.5mm
		Length Blade.....	4 7/8" 124mm
		Length Cutting Edge.....	4 11/16" 119mm
		Length Overall.....	10 7/16" 265mm



# Native C41BK

The Native is engineered for the human hand. It maximizes cutting ability and minimizes discomfort and fatigue. Bi-Directional Texturing™ on the FRN handle creates varying levels of planes that grip the skin and prevent the hand from sliding forward or backward. It has a deep finger choil, textured blade spine for controlled cutting, and a swedge ground out of the spine reducing the folder's weight. The David Boye dent in the locking lever insures the lock stays safely engaged when gripping the handle with great force. A black ambidextrous clip positions the folder tip-up. Made in Golden, Colorado, it is the lowest priced CPM-S30V knife available on the market.

MSRP \$83.95

### C41BK NATIVE

Blade Steel.....	CPM-S30V	Blade Thickness.....	1/8" 3mm	Diam. Blade Hole....	15/32" 12mm
Edge Type.....	PlainEdge,35/65	Weight.....	2.65 oz 75.2g	Length Blade.....	3 1/8" 80mm
Length Closed.....	3 15/16" 100mm	Length Cutting Edge..	2 5/8" 66mm	Length Overall.....	7" 179mm

# Native SS C41

The same ergonomic qualities found on the lightweight Native are evident on the Native SS. Its blade is hollow-ground AUS-10 steel and the all-stainless handle has a flat broad surface area that lends itself well to after market adornment. The clip attaches for left or right-handers and holds the knife in the pocket tip-up.

MSRP \$94.95

### C41 NATIVE SS

Blade Steel.....	AUS-10	Blade Thickness.....	1/8" 3mm	Diam. Blade Hole....	15/32" 12mm
Edge Type.....	50/50	Weight.....	4.6oz 131g	Length Blade.....	3 1/8" 80mm
Length Closed.....	3 15/16" 100mm	Length Cutting Edge..	2 5/8" 66mm	Length Overall.....	7" 178mm

# Native III C78

When it comes to making ergonomic hard-working pocketknives, Spyderco has few rivals. The new Native III lightweight folder is a case in point. With a black FRN handle molded three-dimensionally, it fills the hand offering uncommon ergonomic comfort. There are four expansion points on the underside of the handle providing serious gripping potential: Just behind the cutting edge, on the front and rear of the finger choil and at the butt end of the knife. Tapered to a spear-point shape the blade is VG-10 stainless with a swedge-grind at the top that lessens overall weight. Textured ridges (much like non-sharpened serrations) run along the blade's spine for thumb traction. Accommodates both left/right handed users with a contoured reversible black wire clip.

MSRP \$69.95

### C78 NATIVE III

Blade Steel.....	VG-10	Blade Thickness.....	1/8" 3mm	Diam. Blade Hole....	15/32" 12mm
Edge Type.....	PlainEdge, SpyderEdge	Weight.....	2.8oz 81g	Length Blade.....	3 1/8" 79mm
Length Closed.....	4" 101mm	Length Cutting Edge..	2 5/8" 66mm	Length Overall.....	7 1/16" 179mm



# James A. Keating Chinook II C63

James A. Keating is a Master-At-Arms and the architect of one of Spyderco's largest knives, the C63 Chinook II. Designed for the rigors of Martial Blade Craft, these features neatly cross over, meeting the physical requirements found in roughly used field, hunting or camp knives. Its upswept modified Bowie-shaped blade is hollow-ground CPM-S30V with a spine swedge. Sandwiched between black G-10 scales, dual liners make the handle and back lock thicker than customary. In doing this we measurably strengthen the lock, bumping it up to an MBC rated strength level and creating one of the strongest locking systems found on any Spyderco model. A deep finger choil and thumb texturing on the blade's spine provide hand purchase for tough cutting. The three screw black metal clip offers left/right, tip-up/tip-down carry. Manufactured in our Golden, Colorado facility.

MSRP \$167.95

## C63 JAMES A. KEATING CHINOOK II

Blade Steel.....	CPM-S30V	Blade Thickness.....	5/32" 4mm	Diam. Blade Hole.....	9/16" 14mm
Edge Type.....	PlainEdge/S0/50	Weight.....	6oz 169g	Length Blade.....	3 3/4" 95mm
Length Closed.....	4 7/8" 123mm	Length Cutting Edge.....	3 3/8" 85mm	Length Overall.....	8 5/8" 218mm

# MeerKat C64

The Phantom Lock™ locking system on the MeerKat is straightforward and convenient in its simplicity. Once you've discovered how to use it, you won't let it out of your hand. Settle your fingers and thumb over the handle divots on the butt end of the folder. Push your thumb forward, moving the handle scale forward a couple millimeters and the blade unlocks, falling closed into the handle, for unique and functional one-hand closing. The knife itself is a hard worker with a AUS-6 hollow-ground blade. Black textured FRN gives the handle a positive grippy feeling. The MeerKat carries tip-down with a flexible wire clip.

MSRP \$49.95

## C64 MEERKAT

Blade Steel.....	AUS-6	Blade Thickness.....	3/32" 2.2mm	Diam. Blade Hole.....	15/32" 12mm
Edge Type.....	PlainEdge/SpyderEdge	Weight.....	2.4oz 69g	Length Blade.....	1 15/16" 50mm
Length Closed.....	3 5/16" 83mm	Length Cutting Edge.....	1 5/8" 42mm	Length Overall.....	5 1/4" 133mm

# Centofante III C66

Spyderco has been fortunate to collaborate on knife designs with custom knifemaker Frank Centofante several times over the past decade.

Spyderco's new Centofante III is an evolutionary refinement of a previous Centofante collaboration called the Vesuvius. Like its predecessor it features a thin-profiled black FRN handle, furrowed with two curved deep channels for grip and is inset with a dime-sized Palladium silver Spyderco bug. For security and convenience it comes with a back-lock, positioned midway on the spine that includes a David Boye dent. The hollow-ground blade is VG-10 and has a prominent point above the hole for thumb placement and a swedge-grind on the spine. One steel liner is nested in the handle for strength and rigidity and also acts as an anchor for the clip's screws. A black steel pocket clip positions the folder for tip-up or tip-down, right-hand carry. MSRP \$89.95

## C66 CENTOFANTE III

Blade Steel.....	VG-10	Blade Thickness.....	5/64" 2mm	Diam. Blade Hole.....	1/2" 12mm
Edge Type.....	PlainEdge	Weight.....	2.5oz 71g	Length Blade.....	3 1/8" 79mm
Length Closed.....	4 1/2" 115mm	Length Cutting Edge.....	3" 77mm	Length Overall.....	7 9/16" 191mm



# Bram Frank Gunting C68

Bram Frank, a Martial Arts Hall of Famer and Grand Master, designed the Gunting for Martial Blade Craft and the Gunting self-defense system. Protrusions on the handle can be used for pressure point control (similar to a Yawara stick) to non-lethally subdue an adversary or challenger. The Gunting has an MBC rated Compression Lock™, the highest measure for lock strength in Spyderco's testing curve. Indexing control divots scooped out of the handle and clip let the knife rotate into different hand-hold positions. Highly in demand with LEOs, government agencies and MBC practitioners, the Gunting opens kinetically via the horn on the blade or one handedly with the round hole. The blade is hollow-ground CPM-S30V, the handle black G-10. Made in Golden, Colorado. **MSRP \$169.95**

## C68 BRAM FRANK GUNTING

Blade Steel.....	CPM-S30V	Blade Thickness.....	1/8" 3mm	Diam. Blade Hole.....	7/16" 11mm
Edge Type.....	50/50	Weight.....	5.9oz 168g	Length Blade.....	2 7/8" 74mm
Length Closed.....	5 7/16" 131mm	Length Cutting Edge.....	2 3/4" 71mm	Length Overall.....	6" 202mm

# Bram Frank Gunting Trainer C68TR

Mastering a skill takes practice and is especially true in Martial Blade Craft. The Gunting Trainer was developed as a tool for safe practice. Practically identical in size and weight to the live Gunting it has the same specialized features only in a training form. We rounded all sharp points on the handle and the blade and the edges are unsharpened. The G-10 handle is red (denoting it as a training knife) with indexing control divots on both handle and clip. The blade is GIN-1. Manufactured in Golden, Colorado. **MSRP \$169.95**

## C68TR BRAM FRANK GUNTING TRAINER

Blade Steel.....	GIN-1	Blade Thickness.....	1/8" 3mm	Diam. Blade Hole.....	7/16" 11mm
Edge Type.....	N/A	Weight.....	5.8oz 164g	Length Blade.....	3 1/16" 77mm
Length Closed.....	5 7/16" 131mm	Length Cutting Edge.....	N/A	Length Overall.....	8 1/16" 205mm

# Lil' Temperance C69

A Lil' Temperance is a good thing. Spyderco's Lil' Temperance has high-performance no nonsense features needed for MBC or a heavily used everyday folder. Sal Glessner (Spyderco's President) took the elements he felt make a knife "tactical and tough" and brought them together here. It has a CPM-S30V flat-ground blade ready to take a beating. At just 3 1/16 inches long, the blade's length is legally friendly with an enlarged opening hole for big and/or gloved hands. Sections milled out of the green G-10 handle, and a prominent quillion, offer your hand something to really grab onto. Add Spyderco's strongest rated locking system, the Compression Lock, and packaged together you'll find a mid-sized folder designed to be over-worked. A custom developed metal clip has indexing/control holes and carries tip-up or tip-down. Made in Golden, Colorado. **MSRP \$199.95**

## C69 LIL' TEMPERANCE

Blade Steel.....	CPM-S30V	Blade Thickness.....	5/32" 4mm	Diam. Blade Hole.....	9/16" 14mm
Edge Type.....	PlainEdge, SpyderEdge	Weight.....	4.59oz 130g	Length Blade.....	3 1/16" 78mm
Length Closed.....	4 1/2" 115mm	Length Cutting Edge.....	3" 77mm	Length Overall.....	7 3/16" 182mm



# A.T.R. (At The Ready) C70

Always ready and loaded with technologically advanced features the A.T.R. is the quintessential tactical folder. Built from part of the handle scale is an integral Compression Lock rated for MBC use on Spyderco's lock-strength testing scale. The CPM-S30V blade is a hollow-ground modified dagger pattern with a false-edge swedge along the spine and a slightly flared belly. The handle is precision machined out of GALV titanium and drilled with holes that are mirrored in the clip giving you better coordination while indexing. Sitting on top of the round hole is a Cobra Hood™ that positions your thumb over the hole for quickly opening the blade, then acts as a grippy seat for your thumb while cutting. The clip has pre-tapped positioning holes so the knife rides tip-up and left or right-handed. Made in Golden, Colorado. **MSRP \$299.95**

C70 A.T.R.					
Blade Steel.....	CPM-S30V	Blade Thickness.....	1/8" 3mm	Diam. Blade Hole.....	1/2" 13mm
Edge Type.....	PlainEdge, 50/50	Weight.....	4.75 oz 135g	Length Blade.....	3 7/16" 87mm
Length Closed.....	5 1/8" 130mm	Length Cutting Edge.....	3 1/4" 82mm	Length Overall.....	8 7/16" 213mm

# Impala C73

After many prototypes and considerable input from professional hunters custom knifemaker Ed Scott developed the Impala. This unique hunting knife comes in two versions: One with a gut hook that is double beveled and sharpened on both sides of the inside radius. The second is snubbed nosed, thick at the tip and textured with furrows atop the tip's spine and above the round hole giving the index finger control over the cutting edge for intricate cutting and caping. Both blades are VG-10 steel and have a nested Walker Liner Lock and black G-10 scales. The Steel clip is nested in the G-10 handle for a lower tip-down carrying profile and greater comfort in long term use, like skinning. **MSRP \$169.95**

C73 IMPALA - GUT HOOK					
Blade Steel.....	VG-10	Blade Thickness.....	1/8" 3mm	Diam. Blade Hole.....	15/32" 12mm
Edge Type.....	PlainEdge, 60/40	Weight.....	3.9oz 109g	Length Blade.....	3 3/4" 94mm
Length Closed.....	5" 128mm	Length Cutting Edge.....	3 3/4" 94mm	Length Overall.....	8 3/4" 221mm

C73GP2 IMPALA					
Blade Steel.....	VG-10	Blade Thickness.....	1/8" 3mm	Diam. Blade Hole.....	15/32" 12mm
Edge Type.....	PlainEdge	Weight.....	3.9oz 109g	Length Blade.....	3 3/4" 94mm
Length Closed.....	5" 128mm	Length Cutting Edge.....	3 3/4" 94mm	Length Overall.....	8 3/4" 221mm



# Salsa C71Ti & C71

The Salsa is a key component in Spyderco's line of Little Big Knives™. Because of its small stature it is comfortable to use and tailor-made for carrying everyday. This model introduced the Cobra Hood, a textured cap that sits above the hole's hump positioning your thumb over the hole for opening the blade and then offering your thumb a leveraged place to sit while cutting. Available for the first time this year is a version with a black anodized aluminum handle.

The natural-colored titanium handled version has been retained in our product line as well. The titanium Salsa has an integral Compression Lock. The aluminum version has the Compression lock housed inside the scale. Both models have blades that are flat-ground with the Titanium model's blade made of genuine Hitachi ATS-34 and the aluminum Salsa made of genuine Aichi AUS-8. A spring-back tension-wire clip completes the package for a tip-up carry.

**MSRP \$149.95 Titanium Salsa**  
**MSRP \$89.95 Aluminum Salsa**



KNIVES SHOWN AT **69%** ACTUAL SIZE

**NEW FOR 2004!**

**C71 SALSA - TITANIUM**

Blade Steel.....ATS-34	Blade Thickness.....3/32" 2.5mm	Diam. Blade Hole.....9/16" 14mm
Edge Type.....PlainEdge, 50/50	Weight.....3.3 oz. 93g	Length Blade.....2 7/16" 63mm
Length Closed.....3 1/2" 89mm	Length Cutting Edge 2 1/16" 53mm	Length Overall.....5 13/16" 148mm

**C71 SALSA**

Blade Steel.....AUS-8	Blade Thickness.....3/32" 2.5mm	Diam. Blade Hole.....9/16" 14mm
Edge Type.....PlainEdge, 50/50	Weight.....2.5 oz. 72g	Length Blade.....2 7/16" 63mm
Length Closed.....3 1/2" 89mm	Length Cutting Edge 2 1/16" 53mm	Length Overall.....5 13/16" 148mm

# Pride C72

In several countries and San Antonio, TX they frown on folding knives that lock open so we developed our C72 Pride to accommodate these laws. Politically and socially friendly it has a 2 1/4" slip-joint blade of AUS-6 steel and the handle is brushed aluminum with an embedded cloisonné enamel flag of your choice: USA, Great Britain, Australia, Canada, Denmark, Japan, France, Mexico, Israel, Sweden, South Africa and Diver. Special order flags can also be produced for any country, state, city, corporate or group logo (minimum order 350). The Pride's lightweight cutout clip carries tip-down. **MSRP \$49.95**

**C72 PRIDE**

Blade Steel.....AUS-6	Blade Thickness.....3/32" 2.5mm	Diam. Blade Hole.....15/32" 12mm
Edge Type.....PlainEdge	Weight.....2.2 oz 62g	Length Blade.....2 1/4" 57mm
Length Closed.....3 7/16" 88mm	Length Cutting Edge 1 15/16" 49mm	Length Overall.....5 19/16" 145mm

# Kiwi C75 & C75SS

The Kiwi is Spyderco's high-tech approach to a traditional-style gentleman's folder. Its two-inch blade has a Wharncliffe profile and overly pronounced hump accommodating the opening hole and creating a placement point for the thumb. A unique two-finger choil design comfortably positions your forefinger and middle finger making the Kiwi feel like a much larger knife in the hand. Reminiscent of traditional old-timer jackknives, we used amber colored jig bone scales and brushed stainless bolsters on the handle. The blade steel is VG-10 and in the tradition of a true gent's folder, is clipless. **MSRP \$139.95** Also available is a fully stainless steel handled Kiwi with a thin profile. **MSRP \$75.95**

**C75 KIWI**

Blade Steel.....VG-10	Blade Thickness.....3/32" 2.5mm	Diam. Blade Hole.....3/8" 10mm
Edge Type.....PlainEdge	Weight.....1.76, 1.67 oz 50, 47g	Length Blade.....2 3/8" 60mm
Length Closed.....3 3/16" 61mm	Length Cutting Edge 1 7/8" 47mm	Length Overall.....5 7/16" 138mm



**NEW FOR 2004!**



# Assist I & II

## C79

Spyderco named this knife after its principal job function, to Assist. The Assist is made for emergency and fire/rescue professionals and the well-equipped citizen who rely on knives to be straightforward in use and perform flawlessly. The blade is high-carbon VG-10, loaded with teeth. Eighty-percent of the cutting edge is serrated for cutting power with the last inch at the tip PlainEdged for fine cuts. A Cobra Hood™ positions the thumb over the hole for opening quickly and it doubles as a textured leveraging platform for the thumb. A wavy pattern cut out of the spine of the blade and again along the handle is for controlled rope cutting. Place a rope in the groove (between the partially open blade and the handle) then squeeze the blade shut, slicing rope in a controlled method without an exposed cutting edge. The Bi-Directionally textured FRN handle has a survival whistle built into the butt end that is shrill and high pitched enough to be heard great distances. A reinforced wire pocket clip screws to either side for both left and right-handers. **MSRP \$89.95** For Assist I  
**MSRP \$82.95** For Assist II

C79 ASSIST I & II			
Blade Steel.....	VG-10	Blade Thickness.....	1/8" 3mm
Edge Type.....	30/70	Weight.....	4oz 115g 3.9oz 111g
Length Closed.....	4 7/8" 124mm	Length Blade.....	3 11/16" 94mm
		Length Overall.....	8 3/8" 213mm

# D'Allara Rescue

## C82

One of New York's finest, Officer John D'Allara, made the ultimate sacrifice on 9/11/01. He was a big Spyderco knife fan having owned nearly every model made. The D'Allara Rescue honors Officer D'Allara while bringing to the market a full-sized rescue folder with a VG-10 blade and Spyderco's Ball Bearing Lock. Its contoured and rounded handle has Bi-Directional texturing and is molded out of black FRN. It comfortably fills the palm creating less fatigue while cutting. The fully serrated blade is thick from heel to tip ending in a non-pointed sheepfoot. Pulling back on the ball unlocks the blade smoothly and quickly. Attachable to either side of the knife, a wire clip snugly clips the knife to pocket or strap. **MSRP \$79.95**

C82 D'ALLARA RESCUE			
Blade Steel.....	VG-10	Blade Thickness.....	1/8" 3mm
Edge Type.....	SpyderEdge	Weight.....	5.75oz 164g
Length Closed.....	4 15/16" 125mm	Length Blade.....	3 1/2" 88mm
		Length Overall.....	7 7/8" 200mm

# Schempp Persian Folder

## C83

Custom meets production and classic Western meets the exotic East in Ed Schempp's Persian style folder. Comprised of graceful sweeping lines, the folder functions as superbly as it looks. The glossy black Micarta handle has polished steel bolsters and choil cut-outs offering a variety of positions for the hand, thus optimal control over the cutting edge. Its Eastern flavored blade arches into a curved full-belly and upswept tip. Hollow ground out of VG-10 the blade has a bump along the spine just behind the round hole that offers a spot for your thumb to sit while cutting. A dedicated steel pocket clip positions the knife so it carries right-handed, tip up. Balance combined with top-notch fit and finish mark this one as truly an Ed Schempp design. **MSRP \$134.95**

C83 SCHEMP PERSIAN FOLDER			
Blade Steel.....	VG-10	Blade Thickness.....	1/8" 3mm
Edge Type.....	PlainEdge	Weight.....	5.375oz 154g
Length Closed.....	4 3/4" 121mm	Length Blade.....	3 1/2" 88mm
		Length Overall.....	8 1/4" 209mm

KNIVES SHOWN AT 69% ACTUAL SIZE

69%

ACTUAL SIZE

NEW FOR 2004!

NEW FOR 2004!

NEW FOR 2004!

NEW FOR 2004!



# Dodo C80

A "Little Big Knife" aptly describes the Dodo. It was designed in-house by E. Glesser. With its arced belly (big cutting power) and downward curving tip (detailed/fine cutting) the CPM-S30V stainless blade is 2 1/2" long making it legal for carry in most municipalities. The blue G-10 handle is cut in a grouping of finger choils for a fistful of leverage in a forward or reverse grip. Specifically for this model Spyderco invented a new locking system called the Ball Bearing Lock™. It works by dropping a pea-sized ball of stainless steel into a recessed area on the blade's tang, locking the blade open. Once dropped in, the ball is compressed and can't move or wobble making it remarkably strong and secure. To unlock the blade, pull back on the ball which is accessible on both sides of the handle making the Dodo left or right-handed. A flexible wire clip affixes tip-up on either side of the handle for ambidextrous carry. **MSRP \$124.95**

C80 DODO	
Blade Steel.....	CPM-S30V
Blade Thickness.....	1/8" 3mm
Diam. Blade Hole.....	1/2" 13mm
Edge Type.....	PlainEdge, SpyderEdge
Weight.....	2.6 oz 74g
Length Blade.....	2 1/8" 53mm
Length Closed.....	4 3/8" 112mm
Length Cutting Edge.....	1 3/4" 44mm
Length Overall.....	6 1/8" 156mm

# Warren Thomas Karambit C84

Knives steeped in tradition of their homelands are finding their way to the American knife buying public. They offer an exotic menu of designs, shapes and innovation. The Karambit's claw-shaped curved blade originated centuries ago in Indonesia and was used primarily to cut crops, today it is considered a self protection tool. Custom knifemaker Warren Thomas has collaborated with Spyderco to produce a folding Karambit. Fully stainless steel, the arc of the curved blade carries through to the handle ending in an index-finger ring allowing the blade to be swung into a range of gripping positions. The blade is 2 1/8" and double flat-ground out of VG-10 steel with the one-hand-open Spyderco hole. Made of burnished stainless steel, the handle has a thumb recess guiding the thumb over the 13mm hole for swift blade deployment. With an affirmative click, the blade locks open by means of an Chris Reeve style integral liner lock. A multi-positional metal clip carries tip-up and both left or right-handed. **MSRP \$159.95**

C84 WARREN THOMAS KARAMBIT	
Blade Steel.....	VG-10
Blade Thickness.....	3/32" 2.5mm
Diam. Blade Hole.....	1/2" 13mm
Edge Type.....	PlainEdge
Weight.....	5 oz 145g
Length Blade.....	2 1/8" 54mm
Length Closed.....	5 1/32" 128mm
Length Cutting Edge.....	1 13/16" 46mm
Length Overall.....	5 1/32" 128mm

# Yojimbo C85

The Yojimbo is a mid-sized folding version of the fixed blade Ronin that defines the term 'ergonomic'. Everything about this folder Ronin mark it for Martial Blade Craft and Filipino Martial Arts. Designed by MBC Master Instructor Michael Janich (with a prototype executed by custom maker Michael Snody) the blade is a modified Wharnclyffe but more triangular in shape. This shape keeps the sharpened edge consistently in contact with what you are cutting while the fine sharp tip creates little resistance when making piercing cuts. From a tactical aspect its CPM-S30V blade steel, flat grind and utilitarian shape nudge the Yojimbo squarely into the MBC category. Tapered to a tail, the handle can be used for pressure point control on an opponent or challenger. The blue G-10 handle falls into your palm like a welcome handshake affording a sense of dexterity and control over the blade. Attach it via a steel clip that places the knife in a tip-up position. **MSRP \$159.95**

C85 YOJIMBO	
Blade Steel.....	CPM-S30V
Blade Thickness.....	5/32" 4mm
Diam. Blade Hole.....	9/16" 14mm
Edge Type.....	PlainEdge
Weight.....	3.6 oz 102g
Length Blade.....	2 7/8" 73mm
Length Closed.....	5" 127mm
Length Cutting Edge.....	2 11/16" 69mm
Length Overall.....	7 13/16" 199mm



# Scorpius C87

The Scorpius was designed under the premise that form should follow function, not looks. E. Glesser blueprinted it for use as an urban-tactical utility knife. Grip the stainless handle and your index and middle fingers park themselves between the waves creating the effect of an all over finger choil. This glues the knife in your grip where it can't slip forward or backward giving you control over the cutting edge. Poking out the back end is a tail that makes an effective tool for impact purposes i.e. breaking windshields, or as a non-lethal control devise. The enlarged opening hole works with gloved or large hands. A hybrid mutation of an upswept and a clip-point shape, the blade is 3" of hollow-ground VG-10 steel. A false-edge swedge along the blade's spine removes a slight amount of weight. The dedicated pocket clip positions the Scorpius for a tip-up or down presentation. **MSRP \$89.95**

C87 SCORPIUS			
Blade Steel	VG-10	Blade Thickness	3/32" 2.5mm
Edge Type	PlainEdge, SpyderEdge	Weight	4.312 oz 122g
Length Closed	4 3/8" 111mm	Length Cutting Edge	2 1/2" 64mm
		Diam. Blade Hole	9/16" 14mm
		Length Blade	3" 76mm
		Length Overall	7 15/16" 186mm

# Salt I C88

A myth in the knife world is that out there somewhere there is a super-steel with high-performance cutting ability that doesn't rust. A steel foundry in Japan recently made the myth a reality by introducing H1 steel. H1 steel is a PH steel meaning it is a precipitation-hardened steel. It's naturally hard without heat-treating and with 1% nitrogen instead of carbon it cannot rust. H1 holds a sharpened cutting edge equivalent to many premium carbon steels but without developing rust or pitting. The Salt I is shaped like a Delica model with a few modifications. The blade has a rounded tip and its steel components are treated to be impervious to rust and pitting. Even with gloved or wet hands the enlarged (14mm) opening hole is accessible. Textured in a checkerboard pattern, the black FRN handle grips onto your palm. A metal pocket clip attaches for right and left-handers tip-up. We suggest if you are using the model in and around water, attach a thong through the lanyard hole as a method of backup attachment. **MSRP \$71.95**

C88 SALT I			
Blade Steel	H-1	Blade Thickness	3/32" 2.5mm
Edge Type	PlainEdge, SpyderEdge	Weight	2 oz 57g
Length Closed	4" 102mm	Length Cutting Edge	2 11/16" 68mm
		Diam. Blade Hole	9/16" 14mm
		Length Blade	3" 76mm
		Length Overall	7" 177mm

# SpyderFly B01

You asked, you begged, you pleaded, you cajoled. We designed we tweaked we improved and manufactured and are finally proud to announce Spyderco's first butterfly knife, the SpyderFly. The SpyderFly has cast steel handles for comfortable handling. We've equipped it with a reversible spring-loaded locking lever that locks the blade closed (but not open) for safe pocket carry. Squeeze the handle together to release the lock. Round holes in the handles let you open and rotate/index confidently while "doing the dance". The VG-10 hollow-ground blade is sharpened on one side with a dagger-grind down the center balancing the blade. The wire pocket clip attaches to either handle on either side for a variety of carry options. The SpyderFly is a utilitarian linking of a traditional Balisong with innovative features expected in a Spyderco. **MSRP \$99.95**

\*We do not recommend training and practicing Balisong maneuvers with a live blade.

B01 SPYDERFLY			
Blade Steel	VG-10	Blade Thickness	1/8" 3mm
Edge Type	PlainEdge	Weight	6.562 oz 167g
Length Closed	6" 152mm	Length Cutting Edge	3 11/16" 94mm
		Diam. Blade Hole	N/A
		Length Blade	4 1/8" 105mm
		Length Overall	9 3/4" 248mm



KNIVES SHOWN AT 75% ACTUAL SIZE  
**NEW FOR 2004!**

Production Prototype Pictured

# Jester JBK & JFG

Carried on a key chain or in a purse or pocket, the Jester is handy for small cutting chores. Surprisingly comfortable in your hand, textured serrations along the spine near the tip and just behind the hole provide slip-resistant finger placement for intricate cutting (such as craft projects). This little powerhouse comes in black or forest green FRN with Bi-Directional Texturing. Its blade is hollow ground AUS-6 steel and although it is clipless, a lanyard hole allows attachment of a key chain or tie-on. **MSRP \$31.95**

New for 2004 Spyderco is offering a forest green Jester packaged with a matching green Photon II light. Three small rings connect the knife and light so it carries flat in a pocket or purse. The Jester/Photon combination makes a thoughtful gift. **MSRP \$44.95**

JBK & JFG JESTER			
Blade Steel.....	AUS-6	Blade Thickness.....	5/64" 2mm
Edge Type ..	PlainEdge, SpyderEdge	Weight.....	0.6 oz. 15.7g
Length Closed.....	2.5" 63mm	Diam. Blade Hole.....	11/32 9mm
		Length Blade.....	1 15/16" 49mm
		Length Cutting Edge ..	1 3/4" 44mm
		Length Overall.....	4 13/32" 112mm

# Jester SS JSS

Take the two-week "Jester Test". Carry a Jester daily for 14 days and on the 15th day leave it home. You'll miss it, we guarantee. Like the lightweight Jester, the stainless version has well-engineered ergonomics and comfort without sacrificing performance. Its blade is AUS-6 stainless steel and its flat metal handle is designed for engraving and inlaying allowing you the ability to personalize the Jester as a spiff, thank you or premium gift item. **MSRP \$39.95**

JSS JESTER			
Blade Steel.....	AUS-6	Blade Thickness.....	5/64" 2mm
Edge Type ..	PlainEdge, SpyderEdge	Weight.....	1.36 oz. 38g
Length Closed.....	2.5" 63mm	Diam. Blade Hole.....	11/32 9mm
		Length Blade.....	1 15/16" 49mm
		Length Cutting Edge ..	1 3/4" 44mm
		Length Overall.....	4 3/8" 112mm

# Ladybug LBK & LFG

Laugh at the name if you will but the Ladybug bites through 1/2 inch thick rope like it is cutting air. A small keychain knife it may be, but its cutting ability and uses are nearly limitless. Available in a fully SpyderEdge or PlainEdge AUS-6 blade the FRN handle comes in black or forest green. Attach a Ladybug to your keychain or zipper pull for easy access or slip it in a pocket or purse where it remains unobtrusive. Textured with waffle-like spots for a secure grip, the handle has a lanyard hole for key fob or tie attachment. **MSRP \$28.95**

Original Gift Idea. For 2004 get a Ladybug Combo: A forest green Ladybug bundled with a matching green Photon II light. The knife and light are connected with three steel key rings that spread out to carry marvelously flat in a pocket or purse. **MSRP \$44.95**

LBK & LFG LADYBUG			
Blade Steel.....	AUS-6	Blade Thickness.....	5/64" 2mm
Edge Type ..	PlainEdge, SpyderEdge	Weight.....	.5 oz. 16g
Length Closed.....	2 1/2" 64mm	Diam. Blade Hole.....	9/32" 7mm
		Length Blade.....	1 15/16" 49mm
		Length Cutting Edge ..	1 3/4" 44mm
		Length Overall.....	4 5/16" 108mm



# Bill Moran FB01 & FB02

Bill Moran is recognized as the grandfather of American custom knifemaking. Spyderco is proud to have two Bill Moran designed knives, the FB01 Featherweight and the FB02 Drop-Point. The FB01 has an upswept blade shape and the FB02 is a drop-point style. Both are flat ground VG-10 steel and have comfortable FRN handles with Kraton inserts for a non-sliding grip. Highly recommended for hunting, camping and the great outdoors, they each come encased in a Kydex sheath with a multi-positional Tek-Lok.

**MSRP \$94.95**

KNIVES SHOWN AT **81%** ACTUAL SIZE



### FB01 BILL MORAN FEATHERWEIGHT

Blade Steel	.....VG-10	Blade Thickness	.....1/8" 3mm	Diam. Blade Hole	.....N/A
Edge Type	.....PlainEdge	Weight	......3 oz 84g	Length Blade	.....3 7/8" 99mm
Length Closed	.....N/A	Length Cutting Edge	.....3 1/2" 89mm	Length Overall	.....8" 203mm

### FB02 BILL MORAN DROP POINT

Blade Steel	.....VG-10	Blade Thickness	.....1/8" 3mm	Diam. Blade Hole	.....N/A
Edge Type	.....PlainEdge	Weight	......3oz 84g	Length Blade	.....3 7/8" 99mm
Length Closed	.....N/A	Length Cutting Edge	.....3 3/8" 86mm	Length Overall	.....8 1/16" 205mm

# Fred Perrin FB04

Utilitarian and uncomplicated, the FB04 fixed blade was designed by Fred Perrin, a former French Army Commando, world-ranked martial artist and custom knifemaker. Weight is reduced by removing a small portion of steel in the form of a swedge along the front of the spine. Where blade and handle meet, there is raised texturing providing added purchase for your thumb. For a medium sized fixed blade the Perrin is remarkably balanced. By placing your forefinger in the pronounced choil you can balance the knife, easily finding its sweet-spot. Injection molded out of black FRN the handle has Kraton inserts for slip resistance. The blade steel is flat ground VG-10 and the Perrin comes with a Boltaron sheath with a multi-positional Tek-Lok fastening system.

**MSRP \$129.95**

### FB04 FRED PERRIN

Blade Steel	.....VG-10	Blade Thickness	.....5/32" 4mm	Diam. Blade Hole	.....N/A
Edge Type	.....PlainEdge	Weight	......3.65oz 104g	Length Blade	.....9" 127mm
Length Closed	.....N/A	Length Cutting Edge	.....4 3/4" 121mm	Length Overall	.....9 3/8" 238mm



# Temperance FB05

Sal Glesser designed the Spyderco Temperance and it has become a serious contender in the fixed blade knife market. Its VG-10 flat ground blade is 4-1/2 inches long, and is a modified spear-point pattern highly suitable for hunting, camping or in the kitchen. Made of injection molded FRN, the handle is ergonomic and has four dimples for indexing and other Martial Blade Craft maneuvers. A concaved pommel provides a secure cap for your thumb when holding the blade in a reverse grip. It comes sheathed in a fitted Boltaron sheath featuring the five-positioned Tek-Lok system. **MSRP \$119.95**

### FB05 TEMPERANCE

Blade Steel.....	VG-10	Blade Thickness.....	5/32" 4mm	Diam. Blade Hole.....	N/A
Edge Type ..	PlainEdge, SpyderEdge	Weight.....	5.375 oz 152g	Length Blade.....	4 7/16" 113mm
Length Closed.....	N/A	Length Cutting Edge..	4 1/8" 104mm	Length Overall.....	9 5/8" 243mm

# Temperance Trainer FB05TR

The FB05 Temperance Trainer was designed at the same time as the live Temperance and incorporates the same features with a couple of exceptions: the blade steel is AUS-6 with a dull edge and rounded tip. This makes it safe for Martial Blade Craft training and workouts. The FRN handle is red signifying the knife is a trainer. It also has a Boltaron sheath and Tek-Lok. **MSRP \$99.95**

### FB05TR TEMPERANCE TRAINER

Blade Steel.....	AUS-6	Blade Thickness.....	5/32" 4mm	Diam. Blade Hole.....	N/A
Edge Type ..	N/A	Weight.....	5.2oz 146g	Length Blade.....	4 5/16" 109mm
Length Closed.....	N/A	Length Cutting Edge.....	N/A	Length Overall.....	9 1/2" 240mm

# S.P.O.T. FB08

The Self Protection Option Tool, better known as the S.P.O.T. is Spyderco's first neck knife. Designed in-house by Sal Glesser its shape, size and large index-finger hole are inspired by French knife designer Fred Perrin's La Griffe model. This palm-sized fixed blade has a skeletal handle with a row of graduating sized holes in the blade eliminating unnecessary weight. The largest hole fulfills two purposes: Put your index finger through the hole and your thumb is immediately in position to push the sheath off the blade. Your index finger keeps the knife's handle embedded in the palm with just the cutting edge out and visible. The blade is AUS-6 and features a reverse "S" pattern with a fine cutting tip. The accompanying Boltaron sheath lies flat on the chest hanging by a 30-inch ball chain covered in a black Para Cord sleeve. **MSRP \$69.95**  
An upscale S.P.O.T. is available with VG-10 steel and black Micarta edging along the handle's rim. It too comes encased in a Boltaron neck sheath. **MSRP \$109.95**

### FB08 & FB08BM S.P.O.T (SELF PROTECTION OPTION TOOL)

Blade Steel.....	AUS-6, VG-10	Blade Thickness.....	1/8" 3mm	Diam. Blade Hole.....	N/A
Edge Type ..	PlainEdge, SpyderEdge	Weight.....	1.3oz 37g, 1.37oz 39g	Length Blade.....	1 5/8" 41mm
Length Closed.....	N/A	Length Cutting Edge ..	1 3/8" 35mm	Length Overall.....	4 13/16" 122mm



# Ronin FB09

A Ronin is an ancient master-less Samurai warrior. The Spyderco Ronin is a fixed blade neck knife designed by martial artist Michael Janich, who contracted custom knife maker Michael Snody to build it. It has a three inch modified Wharncliffe-shape blade crafted from flat ground VG-10 stainless. The tang runs the full length of the knife and is set between two pieces of slate-colored linen Micarta. Texturing along the spine provides comfortable thumb placement for cutting. The handle has a secure finger choil and three dime sized holes cut out to lessen weight and provide indexing. It comes with a distinctively designed Boltaron neck sheath featuring a horizontal tube that keeps the chain from twisting or flipping over, out of retrieval position. For those who prefer belt carry we also added a multi-positional Tek-Lok fastening system.

MSRP \$159.95



KNIVES SHOWN AT 78% ACTUAL SIZE  
IMPROVED FOR 2004!

FB09 RONIN			
Blade Steel	VG-10	Blade Thickness	5/32" 3.75mm
Edge Type	PlainEdge	Weight	3.3oz 93g
Length Closed	N/A	Length Cutting Edge	2 13/16" 71mm
		Diam. Blade Hole	N/A
		Length Blade	3" 77mm
		Length Overall	7" 180mm

# Maddox FB10

Knifemaker Joe Maddox designed the FB10 to help a friend who broke an arm and was facing several months with the use of just one hand. Everyday cutting chores as simple as preparing food became a challenge. Smartly designed for the physically challenged the curved blade offers two inches of PlainEdged, hollow-ground 440C stainless steel. Flares on the sides of the cutting edge create two sharp tips. Housing a full-length tang is a handle of wine-colored wood epoxy laminate that expands into a finger guard just above the blade (on both sides) stopping the hand from sliding up onto the blade. Flares at pommel end keep the knife from slipping backward out of the hand. A channel in the pommel positions the thumb during cutting providing control over the cutting edge. By simply pushing downward you can make chopping cuts, even slicing round objects like fruit without it rolling away from the cutting edge. The Maddox snaps one-handedly in/out of a injection molded safety sheath making it portable. Smartly designed to provide cutting options to those with limited physical movement.

MSRP \$39.95



FB10 MADDOX			
Blade Steel	440C	Blade Thickness	3/32" 2.5mm
Edge Type	PlainEdge	Weight	4 oz 112g
Length Closed	N/A	Length Cutting Edge	2 3/8" 60mm
		Diam. Blade Hole	N/A
		Length Blade	1 7/8" 48mm
		Length Overall	6 5/16" 160mm



# Tri-Angle Sharpmaker 204MF

When you need it sharp, the 204 is all you need. Spyderco's Tri-Angle Sharpmaker includes two sets of high alumina ceramic stones. There is a pair of medium grit (brown) for aggressive sharpening and a pair of fine (white) for professional grade finishing. Also included are a set of brass safety rods protecting the user's hand during sharpening. For sharpening plain edges, the flat sides of the stones are ideal. For serrated edges use the corners. The stones fit into keyed holes and slots molded into the polymer base and have a 40° and 30° sharpening angle for knives and 12.5° scissor setting. Each stone has a groove running its length for sharpening pointed objects like darts, awls and fishhooks. Everything packs neatly into the base and the lid snaps shut making the 204 self-contained and small enough to take with you. No oil, water or lubricants are required during use for dry, mess-free sharpening. Includes instruction book and video (available in VHS, PAL and SECAM). **MSRP \$68.95**



# UltraFine Triangle 204UF

Ultra-fine alumina ceramic stones are an accessory for the 204 TriAngle Sharpmaker. Ultra-fine stones allow you to tighten a blade's scratch pattern to an even keener degree and top off your already sharp cutlery with professional, polished results. **MSRP \$12.95**

# Diamond Triangle 204D

Diamond coated triangles are recommended for aggressively re-shaping, re-beveling and profiling excessively dull and worn blades. **MSRP \$89.95**



# Bench Stones 302

Available in three grits: fine, medium and ultra-fine. Because 302 benchstones are flat and broad they're highly effective for honing wide tools like plane irons, chisels and large blades. As with all Spyderco's ceramic sharpeners, the bench stones are used dry without oil or water. Each stone is sold separately and comes packaged in a rigid polymer storage case complete with non-skid rubber feet for tabletop use. 302F & 302M **MSRP \$34.95** 302UF **MSRP \$54.95**

Model #	Stone Size	Medium Grit	Fine Grit	Ultra-Fine Grit	Type of Case
302M	2" x 8" x 1/2"	●			ABS Box
302F	2" x 8" x 1/2"		●		ABS Box
302UF	2" x 8" x 1/2"			●	ABS Box
303M	1" x 5" x 1/8"	●			Leather
303F	1" x 5" x 1/8"		●		Leather
303MF	1" x 5" x 1/4"	●	●		Leather
400F	5" x 1/4"		●		Leather
701MF	3/4" x 8" x 1/4"	●	●		Leather
701M	3/4" x 8" x 1/4"	●			Leather
701F	3/4" x 8" x 1/4"		●		Leather

# Pocket Stones 303

Portable and versatile, Spyderco manufactures a variety of small pocket stones for field use and for honing small items. Each stone is sold separately, packaged in a leather carrying case and is sterilization/autoclave safe (ideal for dental tool sharpening).

The 303 Pocket Stone is palm-sized and sold individually in a medium or fine grit. **MSRP \$15.95**

The 303MF DoubleStuff is made up of both grit stones, sandwiched together with a bonding agent combining the best of both worlds. **MSRP \$26.95**

# Ceramic Files 400F

Whether you're a jeweler, gunsmith or dental assistant these small stones fit the bill for detailed sharpening. Available in four distinct shapes (fine grit only): Round, square, triangular and slip. These files are used dry and they can deburr hardened molds or even carbide. Stones are sold individually packaged in a plastic tube, or as a set of four in a snap-front suede pouch.

Set **MSRP \$44.95**, Round **MSRP \$10.95**, Square **MSRP \$9.95**, Triangle **MSRP \$9.95**, Slip **MSRP \$14.95**,

# ProFile 701

Available in both fine and medium grits, ProFile stones sharpen knives, darts, and router bits. They also work wonders when de-burring machined items. Those who are skilled at hand sharpening feel the ProFile is all they need. The elliptical shape translates into four distinct sharpening surfaces, a flat surface and large radius for plain edges, a small radius for serrated edges and a groove for pointed tips. Includes instructions and suede leather pouch. The two grits are sold individually or can be purchased as a pair.

Set **MSRP \$44.95**, Individually **MSRP \$25.95**

SHARPENERS SHOWN AT **30%** ACTUAL SIZE



# Utility Knife K04

Designed for use on cutting boards, the Utility Knife has a flat-ground spear-point blade that's thin and flexible to easily pass through food. With the highest rating in customer satisfaction the K04 gives high performance and edge retention that is exceptional. Available in a SpyderEdge blade with a black Sermollan handle. **MSRP \$30.95**

## K04 UTILITY KNIFE

Blade Steel.....MBS-26 Weight.....2 oz. 57g Length Blade .....6 1/2" 162mm  
Edge Type.....SpyderEdge Length Overall.....10 7/8" 275mm

# Small Utility Knife K05

A smaller version of the K04. Our MBS-26 steel has proven itself in the kitchen in edge retention, sharpness and cutting performance. Destined to become your preferred kitchen knife, its thin, flat-grind are a pleasure to cut with slicing effortlessly through even frozen foods. Available in SpyderEdge blade with a black or red Sermollan handle. **MSRP \$23.95**

## K05 SMALL UTILITY KNIFE

Blade Steel.....MBS-26 Weight.....1 1/2oz. 43g Length Blade .....4 1/2" 116mm  
Edge Type.....SpyderEdge Length Overall.....8 7/8" 225mm

# Santoku K08

The Santoku is a Japanese-style cook's knife, similar in many ways to a butcher's knife. It's colossal enough to chop and dice whole fruits and vegetables and de-bone roasts. Available with a black handle and PlainEdge. **MSRP \$51.95**

## K08PBK SANTOKU

Blade Steel.....MBS-26 Weight.....5 oz. 140g Length Blade .....6 7/8" 174mm  
Edge Type.....PlainEdge Length Overall.....12 1/8" 307mm

# Paring Knife K09

The bomb for intricate or artsy food preparation. It is scalpel-like for precision cutting, pitting, peeling and paring. Comes in PlainEdge with a black handle. **MSRP \$21.95**

## K09PBK PARING KNIFE

Blade Steel.....MBS-26 Weight.....0.7 oz. 20g Length Blade.....2" 51mm  
Edge Type.....PlainEdge Length Overall.....5 1/2" 140mm



KNIVES SHOWN AT 65% ACTUAL SIZE

Spyderco  
GAINES, CO. U.S.A.

Spyderco  
GAINES, CO. U.S.A.

Spyderco  
GAINES, CO. U.S.A.

Spyderco  
GAINES, CO. U.S.A.

# Display Tower CT01

Displaying our products in their best light increases your sales, no doubt about it! The Spyderco tower display case, parades eight knives in their open position and room for a 204 Sharpmaker in the bottom. Made of clear acrylic, it measures 12 3/4 inches wide, 10 3/4 inches deep and 14 1/4 inches tall and gives your customer a 360° view of what's inside. The Tower locks by means of an arm-lever locking bar (keys included) allowing you to leave your stock on a countertop without the fear of it "sprouting legs and walking away". An 8 1/2 by 11 inch acrylic page frame snaps to the top for signage.

**MSRP \$79.95**



# Large & Small Knife Stands CT02 & CT03

Little jewels. An attractive and original way to display your Spyderco stock. Each gem is multifaceted in a diamond shape, created out of sparkling clear Lucite that catches and reflects prisms of light. The Spyderco logo bug is engraved on the underside. An open knife blade fits into a slot propping the knife at a 45° angle for visible presentation. Available in two sizes: Small (2 1/2 inch) and Large (3 1/2 inch).

Box of 24 Small, CT02 **MSRP \$12.95**

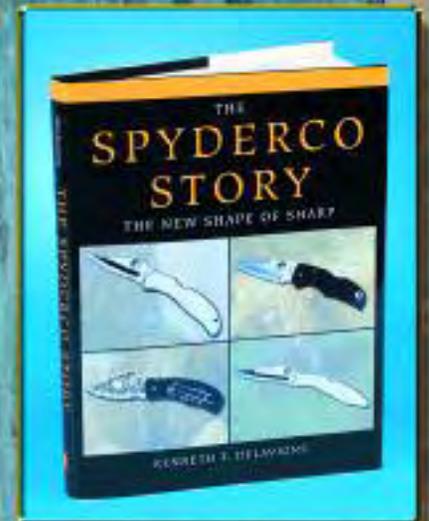
Box of 24 Large, CT03 **MSRP \$14.95**



# The Spyderco Story

For the true and serious Spyderco Knife Knut. The Spyderco Story by Ken Delavigne covers: The history of Spyderco's beginnings, its arrival into the knife market, manufacturing techniques, design development of models, materials and elements, business philosophies and more. Published by Paladin Press, it's 302 pages of historical information and photos.

**MSRP \$79.95**



# MBC (Martial Blade Craft)

Martial Blade Craft (MBC) is a term developed by Spyderco to describe the wide range of today's bladed combat arts. To encourage safe, responsible, and ethical training of these arts, Spyderco has teamed up with noted self-defense expert Michael Janich to offer our own state-of-the-art training program. The MBC curriculum is a comprehensive, four-level program that focuses on developing and perfecting a few proven techniques, then learning how to apply them to a wide variety of defensive situations. Through the use of advanced reflex training drills, MBC students develop defensive proficiency very quickly, gaining both the ability and the confidence to apply their skills after only a brief period of training. Designed to meet the needs of armed professionals and concerned civilians of all skill levels, MBC combines the broad range of physical skills included in the curriculum with a strong emphasis on tactical awareness, avoidance, and de-escalation. The result is a complete, all-purpose self-protection system that is both legally and morally sound. The MBC system was developed by Michael Janich, a noted author and instructor with more than 25 years of experience in the martial arts and 15 years of service in the U.S. intelligence community. The program consists of four levels of training specifically structured to provide a progressive, results-oriented education in the defensive use of the knife. **Level 1** introduces students to the fundamental skills and concepts of defensive knife use. **Level 2** builds upon these skills and introduces advanced standard-grip training methods, as well as the tactical and physiological secrets of quickly disabling an attacker with a knife. **Level 3**



focuses on high-speed, close-quarters knife tactics and the use of the reverse grip. These advanced techniques and reflex training drills develop the ability to defend yourself effectively in extremely close ranges and confined spaces. **Level 4** combines the skills of the first three levels into a comprehensive defensive system and teaches the student how to extend MBC knife skills to the use of improvised weapons and unarmed threat-management techniques. Counter-Blade Craft (CBC) courses are also available for students interested in learning practical, effective empty-hand defenses against edged-weapon threats. As we all know, great training requires great tools. Therefore, in conjunction with the MBC training program, Spyderco is producing a number of knife designs geared toward MBC use, including our C10 Endura Trainer, C11 Delica Trainer, C63 James Keating Chinook II, C68 Bram Frank Gunting and Trainer, C69 Lil' Temperance, C70 ATR, C84 Warren Thomas Karambit, C85 Yojimbo, FB05TR Temperance Trainer, and FB09 Ronin. MBC classes are conducted on a regular schedule at both our Golden facility and at various remote locations across the country. For more information concerning Spyderco's MBC program, including course schedules and registration details, please call

**1-800-525-7770 or consult our website at [www.spyderco.com](http://www.spyderco.com).**

**Michael Janich can be reached at 303-995-8848 or [www.martialbladecraft.net](http://www.martialbladecraft.net).**



## Steel Chart

Steel	Carbon	Chromium	Cobalt	Copper	Manganese	Molybdenum	Nickel	Nitrogen	Phosphorus	Silicon	Sulfur	Tungsten	Vanadium
H-1	0.15	14.00-16.00	--	--	2.00	.50-1.50	6.00-8.00	0.10	0.04	3.00-4.50	0.03	--	--
O-1	0.85-1.00	0.40-0.60	--	--	1.00-1.40	--	0.30	--	--	0.50	--	--	0.30
W-1	0.70-1.50	0.15	--	--	0.10-0.40	0.10	0.20	--	--	0.10-0.40	--	0.50	0.10
A-2	0.95-1.05	4.75-5.50	--	--	1.00	0.90-1.40	0.30	--	--	0.50	--	--	0.15-0.50
D-2	1.40-1.60	11.00-13.00	--	--	0.60	0.70-1.20	0.30	--	--	0.60	--	--	1.10
M-2	0.95-1.05	3.75-4.50	--	--	0.15-0.40	4.75-6.50	0.30	--	--	0.20-0.45	--	5.00-6.75	2.25-2.75
W-2	0.85-1.50	0.15	--	--	0.10-0.40	0.10	0.20	--	--	0.10-0.40	--	0.15	0.15-0.35
1095	0.90-1.03	--	--	--	0.30-0.50	--	--	--	0.04	--	0.05	--	--
20-CV	1.90	20.00	--	--	0.30	1.00	--	--	--	0.30	--	0.60	4.00
5160	0.56-0.64	0.70-0.90	--	--	0.75-1.00	--	--	--	0.035	0.15-0.30	--	--	--
52100	0.98-1.10	1.30-1.60	--	--	0.25-0.45	--	--	--	0.025	0.15-0.30	0.025	--	--
420J2	0.15	12.00-14.00	--	--	1.00	--	--	--	0.04	1.00	0.03	--	--
425 Modified	0.40-0.54	13.50-15.00	--	--	0.50	0.60-1.00	--	--	0.035	0.80	0.03	--	0.10
440A	0.65-0.75	16.00-18.00	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440B	0.75-0.95	16.00-18.00	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440C	0.95-1.20	16.00-18.00	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440XH	1.60	16.00	--	--	0.50	0.80	0.35	--	--	0.40	--	--	0.45
AUS-6	0.55-0.65	13.00-14.50	--	--	1.00	--	0.49	--	0.04	1.00	0.03	--	0.10-0.25
AUS-8	0.70-0.75	13.00-14.50	--	--	0.50	0.10-0.30	0.49	--	0.04	1.00	0.03	--	0.10-0.26
AUS-10	0.95-1.10	13.00-14.50	--	--	0.50	0.10-0.31	0.49	--	0.04	1.00	0.03	--	0.10-0.27
GIN-1	0.90	15.50	--	--	0.60	0.30	--	--	0.02	0.37	0.03	--	--
ATS-34	1.05	14.00	--	--	0.40	4.00	--	--	0.03	0.35	0.02	--	--
154CM	1.05	14.00	--	--	0.50	4.00	--	--	--	0.30	--	--	--
ATS-55	1.00	14.00	0.40	0.20	0.50	0.60	--	--	--	0.40	--	--	--
VG-10	0.95-1.05	14.50-15.50	1.30-1.50	--	0.50	0.90-1.20	--	--	0.03	0.60	--	--	0.10-0.30
BG-42	1.15	14.50	--	--	0.50	4.00	--	--	--	0.30	--	--	1.20
MBS-26	0.85-1.00	13.00-15.00	--	--	0.30-0.60	0.15-0.25	--	--	0.04	0.65	0.01	--	--
MRS-30	1.12	14.00	--	--	0.50	0.60	--	--	--	1.00	--	--	0.25
CPM-S30V	1.45	14.00	--	--	--	2.00	--	0.20	--	--	--	--	4.00
CPM-S60V	2.15	17.00	--	--	0.40	0.40	--	--	--	0.40	--	--	5.50
CPM-S90V	2.30	14.00	--	--	--	1.00	--	--	--	--	--	--	9.00
CPM-10V	2.45	5.25	--	--	0.50	1.30	--	--	--	0.90	0.07	--	9.75
CPM-3V	0.80	7.50	--	--	--	1.30	--	--	--	--	--	--	2.75
Hitachi Blue Super Steel	1.40-1.50	0.30-0.50	--	--	0.20-0.30	0.30-0.50	--	0.30	0.025	0.10-0.20	0.004	2.00-2.50	0.50
Sandvik 12C27	0.60	13.50	--	--	0.40	--	--	--	0.025	0.40	0.01	--	--
Sandvik 12C27 Mod.	0.52	14.50	--	--	0.60	--	--	--	0.25	0.40	0.01	--	--
Vasco wear	1.12	7.75	--	--	0.30	1.60	--	--	--	1.20	--	1.10	2.40
X-15TN	0.42	15.55	--	--	0.46	1.70	0.30	0.21	0.017	0.23	0.002	--	0.29
ZDP-189	3.00	20.00	--	--	--	--	--	--	--	--	--	--	--



# Steel Element Information

## Carbon (C)

- Increases edge retention and raises tensile strength.
- Increases hardness and improves resistance to wear and abrasion.

## Chromium (CR)

- Increases hardness, tensile strength, and toughness.
- Provides resistance to wear and corrosion.

## Cobalt (CO)

- Increases strength and hardness, and permits quenching in higher temperatures.
- Intensifies the individual effects of other elements in more complex steels.

## Copper (CU)

- Increases corrosion resistance.

## Manganese (MN)

- Increases hardenability, wear resistance, and tensile strength.
- Deoxidizes and degasifies to remove oxygen from molten metal.
- In larger quantities, increases hardness and brittleness.

## Molybdenum (MO)

- Increases strength, hardness, hardenability, and toughness.
- Improves machinability and resistance to corrosion.

## Nickel (NI)

- Adds strength and toughness.

## Nitrogen (N)

- Used in place of carbon for the steel matrix. The Nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.

## Phosphorus (P)

- Improves strength, machinability, and hardness.
- Creates brittleness in high concentrations.

## Silicon (SI)

- Increases strength.
- Deoxidizes and degasifies to remove oxygen from molten metal.

## Sulfur (S)

- Improves machinability when added in minute quantities.

## Tungsten (W)

- Adds strength, toughness, and improves hardenability.

## Vanadium (V)

- Increases strength, wear resistance, and increases toughness.

## Steel Production Properties

The following provides a brief overview of steel treatment and properties.

By definition, steel is a combination of iron and no more than 2% carbon. Steel is alloyed with various other elements that combine to produce special properties. Once a particular **alloy**<sup>1</sup> combination (or steel type) is selected, specific procedures are used to maximize the unique qualities required for that steel to perform. Generally speaking, the process for converting a steel alloy into a premium knife steel is **heat treating**<sup>2</sup>.

Heat treating is the most important stage of the evolution of an alloy into a performance knife steel. The first step in the heat treatment process is to reach a **critical temperature**<sup>3</sup>. This temperature is held for a specific amount of time (depending on the steel being hardened) and causes the

steel to become **austenitized**<sup>4</sup>. Heat treatment is one of many factors that determines the **grain size**<sup>5</sup> of the steel (a fine grain structure is more desirable for knife blades because it improves edge retention and enhances blade finish).

Next, the steel is **quenched**<sup>6</sup> to achieve its maximum level of **hardness**<sup>7</sup>. At this point, the steel is too hard and brittle for practical use and thus **tempering**<sup>8</sup> is of key importance in bringing the steel to its ideal hardness level (different knife steels perform best at different levels of hardness). Tempering also increases wear resistance and **toughness**<sup>9</sup> properties. When tempering, it is important to understand the interaction between hardness and toughness. An increase in hardness is usually accompanied by an increase in **yield strength**<sup>10</sup> and **tensile strength**<sup>11</sup> and a decrease in **impact strength**<sup>12</sup> and **ductility**<sup>13</sup>. An increase in toughness is usually accompanied by the opposite effect (i.e., an increase in toughness and ductility and a decrease in yield strength and tensile strength). Therefore, high-impact knives such as swords or machetes would benefit from a softer blade (to avoid blade breakage), while low-impact knives such as pocketknives may benefit from a harder blade (to improve wear resistance). Once tempering is complete, the final hardness of the steel can be determined using a **Rockwell Test**<sup>14</sup>.

For more detailed information on the above processes and properties, we recommend the following references that were used to compile this information: *Metallurgy Fundamentals* by D.A. Brandt (published by Goodheart-Willcox) and *Heat Treating Guide* by P.M. Unterweiser (published by ASM).

1. **Alloy** - a material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.
2. **Heat Treating** - heating and cooling metal to prescribed temperature and the limits for the purpose of changing the properties and behavior of the metal.
3. **Critical Temperature** - the temperature at which steel changes its structure to austenite in preparation for hardening.
4. **Austenitized** - the basic steel structure state in which an alloying is uniformly dissolved into iron.
5. **Grain Size** - the physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations.
6. **Quenched** - rapidly cooled from the critical temperature using water, oil, air or other means.
7. **Hardness** - the resistance of a steel to deformation or penetration analogous to strength.
8. **Tempering** - reheating to a lower temperature after quenching for the purpose of slightly softening the steel, precipitating carbides, stress relieving.
9. **Toughness** - the ability of a material to resist shock or impact.
10. **Yield Strength** - the point at which a steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve.
11. **Tensile Strength** - indicated by the force at which a material breaks due to stretching.
12. **Impact Strength** - the ability of a material to resist cracking due to a sudden force.
13. **Ductility** - the tendency of a material to stretch or plastically deform appreciably before fracturing.
14. **Rockwell Test** - a measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.



# Glossary

**ABS:** A black amorphous thermoplastic terpolymer with high impact strength.

**Almite:** A coating used on aluminum handles similar to anodizing. Resistant to scratching and marring, it can also be tinted to any color for visual appeal.

**Alumina Ceramic:** The compound used for Spyderco sharpening stones. It is a ceramic-bonding agent mixed with alumina particles (synthetic sapphires), shaped, then kiln fired at temperatures in excess of 3000 degrees F.

**Ambidextrous:** Using both hands with equal ease. Pertaining to knives, it is a knife that is not solely designed for a left-or right-handed person but can be used with equal ease by both hands.

**Anodized Aluminum:** Subjecting aluminum to electrolytic action which coats the aluminum with a protective and decorative film.

**Ball Bearing Lock:** a compressive lock wedging a stainless steel ball bearing between a fixed anvil and the blade tang. The ball is also utilized to detent the blade into the closed position.

**Batch:** Refers to a knife model that is made in small numbers. A Spyderco batch is 1500 pieces and if the model is received well another batch or more may be produced.

**Bi-Directional Texturing:** A texture molded into an FRN handle, which is a series of graduating, sized forward and backward steps that radiate outward from the center of the handle. This texture provides resistance to slipping and sliding when gripped in the hand.

**Bolster:** A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

**Boltaron:** a recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. It has excellent impact strength and abrasion, chemical, and fire resistance properties.

**Carbon Fiber:** Graphite fibers (the size of a human hair) are woven together and fused in epoxy resin. It's lightweight, three-dimensional in appearance and is a superior (and expensive) handle material.

**Choil:** A choil is a round cut out separating the cutting edge from the ricasso. It is also used to describe a cut out, molded or formed area where the handle and blade meet which positions/guards the index finger while gripping the opened knife.

**CLIPIT:** Spyderco's trademarked term for their line of folding knives which feature a pocket clip. A CLIPIT fan is often called a CLIPITEER.

**Clip-Point Blade:** A blade, ground on the top (spine) in an angled or sweeping line downward. The underside (where the sharpened edge is) is ground upward. The two angles meet at the tip and where the angles meet determines the depth of the blade's belly.

**Cobra Hood™:** A machined flange of steel positioned over the Spyderco round opening hole on the spine of the blade which directs/positions your thumb over the hole for quickly opening the knife blade. See Spyderco C71 Salsa.

**ComboEdge:** Blade that is partially serrated, partially plainedge.

**Compression Lock:** A Compression Lock uses a small piece of metal that is inserted, from the side, in between the blade tang and the stop pin (or anvil pin).

**Chris Reeve Style Integral Liner Lock:** Custom knife-maker Chris Reeve developed upon, then popularized the Walker Liner Lock in an integral form. An integral liner lock functions as a traditional liner lock with the exception that the liner is actually comprised of part of the handle scale.

**David Boye Dent:** Custom knifemaker David Boye removed a small arc or dent of metal from the lock bar lever of his knives. This removed piece lessened the possibility of gripping the handle hard enough to depress the lock and accidentally unlock the blade while using the knife.

**Damascus:** Two types of steel that are folded repeatedly during the forging process to produce very attractive and expensive steel. This new steel retains the properties of the two parent steels.

**Detent:** A minute divot or dimple machined into the blade tang. A ball bearing drops into the detent hole when the knife is in the closed position, holding the knife blade closed inside the handle.

**Diamond Coating:** the mechanical entrapment of diamond crystals into a metal substrate. This process operates by depositing metal, layer by layer, from a plating solution until enough metal is built up around the diamond crystals to hold them in place.

**Drop Point:** A blade design made popular in hunting knives originally by Bob Loveless and Bo Randall. Simply, the tip of the blade is lowered through a convex arc from the spine.

**ELU:** Acronym for "end-line user", the consumer who uses Spyderco knives and sharpeners.

**Embellishment:** Term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured.

**Ergonomics:** The applied science of equipment design intended to maximize productivity by reducing operator fatigue, safety and discomfort. Knives which are designed to be comfortable and less fatiguing to use are labeled "ergonomic."

**Fiberglass Reinforced Nylon (FRN) :** A nylon polymer mixed with glass fiber that is then injected into a mold for making lightweight knife handles.

**G-10:** Handle material made of epoxy filled with woven glass fiber that is impervious to changes in temperature and can be tinted into many colors.



# Glossary

**Gut Hook:** A sharpened “hook” which lies on the spine of a hunting knife blade. This design allows the hunter to field dress the animal without puncturing the animal’s intestine.

**Hamaguri Grind:** (also called Appleseed Grind or Moran Grind): is a convex grind.

**Hawkbill Blade:** Blade shaped in a sharply curved hook like the talon of a raptor. The inside edge of the blade is sharpened and works particularly well for commercial fishermen who reach out and pull toward them while cutting line, webbing and netting.

**Indexing:** “Locating” mark, also used for controlled rotation of the open knife, while gripped in the palm, from one hand-hold to another, e.g., rotating from a forward grip to a reverse grip.

**Jigged Bone:** Derived from deceased animals, generally the chin bone of a cow. The bone is generally dyed and surface texture is obtained by cutting grooves into the bone.

**Kick:** The unsharpened portion along the underside of the knife blade where the edge begins. Keeps the blade “kicked out” so the edge does not hit the back spacer.

**Kinetic Opener:** A horn or protuberance on the top portion of a knife blade by which the blade may be opened when leveraged against something solid, i.e. an opponent’s body. Similar to the opening devices found on straight razors.

**Kraton:** A rubbery thermoplastic polymer used as a flexible inlay on knife handles for enhanced grip.

**Kydex:** A thin thermoplastic commonly used for firearm holsters and knife sheaths. It is flexible, resistant to sweat, chemicals, oils and solvents. It is shaped by heat and retains its' set form.

**Lanyard Hole:** A hole placed in the end of a knife handle opposite the blade. Originally used by sailors who would place a cord through such a hole in their knife to keep from losing it overboard.

**MBC:** An acronym for Martial Blade Craft. MBC is the practice of combative arts for self-protection, physical conditioning and control and coordination of the body. MBC’s ultimate goal is to train professionals to “stop the bad guy from hurting innocents.”

**Micarta:** A composite of linen or paper fabric in an epoxy resin used as a handle material. It is incredibly lightweight, durable and visually appealing. It can be bead blasted or polished, changing its appearance.

**Para Cord® Sleeve:** The outer nylon sleeve of Para Cord. Spyderco uses the sleeve to cover the ball chain attached to our neck sheaths thus reducing noise during carry as well as possible pinching from the chain.

**Phantom Lock:** A pressure release locking system used on the Spyderco MeerKat, model C64. The lock is released by positioning your thumb on the butt end of the handle over the Spyderco bug,

and two fingers on the back side of the handle then scissoring the two sides in opposite directions.

**PlainEdge:** A sharpened knife blade with no serrations or teeth. Sometimes called a smooth blade.

**Reverse "S" Blade:** Blade shape resembling a backward S with the tip curving downward. The deep belly (thickest part of the blade) curves in the same direction as the tip. See C12 Civilian page 4.

**Scale:** A knife handle made of scales or slabs of material that are riveted, screwed or bonded together.

**Sermollan:** A rubberized plastic used on kitchen knife handles that offers a secure grip and resistance to bacteria.

**Sheepfoot Blade:** A blade with a round, blunt tip that has no point. The design inhibits accidental stabbing while working in emergency situations, around livestock and inflatable boats.

**Slip Joint:** Non Locking Blade- a blade having a spring acting against it, which provides some resistance to its opening and closing as it pivots within the handle.

**Sprint Run:** A limited, one time only, production of a knife design/model. Production numbers are less than 1500 pieces.

**SpyderEdge:** Spyderco's two-step serration pattern of one large and two small serrations. This pattern increases the cutting edge by 24%.

**Spyderco Trademark Round Hole™:** Round hole located in the knife blade used for one-hand opening and closing of a knife blade.

**Tang:** The portion of the blade where it connects to the handle.

**Tek-Lok:** Detachable polymer clip mounted onto some of Spyderco's sheaths which can be situated to carry the knife in five different carry positions: vertical, inverted, cross-draw, small of back or horizontal position.

**Titanium:** A non-ferrous metal with high tensile strength is lightweight and resistant to corrosion. Often used for handle material or knife liners.

**Trainer:** A red-handled non-sharpened knife used for training and practice purposes.

**Volcano Grip:** Our trademarked name for the waffle texture found in our FRN handled lightweight knives. The continuous pattern of small squares offer better hand grip while cutting.

**Wharncliffe:** A blade design in which the point of the knife is dropped to a straight cutting edge.

**Wood Epoxy Laminate:** This is an impregnated wood laminate, which is extremely hard and machines similar to Corian, aluminum and Micarta.



# Keep Your Knife Clean

Spyderco knives are an investment. Knives are designed to perform one particular function, that is cutting. With that in mind Spyderco uses high performance stainless steels exclusively. To ensure safe operation regularly inspect the interior of the knife for pocket lint and grime. Clean both the well of the lock and inside of the handle often using a toothpick, hot water and a mild soap or detergent. Rinse thoroughly, dry the knife inside and out and lubricate all steel components with oil or silicone. A couple drops of lubricant at the locking and pivot points will ensure smooth action.

# Always Keep Your Knife Sharp

A sharp knife makes cutting easier and safer. The longer a knife goes without edge maintenance the more difficult sharpening becomes. You can easily maintain your factory edge (plain and serrated) at home with Spyderco's Tri-Angle Sharpmaker or ProFile set. You can also return your knife to Spyderco's corporate headquarters for complimentary sharpening for as long as you own it. All shipping charges are the responsibility of the knife owner. If we determine that your edge is irreparable or damaged beyond our repair abilities our Warranty and Repair Department will contact you.

# Warranty

If you have not seen our warranty policy for awhile or would just like an update.....read on. We make high-performance quality products. If you have problems with any Spyderco product, we would like to hear about it. Your input and questions are important to us. Knives are designed as cutting tools. Use of your knife for any purpose other than cutting is considered abuse. As with any tool, you may exploit their value prematurely or they may fail to perform if not used or cared for properly. Spyderco warrants that all of our products are free from defects in material and workmanship. Spyderco's warranty does not cover damage caused by abuse, misuse, improper handling, alteration, accident, neglect, disassembly, or improper sharpening. If a knife fails to function as it was designed we will examine its condition upon its return to us, identify why it failed and respond in an appropriate manner. If we determine that there is a defect in the manufacture or materials we will gladly repair, or replace that product with the same model or one of equal value. If the problem is determined

not to be caused by defects in manufacture or materials we will inform you of the cost for repair. Upon agreement and payment we will perform the repair. If we are unable to improve the condition of the knife, we will return it to you with the recommendation that it be retired from use. Please direct all inquires regarding warranties to our mailing address, toll free number, fax, email or URL. Packages directed to Spyderco should be sent UPS or registered mail (for tracking purposes should your knife fail to arrive at our offices). Please include your complete name, UPS deliverable street address (no P.O. boxes please), daytime phone number and a description of the concern. Outbound warranty shipments from Spyderco will be returned to the dealer or retail customer as directed. All costs associated with the shipment of the product are the responsibility of the customer.

**Phone: 800-525-7770 or 303-279-8383**

**Fax: 303-278-2229 or 303 277-1429**

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Michael Walker is the inventor of the ball bearing detent that is used to keep the blade in a Linerlock closed. H. McBurnette and Al Mar are credited with the positive front lock design.

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