



2005

ONURERPS

Spyderco

Greetings from Golden, Colorado.

Since starting Spyderco we've been told our knives are different, peculiar, even out there. All true. Thinking beyond established knife industry barriers allowed us to introduce new and radical innovations to the knife culture including: One-hand opening, serrations on a folder and a clip to attach a knife to a pocket. We didn't go into business to rake in a mountain of dough, we're here for more selfish reasons- indulging our passion for creating knives. Spyderco is definitely out of the norm in the knife industry in our dedication to researching and developing fresh, improved and better performing materials all with function and reliability being key. Someone once said to Sal Glesser, Spyderco's owner, "You must design in the dark because your knives look so strange." True again. Our recognizable appearance is a result of designing ergonomic functional tools rather than applying lipstick and nylons to

a pocketknife. We may look curious, homely, whatever, but we'll never be called unusable or undependable. Making knives that consistently deliver reliable high-performance requires an ongoing commitment to testing. In our quarter million-dollar testing facility we examine edge retention with a CATRA machine, look for rust development with Q-FOG, check the force needed to open and close a knife. We also repeatedly test for stress, wear, optimal heat-treating and actively search for higher quality, performance enhancing steels and materials. As a customer you probably don't think about this, or much care, but it allows us to put forth a promise. When you purchase a Spyderco you are buying a high-quality reliable cutting tool designed and manufactured for peak performance and ergonomic comfort. Those Who Know Carry Spyderco.

*Respectfully Yours,
The Spyderco Crew*

Time Line

- 1978 Sharpeners
- 1981 Kitchen Sharps, C01 Worker
- 1982 C02 Mariner
- 1983 C03 Hunter, C04 Executive
- 1984 C05 Standard, C07 Police Model
- 1987 C08 Harpy, C09 Co-Pilot
- 1988 2001 Pre-Diver, 2002 Probe
- 1989 3001 Mini Mariner, 3002 Spyderkey (Hummingbird), C07A Police Model (Aluminum), Embellishing by Yellow Horse on C03, C07 & C09, Embellishing by Santa Fe Stoneworks on C01, C04, C07 & C09
- 1990 C10 Endura, C11 Delica, C15 Bob Terzuola (Aluminum), C14 Rescue, LBK Ladybug, 2003 Mini Probe, C12 Civilian, 3001A Abalone Mini Mariner
- 1991 C13 Pro-Hunter (Pro-Venator), C16 Wayne Goddard, S001 Solo
- 1992 C07TI Police Model (Titanium), S002 Solo, C01BK Worker (Blak-Ti), C07BK Police Model (Blak-Ti), C17 Catcherman, C18 Wayne Goddard Jr., Embellishing by G. Blanchard on C07 & C13
- 1993 C01COM Evolution Edition, C21 Merlin, C01ATU Worker (TUFRAM), C20 Baby Wayne Goddard, C07SATU Police Model (TUFRAM), C26 Snap-It, C19 Bob Terzuola Jr. (Aluminum), C24 Black Hawk (Aluminum), S002 Solo, Spyderco Laguiole
- 1994 C09SATU Co-Pilot (TUFRAM), C28 Dragonfly, C22 Michael Walker, C29 Cricket, C27 Jess Horn, C25 Frank Centofante Jr. (Aluminum), C15G Bob Terzuola (G-10), C19G Bob Terzuola Jr. (G-10), CK01 Cut Kit
- 1995 C23G Renegade (G-10), C24G Blackhawk (G-10), C30 Remote Release, C32 Spur, C33 Pro-Grip, S003 Solo (FRN), C03 Hunter (Modified), FB01 Bill Moran Featherweight, C34 Jess Horn
- 1996 C28 Dragonfly (Modified), C35 "Q", C36 Military Model, C37 Michael Walker Lightweight, C42 Howard Viele, C43 Delica II (Stainless Steel), C61 Pegasus, KX01 Kitchen Experimental I, KX02 Kitchen Experimental II
- 1997 C38 Jess Horn Lightweight, C40 Jot Singh Khalsa, C25 Frank Centofante Jr. (Modified), C47 Endura II (Stainless), C08G harpy (G-10), C07G Police Model (G-10), C12G Civilian (G-10), C16BK Wayne Goddard Lightweight, C41 Native, C41 Native II (Stainless Steel), C29BK Cricket Lightweight, C62 Navigator, C05 Standard (G-10), C48 Tim Wegner, C49 Tim Wegner Jr. C52 Calypso Jr. C28 Dragonfly (Stainless Steel)
- 1998 C46 Bob Lum, C45 Rescue Jr., C45 Rescue Jr. (Stainless Steel), C39 Dyad Jr., C51 Rookie, LBKII Ladybug II, C10 Endura (New Model), C11 Delica (New Model), C14 Rescue (New Model), C14 Rescue (Stainless Steel), C54 Calypso, C53 Peter Herbst, C50 Frank Centofante
- 1999 T01 SpydeRench, MN07 Police Model Necklace, SC01 SpyderCard, C12SBK Matriarch, C12SGY Matriarch (Gray), C39 Dyad Jr. Lightweight, C41GPBL Blue G-10 Native, C52 Calypso Jr. Lightweight, C56 Tim Zowada, C57 D'Alton Holder Toad, C67 "R", 204MF Tri-Angle Sharpmaker (New Model), Carbon Fiber Series (Ladybug, Cricket, Dragonfly), C55 Starmate, C58 J.D. Smith, C59 Shabaria
- 2000 C10TR Endura Trainer, C11TR Delica Trainer, C44 Dyad, C60 Massad Ayoob, C63 James A Keating Chinook, C65 Bob Lum Chinese Folder, C66 Frank Centofante Vesuvius, C68 Bram Frank Gunting, C68TR Bram Frank Gunting Trainer, FB02 Bill Moran Drop Point, TC07 Police Model Tie Clip, CT02 Large Knife Stand, CT03 Small Knife Stand, The Spyderco Story
- 2001 C64 MeerKat, C66 Frank Centofante Vesuvius (Inlay and Bug), C69 Lil' Temperance, C71 Salsa, FB03 Lum Tanto, FB04 Fred Perrin, FB05Temperance, FB05TR Temperance Trainer
- 2002 C72 Pride, C73 Ed Scott Impala, C75 Kiwi, FB08 SPOT, FB09 Ronin, FB10 Maddox, JBK Jester, T02 SpyderSaw, WTC Knife, 204D Diamond Triangles, 204UF Ultra Fine Triangles
- 2003 C07 Police Model (Carbon Fiber), C11 Delica (Carbon Fiber), C29 Cricket (Stainless Steel), C46BB Bob Lum Black Blade, C70 A.T.R., C77 Sp
- 2004 B01 SpyderFly, C14 93mm Rescue, C45 79mm Rescue, C63 James A. Keating Chinook II, C70 A.T.R. (Stainless Steel), C71BK Salsa Black, C81 Para Military, C82 D'Allara Rescue, C83 Ed Schempp Persian Folder, C84 Warren Thomas Karambit, C85 Michael Janich Yojimbo, C88 Salt I, C91 Pacific Salt, FB12 Vagabond, FL01JFG Jester/Photon, FL01LFG Ladybug/Photon, KX05 Sashimi Knife, KX06P Wooden Handled Kitchen Utility Knife, KX06S Wooden Handled Kitchen Utility Knife, T02 SpyderSaw

World Trade Center Knife - WTC



WTC World Trade Center Fund-raising Knife

The idea of Spyderco's World Trade Center Fund-raising Knife Project began on September 12, 2001 when Spyderco's owners and employees deeply wanted to contribute to helping the surviving families of the fire and police personnel that perished on September 11, 2001. We found a commendable outlet for doing this in the New York Police and Fire Widow's and Children's Benefit Fund.* At the project's inception unique manufacturing challenges were met by a number of same-feeling people both in and out of the knife industry. In honor of the lost members of the Saving And Serving community we designed a rescue model variation with an inlaid silhouette of the Twin Towers skyline, cut from a steel girder retrieved from World Trade Center- Tower One. 2819 numbered pieces were manufactured, one for every life lost in The World Trade Center. The knife comes packaged in a wood presentation box. The cost is \$225. per knife with all profits going to the New York Police and Fire Widow's and Children's Benefit Fund. We thank those who made this fund-raiser a reality.



- Lt. John McArdle - NYPD
- Officer Jerome Kazlauskas - NYPD
- Officer Jerome Maier - NYPD
- Officer Juan Gonzalez - NYPD
- Jeff Silman
- Officer John D'Allara and Family New York - NYPD perished in Tower Number One
- Judd Evans - Evergreen, CO
- Joe Rogers - Rogers Wire EDM Service, Arvada, CO
- Darrell Lewis - Bodycote Metallurgical Coatings, Greensboro, NC
- The Spyderco Crew, Golden, CO

*This charity is an IRS Section 501c(3) corporation. The charity has annual Certified Financial Statements from Grant Thornton CPA's filed with the New York State Department of State. The Tax ID number is 13-33440675. The charity has less than 2% expenses, does not use professional fund-raisers, and relies on active volunteer committee to raise funds.

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Endura SS - C10



Endura - C10BK



Endura - C10TR



C10 Endura SS

Steel handled knives excel during hard-use by virtue of their heft and solidity. Endura SS is a fully stainless alternative to the lightweight Endura offering an all steel folder at nearly the same value-priced point.

- AUS-6 modified-skinning-style blade
- Edge: PlainEdge, SpyderEdge or CombinationEdge
- David Boye dent
- Steel clip carries right-handed tip-up or tip-down
- Recommended for engraving or embellishment

C10BK Endura

The Endura changed the way the world makes folding knives. When released in 1990 it introduced one-hand-open, lightweight folders to the knife buying public offering tremendous performance for dollar value. It has undergone evolutionary refinements and upgrades retaining its title as the first (and quite possibly the finest) lightweight, one-hand open, folder available.

- VG-10 blade is flat saber-ground
- Edge: PlainEdge, SpyderEdge, or CombinationEdge
- FRN handle textured with Volcano Grip pattern
- Ambidextrous tip-up carry

C10TR Endura Trainer

Non-sharpened trainers let the user learn deployment/retrieval techniques, perform drills, and develop confidence without risking cutting themselves. They also teach non-knife people the fundamental movements for safe opening and closing.

- Red FRN handle (designate it non-sharpened)
- Volcano grip texturing on both sides of the handle.
- AUS-6 blade
- Ambidextrous tip-up carry

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
ENDURA SS C10	4-13/16" 122mm	8-1/2" 216mm	3-3/4" 96mm	3-1/4" 83mm	AUS-6	5.5oz 156g	PE, SE, CE
ENDURA C10BK	4 15/16" 125mm	8 13/16" 223mm	3 15/16" 100mm	3 7/16" 87mm	VG-10	3.0 oz 86g	PE, SE, CE
ENDURA TRAINER C10TR	4 15/16" 125mm	8 13/16" 223mm	3 15/16" 100mm	N/A	AUS-6	3.0 oz 86g	N/A



Delica SS - C11



Delica - C11BK



Delica - C11TR



C11 Delica SS

Fills your palm with a handful of steel yet doesn't seem weighty or unwieldy. Those who prefer something heavier and stouter seem to gravitate to steel handled knives.

- AUS-6 hollow-ground blade
- Modified skinning pattern
- Available: SpyderEdge, PlainEdge or a CombinationEdge
- Clip attaches on both ends for right-hand, tip-up or down-carry
- Recommended for engraving or embellishment

C11BK Delica

Spyderco's number one all-time seller (and CLIPIT most found in people's pockets) is without doubt the Delica. All agencies of Save and Serve Professionals and (in-the-know) knife knuts carry it for cutting at home, on the job or during recreational activities. Size, weight and ergonomics combine making it our most user-friendly folder.

- VG-10 blade is flat saber-ground
- Black FRN handle with Volcano Grip texturing
- David Boye dent
- Ambidextrous tip-up carry

C11TR Delica Trainer

Learning drills, actions/reactions with an unsharpened blade allows the user safe/realistic practice without the consequences of meeting a sharpened edge.

- Red FRN handle (designate it non-sharpened)
- Volcano grip texturing on both sides of the handle.
- AUS-6 blade
- Ambidextrous tip-up carry

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
DELICA SS C11	4" 102mm	7" 177mm	3" 77mm	2-11/16" 68mm	AUS-6	4oz 114g	PE, SE, CE
DELICA C11BK	4" 102mm	7" 177mm	3" 77mm	2-11/16" 68mm	VG-10	1.9oz 55g	PE, SE, CE
DELICA TRAINER C11TR	4" 102mm	7" 177mm	3" 77mm	N/A	AUS-6	1.9oz 55g	N/A

Police Model - C07



Harpy - C08



Civilian - C12

**C07 Police Model**

Time and again law enforcement officers have opted for the Police Model since its debut in 1984. We pack as much blade length as possible into the handle for large cutting power in a slim profile.

- David Boye dent
- Hollow-ground VG-10 blade, thick at tip for strength
- Weight-reducing spine swedge
- Edge: PlainEdge, SpyderEdge or CombinationEdge
- Stainless handle suitable for engraving or embossing
- Steel clip carries tip-down

C08 Harpy

Like the claw of the Harpy eagle the C08 is shaped for controlled pulling cuts. The hawkbill blade originated in the marine/fishing industry where severing rope, line, webbing and netting is done at arm's length quickly and efficiently. The curving arc holds what you're cutting against the sharpened edge keeping it from slipping off the tip.

- David Boye dent
- Edge: SpyderEdge
- Drying vent in handle
- Steel clip carries tip-down

C12 Civilian

In the 1990s Spyderco was approached by a branch of U.S. law enforcement about making a knife for undercover agents who couldn't carry a firearm but carrying a knife wasn't a problem. Most had no formal self-defense training but as a last resort could use a blade to protect or extricate themselves from a life-threatening situation. One of the most specialized CLIPITS in our line-up.

- Ultra-thin tip (not recommended for general utility or everyday use)
- Patented reverse "S" VG-10 hollow-ground blade
- Edge: SpyderEdge
- Black G-10 handle
- Tip-down black metal clip
- Limited quantities

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
POLICE MODEL C07	5-5/16" 135mm	9-7/16" 240mm	4-1/8" 104mm	3-13/16" 97mm	VG-10	5.6 oz 159 g	PE, SE, CE
HARPY C08	3-7/8" 99mm	6-1/2" 165mm	2-3/4" 70mm	2-9/16" 65mm	VG-10	3.75oz 106g	SE
CIVILIAN C12	5-3/16" 132mm	9-3/16" 233mm	4-1/8" 105mm	3-3/4" 95mm	VG-10	4.74oz 134g	SE



Rescue 93mm - C14

PRODUCTION PROTOTYPE PICTURED
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Rescue 79mm - C45



C14 93mm Rescue

For Save and Serve Professionals performance, ergonomics and comfort are key. Black version is serrated to the tip. Blue version has a PlainEdged tip for detailed cutting and wire stripping. By blanketing the length of the index finger along the spine you can slide the backside of your hand under clothing as a cutting guide putting it in contact with flesh rather than the sharpened blade.

- VG-10 Sheepfoot blade is flat, saber-ground
- Edge: SpyderEdge
- David Boye dent
- 14mm Spyderco Round Hole
- FRN Volcano Grip handle in black or blue
- Ambidextrous, tip-up clip

C45 79mm Rescue

We offer smaller versions of established models because people's hands come in different sizes and we occasionally find ourselves in social situations that dictate use of a smaller blade. Many think smaller versions of the same model are simply shrunk down. Not so. For the smaller design to achieve the utmost levels of ergonomic comfort and performance we must re-engineer/redesign from the base up.

- VG-10 Sheepfoot blade is flat, saber-ground
- Edge: SpyderEdge
- David Boye dent
- 14mm Spyderco Round Hole
- FRN Volcano Grip handle in black or safety orange
- Ambidextrous, tip-up clip

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
RESCUE 93MM C14	4-5/8" 116mm	8-3/16" 209mm	3-5/8" 93mm	3-7/16" 86mm	VG-10	2.6oz 75g	SE, CE
RESCUE 79MM C45	4-1/8" 104mm	7-1/8" 183mm	3-1/8" 79mm	2-5/8" 67mm	VG-10	2.25oz 64g	SE



Catcherman - C17

SpyderSaw - T02

C17 Catcherman

Dedicated fisherman find having a lightweight folding fillet knife to be an advantage when hauling gear to a favorite spot. Features an edge retentive, rust resistant blade that is thin with just the right amount of flex for filleting and de-boning. 75% PlainEdged with 25% serrations at the base for cutting fibrous fish material, skin, cartilage and bone.

- MBS-26 flat-ground blade
- Volcano Grip FRN handle
- Integral tip-up pocket clip
- David Boye dent

T02 SpyderSaw

The SpyderSaw bites through wood, bone and fibrous materials, making it a useful tool for campers, paddlers (strainers), hunters, and for pruning, and yard chores. Saw has edge to spine reverse distal taper to reduce binding. We've incorporated many of our top-selling knife features into a pocket-sized folding saw: One-hand opening, premium grade steel, Spyderco cutting power and a pocket clip.

- AUS-6 sawblade
- Edge: Off-set dual level serrations
- David Boye dent
- FRN Volcano Grip handle
- Integral tip-up FRN pocket clip

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
CATCHERMAN C17	5-15/16" 151mm	10-7/16" 265mm	4-3/4" 121mm	4-5/16" 110mm	MBS-26	2.5oz 71g	CE
SPYDERSAW T02	5-15/16" 151mm	10-7/16" 265mm	4-7/8" 124mm	4-11/16" 119mm	AUS-6	2.98oz 84.5g	SAW



Dragonfly SS - C28

Cricket - C29

Dragonfly - C28BK

C28BK Dragonfly

People buy small knives assuming they'll use them for small non-demanding cutting jobs. Imagine their surprise when they find their small Dragonfly has large knife cutting capabilities. In adding a forefinger choil and spine thumb-rest we've created large knife ergonomics for comfortable hand purchase and control.

- Leaf-shaped, flat-ground AUS-8 blade
- 11mm Spyderco Round Hole
- David Boye dent
- FRN Volcano Grip handle
- Integral tip-up pocket clip

C28 Dragonfly SS

Small, fully-stainless and ready for engraving or personalization. Makes a highly prized gift for the person who thinks they have everything. Ergonomic handle and spine cusp fit make for comfortable grip and use.

- ATS-55 leaf-shaped blade is flat-ground
- Spine cusp positions the index finger or thumb
- Three-screw metal pocket clip
- David Boye dent
- Tip-up carry
- Recommended for engraving or embellishment

C29 Cricket SS

Thin is in. Our long-favored Cricket is even thinner by integrating the handle and lock. Knifemaker Chris Reeve introduced the concept of creating a linerlock's liner out of the back scale of the handle. This shaves away thickness and bulk and locks assertively with fewer moving parts. Distinctive reverse "S" blade curves into a precision tip for intricate/detailed cutting.

- VG-10 hollow-ground blade
- Edge: PlainEdge or SpyderEdge
- Right-handed tip-down
- Suitable as a money clip/tie-tack or for engraving

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
DRAGONFLY C28BK	3-7/32" 82mm	5-7/16" 138mm	2-5/16" 58mm	1-7/8" 48mm	AUS-8	1.2oz 33g	PE, SE
DRAGONFLY C28	3-7/32" 82mm	5-7/16" 138mm	2-5/16" 58mm	1-7/8" 48mm	ATS-55	2.6oz 73g	PE, SE
CRICKET C29	2-3/4" 70mm	4-9/16" 116mm	1-7/8" 47.5mm	1-3/4" 44mm	VG-10	1.75oz 49.5g	PE, SE



Military Model - C36

Para-Military - C81

Military Model - C36BK

C36GE Military Model

Save and Serve pros require hard-use tactical folders that guarantee top performance in the field. Since steel is the spirit of the knife, CPM-S30V (with nearly 2% carbon) seemed the logical choice for the Military given its reputation for long-term edge retention and rust resistance. Scale spacers running the handle's length expose inside components for inspection and cleaning. Handle flares on the front and butt end stop the knife slipping forward or backward while aggressively cutting or sawing.

- CPM-S30V modified clip-point blade
- Edge: PlainEdge, SpyderEdge, CombinationEdge
- 14mm Spyderco Round Hole
- Spine texturing for thumb purchase
- G-10 handle scales
- Nested Walker LinerLock®
- Right-hand tip-down black steel clip
- Made in Golden, Colorado
- Available with a black-coated blade - PE & CE only

C81 Para-Military

Spyderco's most awaited mid-sized knife. When we introduced our Military Model critics claimed it too large and more knife than the average user needed. Likewise, fans heralded the knife's big attributes and performance. We arrive at the question, "How do we satisfy both worlds, creating a mid-sized knife that acts, cuts and performs like a larger knife?" Our answer is the Para-Military, which is two-thirds the size of the original Military.

- CPM-S30V modified clip-point blade
- Edge: PlainEdge, SpyderEdge, CombinationEdge
- 14mm Spyderco Round Hole
- Spine texturing for thumb purchase
- G-10 handle scales
- Nested Compression Lock®
- Right-hand tip-down black steel clip
- Made in Golden, Colorado
- Available with a black-coated blade - PE & SE only

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
MILITARY MODEL C36 / C36BK	5-1/2" 139mm	9-1/2" 242mm	4" 102mm	3-11/16" 94mm	CPM-S30V	4.2oz 120g	PE, SE, CE
PARA-MILITARY C81 / C81BK	4-3/4" 121mm	7-7/8" 200mm	3-3/32" 81mm	2-15/16" 74mm	CPM-S30V	3.75oz 108g	PE, SE



Native - C41BK

Native SS - C41

Native III - C78



C41 Native SS

Every bit as ergonomic as our lightweight Native, the Native SS has corresponding features but with a stainless handle. No rough corners, the handle is chamfered smoothly along its edges and has double choil positioning points lessening fatigue and discomfort during long-term cutting.

- AUS-10 hollow-ground blade
- Weight reducing spine swedge and spine texturing
- David Boye dent
- Ambidextrous tip-up carry
- Recommended for engraving or embellishment

C41BK Native

Engineered for the human hand, the Native maximizes cutting ability while minimizing discomfort and fatigue. It's all about performance and comfort. Handle pattern has two separate finger choils: One where blade and handle meet, positions index finger close to the edge for control over the cutting surface. The second positions the hand farther back on the handle for dexterous cutting while pushing the blade away from you.

- CPM-S30V hollow-ground blade
- David Boye dent
- Bi-Directional Textured® FRN handle
- Weight reducing spine swedge and spine texturing
- Ambidextrous black steel clip carries tip-up
- Made in Golden, Colorado

C78 Native III

Spyderco's design team likes to turn out the lights and design in the dark, meaning function and comfort, outweigh eye-candy any day. This earned us a reputation for making hardworking knives that seem to end up in your EDC rotation more than any other. Case in point - the Native III. Dips and valleys on the handle's surface provide textured spots the palm latches onto. Handle expansions behind the blade keep the hand firmly positioned and lessen fatigue.

- VG-10 hollow-ground blade
- David Boye dent
- Bi-Directional Textured® FRN handle
- Weight reducing spine swedge and spine texturing
- Ambidextrous black wire clip carries tip-up

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
NATIVE SS C41	3-15/16" 100mm	7" 178mm	3-1/8" 80mm	2-5/8" 66mm	AUS-10	4.6oz 131g	CE
NATIVE C41BK	3-15/16" 100mm	7" 178mm	3-1/8" 80mm	2-5/8" 66mm	CPM-S30V	2.65oz 75.2g	PE, CE
NATIVE III C78	4" 101mm	7-1/16" 179mm	3-1/8" 80mm	2-5/8" 66mm	VG-10	2.8oz 81g	PE, CE



James A. Keating Chinook II - C63

Centofante3 - C66

Manix - C95

PRODUCTION PHOTO TYPE PREPARED
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C63 James A. Keating Chinook II
Master-At-Arms, James A. Keating is widely known for his Filipino influenced martial arts style and his tactical equipment and training company Combat Tech. Locking system is rated for hard-use cutting, passing or blocking and is highly suitable for camping, hunting and in the field. Forward or backward sliding on the handle is stopped by expanding swells on both ends that create a modified choil/handguard combination and a pinky shelf at the butt.

- CPM-S30V modified Bowie blade is hollow-ground
- G-10 handle with dual steel liners
- Spine serrations for thumb purchase
- Ambidextrous tip-up or tip-down carry
- Made in Golden, Colorado

C66 Centofante3
Frank Centofante is a talented and respected custom knifemaker and former President of the Knifemaker's Guild. Our latest combined effort is the Centofante3 gentleman's folder. Furrowed in the handle are two grip-enhancing channels and an inlaid Palladium silver Spyderco bug. Back-lock is positioned midway on the spine for security and convenience. Nested steel liner in handle.

- VG-10 hollow-ground blade
- David Boye dent
- FRN handle
- Weight reducing spine swedge and spine texturing
- Ambidextrous black steel clip carries tip-up or down

C95 Manix
The Manix comes with full double skeletonized liners in the handle bumping strength without adding weight. Blade is double flat-ground with thumb serrations above the hole for aggressive grip and control. Outstanding ergos result from a fore-finger choil allowing you to choke up on the blade and better manipulate the cutting edge. Smooth open/close action is due to the relationship between the blade's weight, the lock's shape and the spring's strength.

- CPM-S30V blade is double flat-ground
- G-10 handle with dual steel liners
- 14mm Spyderco Round Hole
- Ambidextrous tip-up or tip-down carry
- Enlarged lanyard hole
- Made in Golden, Colorado

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
CHINOOK C63	4-7/8" 123mm	8-5/8" 218mm	3-3/4" 95mm	3-3/8" 85mm	CPM-S30V	6oz 169g	PE, CE
CENTOFANTE3 C66	4-1/2" 115m	7" 178mm	3-1/8" 79mm	3" 77mm	VG-10	2.5oz 71g	PE
MANIX C95	5 1/16" 129mm	8 3/4" 222mm	3 3/4" 95mm	3 1/4" 83mm	CPM-S30V	6 1/8 oz 175g	PE, CE



A.T.R. - C70SS

A.T.R. - C70TI

C70TI A.T.R. (At The Ready)

The A.T.R. (At The Ready) was voted 'Knife of The Year - 2003' by *Knives Illustrated* magazine. Precision-machine holes drilled in the handle lower weight and double as indexing divots for rotation from one grip position to another. Handle expansions flare into a finger choil and pinky shelf assures positive grip on the folder in any draw. Compression Lock is integral. Cobra Hood positions the thumb under the overhang of the hood for rapid (by feel) deployment and makes a textured control seat for the thumb while cutting. Spyderco's most tactically engineered CLIPIT.

- CPM-S30V double flat ground blade has an unsharpened swedge
- 6AL4V Titanium handle
- Cobra Hood
- Edge: SpyderEdge or PlainEdge
- Ambidextrous tip-up carry

C70SS A.T.R. Stainless Handle

Matching features as the titanium-handled A.T.R. but with a price-point reducing stainless handle.

- VG-10 hollow-ground blade has an unsharpened swedge
- Stainless steel handle
- Cobra Hood
- Edge: SpyderEdge or PlainEdge
- Ambidextrous tip-up carry

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
A.T.R. C70SS	5-1/8" 130mm	8-7/16" 213mm	3-7/16" 87mm	3-1/4" 82mm	VG-10	5 3/8oz 150g	PE,SE
A.T.R. C70TI	5-1/8" 130mm	8-7/16" 213mm	3-7/16" 87mm	3-1/4" 82mm	CPM-S30V	4.75oz 135g	PE,SE



Impala - C73

Schempp Persian Folder - C83

Kiwi - C75

Kiwi - C75SS

C73GPS Impala

South African knifemaker Ed Scott hunts and makes custom knives for professional hunters. We conducted testing on a good-sized Muley taken one chilly, fall morning near our Golden facility and found the design performed incredibly well. It has a double beveled gut hook - sharpened on both sides of the inside radius. Unsharpened serrations on top of the hook offer slip resistance for the index finger.

- VG-10 hollow-ground blade
- Nested Walker LinerLock®
- Black G-10 handle
- Nested low profile clip carries right-hand tip-down

C83 Schempp Persian Folder

Custom knifemakers are more than simply steel junkies. Ed Schempp, for example, is a wheat farmer, skillful metallurgist and custom maker who's Persian Folder design blends Classic Western with Exotic East. Persian knives are traditionally in fixed blade form, but Ed incorporates this influence into a folder. Deep-bellied, the blade ends in an upswept tip with its curves continuing through to the handle. Balance and top-notch fit and finish top it off.

- VG-10 hollow-ground blade
- Available: PlainEdge
- Micarta handle with steel bolsters
- Spine texturing for added purchase
- Right hand tip-up carry

C75 Kiwi

Knife knuts asked "why doesn't Spyderco make a folder like an old time jackknife or penknife?" The Kiwi was influenced by the traditional features found on Grandfather's favorite whittler, yet retains Spyderco's preference for high-tech materials and ergonomics. Hole is positioned for comfortable pivotal rotation when opening one-handedly. Dual finger choils on the underbelly of the handle deposit the fore and middle fingers in alignment for optimal control.

C75SS Stainless Kiwi

Same ergonomics features found on the jiggled bone Kiwi but with a fully stainless handle.

- VG-10 Wharncliffe blade
- C75SS-Stainless handle C75- Jiggled-bone inlay and steel bolsters
- C75SS Recommended for engraving or embellishment
- Clipless

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
IMPALA C73	5" 128mm	8-3/4" 221mm	3-3/4" 94mm	3-1/4" 82mm	VG-10	3.9oz 109g	CE
SCHEMP PERSIAN C83	4-3/4" 121mm	8-1/4" 209mm	3-1/2" 88mm	3" 77mm	VG-10	5.375oz 154g	PE
KIWI C75 / C75SS	3-3/16" 81mm	5-7/16" 138mm	2-3/8" 60mm	1-7/8" 47mm	VG-10	1-3/4oz 50g/1.67oz 47g	PE



Assist I - C79

Assist II - C79

D'Allara Rescue - C82



C79 Assist I Assist II

Named for its principal job function, the Assist is for emergency/fire/rescue professionals (and for the well-equipped civilian) who rely on knives to function under extreme circumstances. SpyderEdged blade for cutting seatbelts and fibrous material with a PlainEdge tip for detailed cutting. Wavy pattern on the blade's spine and inside the handle let you position rope between the half-open blade and handle then scissor shut, safely severing cord without fully opening/exposing blade. Outlined in safety orange is a high-pitched survival whistle. Two versions: Assist I has a patented blunt-tip. When closed, squeezing the blade deeper into the handle protrudes a glass breaking retractable carbide tip. Assist II has a modified Wharncliffe blade, with hollow-ground tip and does not have the carbide glass breaking feature.

- VG-10 hollow-ground blade
- David Boye dent
- Bi-Directional Textured® three-dimensional FRN handle
- Cobra Hood
- Ambidextrous tip-up wire clip

C82 D'Allara Rescue

NYPD officer John D'Allara was a life-long Spyderco collector who ran in, but did not come out of the World Trade Center on September 11th 2001. We thought it fitting to name our rescue model the D'Allara Rescue. It is a full-sized rescue folder with a sheepfoot blade (no pointed tip), ground thick, evenly from heel to tip. Inside the textured handle are rigid dual steel liners.

- VG-10 hollow-ground Sheepfoot blade
- Available: SpyderEdge
- 14mm Spyderco Round Hole
- Ball Bearing Lock®
- FRN Bi-Directionally Textured, three-dimensional handle
- Ambidextrous, tip-up wire clip

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
ASSIST I C79	4 7/8" 124mm	8 3/8" 213mm	3 11/16" 94mm	3 3/16" 81mm	VG-10	4oz 115g	CE
ASSIST II C79	4 7/8" 124mm	8 3/8" 213mm	3 11/16" 94mm	3-3/8" 86mm	VG-10	3.9oz 111g	CE
D'ALLARA C82	4-15/16" 125mm	7-7/8" 200mm	3-1/2" 88mm	3-3/16" 81mm	VG-10	5.75oz 164g	SE



Karambit - C84

Dodo - C80

Yojimbo - C85

C80 Dodo

Our big little knife the Dodo was designed by Eric Glesser to carry small and cut large. We machine the handle expressly for calculated ergonomics and attach it to a 2" blade that by nature of its short length is considered legal and socially acceptable in most areas. The blade's strange shape provides large cutting capability with its curved belly and fine/detailed slicing with its downward-pointed tip. The handle has a leveraging finger choil ending in a tail protrusion usable as a pinky shelf or striking tool.

- CPM-S30V hollow-ground blade
- Edge: PlainEdge or SpyderEdge
- Ball Bearing Lock®
- G-10 handle in blue or black
- Ambidextrous tip-up wire clip
- Made in Golden, Colorado

C84 Warren Thomas Karambit

Different cultures create knives specific to their respective geographic location, religion and agricultural and protective requirements. The Karambit's claw-shape originated in Indonesia for harvesting and personal protection but is today mainstream, in the martial arts world. Knifemaker Warren Thomas' design is fully-stainless with an arcing blade carrying through into a curved handle. At the end, the ring is for swinging/rotating into different grip positions. Bio-engineered shape makes for comfortable manipulation.

- VG-10 double flat-ground blade
- Edge: PlainEdge
- 13mm Spyderco Round Hole
- Chris Reeve Style Integral LinerLock®
- Right or left-hand, tip-up carry

C85 Yojimbo

Spyderco's second collaboration with martial artist, author and knife designer Michael Janich. Triangular-shaped blade holds the sharpened edge in contact with what you're cutting, and the fine tip generates less resistance initiating and making piercing cuts. Running the spine's length are slip-resistant thumb serrations. Palm-fitting handle heightens dexterity/control and the tapered tail improves grip retention, doubling as a pressure point or striking tool. Indexing holes on clip and handle.

- CPM-S30V modified Wharnccliffe flat-ground blade
- Edge: PlainEdge
- Nested Compression Lock
- G-10 handle in blue or black
- Ambidextrous, tip-up carry
- Made in Golden, Colorado

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
DODO C80	4-3/8" 112mm	6-1/8" 156mm	2-1/6" 53mm	1-3/4" 44mm	CPMS30V	2.6oz 74g	PE, SE
KARAMBIT C84	5-1/32" 128mm	5-5/8" 143mm	2-1/8" 54mm	1-13/16" 46mm	VG-10	5oz 145g	PE
YOJIMBO C85	5" 127mm	7-13/16" 199mm	2-7/8" 73mm	2-11/16" 69mm	CPMS30V	3.6oz 102g	PE

Scorpius - C87



Stretch - C90



Kopa - C92



PRODUCTION PROTOTYPES PICTURED
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C87 Scorpius

Designed under the premise form follows function - not looks -this explains the distinctive appearance of Eric Glesser's urban tactical utility knife the Scorpius. Sized for city carry with a 3" blade, its wavy handle situates the index and middle fingers keeping your grip from slipping forward/backward. Narrow tail makes an effective impact and non-lethal control tool.

- VG-10 hollow-ground blade
- David Boye dent
- Edge: PlainEdge or SpyderEdge
- Stainless steel handle
- 14mm Spyderco Round Hole
- Right-handed, tip-up or tip-down carry

C90 Stretch

To stretch is the act of extending or drawing out beyond normal limits. The C90's usability extends, covering bases including hunting, strenuous outdoor activities or as an EDC. Engineered for physical comfort and security, the stainless handle is inlayed on both sides with Kraton. Centered in the inlays (on both sides) is a small steel dot that the clip's bend comes in contact with allowing for smooth pocket draw. The dot offers an area for engraving a name or initials.

- VG-10 flat-ground blade
- PlainEdge or CombinationEdge (40/60)
- David Boye dent
- Steel pocket clip carries ambidextrously, tip-up or tip-down

C92 Kopa

The first two installments in an ongoing a series of gent's folders featuring stainless handles with flush inlays of either Cocobolo wood or Micarta. New handle material inlays are planned for release every several months, contact your sales person for updates. Quantities limited to 600 pieces per run. Angled handle for index finger placement and steel bolsters make it as attractive to look at as it is to use. Spine cusp and mid-spine positioned back lock.

- VG-10 flat-ground blade
- Edge: PlainEdge
- Righthand tip-down carry

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
SCORPIUS C87	4-3/8" 111mm	7-15/16" 186mm	3" 76mm	2-1/2" 64mm	VG-10	4.3oz 122g	PE, SE
STRETCH C90	4 9/32" 109mm	7 13/16" 198mm	3 1/2" 89mm	3 1/8" 79mm	VG-10	4.5oz 128g	PE, CE
KOPA C92	3 7/16" 87mm	5 3/16" 148mm	2 7/16" 62mm	1 15/16" 49mm	VG-10	2.5 oz 70g	PE



Salt I - C88

Pacific Salt - C91

Atlantic Salt - C89

PRODUCTION PROTOTYPE PICTURED. SEE SPYDERCO.COM

PRODUCTION PROTOTYPE PICTURED. SEE SPYDERCO.COM

C88 Salt I / C91 Pacific Salt

A myth in the knife world is that somewhere there exists steel with high-performance cutting abilities that cannot rust. Myth became reality with new H1 steel. H1 is a precipitation-hardened alloy with .1% nitrogen, that acts like carbon in the steel matrix, but doesn't react to chlorine making rust. It holds a sharpened edge comparable to premium knife steels. A carbonless edge-retentive steel, it remains rust free even for those challenged by cleaning/maintaining their knives. The Salt I (same size as the C11 Delica) and the larger Pacific Salt (same size as the C10 Endura) have rounded tips that are thicker at the point and enlarged Spyderco Round Holes for gloved/wet hands. All inside/outside steel components (lock bar, pins and clip) are treated and impervious to rust and pitting. Lanyard hole offers a backup method of attachment for use around water.

- H1 hollow-ground blade
- 14mm Spyderco Round Hole
- Black or yellow FRN Volcano Grip handle
- Available: SpyderEdge, PlainEdge
- David Boye dent
- Ambidextrous, tip-up carry

C89 Atlantic Salt

The sheepfoot blade originated with mariners who found the rounded tip especially beneficial when the knife was accidentally dropped (think working on a ship in pitching seas) as it couldn't stab the foot when hitting the deck. It's also been speculated that commanding officers on these ships preferred their rowdy hardworking sailors carry knives that didn't have pointed tips, especially while in port after months at sea. Spyderco's rust proof H1 Atlantic Salt is favored by anyone cutting around water in an emergency situation.

- H1 hollow-ground sheep-foot blade
- 14mm Spyderco Round Hole
- Black or yellow FRN Volcano Grip handle
- Available: SpyderEdge, PlainEdge
- David Boye dent
- Ambidextrous, tip-up carry

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
SALT I C88	4" 102mm	7" 177mm	3" 76mm	2 11/16" 68mm	H-1	2.0oz 57g	PE,SE
PACIFIC SALT C91	4 15/16" 125mm	8 5/8" 219mm	3 13/16" 97mm	3 3/8" 86mm	H-1	3.0oz 86g	PE,SE
ATLANTIC SALT C89	4 5/8" 116mm	8 3/16" 209mm	3 5/8" 93mm	3 7/16" 86mm	H-1	2.6oz 75g	PE,SE



Ladybug - LBK LFG



Ladybug/Photon - FLO1LFG



Jester/Photon - FLO1JFG



Jester - JBK JFG



Jester SS - JSS

LBK LFG Ladybug

Though small enough to fit unnoticeably on a keychain, in a purse or the bottom of a pocket, the Ladybug bites through 1/2" thick rope like cutting air. Traditional back lock is positioned mid-spine for unlocking one-handedly.

FLO1LFG Ladybug/Photon Combo

Many times you find yourself in need of a knife and a small light or torch. We've combined a Ladybug with a Photon II Light. Three small rings spread them out for flat carry in a pocket or purse. Photon emits 6500 Kelvin of light with a replaceable CR2032 Lithium battery lasting 100+ hours. Available forest green only.

- AUS-6 hollow-ground blade
- Edge: SpyderEdge or PlainEdge
- FRN handle with Volcano Grip in black or forest green
- Clipless

JBK JFG Jester

Take the Jester Test: Carry one for 14 days and on day 15 leave it at home. By then you will have gotten used to the convenience on your keychain or in a handbag. Notched spine makes a non-slip seat for the thumb with additional notching above the tip for index finger position and control.

FLO1JFG Jester/Photon Combo

Jester/Photon II set has a textured spine and tip for exacting control over the tip and sharpened edge. Three rings connecting knife and flashlight, carry flat, bulge-free in a pocket/purse. Photon emits full spectrum 6500 Kelvin of light with a replaceable CR2032 Lithium battery lasting 100+ hours. Available forest green only.

- AUS-6 hollow-ground blade
- Edge: SpyderEdge or PlainEdge
- FRN handle with Volcano Grip in black or forest green
- Clipless

SS Jester

Our smallest all-steel folder offers remarkable ergonomic control and cutting ability in a keychain-sized tool.

- AUS-6 hollow-ground blade
- Edge: SpyderEdge or PlainEdge
- Recommended for engraving or embellishment
- Clipless

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
LADYBUG LBK/LFG	2 1/2" 64mm	4 15/16" 168mm	1 15/16" 49mm	1 3/4" 44mm	AUS-6	0.5oz 16g	PE, SE
JESTER JBK/JFG	2 1/2" 64mm	4 15/16" 168mm	1 15/16" 49mm	1 3/4" 44mm	AUS-6	0.5oz 16g	PE, SE
JESTER JSS	2 1/2" 64mm	4 15/16" 168mm	1 15/16" 49mm	1 3/4" 44mm	AUS-6	1.4oz 38g	PE, SE



SzaboFly - B03

SpyderFly - B01

PRODUCTION PROTOTYPE PICTURED
SEE SPYDERCO.COM

B01 SpyderFly

Seems the spyder ate the fly. The SpyderFly infuses traditional Balisong elements with innovative Spyderco features. Balis are about swinging, sometimes called doing the dance. Eric Glesser incorporates Spyderco's Round Hole into both handle sections so while rotating/indexing, the thumb and index finger placed on either side of the hole permit coordinated control and smooth swinging. Handle is cast steel, chamfered for pinch-free comfort. Spring loaded latch locks it closed for safe carry and does not lock it open.

- 440C hollow ground blade
- Edge: PlainEdge
- Dagger grind creates equal weight/balance on both sides of the blade
- Wire clip attaches to either handle, either side for a variety of carry compositions

B03 SzaboFly

Knifemaker, world-class martial artist, adventurer and businessman, Laci Szabo is also the creator of the SzaboFly. Spyderco Round Holes in the handle sections are for retention and control while rotating and swinging the blade. Asian inspired handle distinctly curves, fitting the hand's contours and the blade in turn contours to fit the handle. A wonder of balance and precision.

- VG-10 hollow ground blade
- Edge: PlainEdge
- Dagger grind creates equal weight/balance on both sides of the blade
- Wire clip attaches to either handle, either side for a variety of carry compositions

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
SPYDERFLY B01	6" 152mm	9-3/4" 248mm	4-1/8" 105mm	3-11/16" 94mm	440C	6.562oz 167g	PE
SZABOFLY B03	5-1/2" 140mm	9-7/8" 251mm	4-1/4" 108mm	3-1/2" 89mm	VG-10	5-1/2oz 156g	PE



Bill Moran - FB01



Bill Moran - FB02



Vagabond - FB12

FB01 & FB02 Bill Moran

Bill Moran, the grandfather of American knifemaking, is the founder of the American Bladesmith Society. He started pounding steel, making knives more than fifty years ago. Available in two blade styles: The FB01 has an upswept Bowie-style blade, the FB02, a drop-point blade. Both blade shapes are tapered, thick where the blade joins the handle, thinning down the spine to a fine, uniformly ground tip. Blade and handle are balanced optimizing control.

- VG-10 flat-ground blades (Bowie-shape or Drop-point)
- FRN handle inlayed with Kraton panels
- Kydex sheath with multi-position Tek-Lok® fastener

FB12 Vagabond

For the wanderer, backpacker, camper or picnicker. The Vagabond is a single piece of steel with a unique plastic sheath that becomes part of the handle. The sheath pivots out/upward, snapping-over, and safely covering, the cutting edge. A string/cord through the lanyard hole adds security around water, deep brush or for attachment to a pack or duffle.

- AUS-6 flat-ground blade
- Edge: PlainEdge
- Bi-Directional Textured FRN handle

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
BILL MORAN FB01	N/A	8" 203mm	3-7/8" 99mm	3-1/2" 89mm	VG-10	3oz 84g	PE
BILL MORAN FB02	N/A	8-1/16" 205mm	3-7/8" 99mm	3-3/8" 86mm	VG-10	3oz 84g	PE
VAGABOND FB12	N/A	7-7/8" 200mm	3-1/8" 79mm	2-7/8" 73mm	AUS-6	2.8oz 79g	PE



Temperance - FB05

Temperance Trainer - FB05TR

FB05 Temperance Fixed Blade

Blueprinted for demanding outdoor camp/field/utility use and surprisingly effective for food prep too. Textured spine cusp and finger choil position the hand for advantageous control on the handle. Concave pommel generates a thumb-leveraging shelf in backward or reverse grip.

- VG-10 spear-point double flat-ground blade
- Edge: PlainEdge or SpyderEdge
- FRN textured handle
- Indexing divots
- Lanyard hole
- Boltaron sheath with 5-position Tek-Lok fastener

FB05TR Temperance Trainer

Designed simultaneously with the live Temperance incorporating identical features but with a round-tipped non-sharpened blade.

- AUS-6 non-sharpened flat-ground blade
- Red FRN handle (designates it non-sharpened)
- Indexing divots
- Lanyard hole
- Boltaron sheath with 5-position Tek-Lok fastener

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
TEMPERANCE FB05	N/A	9-5/8" 243mm	4-7/16" 113mm	4-1/8" 104mm	VG-10	5.375oz 152g	PE, SE
TEMPERANCE TRAINER FB05TR	N/A	9-1/2" 240mm	4-5/16" 109mm	N/A	AUS-6	5.2oz 146g	N/A



Small Utility Knife - K05

Utility Knife - K04

Paring Knife - K09

Santoku - K08

K04 Utility Knife

Designed for cutting boards, the blade is thin, semi-flexible passing easily through soft and fibrous foods. Handle checkered with graduating levels of steps running horizontally along the top, vertically on the underside for grip. Carries the highest customer satisfaction rating with exceptional cutting performance and edge retention.

- MBS-26 spear-point, flat-ground blade
- Edge: SpyderEdge
- Black Sermollan handle
- Handwash recommended

K05 Small Utility Knife

MBS-26 steel offers edge retention, sharpness and cutting performance even through frozen foods. Handle has both horizontal and vertical channels for a firm grasp even when hands are wet or oily. Two-step serration pattern wears less over time. The teeth's sharpened tips initiate the penetration of the cut and keen inside curves follow through.

- MBS-26 spear-point, flat-ground blade
- Edge: SpyderEdge
- Black Sermollan handle
- Handwash recommended

K08 Santoku

Japanese style butcher's knife has a subtle curve for rocking cuts on a cutting board. Vertical finger guard stops the hand from slipping up on to the cutting edge. Parallel and perpendicular steps molded in the handle provide excellent grip even if you're up to your elbows in water, oil or slippery kitchen goo.

- MBS-26 flat-ground blade
- Edge: PlainEdge
- Black Sermollan handle
- Handwash recommended

K09 Paring Knife

The reason a scalpel is suited for detailed and fine cutting is it offers a handle larger than its blade for precise control over the sharpened edge. Same idea here. Use for decorative and meticulous food preparation, slicing, pitting, peeling and paring. Textured handle ends in a curved expansion with more than enough handle to really wrap the hand around

- MBS-26 flat-ground (from heel to tip) blade
- Edge: PlainEdge
- Black Sermollan handle
- Handwash recommended

Model	Overall	Blade	Blade Steel	Weight	Edge Types
UTILITY KNIFE K04	10-7/8" 275mm	6-1/2" 162mm	MBS-26	2oz 57g	SE
SMALL UTILITY KNIFE K05	8-7/8" 225mm	4-1/2" 116mm	MBS-26	1-1/2oz 43g	SE
SANTOKU K08	12-1/8" 307mm	6-7/8" 174mm	MBS-26	5oz 140g	PE
PARING KNIFE K09	5-1/2" 140mm	2" 51mm	MBS-26	0.7oz 20g	PE



Tri-Angle Sharpener - 204MF

UltraFine Triangle - 204UF

Diamond Triangle - 204D

204MF Tri-Angle Sharpener

You've heard it said "a sharp knife is safer than a dull one". The Tri-Angle Sharpener comes with high alumina ceramic stones: One pair of medium-grit (brown) stones for aggressive sharpening and a pair of fine (white) stones for professional grade finishing. Stones are triangular for sharpening PlainEdges on the flat sides and SpyderEdges (serrations) on the corners. A furrow running the stone's length sharpens pointed items: fishhooks, darts and awls. Components snap into the self-contained ABS plastic base with a lid for travel. Cut into the base are keyed slots and holes accurately setting the stone's sharpening angle at a 30° (15° each side) or 40° (20° each side) for knives and a 12.5° scissor setting. A channel on the underside of the base lets you lay two stones side-by-side (flat-side up) for use as a benchstone. Lid snaps halfway over the base making a handhold for stability and a set of brass safety rods to protect the users hands during sharpening are included. Use dry, without oil, water or lubricants. To clean: scrub stones with a plastic scouring pad and powered abrasive cleaner, air-dry.

- Autoclave safe
- Instruction booklet
- Instruction Video: VHS, PAL, SECAM

204UF Ultrafine Triangle

Ultrafine ceramic stones tighten the blade's scratch pattern to an even keener degree for hair-popping professional sharpness and polishing. Stones sold individually and fit the 204 Sharpener system. To clean: scrub with a scouring pad and powered abrasive cleaner, air-dry.

- Autoclave safe

204D Diamond Triangle

Steel triangles blanketed in a bonding agent then covered in diamond particles. Diamond hard abrasives are recommended for stock removal, restoration purposes and to aggressively re-shape, re-bevel and re-profile a cutting edge. Sold in pairs. 204D triangles fit the 204 Sharpener system.

- To Clean: rinse in fresh water.



Bench Stones - 302

Profile - 701

Pocket Stones - 303

Ceramic Files - 400F

302 Bench Stones

Because Spyderco's benchstones are flat and broad they are highly effective for honing wide tools like plane irons, chisels, large blades, woodworking equipment, even ski edges. Available in Fine, Medium or Ultrafine grits, each stone is sold separately and comes packaged in a rigid polymer storage case with non-skid rubber feet for tabletop use. Use dry without lubricants or oils. To clean: scrub with a scouring pad and powered abrasive cleaner, air-dry.

303MF Double Stuff

The Doublestuff is a 303F and 303M bonded together and packaged in a leather pouch offering a variety of sharpening options. To clean: scrub with a scouring pad and powered abrasive cleaner, air-dry.

- Autoclave safe

303 Pocket Stones

Palm-sized rectangular pocket stones are for portable field use and honing small items. Popular with dentists. Available in medium (brown) and fine (white) grits, sold separately packaged in a leather carrying case. To Clean: scrub with a scouring pad and powered abrasive cleaner, air-dry.

- Autoclave safe

400F Ceramic Files

Jewelers, gunsmiths and dental professionals all use small sharpening stones for honing and deburring hardened molds, even carbide. Ceramic Files are available in: Round, square, triangular, and slip shapes. Available individually packaged in a plastic tube, or sold as a set of four, packaged in a snap-front suede pouch. To clean: scrub with a scouring pad and powered abrasive cleaner, air-dry.

- Autoclave safe

701 Profile

Profile alumina ceramic stones are unequivocally designed for the field and range, available in fine (white) or medium (brown) grits. Elliptical shape offers four distinct sharpening surfaces: A flat surface and a large radius for PlainEdges, a small radius for SpyderEdges and a groove running the length of the stones for sharpening pointed objects. Stones are sold separately or as a pair and packaged in a brown split leather case. To clean: scrub with a scouring pad and powered abrasive cleaner, air-dry.

- Autoclave safe

Knife Stands - CT02 / CT03



Display Tower - CT01



T-Shirt



Hat

Visor



CT01 Display Tower

Acrylic display tower holds eight knives in the open position with room for a Tri-Angle Sharpener in the bottom. Made of high impact, clear acrylic measuring 12-3/4" wide, 10-3/4" deep and 14-1/4" tall. Provides 360° view of what's stored inside, locks with an arm-locking lever (keys included) for theft-proof countertop display. Includes an 8-1/2" X 11" clear page frame for signage on top.

CT02/CT03 Knife Display Stands

Lucite acrylic wedges are multifaceted to catch and reflect light. They sit flat on a countertop/shelf holding one knife (opened) at a 45° angle. Engraved on the bottom with the Spyderco bug. 24 pieces boxed: Large 3-1/2" or Small 2-1/2".

HAT SpyderHat

SpyderGear for your lid. Cap is black brushed 100% cotton with adjustable sliding clasp. Contrasting red brim stripe, cap portion features the Spyderco name and logo bug. One size fits all.

VISOR SpyderVisor

Open ended, black brushed 100% cotton with padded adjustable headband for comfort and perspiration absorption. One size fits all.

TSWCR Critter T-Shirt

"All God's Critters Have Knives" tees. Four-color image is silk-screened onto 100% pre-washed cotton. Available: M- L- XL- XXL

Carbon (C)

- Increases edge retention and raises tensile strength.
- Increases hardness and improves resistance to wear and abrasion.

Chromium (CR)

- Increases hardness, tensile strength, and toughness.
- Provides resistance to wear and corrosion.

Cobalt (CO)

- Increases strength and hardness, and permits quenching in higher temperatures.
- Intensifies the individual effects of other elements in more complex steels.

Copper (CU)

- Increases corrosion resistance.

Manganese (MN)

- Increases hardenability, wear resistance, and tensile strength.
- Deoxidizes and degasifies to remove oxygen from molten metal.
- In larger quantities, increases hardness and brittleness.

Molybdenum (MO)

- Increases strength, hardness, hardenability, and toughness.
- Improves machinability and resistance to corrosion.

Nickel (NI)

- Adds strength and toughness.

Nitrogen (N)

- Used in place of carbon for the steel matrix. The Nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.

Phosphorus (P)

- Improves strength, machinability, and hardness.
- Creates brittleness in high concentrations.

Silicon (SI)

- Increases strength.
- Deoxidizes and degasifies to remove oxygen from molten metal.

Sulfur (S)

- Improves machinability when added in minute quantities.

Tungsten (W)

- Adds strength, toughness, and improves hardenability.

Vanadium (V)

- Increases strength, wear resistance, and increases toughness.

Steel, and How We Get It Where We Want It To Be.

Steel is a combination of iron and no more than 2% carbon. Steel is alloyed with other elements that combine, producing special properties. Once a particular alloy¹ combination (or steel type) is selected, specific procedures are used to maximize the unique qualities required for that steel to perform. Generally, the process for converting a steel alloy into premium knife steel is in the heat-treating².

Heat-treating is the most important stage of the evolution of an alloy into a high-performance knife steel. Step one in the heat-treating process is reaching a critical temperature³. The temperature is held for a specific amount of time (depending on the steel being hardened) and causes the steel to become

austenitized⁴. Heat treatment is one of the many factors determining the grain size⁵ of the steel (a fine grain structure is more desirable for knife blades because it improves edge retention and enhances blade finish).

The steel is then quenched⁶ to achieve its maximum level of hardness⁷. At this point the steel is too hard and brittle for practical use and thus tempering⁸ is important in bringing the steel to its ideal harness level (different knife steels perform best at different levels of hardness). Tempering also increases wear resistance and toughness⁹ properties. When tempering, it is important to understand the interaction between hardness and toughness. An increase in hardness is usually accompanied by an increase in yield strength¹⁰ and tensile strength¹¹ and a decrease in impact strength¹² and ductility¹³. An increase in toughness is accompanied by the opposite effect (i.e. an increase in toughness and ductility such as swords or machetes benefit from a softer blade (avoiding breakage) while low impact knives such as pocketknives may benefit from a harder blade (to improve wear resistance). Once tempering is complete, the final hardness of the steel can be determined using a Rockwell Test¹⁴.

For additional detailed information on the above processes and properties, we recommended the following references that were used to compile this information: Metallurgy Fundamentals by D.A. Brandt (published by Goodheart-Willcox) and Heat Treater Guide by P.M. Unterweiser (published by ASM).

- 1. Alloy**- a material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.
- 2. Heat Treating**- heating and cooling metal to prescribed temperature and the limits for the purpose of changing the properties and behavior of the metal.
- 3. Critical Temperature**- the temperature at which steel changes its structure to austenite in preparation for hardening.
- 4. Austenitized**- the basic steel structure state in which an alloy is uniformly dissolved into iron.
- 5. Grain Size**- the physical size of the austenite grains during austenizing. Actual size can vary due to thermal, time and forging considerations.
- 6. Quenched**- rapid cooling from the critical temperature using water, oil or other means.
- 7. Hardness**- resistance of a steel to deformation or penetration analogous to strength.
- 8. Tempering**- reheating to a lower temperature after quenching for the purpose of slightly softening the steel, precipitating carbides and relieving stress.
- 9. Toughness**- the ability of a material to resist shock or impact.
- 10. Yield Strength**- the point at which a steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve.
- 11. Tensile Strength**- indicated by the force at which a material breaks due to stretching.
- 12. Impact Strength**- the ability of a material to resist cracking due to a sudden force.
- 13. Ductility**- the tendency of a material to stretch or plastically deform ap preciously before fracturing.
- 14. Rockwell Test**- a measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.

Steel	Carbon	Chromium	Cobalt	Copper	Manganese	Molybdenum	Nickel	Nitrogen	Phosphorus	Silicon	Sulfur	Tungsten	Vanadium
H-1	0.15	14.00-16.00	--	--	2.00	.50-1.50	6.00-8.00	0.10	0.04	3.00-4.50	0.03	--	--
O-1	0.85-1.00	0.40-0.60	--	--	1.00-1.40	--	0.30	--	--	0.50	--	--	0.30
W-1	0.70-1.50	0.15	--	--	0.10-0.40	0.10	0.20	--	--	0.10-0.40	--	0.50	0.10
A-2	0.95-1.05	4.75-5.50	--	--	1.00	0.90-1.40	0.30	--	--	0.50	--	--	0.15-0.50
D-2	1.40-1.60	11.00-13.00	--	--	0.60	0.70-1.20	0.30	--	--	0.60	--	--	1.10
M-2	0.95-1.05	3.75-4.50	--	--	0.15-0.40	4.75-6.50	0.30	--	--	0.20-0.45	--	5.00-6.75	2.25-2.75
W-2	0.85-1.50	0.15	--	--	0.10-0.40	0.10	0.20	--	--	0.10-0.40	--	0.15	0.15-0.35
1095	0.90-1.03	--	--	--	0.30-0.50	--	--	--	0.04	--	0.05	--	--
20-CV	1.90	20.00	--	--	0.30	1.00	--	--	--	0.30	--	0.60	4.00
5160	0.56-0.64	0.70-0.90	--	--	0.75-1.00	--	--	--	0.035	0.15-0.30	--	--	--
52100	0.98-1.10	1.30-1.60	--	--	0.25-0.45	--	--	--	0.025	0.15-0.30	0.025	--	--
420J2	0.15	12.00-14.00	--	--	1.00	--	--	--	0.04	1.00	0.03	--	--
425 Modified	0.40-0.54	13.50-15.00	--	--	0.50	0.60-1.00	--	--	0.035	0.80	0.03	--	0.10
440A	0.65-0.75	16.00-18.00	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440B	0.75-0.95	16.00-18.00	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440C	0.95-1.20	16.00-18.00	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440XH	1.60	16.00	--	--	0.50	0.80	0.35	--	--	0.40	--	--	0.45
AUS-6	0.55-0.65	13.00-14.50	--	--	1.00	--	0.49	--	0.04	1.00	0.03	--	0.10-0.25
AUS-8	0.70-0.75	13.00-14.50	--	--	0.50	0.10-0.30	0.49	--	0.04	1.00	0.03	--	0.10-0.26
AUS-10	0.95-1.10	13.00-14.50	--	--	0.50	0.10-0.31	0.49	--	0.04	1.00	0.03	--	0.10-0.27
GIN-1	0.90	15.50	--	--	0.60	0.30	--	--	0.02	0.37	0.03	--	--
ATS-34	1.05	14.00	--	--	0.40	4.00	--	--	0.03	0.35	0.02	--	--
154CM	1.05	14.00	--	--	0.50	4.00	--	--	--	0.30	--	--	--
ATS-55	1.00	14.00	0.40	0.20	0.50	0.60	--	--	--	0.40	--	--	--
VG-10	0.95-1.05	14.50-15.50	1.30-1.50	--	0.50	0.90-1.20	--	--	0.03	0.60	--	--	0.10-0.30
BG-42	1.15	14.50	--	--	0.50	4.00	--	--	--	0.30	--	--	1.20
MBS-26	0.85-1.00	13.00-15.00	--	--	0.30-0.60	0.15-0.25	--	--	0.04	0.65	0.01	--	--
MRS-30	1.12	14.00	--	--	0.50	0.60	--	--	--	1.00	--	--	0.25
CPM-S30V	1.45	14.00	--	--	--	2.00	--	0.20	--	--	--	--	4.00
CPM-S60V	2.15	17.00	--	--	0.40	0.40	--	--	--	0.40	--	--	5.50
CPM-S90V	2.30	14.00	--	--	--	1.00	--	--	--	--	--	--	9.00
CPM-10V	2.45	5.25	--	--	0.50	1.30	--	--	--	0.90	0.07	--	9.75
CPM-3V	0.80	7.50	--	--	--	1.30	--	--	--	--	--	--	2.75
Hitachi Blue Super Steel	1.40-1.50	0.30-0.50	--	--	0.20-0.30	0.30-0.50	--	0.30	0.025	0.10-0.20	0.004	2.00-2.50	0.50
Sandvik 12C27	0.60	13.50	--	--	0.40	--	--	--	0.025	0.40	0.01	--	--
Sandvik 12C27 Mod.	0.52	14.50	--	--	0.60	--	--	--	0.25	0.40	0.01	--	--
Vascowear	1.12	7.75	--	--	0.30	1.60	--	--	--	1.20	--	1.10	2.40
X-15TN	0.42	15.55	--	--	0.46	1.70	0.30	0.21	0.017	0.23	0.002	--	0.29
ZDP-189	3.00	20.00	--	--	--	--	--	--	--	--	--	--	--

ABS - A black amorphous thermoplastic terpolymer with high impact strength.

Almite - A coating used on aluminum handles similar to anodizing. Resistant to scratching and marring, it can also be tinted to any color for visual appeal.

Alumina Ceramic - The compound used for Spyderco sharpening stones. It is a ceramic-bonding agent mixed with alumina particles (synthetic sapphires), shaped, then kiln fired at temperatures in excess of 3000 degrees F.

Ambidextrous - Using both hands with equal ease. Pertaining to knives, it is a knife that is not solely designed for a left-or right-handed person but can be used with equal ease by both hands.

Anodized Aluminum - Subjecting aluminum to electrolytic action which coats the aluminum with a protective and decorative film.

Back Lock - Locking system positioned on the spine of the handle that uses a rocker arm, which pivots in the center. A notch on one end of the arm connects with a notch on the blade's tang, locking the blade open.

Balisong/Butterfly - A knife design believed to have originated in the UK, brought to the Philippines by English sailors, and was adopted and popularized in the Philippines. Often used in Filipino martial arts. The knife has two separate handle sections that rotate round the blade's pivots to create a handle and then rotate back covering and protecting the blade when closed.

Ball Bearing Lock - A compressive lock wedging a stainless steel ball bearing between a fixed anvil and the blade tang. The ball is also utilized to detent the blade into the closed position.

Batch - Refers to a knife model that is made in small numbers. A Spyderco batch is 1500 pieces and if the model is received well another batch or more may be produced.

Bi-Directional Texturing - A texture molded into an FRN handle, which is a series of graduating, sized forward and backward steps that radiate outward from the center of the handle. This texture provides resistance to slipping and sliding when gripped in the hand.

Bolster - A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

Boltaron - A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. It has excellent impact strength and abrasion, chemical, and fire resistance properties.

Bowie-Shape - A blade with an upswept, curving tip that is double-edged near the point. It is named for Colonel James Bowie who made this shape famous in the 19th century American west.

Caping - A term to describe the careful and detailed cutting and removing of the hide from a game animal for the purpose of taxidermy. More precisely it refers to removing the skin from the head, shoulders and neck.

Carbide - A hard, sharp carbon/iron material used where a very hard material is needed such as in machining or drilling steel. Spyderco uses carbide to make the glass breaking tip found on the C79 Assist model.

Carbon Fiber - Graphite fibers (the size of a human hair) are woven together and fused in epoxy resin. It's lightweight, three-dimensional in appearance and is a superior (and expensive) handle material.

Chamfered - Grinding a secondary flat surface on a corner, creating a beveled edge. Commonly done to the edges of a knife's handle or the inside radius of a hole making a smoother contact spot for hand/fingers.

Choil - choil is a round cut out separating the cutting edge from the

ricasso. It is also used to describe a cut out, molded or formed area where the handle and blade meet which positions/guards the index finger while gripping the opened knife.

Chris Reeve Style Integral Liner Lock - Custom knifemaker Chris Reeve developed upon, then popularized the Walker Liner Lock in an integral form. An integral liner lock functions as a traditional liner lock with the exception that the liner is actually comprised of part of the handle scale.

Clip-Point Blade - A blade, ground on the top (spine) in an angled or sweeping line downward. The underside (where the sharpened edge is) is ground upward. The two angles meet at the tip and where the angles meet determines the depth of the blade's belly.

CLIPIT - Spyderco's trademarked term for their line of folding knives which feature a pocket clip. A CLIPIT fan is often called a CLIPITEER.

Cobra Hood™ - A machined flange of steel positioned over the Spyderco round opening hole on the spine of the blade which directs/positions your thumb over the hole for quickly opening the knife blade. See Spyderco C70 ATR.

CombinationEdge™ - Blade that is partially SpyderEdge, partially PlainEdge.

Compression Lock - Compression Lock uses a small piece of metal that is inserted, from the side, in between the blade tang and the stop pin (or anvil pin).

Dagger Grind - A grind down the center of a blade equally dividing it into halves. On the SpyderFly only the bottom edge is sharpened and the top of the dagger grind is left unsharpened creating a false edge.

Damascus - Two types of steel that are folded together repeatedly during the forging process to produce very attractive and expensive steel. This new steel retains the properties of the two parent steels.

David Boye dent - Custom knifemaker David Boye removed a small arc or dent of metal from the lock bar lever of his knives. This removed piece lessened the possibility of gripping the handle hard enough to depress the lock and accidentally unlock the blade while using the knife.

Detent - A minute divot or dimple machined into the blade tang. A ball bearing drops into the detent hole when the knife is in the closed position, holding the knife blade closed inside the handle.

Diamond Coating - The mechanical entrapment of diamond crystals into a metal substrate. This process operates by depositing metal, layer by layer, from a plating solution until enough metal is built up around the diamond crystals to hold them in place.

Double Flat-ground - A blade that is ground flat on both sides, tapering to an edge with no radius.

Drop Point - A blade design made popular in hunting knives originally by Bob Loveless and Bo Randall. Simply, the tip of the blade is lowered through a convex arc from the spine.

EDC - An acronym for Every Day Carry meaning a knife that is carried and used daily.

ELU - Acronym for "end-line user", the consumer who uses Spyderco knives and sharpeners.

Embellishment - Term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured.

Ergonomics - The applied science of equipment design intended to maximize productivity by reducing operator fatigue, safety and discomfort. Knives which are designed to be comfortable and less fatiguing to use are labeled "ergonomic."

Fiberglass Reinforced Nylon (FRN) - A nylon polymer mixed with glass fiber that is then injected into a mold for making lightweight knife handles.

Finger Choil - A purposeful and specific area/curve cut out between the blade and handle. It creates a grip position point closer to the cutting edge for better control while cutting.

Full Flat-ground - A flat grind leaves a flat surface, that flat surface if ground from edge to spine is considered a full-flat grind. If that flat surface goes from the edge to somewhere in the middle of the blade it would be considered a flat saber grind. Spyderco uses both types of flat-grinds. Full-flat is found on our C36 Military Model, flat-saber-grind can be found on our C11 Delica and C10 Enduras.

G-10 - Handle material made of epoxy filled with woven glass fiber that is impervious to changes in temperature and can be tinted into many colors.

Gut Hook - A sharpened "hook" which lies on the spine of a hunting knife blade. This design allows the hunter to field dress the animal without puncturing the animal's intestine.

Hamaguri Grind - (Also called Appleseed Grind or Moran Grind): is a convex grind.

Hawkbill Blade - Blade shaped in a sharply curved hook like the talon of a raptor. The inside edge of the blade is sharpened and works particularly well for commercial fishermen who reach out and pull toward them while cutting line, webbing and netting.

Hollow-ground - Edge that is ground with a radius leaving a concave shape above the cutting surface.

Indexing - "Locating" mark, also used for controlled rotation of the open knife, while gripped in the palm, from one hand-hold to another, e.g., rotating from a forward grip to a reverse grip.

Jigged Bone - Derived from deceased animals, generally the shin bone of a cow. The bone is generally dyed and surface texture is obtained by cutting grooves into the bone.

Kick - The unsharpened portion along the underside of the knife blade where the edge begins. Keeps the blade "kicked out" so the edge does not hit the back spacer.

Kraton - A rubbery thermoplastic polymer used as a flexible inlay on knife handles for enhanced grip.

Kydex - A thin thermoplastic commonly used for firearm holsters and knife sheaths. It is flexible, resistant to sweat, chemicals, oils and solvents. It is shaped by heat and retains its set form.

Lanyard Hole - A hole placed in the end of a knife handle opposite the blade. Originally used by sailors who would place a cord through such a hole in their knife to keep from losing it overboard.

LinerLock - Locking system developed by custom knifemaker Michael Walker. The blade of a knife is locked open by a leaf-like spring that butts up against the tang of the blade.

Martial Blade Craft (MBC) - MBC is the practice of combative arts for self-protection, physical conditioning and control and coordination of the body. MBC's ultimate goal is to train professionals to "stop the bad guy from hurting innocents."

Micarta - A composite of linen or paper fabric in an epoxy resin used as a handle material. It is incredibly lightweight, durable and visually appealing. It can be bead blasted or polished, changing its appearance.

Photon II - Quarter-sized flashlight that uses photon technology, an LED bulb emitting incredibly bright full spectrum light with a Lithium long-life battery.

PlainEdge - A sharpened knife blade with no serrations or teeth. Sometimes called a smooth blade.

Pommel - The knob or expansion found on the of end a sword or knife.

Quillion - A handguard protruding from both sides of the handle (where the handle and blade meet), which stops the hand from slipping up onto the blade.

Reverse "S" Blade - Blade shape resembling a backward S with the tip curving downward. The deep belly (thickest part of the blade) curves in the same direction as the tip. See C12 Civilian.

Scale - A knife handle made of scales or slabs of material that are riveted, screwed or bonded together.

Sermollan - A rubberized plastic used on kitchen knife handles that offers a secure grip and resistance to bacteria.

Sheepfoot Blade - A blade with a round, blunt tip that has no point. The design inhibits accidental stabbing while working in emergency situations, around livestock and inflatable boats.

Slip Joint - Non Locking Blade -- a blade having a spring acting against it, which provides some resistance to its opening and closing as it pivots within the handle.

Spear Point - Blade shape that has an equal amount of curve on the spine and the cutting edge. The two curves meet, coming together at the point. Designed for general-purpose cutting.

Spine Cusp - A point or crest above The Spyderco Round Hole that creates a spot where the thumb is placed and offers leverage while holding the knife and cutting.

Sprint Run - A limited, one time only, production of a knife design/model. Production numbers are less than 1500 pieces.

Spyderco Trademark Round Hole™ - Round hole located in the knife blade used for one-hand opening and closing of a knife blade.

SpyderEdge - Spyderco's two-step serration pattern: one large, two small serrations. This pattern increases the cutting edge by 24%.

Swedge (non-sharpened) - Also called a false edge, it is a ground edge on the back of the blade's spine, that is chamfered, or non-sharpened. It removes weight from the blade and can change the blade's balance and penetration performance and appearance.

Tang - The portion of the blade where it connects to the handle.

Tek-Lok - Detachable polymer clip mounted onto some of Spyderco's sheaths which can be situated to carry the knife in five different carry positions: vertical, inverted, cross-draw, small of back or horizontal position.

Tip-Up/Tip-Down - Refers to which direction the folded knife is positioned by its pocket clip. When closed and clipped in a pocket, whichever direction (up or down) the blade's tip sits defines if it is termed tip-up or tip-down.

Titanium - A non-ferrous metal with high tensile strength is lightweight and resistant to corrosion. Often used for handle material or knife liners.

Trainer - A red-handled non-sharpened knife used for training and practice purposes.

Volcano Grip - Our trademarked name for the waffle texture found in our FRN handled lightweight knives. The continuous pattern of small squares offer better hand grip while cutting.

Wharncliffe - A blade design in which the point of the knife is dropped to a straight cutting edge.

EDGE-U-CATION

SpyderEdge

The serration's tips provide single point penetration while the center of effort rotates around each serration for an infinite number of cutting angles, increasing the cutting edge length by up to 24%. A serration's recessed curve has more linear cutting surface than a straight edge in the same space and edge retention is increased because the tips initiate the cut easing the amount of force required by the recessed edges. The points actually protect the sharp inside curves that continue the cut, thus the curves have less wear over time.

Spyderco Trademark Round Hole

The Spyderco Trademark Round Hole is the industry symbol of quality and our most recognizable feature. It facilitates easy opening and closing of our knives with one hand. The round hole's position in the blade allows for a continuous opening motion. The thumb rests against the hole at a comfortable distance from the palm permitting easy rotation from the pivot point.

Clip

Spyderco was the first company to use the clothing clip as part of our knife design and allows you to securely attach the knife to a pocket or other convenient location for easy access. CLIPITS are designed to carry inside of the pocket and the clip on the outside so they can be easily removed when needed. The knife sits flat along the inside of the pocket for comfortable carry regardless of size. Clip placement determines whether the tip of the knife blade points up for tip up carry or down for tip down carry.

WARRANTY INFORMATION

Spyderco knives are designed and built for use as cutting tools. Use of our knives for any purpose other than cutting is considered abuse. As with any usable tool, Spyderco knives can wear out. They may also fail to perform if not used or cared for properly. If your knife has been put to hard use for a long period of time, it is possible that Spyderco will be unable to improve the condition of your knife.

Warranty

- Spyderco warrants that all of our products are free from defects in material and workmanship.
- Spyderco's warranty does not cover damage caused by abuse, misuse, loss, improper handling, alterations, accident, neglect, disassembly, or improper sharpening, or normal wear.
- If a knife fails to function as it was designed we will examine its condition upon its return to us, identify why it failed and respond in an appropriate manner.
- If we determine that there is a defect in the manufacture/materials/workmanship we will, at Spyderco's option, repair, or replace that product with the same model or one of equal value.
- If the problem is determined not to be caused by defects in manufacture/materials/workmanship, we will inform you of the cost for repair if possible (please see below). Upon agreement and payment we will perform the repair.
- If unable to improve the condition of the knife, we will return it to you with the recommendation it be retired from use. All costs associated with shipment of the product(s) are the responsibility of the customer.

Repair Information

- Sharpening – complimentary provided the edge of the knife is not severely damaged – please include \$5.00 for shipping and handling.

For the following repairs, please include \$20.00 plus \$5.00 shipping and handling:

- Blade or Edge – broken tip from prying or dropping, destroyed edge due to improper sharpening, loose blade from abuse, rust

due to neglect or other blade issues. (Spyderco is unable to replace blades in most models)

- Clips –stripped screw holes, screws sheered off, broken or missing clip or other clip issues.
- Scale or Handle –missing scale screws, knife action stiff, missing Kraton, or other handle issues.

Where to send your knife

When sending your knife in for Warranty or Repair include a description of the problem and how it occurred. Include company name, return address (no PO Boxes) daytime phone number so we may contact you. We recommend shipping UPS or registered mail for tracking purposes should your knife fail to arrive at our offices. For questions please contact your Spyderco Representative.

Spyderco, Inc.

Attn.: Warranty and Repair
820 Spyderco Way,
Golden, CO 80403 USA

Tel: 1-800-525-7770 • 303-279-8383

Fax: 303-278-2229

Online at: www.Spyderco.com

Basic Knife Maintenance

Insure safe operation by regularly inspecting the knife's interior for pocket lint and obstruction. Clean the well of the lock and inside the handle using a toothpick, hot water and a mild detergent. Rinse with fresh water, dry inside and out and lubricate steel components with oil or silicone. Adding lubricants to the lock and pivot point will ensure smooth action. A sharp knife makes cutting easier and safer and lengthens its usable life. We offer complimentary sharpening: PlainEdge, SpyderEdge or CombinationEdge- you cover the cost of shipping. Knives do wear out and if your edge is damaged beyond repair we will contact you, suggesting it be retired from use.

The following marks are recognized trademarks of Spyderco Inc. ATLANTIC SALT, Advntr, Assist, A.T.R., Ball Bearing Lock, Bi-Directional Texturing, Black Hawk, Calypso, Calypso Jr., Catcherman, Chinook, Civilian, Clip-Kit, CLIPIT, Clutch-Lock, Cobra Hood, COMBOEDGE, Compression Lock, Co-Pilot, Cricket, Delica, Delica II, Dodo, Double Stuff, Dragonfly, Dyad, Dyad Jr., Edge-U-Cation, Endura, Endura II, Evolution Edition, Executive, Galley V, Gunting, Harpy, Hummingbird, Hunter, Impala, Jester, Kinetic Opening, Kiwi, KOPA, LadyBug, LadyBug II, Lil' Temperance, LBK, MANIX, Mariner, Matriarch, MeerKat, Merlin, Military Model, Mini Dyad, Mini Mariner, Mini Probe, Native, Native II, Navigator, Ocelot, PACIFIC SALT, Para-Military, Pegasus, Persian Folder, PlainEdge, Police Model, Pre-Diver, Pride, Probe, Pro Culinare, ProFile, Pro-Grip, Pro-venator, "Q", Remote Release, Renegade, Rescue, Rescue Jr., Ronin, Rookie, Salsa, Salt I, Scorpious, SecurLok, Shabaria, Snap-It, Sprint Run, S.P.O.T., Solo, Speed Sleeves, SpringClip, SpringLock, Spur, SpyderCard, Spyderco Trademark Round Hole, Spyder-Edge, SpyderFly, SpyderHawk, SpyderKey, SpydeRench, SpyderSaw, Standard, Starmate, STRETCH, SZABOFLY, Temperance, Trakk'r, Tri-Angle Sharpmaker, Vesuvius, Volcano Grip, Worker, Yojimbo

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