

PRODUCT GUIDE  2009



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45 SPRINT RUNS & LIMITED KOPA KNIVES

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LEGEND

KNIFE LOCKS

- B – Back Lock
- LL – LinerLock
- RIL – Chris Reeve Integral Lock
- BBL – Ball Bearing Lock
- ⊥ – Notch Joint

TIP CARRY POSITION

- ▲ – Tip Up Carry
- ▼ – Tip Down Carry
- ▼▲ – Tip Up or Tip Down Carry

COUNTRY OF ORIGIN

-  – United States of America
-  – Japan
-  – Taiwan
-  – China
-  – Italy

HANDEDNESS

-  – Right Hand Carry
-  – Left Hand Carry
-  – Right Hand or Left Hand Carry

QUALITY IS THE PRODUCT OF A GOOD ATTITUDE®

Businesses hang a sign outside for a host of reasons. Some want bottom-line profit. Some start-up seeking independence from punching the clock for someone else. Some company owners open shop to simplify lives by making a livelihood doing a job they're good at, enjoy, or find comes easily. No doubt, some do business solely for power or prestige.

Spyderco is in business to manufacture and offer the highest grade and quality of cutlery available. For 35 years we've extended our best effort to conduct business in an honest, fair and proper manner. We believe we're on the right path. Tell us your thoughts, suggestions and share your input. We welcome it and please accept our appreciation for your ongoing patronage.

-The Spyderco Crew

CLIPIT: \ˈklɪp\ vb \ɪt\ pron : Spyderco reliable high-performance folding knife with a pocket clip.



CLIPITS



C10BK

Endura4 Lightweight

C11BK

Delica4 Lightweight



No two knives embody all that is Spyderco more than the Endura and Delica: High performance, worry-free reliability, failsafe materials and designs. They're our best sellers and the test subjects of Spyderco's process called CQI, a never-ending science experiment for ongoing improvements and advancements in knifemaking. Quality, usability and value going on two decades already.

- 4-way Clip: Tip up/down left/right hand
- Screw together construction
- Skeletonized steel internal liners
- Phosphor bronze washers
- FRN Bi-Directional Textured™ Handle
- David Boye Dent
- Enlarged opening hole
- Spine Jimping
- Flat saber-ground blade

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	5"	127mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	8-3/4"	222mm
Lock	<input type="checkbox"/>		BLADE	3-3/4"	96mm
Tip Carry Position	<input type="checkbox"/>		EDGE	3-7/16"	88mm
Handedness	<input type="checkbox"/>		STEEL	VG-10	
Origin	<input type="checkbox"/>		WEIGHT	3.6oz.	103g
			EDGE	P, PS, S	

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	4-1/4"	108mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	7-1/8"	181mm
Lock	<input type="checkbox"/>		BLADE	2-7/8"	73mm
Tip Carry Position	<input type="checkbox"/>		EDGE	2-9/16"	65mm
Handedness	<input type="checkbox"/>		STEEL	VG-10	
Origin	<input type="checkbox"/>		WEIGHT	2.5oz.	71g
			EDGE	P, PS, S	



C10BBK

Endura4 Lightweight Black

C11BBK

Delica4 Lightweight Black



Classic Endura4 and Delica4 Lightweight folders with non-reflective black titanium carbonitride coated blades.

- 4-way Clip: Tip up/down left/right hand
- Screw together construction
- Skeletonized steel internal liners
- Phosphor bronze washers
- FRN Bi-Directional Textured™ Handle
- David Boye Dent
- Enlarged opening hole
- Spine Jimping
- Flat saber-ground blade

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	5"	127mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	8-3/4"	222mm
Lock	<input type="checkbox"/>		BLADE	3-3/4"	96mm
Tip Carry Position	<input type="checkbox"/>		EDGE	3-7/16"	88mm
Handedness	<input type="checkbox"/>		STEEL	VG-10	
Origin	<input type="checkbox"/>		WEIGHT	3.6oz.	103g
			EDGE	PS	

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	4-1/4"	108mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	7-1/8"	181mm
Lock	<input type="checkbox"/>		BLADE	2-7/8"	73mm
Tip Carry Position	<input type="checkbox"/>		EDGE	2-9/16"	65mm
Handedness	<input type="checkbox"/>		STEEL	VG-10	
Origin	<input type="checkbox"/>		WEIGHT	2.5oz.	71g
			EDGE	PS	



C10GYW C11GYW
Endura4 with Emerson Opener **Delica4 with Emerson Opener**

C10GRE C11GRE
Endura4 ZDP-189 **Delica4 ZDP-189**



Possibilities and choices. Endura4 and Delica4 come in a number of variations including a blade opening option. Clever knifemaker Ernest Emerson designed a blade opening function called the Emerson Patented Opening Feature. It's a hook jutting out the blade's spine. It catches a pocket's edge when drawing the knife, opening the blade for ready use. We offer the Emerson Patented Opening Feature on several CLIPIT models with appreciation, consent and royalties to Mr. Emerson: Patent Number: 5,878,500.

- 4-way Clip: Tip up/down left/right hand
- Screw together construction
- Skeletonized steel internal liners
- Phosphor bronze washers
- FRN Bi-Directional Textured™ Handle
- David Boye Dent
- Enlarged opening hole
- Spine Jimping
- Flat saber-ground blade



The genetic winner in the race of ultra-high carbon powdered blade steels is ZDP-189. Its high-performance technical edge retention makes it exotic and even trendy. Other knife companies offer it on pricey high-end knives. We use it on our workingman's folders, the Endura4 and Delica4, letting hard-users and steel junkies alike experience and appreciate its edge holding performance without breaking the bank.

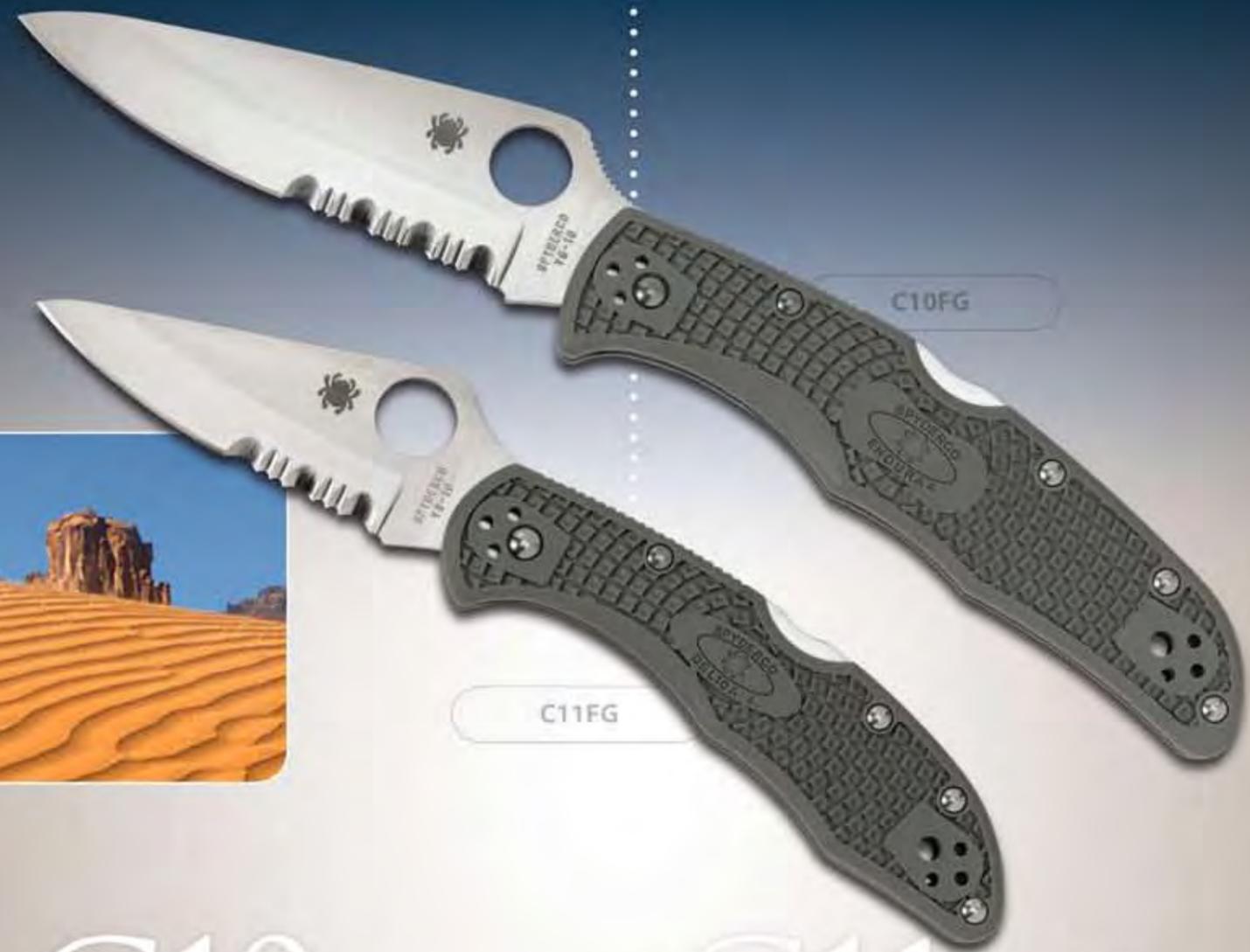
- 4-way Clip: Tip up/down left/right hand
- Screw together construction
- Skeletonized steel internal liners
- Phosphor bronze washers
- FRN Bi-Directional Textured™ Handle
- David Boye Dent
- Enlarged opening hole
- Spine Jimping
- Flat saber-ground blade

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	5"	127mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	8-13/16"	224mm
Lock	<input checked="" type="checkbox"/>		BLADE	3-13/16"	97mm
Tip Carry Position	<input checked="" type="checkbox"/>		EDGE	3-7/16"	88mm
Handedness	<input checked="" type="checkbox"/>		STEEL	VG-10	
Weight			WEIGHT	3.6oz.	103g
Origin	<input checked="" type="checkbox"/>		EDGE	P, PS, S	

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	4-1/4"	108mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	7-5/32"	182mm
Lock	<input checked="" type="checkbox"/>		BLADE	2-29/32"	74mm
Tip Carry Position	<input checked="" type="checkbox"/>		EDGE	2-9/16"	65mm
Handedness	<input checked="" type="checkbox"/>		STEEL	VG-10	
Weight			WEIGHT	2.5oz.	72g
Origin	<input checked="" type="checkbox"/>		EDGE	P, PS, S	

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	5"	127mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	8-3/4"	222mm
Lock	<input checked="" type="checkbox"/>		BLADE	3-3/4"	96mm
Tip Carry Position	<input checked="" type="checkbox"/>		EDGE	3-7/16"	88mm
Handedness	<input checked="" type="checkbox"/>		STEEL	ZDP-189	
Weight			WEIGHT	3.6oz.	103g
Origin	<input checked="" type="checkbox"/>		EDGE	P, S	

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	4-1/4"	108mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	7-1/8"	181mm
Lock	<input checked="" type="checkbox"/>		BLADE	2-7/8"	73mm
Tip Carry Position	<input checked="" type="checkbox"/>		EDGE	2-9/16"	65mm
Handedness	<input checked="" type="checkbox"/>		STEEL	ZDP-189	
Weight			WEIGHT	2.5oz.	71g
Origin	<input checked="" type="checkbox"/>		EDGE	P, PS, S	



C10FG
Endura4 Foliage Green

C11FG
Delica4 Foliage Green



Shade-shifting green-gray color blends with the U.S. Army's digital camo. Outdoors, indoors to field, farm or city, the color takes on the spectrum of it's surrounding, keeping the knife's presence quietly unobtrusive.

- 4-way Clip: Tip up/down left/right hand
- Screw together construction
- Skeletonized steel internal liners
- Phosphor bronze washers
- FRN Bi-Directional Textured™ Handle
- David Boye Dent
- Enlarged opening hole
- Spine Jimping
- Flat saber-ground blade

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	5"	127mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	8-3/4"	222mm
Lock	<input checked="" type="checkbox"/>		BLADE	3-3/4"	96mm
Tip Carry Position	<input checked="" type="checkbox"/>		EDGE	3-7/16"	88mm
Handedness	<input checked="" type="checkbox"/>		STEEL	VG-10	
Origin	<input checked="" type="checkbox"/>		WEIGHT	3.6oz.	103g
			EDGE	PS, S	

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	4-1/4"	108mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	7-1/8"	181mm
Lock	<input checked="" type="checkbox"/>		BLADE	2-7/8"	73mm
Tip Carry Position	<input checked="" type="checkbox"/>		EDGE	2-9/16"	65mm
Handedness	<input checked="" type="checkbox"/>		STEEL	VG-10	
Origin	<input checked="" type="checkbox"/>		WEIGHT	2.5oz.	71g
			EDGE	PS, S	



C10GFG
Endura4 G-10 Foliage Green

C11GFG
Delica4 G-10 Foliage Green



Endura4 and Delica4 with color-assimilating foliage green G-10 laminate handles. Grip grabbing lightweight handles shake off temperature extremes, chemicals and hard use without discoloring, warping or peeling.

- 4-way Clip: Tip up/down left/right hand
- Screw together construction
- Skeletonized steel liners
- Phosphor bronze washers
- David Boye Dent
- Enlarged opening hole
- Spine Jimping
- Full flat grind

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	5"	127mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	8-3/4"	222mm
Lock	<input checked="" type="checkbox"/>		BLADE	3-3/4"	96mm
Tip Carry Position	<input checked="" type="checkbox"/>		EDGE	3-7/16"	88mm
Handedness	<input checked="" type="checkbox"/>		STEEL	VG-10	
Origin	<input checked="" type="checkbox"/>		WEIGHT	4.4oz.	124g
			EDGE	P	

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	4-1/4"	108mm
Boye Dent	<input checked="" type="checkbox"/>		OVERALL	7-1/8"	181mm
Lock	<input checked="" type="checkbox"/>		BLADE	2-7/8"	73mm
Tip Carry Position	<input checked="" type="checkbox"/>		EDGE	2-9/16"	65mm
Handedness	<input checked="" type="checkbox"/>		STEEL	VG-10	
Origin	<input checked="" type="checkbox"/>		WEIGHT	3.2oz.	91g
			EDGE	P	





C10SS

Endura4 Stainless Steel

C11SS

Delica4 Stainless Steel



Stainless handled knives embrace hard use, eat it up, and take more. A heavier alternate to lightweights, they have noticeable heft in a pocket, reassuring the owner the folder is present, clipped and ready for duty. Chamfered handles don't tweak or pinch when gripped tightly.

- 4-way Clip: Tip up/down left/right hand
- Pinned construction
- Phosphor bronze washers
- David Boye Dent
- Enlarged opening hole
- Spine Jimping
- Hollow ground blade
- Stainless handle surface is suitable for engraving and etching

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲
Handedness	☺☹
Origin	🇯🇵



CLOSED	4-7/8"	124mm
OVERALL	8-3/4"	222mm
BLADE	3-7/8"	98mm
EDGE	3-7/16"	87mm
STEEL	VG-10	
WEIGHT	5-5/8oz.	161g
EDGE	P, PS, S	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲
Handedness	☺☹
Origin	🇯🇵



CLOSED	4-3/16"	106mm
OVERALL	7-1/16"	179mm
BLADE	2-7/8"	73mm
EDGE	2-9/16"	65mm
STEEL	VG-10	
WEIGHT	4oz.	114g
EDGE	P, PS, S	



C10TR

Endura4 Trainer

C11TR

Delica4 Trainer



The learning phase of using and training safely with a folder should always be performed with a non-sharpened blade. Our trainers are identical in size, weight and ergos as a live knife minus the cutting edge. Red handle denotes the folder a trainer.

Placing a trainer in the hands of uninitiated knife customers lets them learn safe operation and handling of a folder minus the opportunity to meeting a sharp edge firsthand.

- Red handle denotes the folder a trainer.
- 4-way Clip: Tip up/down left/right hand
- Screw together construction
- Skeletonized steel internal liners
- Phosphor bronze washers
- FRN Bi-Directional Textured™ Handle
- David Boye Dent
- Enlarged opening hole
- Spine Jimping
- Non-sharpened blade

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲
Handedness	☺☹
Origin	🇯🇵



CLOSED	5"	127mm
OVERALL	8-9/16"	217mm
BLADE	3-9/16"	91mm
EDGE	N/A	N/A
STEEL	AUS-6	
WEIGHT	3.6oz.	103g
EDGE	N/A	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲
Handedness	☺☹
Origin	🇯🇵



CLOSED	4-1/4"	108mm
OVERALL	7"	178mm
BLADE	2-7/8"	73mm
EDGE	N/A	N/A
STEEL	AUS-6	
WEIGHT	2.6oz.	73g
EDGE	N/A	



C10TRW

Endura4 Trainer with Emerson Opener

C11TRW

Delica4 Trainer with Emerson Opener



There is a learning curve to using the Emerson Opening Feature. Safeguard yourself while perfecting your skill and operation with a Trainer. Equivalent in size, shape and weight to the live version, but with no cutting edge worries.

- Screw together construction
- Skeletonized steel internal liners
- Phosphor bronze washers
- FRN Bi-Directional Textured™ Handle
- David Boye Dent
- Enlarged opening hole
- Spine Jimping
- Non-sharpened blade

- 4-way Clip: Tip up/down left/right hand

Lanyard Hole	✓		CLOSED	5"	127mm
Boye Dent	✓		OVERALL	8-9/16"	217mm
Lock	B		BLADE	3-9/16"	91mm
Tip Carry Position	▲		EDGE	N/A	N/A
Handedness	☞☜		STEEL	AUS-6	
Weight			WEIGHT	3.6oz.	103g
Origin	🇯🇵		EDGE	N/A	

Lanyard Hole	✓		CLOSED	4-1/4"	108mm
Boye Dent	✓		OVERALL	7"	178mm
Lock	B		BLADE	2-3/4"	70mm
Tip Carry Position	▲		EDGE	N/A	N/A
Handedness	☞☜		STEEL	AUS-6	
Weight			WEIGHT	2.5oz.	71g
Origin	🇯🇵		EDGE	N/A	



C07

Police Model

C07G

Police3

C08

Harpy

So much has changed since the 1980s, yet occasionally it's comforting to find something unchanged, still consistent. When released in 1984 the Police Model was all about efficiency with a large as possible blade built into a thin, equal sized handle. It still is. It remains a Spyderco icon with a Hall of Fame name and spot in our bestseller club. As long as Save and Serve professionals seek the highest performing, ergonomically usable tool, the Police Model will retain icon status.

- Right hand tip-down clip
- David Boye Dent
- Weight reducing spine swedge
- Stainless handle can be engraved or embellished
- Hollow-ground blade

Everything making the Police Model a classic is here but with a G-10 handle, full flat ground blade, David Boye Dent and a 4-way clip.

- 4-way clip
- David Boye Dent
- Weight reducing spine swedge
- Spine and choil jimping
- Screw together construction
- G-10 laminate handle scales
- Flat-ground blade

Boye Dent	✓		CLOSED	5-5/16"	135mm
Lock	B		OVERALL	9-7/16"	240mm
Tip Carry Position	▲		BLADE	4-1/8"	104mm
Handedness	☞☜		EDGE	3-13/16"	97mm
Weight			STEEL	VG-10	
Origin	🇯🇵		WEIGHT	5.6oz.	159g
			EDGE	P, PS, S	

Boye Dent	✓		CLOSED	5-9/16"	141mm
Lock	B		OVERALL	9-7/8"	251mm
Tip Carry Position	▲		BLADE	4-3/8"	111mm
Handedness	☞☜		EDGE	4"	102mm
Weight			STEEL	VG-10	
Origin	🇯🇵		WEIGHT	5oz.	140g
			EDGE	P, S	

Nylon rope thick as a garden hose is stretched taut in front of you and you need to cut it - now. Good to know there's nothing more appropriately engineered for downward, pulling cuts than the Hawkbill blade clipped in your pocket. The tip's curve holds the rope (or whatever you're cutting- line, netting, poly-propylene) against the sharp edge for failsafe, downward-motion cutting, done at arms length.

- Right hand tip-down clip
- Handle drying vent/shackle key
- David Boye Dent
- Hollow-ground blade

Lanyard Hole	✓		CLOSED	3-7/8"	98mm
Boye Dent	✓		OVERALL	6-1/2"	165mm
Lock	B		BLADE	2-3/4"	70mm
Tip Carry Position	▲		EDGE	2-9/16"	65mm
Handedness	☞☜		STEEL	VG-10	
Weight			WEIGHT	3.9oz.	109g
Origin	🇯🇵		EDGE	S	





C12

Civilian

C79

Assist Black/Assist Orange



More than a decade ago Spyderco was approached by a U.S. Law enforcement agency. "Design us a knife" they said. So we did. "The knife is for our field agents and they want a reverse "S" blade, sheer-refined tip and curved Spyder-Edge". Highly specialized and manufactured in limited quantities. Blade shape and tip are not recommended for general utility or everyday carry.

- Right-hand, tip-down carry
- G-10 handle
- Micro-thin tip
- Patented reverse "S" hollow-ground blade
- *Limited quantities

The Formula One equivalent in rescue knives, featuring: Cobra Hood for by-feel blade opening. Patented lift-and-pry blunt tip. Emergency whistle. Squeezing the closed blade into the handle exposes a carbide glass/ice breaking tip (retractable and replaceable). Wavy curves on handle and blade hold rope/line placed between the partially open blade and handle letting you scissor cut rope and cord, trimming flyaways without fully opening the blade. PlainEdged tip for stripping and whittling.

- Ambidextrous tip-up clip
- David Boye Dent
- Bi-Directional Textured® 3-D FRN handle
- Cobra Hood
- Hollow-ground blade
- Available: safety orange or black

Lanyard Hole	<input checked="" type="checkbox"/>	
Boye Dent	<input checked="" type="checkbox"/>	
Lock	<input type="checkbox"/>	
Tip Carry Position	<input type="checkbox"/>	
Handedness	<input type="checkbox"/>	
Origin	<input checked="" type="checkbox"/>	

CLOSED	5-13/16"	132mm
OVERALL	9-3/16"	233mm
BLADE	4-1/8"	105mm
EDGE	3-3/4"	95mm
STEEL	VG-10	
WEIGHT	4.7oz.	134g
EDGE	S	

Lanyard Hole	<input checked="" type="checkbox"/>	
Boye Dent	<input checked="" type="checkbox"/>	
Lock	<input type="checkbox"/>	
Tip Carry Position	<input type="checkbox"/>	
Handedness	<input type="checkbox"/>	
Origin	<input checked="" type="checkbox"/>	

CLOSED	4-7/8"	124mm
OVERALL	8-3/8"	213mm
BLADE	3-11/16"	94mm
EDGE	3-3/16"	81mm
STEEL	VG-10	
WEIGHT	4oz.	115g
EDGE	PS	



CLIPITS



C14

Rescue 93mm Black/Blue

C14GYW

Rescue with Emerson Opener

C45OR

Rescue 79mm Black/Orange

Everyone from emergency responders to ranchers and river guides carry rounded-tip blades. They lessen the probability of accidentally piercing/puncturing inflatable watercraft, livestock or people. A cardinal piece of emergency-cutting rescue equipment, Sheepfoot blades slip under clothing, rope and bindings for safe-guarded cutting without sharp tip worries. Blue model comes with a PlainEdged tip for stripping and fine cutting. Black model is toothed to the edge.

- Ambidextrous tip-up clip
- David Boye Dent
- Flat, saber-ground Sheepfoot blade
- 14mm Spyderco Round Hole*
- FRN Volcano Grip handle. Available: blue or black

Classic Rescue with an Emerson Opening Feature. Opening feature's hook catches a pocket's edge or belt when drawing the knife, propelling the blade open.

- Ambidextrous tip-up clip
- David Boye Dent
- Flat, saber-ground Sheepfoot blade
- 14mm Spyderco Round Hole*
- FRN Volcano Grip handle

Two-thirds sized Rescue offers an option for smaller hands and pockets with equal cutting dynamics.

- Ambidextrous tip-up clip
- David Boye Dent
- Flat, saber-ground Sheepfoot blade
- 14mm Spyderco Round Hole*
- FRN Volcano Grip handle

Available: safety orange or black

Lanyard Hole	✓	CLOSED	4-5/8"	116mm
Boye Dent	✓	OVERALL	8-3/16"	209mm
Lock	B	BLADE	3-5/8"	93mm
Tip Carry Position	▲	EDGE	3-7/16"	86mm
Handedness	☞☜	STEEL	VG-10	
Origin	🇯🇵	WEIGHT	2.6oz.	75g
		EDGE	S	

Lanyard Hole	✓	CLOSED	4-5/8"	116mm
Boye Dent	✓	OVERALL	8-3/16"	209mm
Lock	B	BLADE	3-5/8"	93mm
Tip Carry Position	▲	EDGE	3-7/16"	86mm
Handedness	☞☜	STEEL	VG-10	
Origin	🇯🇵	WEIGHT	2.6oz.	75g
		EDGE	S	

Lanyard Hole	✓	CLOSED	4-3/32"	104mm
Boye Dent	✓	OVERALL	7-3/16"	182mm
Lock	B	BLADE	3-3/32"	79mm
Tip Carry Position	▲	EDGE	2-5/8"	67mm
Handedness	☞☜	STEEL	VG-10	
Origin	🇯🇵	WEIGHT	2.2oz.	64g
		EDGE	S	

C28BK

Dragonfly Lightweight

A veritable firecracker, packing measurable cutting heat in a small package. Mid-sized blade and handle are offset by a deep front-finger choil with a spine cusp and hand-hugging ergos workable in any size hand. Choil/cusp combination lets you choke up nearer the cutting edge for managed slicing and separating.

- Right hand integral tip-up clip
- FRN Volcano Grip handle
- David Boye Dent
- 11mm Spyderco Round Hole*
- Leaf-shaped flat ground blade

Lanyard Hole	✓	CLOSED	3-7/32"	82mm
Boye Dent	✓	OVERALL	5-7/16"	138mm
Lock	B	BLADE	2-5/16"	58mm
Tip Carry Position	▲	EDGE	1-7/8"	48mm
Handedness	☞☜	STEEL	VG-10	
Origin	🇯🇵	WEIGHT	1.2oz.	33g
		EDGE	P, S	

C28SS

Dragonfly Stainless Steel

Corresponding ergonomics and features found in the lightweight but in a fully stainless variation.

- Right hand tip-up clip
- Stainless handle suitable for engraving/embellishment
- David Boye Dent
- 11mm Spyderco Round Hole*
- Leaf-shaped flat-ground blade

Lanyard Hole	✓	CLOSED	3-7/32"	82mm
Boye Dent	✓	OVERALL	5-7/16"	138mm
Lock	B	BLADE	2-5/16"	58mm
Tip Carry Position	▲	EDGE	1-7/8"	48mm
Handedness	☞☜	STEEL	VG-10	
Origin	🇯🇵	WEIGHT	2.6oz.	73g
		EDGE	P, S	





C29SS

Cricket SS

C29PET

Cricket Etched

C30BK2

Remote Release2

C36G

Military Model

Military Model Camo

C36BK

Military Model Black Blade

Military Model Black Blade Camo

Left for years under flowing water, a river stone becomes smooth and symmetrical. Crickets are like that. Small, round, fitting perfectly into a closed hand and light, they clip anywhere to clothing or as a money clip. Chris Reeve inspired Integral Lock utilizes the handle scale as the lock's liner so it remains slim-as-a-pin with the fewest moving wearable parts. Curving, ultra-fine tip wins top honors for fingernail cleaning, crafting or box cutting.

- Right hand tip-down clip
- Stainless handle can be engraved or embellished
- Hollow-ground blade

Our "going to church" version all dressed up with an acid etch handle adding grip and texture.

- Right hand tip-down clip
- Acid etched stainless handle
- Hollow-ground blade

For sports/activities where clipping a knife well-above or below the waist makes sense: think PFD, spray skirt, harness, buoyancy gear, carabineer, harness, even bootlaces. Spring-Loaded Barrel Clip's release pin is positioned near the Spyderco Round Hole letting you unhook, then open the folder in one motion without having to rotate the knife in hand. Alternative attachment, quick release.

- Spring-loaded shackle clip
- FRN handle inlaid with slip-free Kraton®
- 14mm Spyderco Round Hole
- Hollow-ground blade

Lanyard Hole	✓	CLOSED	2-3/4"	70mm
Lock	✓	OVERALL	4-3/4"	117mm
Tip Carry Position	▼	BLADE	1-7/8"	48mm
Handedness	✋	EDGE	2-5/8"	41mm
Origin	🇺🇸	STEEL	VG-10	
		WEIGHT	1.75oz.	57g
		EDGE	P, S	

Lanyard Hole	✓	CLOSED	2-3/4"	70mm
Lock	✓	OVERALL	4-3/4"	117mm
Tip Carry Position	▼	BLADE	1-7/8"	48mm
Handedness	✋	EDGE	2-5/8"	41mm
Origin	🇺🇸	STEEL	VG-10	
		WEIGHT	1.75oz.	57g
		EDGE	P	

Lanyard Hole	✓	CLOSED	4-13/16"	122mm
Lock	✓	OVERALL	7-13/16"	198mm
Tip Carry Position	▲	BLADE	3"	76mm
Handedness	✋	EDGE	2-5/8"	67mm
Origin	🇺🇸	STEEL	VG-10	
		WEIGHT	2.5oz.	70g
		EDGE	S	

Someone asked Spyderco's chief designer "if your son or daughter deployed, what knife would you send with them?" That question raised three powerful considerations: (1. The blade had to have relentless cutting performance and edge life. (2. It had to be lightweight, ergonomically practical. (3. For field-use it needed to be manufactured to be as indestructible and failsafe as humanly possible.

The resulting Military Model, or "Millie" meets these considerations by pairing a CPM-S30V stainless blade with a slim G-10 handle designed to feel like a natural extension of the hand. Open constructed handle makes cleaning/maintenance as simple as blowing or flushing out debris and dirt.

Field-ready, uncomplicated, and manufactured to exacting standards.

Military Model with black DLC coated non-reflective blade.

- Made in Golden, Colorado
- Right hand tip-down clip
- Nested Walker Linerlock®
- G-10 laminate handle scales
- Spine & choil jimping
- Screw construction
- 14mm Spyderco Round Hole (for a gloved hand)
- Modified clip-point blade

- Made in Golden, Colorado
- Right hand tip-down clip
- Nested Walker Linerlock®
- G-10 laminate handle scales
- Spine & choil jimping
- Screw construction
- 14mm Spyderco Round Hole (for a gloved hand)
- Modified clip-point blade

Lanyard Hole	✓	CLOSED	5-1/2"	140mm
Lock	✓	OVERALL	9-1/2"	241mm
Tip Carry Position	▼	BLADE	4"	102mm
Handedness	✋	EDGE	3-11/16"	94mm
Origin	🇺🇸	STEEL	CPM®-S30V	
		WEIGHT	4.25oz.	120g
		EDGE	P, PS, S (Camo P only)	

Lanyard Hole	✓	CLOSED	5-1/2"	140mm
Lock	✓	OVERALL	9-1/2"	241mm
Tip Carry Position	▼	BLADE	4"	102mm
Handedness	✋	EDGE	3-11/16"	94mm
Origin	🇺🇸	STEEL	CPM®-S30V	
		WEIGHT	4.25oz.	120g
		EDGE	P, PS (Camo P only)	

Lanyard Hole	✓	CLOSED	5-1/2"	140mm
Lock	✓	OVERALL	9-1/2"	241mm
Tip Carry Position	▼	BLADE	4"	102mm
Handedness	✋	EDGE	3-11/16"	94mm
Origin	🇺🇸	STEEL	CPM®-S30V	
		WEIGHT	4.25oz.	120g
		EDGE	P, PS (Camo P only)	

Lanyard Hole	✓	CLOSED	5-1/2"	140mm
Lock	✓	OVERALL	9-1/2"	241mm
Tip Carry Position	▼	BLADE	4"	102mm
Handedness	✋	EDGE	3-11/16"	94mm
Origin	🇺🇸	STEEL	CPM®-S30V	
		WEIGHT	4.25oz.	120g
		EDGE	P, PS (Camo P only)	



NEW!

NEW!

C81

Para Military/Para Military Camo

C81BK

Para Military Black Blade/ Para Military Black Blade Camo

Scaled to approximately 2/3 the size of the Military Model, Para- Military is equal featured but with a nested Compression Lock™ rated hard-use. Small, scrappy and range ready.

- Made in Golden, Colorado
- Right hand tip-down clip
- Nested Compression Lock
- G-10 laminate handle scales
- Spine & choil jimping
- Screw construction
- 14mm Spyderco Round Hole (for gloved hand)
- Modified clip-point blade

Para Military with black DLC coated non-reflective blade

- Made in Golden, Colorado
- Right hand tip-down clip
- Nested Compression Lock
- G-10 laminate handle scales
- Spine & choil jimping
- Screw construction
- 14mm Spyderco Round Hole (for gloved hand)
- Modified clip-point blade

Lanyard Hole	✓		CLOSED	4-3/4"	121mm
Lock	✓ CL		OVERALL	7-7/8"	200mm
Tip Carry Position	▼		BLADE	3-3/32"	81mm
Handedness	☞		EDGE	2-15/16"	74mm
Origin	🇺🇸		STEEL	CPM-S30V	
		WEIGHT	3.75oz.	108g	
		EDGE	P, S (Camo P only)		

Lanyard Hole	✓		CLOSED	4-3/4"	121mm
Lock	✓ CL		OVERALL	7-7/8"	200mm
Tip Carry Position	▼		BLADE	3-3/32"	81mm
Handedness	☞		EDGE	2-15/16"	74mm
Origin	🇺🇸		STEEL	CPM-S30V	
		WEIGHT	3.75oz.	108g	
		EDGE	P, S (Camo P only)		



NEW!

C41BK

Native Lightweight

If you own several knives, you'll understand this. There's nearly always one folder that becomes your "go-to" knife. You unconsciously reach for it like your favorite jeans or shoes. That knife is comfortable. It's a natural extension of the hand. It cuts and carries complication-free every time it's drawn - no fuss or ongoing maintenance. We call it the Native. Its CPM-S30V blade and double handle indents magnify cutting control letting you grip tight and high on the handle, closer to the cutting edge. Our best folder value- USA made using top-tier powdered metallurgy blade steel.

* C41BBK Native Lightweight with a black DLC coated non-reflective blade.

* C41PPN Native Lightweight with a hot pink FRN handle.

- Made in Golden, Colorado
- Ambidextrous tip-up clip
- David Boye Dent
- Weight reducing spine swedge-grind
- Spine jimping
- Bi Directional Textured FRN Handle
- Hollow-ground blade

Lanyard Hole	✓		CLOSED	3-15/16"	100mm
Boye Dent	✓		OVERALL	7"	178mm
Lock	✓ B		BLADE	3-1/16"	87mm
Tip Carry Position	▲		EDGE	2-1/2"	64mm
Handedness	☞☜		STEEL	CPM-S30V	
Origin	🇺🇸	WEIGHT	2.65oz.	75g	
		EDGE	P, PS (Pink P only, Black Blade PS only)		

C78

Native3

Same ergonomic double handle indents as the Native. Smooth and textured handle ridges add tactile slip resistance in the hand.

- Made in Japan
- Ambidextrous tip-up clip
- David Boye Dent
- Weight reducing spine swedge-grind
- Spine jimping
- Bi Directional Textured FRN Handle
- Hollow-ground blade

Lanyard Hole	✓		CLOSED	4"	101mm
Boye Dent	✓		OVERALL	7-1/16"	179mm
Lock	✓ B		BLADE	3-1/8"	80mm
Tip Carry Position	▲		EDGE	2-5/8"	66mm
Handedness	☞☜		STEEL	VG-10	
Origin	🇯🇵	WEIGHT	2.8oz.	81g	
		EDGE	P, PS		

C41CF

Native4 Carbon Fiber

Elegant carbon fiber handle with "Native" double handle indents. First indent positions index finger for choking up closer to the cutting edge. Second indent holds the hand centered on the handle for responsive performance, fluidity and controlled cutting.

- 4-way clip
- Weight reducing spine swedge-grind
- Spine and choil jimping
- Spear-point flat-ground blade
- Skeletonized stainless steel liners

Lanyard Hole	✓		CLOSED	3-15/16"	100mm
Lock	✓ B		OVERALL	7"	178mm
Tip Carry Position	▼▲		BLADE	3-1/16"	87mm
Handedness	☞☜		EDGE	2-1/2"	64mm
Origin	🇺🇸		STEEL	VG-10	
		WEIGHT	3.2oz.	89g	
		EDGE	P		





C63

Chinook by James Keating

C66

Centofante3/Centofante4

C75CF

Kiwi Carbon Fiber

C86

Spin SS/Spin Etched

C90CF

Stretch Carbon Fiber



Master-At-Arms James Keating has a global student-body following both his martial arts curriculum and buying his knife designs. His Chinook features our thickest, hard-use back lock for blocking, passing and all out chopping. G-10 handle has substantial finger choil and back-end curve, keeping the folder in hand, in check and in control.

- Made in Golden, Colorado
- Ambidextrous tip-up/tip-down clip
- G-10 handle with full-length skeletonized steel liners
- Full flat-ground modified Bowie blade

Frank Centofante selflessly shares his knifemaking knowledge with freshmen knifemakers and has done so throughout his career. And who wouldn't want to learn the craft from The Godfather of Knifemaking and previous President of the Knifemaker's Guild? Our two time-honored collaborations with Mr. C. have FRN channeled handles with Paladium silver inlaid bugs.

- Right hand tip-up/tip-down clip
- David Boye Dent
- FRN handle
- Spine has a swedge-grind and jimping
- Hollow-ground blade

CLOSED	4-1/2"	115mm
OVERALL	7-9/16"	191mm
BLADE	3-1/8"	79mm
EDGE	3"	76mm
STEEL	VG-10	
WEIGHT	2.5oz.	69g
EDGE	P	

Lanyard Hole	✓
Lock	B
Tip Carry Position	▲
Handedness	☞☜
Origin	🇺🇸

CLOSED	4-7/8"	124mm
OVERALL	8-9/16"	217mm
BLADE	3-3/4"	95mm
EDGE	3-3/8"	86mm
STEEL	CPM-S30V	
WEIGHT	5.8oz.	165g
EDGE	P	

Boye Dent	✓
Lock	B
Tip Carry Position	▲
Handedness	☞☜
Origin	🇯🇵

CLOSED	4-1/2"	114mm
OVERALL	7-1/2"	190mm
BLADE	3"	76mm
EDGE	2-15/16"	75mm
STEEL	VG-10	
WEIGHT	2.5oz.	69g
EDGE	P	

You casual or styling today? Doesn't matter- Kiwi adapts to denim or Brooks Brothers. Blade hole is positioned relative to the handle pivot, guaranteeing silk-smooth one-hand operation. Carbon fiber inlays set into brushed steel handle bolsters and finger choil.

- Clipless
- Stainless handle and bolsters/carbon fiber inlay
- Finger choil with finger indent behind
- Wharcliffe hollow-ground blade
- Suede carry case

Lanyard Hole	✓
Lock	B
Handedness	☞☜
Origin	🇯🇵

Spin's two-inch Wharcliffe blade is our smallest CLIPIT but packs a wallop of full-bore cutting from concentrate. Chris Reeve style Integral Lock. Stainless handle laser engraved with web design.

- Right hand tip-down clip
- Wharcliffe flat-ground blade
- Can be used as a tie clip, money clip or jewelry item



Lanyard Hole	✓
Lock	RIL
Tip Carry Position	▼
Handedness	☞☜
Origin	🇯🇵

Stretching something extends it, drawing it beyond ordinary or normal limits. What started as a small hunting knife design 20 years ago has been stretched longer, thinner and into one of our most refined designs to date. Peel-ply carbon fiber handle, ZDP-189 blade. High rave-factor rating and performance without pretense.

- 4-way Clip: Tip up/down left/right hand
- Screw together construction
- Full-length skeletonized steel liners
- Phosphor bronze washers
- Peel Ply Carbon Fiber handle
- David Boye Dent
- Enlarged opening hole
- Spine and choil jimping
- Full flat-ground blade



Lanyard Hole	✓
Lock	B
Tip Carry Position	▲
Handedness	☞☜
Origin	🇯🇵





Production
Prototype Pictured



C94

UK Penknife Orange/Foliage Green

The ability to freely carry a pocket knife (incidentally man's oldest tool) is being restricted in countries all over the world. Legal parameters in these countries apply to folding knives with blades that lock open. Our UK Penknife's blade stays open by a notched joint at the pivot that produces resistance to closing. G-10 handle available in color-blend foliage green or safety orange. Finger choils add safety and prevent accidental closing on finger.

- Made in Golden, Colorado
- Ambidextrous deep pocket tip-up wire clip
- Finger choil
- Spine jimping
- Full flat-ground blade

Lock		
Tip Carry Position		
Handedness		
Origin		

CLOSED	4-1/16"	103mm
OVERALL	6-15/16"	175mm
BLADE	2-15/16"	74mm
EDGE	2-5/8"	67mm
STEEL	CPM-S30V	
WEIGHT	2.4oz.	69g
EDGE	P	

C98G

Poliwog G-10

New G-10 handle with an ambidextrous open-end Ball Bearing Lock™. Small blade-to-handle size ratio radiates the sensation of refined, responsive control and handling. Gripping indentations position the hand for fatigue-free hours of cutting. Absolutely a head turner.

- Ambidextrous wire tip-up clip
- Ball Bearing Lock® –Patented
- Hollow-ground blade with spine swedge

Lock		
Tip Carry Position		
Handedness		
Origin		

CLOSED	3-3/8"	86mm
OVERALL	5-5/8"	143mm
BLADE	2-5/16"	59mm
EDGE	1-7/8"	48mm
STEEL	VG-10	
WEIGHT	2.5oz	70g
EDGE	P	



CLIPITS



C103

P'Kal

C103TR

P'Kal Trainer

Pikal is a specialized Filipino martial arts genre. P'Kal is a collaborative folder from Spyderco and Shivworks designed for the practice of Pikal. Used in reverse grip (edge facing inward toward the user) the blade's point is positioned ready to move, poke and pierce. A removable (threaded and tapped) Emerson Opener comes out the blade's spine, catching a pocket's top when drawing the knife and opening the blade in one motion.

- Made in Golden, Colorado
- Ambidextrous tip-up clip
- Patented encased Ball Bearing Lock®
- G-10 handle with full skeletonized steel liners
- Screw construction
- Flat-ground blade

Pikal's specialized training makes having a trainer essential. Hybrid of the live version in size, balance and proportion but with a non-sharpened blade for practice drills, motions and sparring. Red G-10 handle denotes it a trainer.

- Made in Golden, Colorado
- Ambidextrous tip-up clip
- Patented encased Ball Bearing Lock®
- G-10 handle with full steel liners
- Screw construction
- Non-sharpened blade

Lock	BBL
Tip Carry Position	▲
Handedness	☺☹
Origin	🇺🇸



CLOSED	4-3/8"	111mm
OVERALL	7-3/8"	187mm
BLADE	3"	76mm
EDGE	2-13/16"	71mm
STEEL	CPM-S30V	
WEIGHT	3.6oz.	103g
EDGE	P	

Lock	BBL
Tip Carry Position	▲
Handedness	☺☹
Origin	🇺🇸



CLOSED	4-3/8"	111mm
OVERALL	7-3/8"	187mm
BLADE	3"	76mm
EDGE	N/A	N/A
STEEL	440C	
WEIGHT	3.8oz.	107g
EDGE	N/A	



C105

Persian by Ed Schempp

C109

"S" Black/"S" Silver

Civilizations, ancient and modern, have created blade styles representative of their culture, ethnicity and cutting requirements of the time. Eastern inspired Persian blades sweep gracefully to a refined tip. Protracted finger indent keeps fingers behind the cutting edge and a shallow finger choil for close cutting. Ed Schempp merges eastern and western influences into a hybrid of both cultures.

- Right hand tip-up clip with gold bug
- David Boye Dent
- Micarta handle with steel bolsters
- Hollow-ground blade with bug

M.I.M. - Metal Injection technology is the latest cutlery industry leap into 21st century tight-tolerance manufacturing techniques. Metal injected "S" blade is paired to a web-cut aluminum handle with nested Compression Lock and spine/choil jimping. An A+ for cutting aptitude. Two ounces.

- Black or silver handle
- Ambidextrous tip-up wire tension clip
- Anodized aluminum handle
- Nested Compression Lock
- Full flat-ground blade

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲
Handedness	☹☺
Origin	🇯🇵



CLOSED	3-15/16"	100mm
OVERALL	6-7/8"	175mm
BLADE	2-15/16"	75mm
EDGE	2-1/2"	64mm
STEEL	VG-10	
WEIGHT	3.5oz.	99g
EDGE	P	

Lanyard Hole	✓
Lock	CL
Tip Carry Position	▲
Handedness	☺☹
Origin	🇺🇸



CLOSED	3-1/2"	89mm
OVERALL	5-15/16"	151mm
BLADE	2-7/16"	62mm
EDGE	2-1/8"	54mm
STEEL	440C	
WEIGHT	2oz.	55g
EDGE	P	



C111

Captain by Jason Breeden

C113

Caly3/Caly3 Carbon Fiber

C114

Phoenix by Howard Viele

C116

SuperHawk

Proof positive that function is Spyderco's leading design consideration. This odd blade has advantages - opposing cutting angles. The inward cutting angle performs like a Hawkbill blade pulling what's being cut, closer into the sharp edge. The bellied tip bulges outward for close-in cutting with a sweeping wrist-motion. Quirky blade covers every cutting angle conceivably needed in water, soil, forest or suburbia.

It's been called by some: Spyderco's finest folder design to date. Sized, shaped and sharpened solely with cutting performance and comfort in mind. Leaf-blade is thick along the spine, tapering thinner to a full-flat edge. Setting the standard that: "the most comfortable, usable pocketknife is one which feels like a natural extension of your hand".

Custom knife collectors wandering at a knife show will view thousands of folders but instantly recognize a Viele. Sleek as a wet seal, techy, edgy, modern, Howard's blades always have three little holes and a symbol representing the Japanese God of War. Phoenix incorporates a Spyderco Ball Bearing Lock while keeping Howard's signature profile and personality. Titanium with ivory Micarta scales. Deep finger choil and ricasso flow from tip to clip.

Hawkbill blades arc dramatically to a fine cutting tip for downward, pulling cuts. Hawkbill knives have near cult-following by virtue of their memorable profile and Hawkbillers kept coaxing Spyderco to make a large, high end version so we anted up. Exotic, flyweight peel ply carbon fiber handle has a woven stick-to-the-palm texture. VG-10 steel blade is a full flat-ground PlainEdge. The SuperHawk has a decreasing radius cutting edge.

- Ambidextrous tip-down clip
- Walker LinerLock™
- Weight reducing spine swedge
- Spine jimping
- G-10 handle with full length steel liners
- Hollow-ground blade

- Ambidextrous deep pocket tip-up wire clip
- Spine and choil jimping
- Mid-positioned backlock
- Ergonomic G-10 handle
- Flat-ground blade
- Skeletonized full stainless steel liners

- Right hand tip-up clip
- Ball Bearing Lock
- Handle: Micarta over titanium
- Screw construction
- Hollow-ground blade

- Left/right-hand tip-up silhouette wire pocket clip
- Compression Lock®
- Screw together construction
- Spine and choil jimping
- Flat-ground blade

Lanyard Hole	✓	
Lock	LL	
Tip Carry Position	▼	
Handedness	↔	
Origin	🇯🇵	

CLOSED	4-1/8"	105mm
OVERALL	7-3/16"	183mm
BLADE	3-1/16"	78mm
EDGE	2-15/16"	75mm
STEEL	VG-10	
WEIGHT	4.75oz.	136g
EDGE	P	

Boye Dent	✓	
Lock	B	
Tip Carry Position	▲	
Handedness	↔	
Origin	🇯🇵	

CLOSED	4-1/16"	103mm
OVERALL	7"	178mm
BLADE	3"	76mm
EDGE	2-5/8"	67mm
STEEL	VG-10 (C113CF, ZDP-189)	
WEIGHT	3oz.	86g
EDGE	P	

Lock	BBL	
Tip Carry Position	▲	
Handedness	↔	
Origin	🇯🇵	

CLOSED	4-9/16"	116mm
OVERALL	7-1/4"	184mm
BLADE	3"	76mm
EDGE	2-3/8"	60mm
STEEL	VG-10	
WEIGHT	4.1oz.	115g
EDGE	P	

Lanyard Hole	✓	
Lock	CL	
Tip Carry Position	▲	
Handedness	↔	
Origin	🇯🇵	

CLOSED	4-11/16"	119mm
OVERALL	7-7/8"	200mm
BLADE	3-1/2"	89mm
EDGE	2-3/4"	71mm
STEEL	VG-10	
WEIGHT	4.4oz.	125g
EDGE	P	



C122

C123

C122

Tenacious

C123

Sage

Being tenacious means holding fast, having persistence and cohesiveness. It means being tough, tireless and consistent. The knife industry seems to be leaning toward manufacturing inexpensive, average-made knives that are dressed up like high performance pieces, retailing under sixty dollars. Identifying and sidestepping these mid-class knives can be vexing to end-line-users. Rest assured, we've tenaciously adhered to Spyderco's manufacturing quality standards. G-10 handle resists elements and is ergonomically milled for continuous fatigue-free use. Walker Linerlock® with jimped liner. Lined lanyard, full skeletonized steel liners. Fit, finish and features you'd expect on a hundred dollar folder. Our best dollar value Spyderco and one of our top sellers.

- 4-way Clip: Tip up/down left/right hand
- Screw together construction
- Phosphor bronze washers
- Skeletonized steel liners
- Enlarged opening hole
- Spine Jimping
- Flat-ground blade

A Sage is a person wise with experience who's earned their title via sound judgment and extending their best effort at every opportunity. If sage-ism is applied to a knife it would be created at the highest level in manufacturing, design and function. Our Sage represents Spyderco's 30-year pledge to knife crafting and manufacturing better knives at every given opportunity. Sage-1 starts off a series, an ongoing sequence of folders each spotlighting a locking device or mechanism and acclaiming the inventor. Sage-1 recognizes knifemaker Michael Walker's invention of the LinerLock® and ball bearing detent method of locking (open and closed) a folder. Drop-point CPM-S30V blade is flat-ground. Twill-woven carbon fiber handle is vibrant with multi-colored and multilayered weaving, creating ridges and textures that are easily gripped.

- Left/right-hand silhouette wire pocket clip
- LinerLock®
- Spine and choil jimping
- Flat-ground blade

Lanyard Hole	✓
Lock	LL
Tip Carry Position	▲▲
Handedness	☺☹
Origin	🇺🇸



CLOSED	4-7/16"	113mm
OVERALL	7-3/4"	197mm
BLADE	3-3/8"	86mm
EDGE	3-3/8"	86mm
STEEL	8Cr13Mov	
WEIGHT	4oz.	115g
EDGE	P, PS, S	

Lock	LL
Tip Carry Position	▲
Handedness	☺☹
Origin	🇺🇸



CLOSED	4-3/16"	106mm
OVERALL	7-1/8"	181mm
BLADE	3"	76mm
EDGE	2-5/8"	67mm
STEEL	CPM S30V	
WEIGHT	3.2oz.	91g
EDGE	P	



NEW!

C124FG

NEW!

C125FG

C126FG

NEW!

In U.S. custom knifemaking circles one maker captures the genre of Ethnic Cutlery. That's Ed Schempp. A curious world wanderer, Ed's also an esteemed metallurgist, Damascus maker and full-time wheat farmer. Civilizations create knives. Each is unique and each derived cutlery style is linked to culture, ethnicity and geographic domain.

Schempp/Spyderco's two new collaborative Ethnic Series installments:

C124

Barong by Ed Schempp

Barongs (sometimes referred to as Barungs) are short, wide leaf-shaped blades indigenous to the Moro Filipino people. Thick, curving belly angles downward, aligning the cutting edge with the wrist. Pronounced spine-cusp and choil indent give great control over the wide and stable blade for controlling vegetation and personal safety. Our stylized version has a curved hilt which wraps itself around the small finger laying the foundation for dexterous control over the big blade.

- Right/left tip up clip
- Foliage Green G-10 handle
- Full-length skeletonized liners
- Michael Walker LinerLock®
- Full-flat ground blade

Lanyard Hole	✓
Lock	LL
Tip Carry Position	▲
Handedness	☺☹
Origin	🇺🇸



C125

Khukuri by Ed Schempp

Khukuris (also referred to as Kukri or Khurkuri Gurkha) are the national knife of Nepal and commonly found in Nepalese households and carried by military personnel. The prominent curved blade has a deep drop-point belly with imposing cutting power. Historically, the curve is synonymous with the valor of the soldier carrying it.

- Right/left tip up clip
- Foliage Green G-10 handle
- Full-length internal liners
- Michael Walker LinerLock®
- Full-flat ground blade

Lanyard Hole	✓
Lock	LL
Tip Carry Position	▲
Handedness	☺☹
Origin	🇺🇸



C126

Rock Lobster by Jens Anso

Who exactly is Jens Anso? He's young, late 20s. He's a talented Danish industrial designer. He's an up-and-coming knifemaker shaking up the industry who once said "If you don't want to make your second knife, don't make the first." His designs are wildly unique, fun and functional and making noise in the knife world. Rock Lobster collaboration has a blade shape not defined by traditional knifemaker labels, part Wharnccliffe part knobby nosed. Its thick tip chews-up hard cuts while offering loads of personality. Foliage green G-10 slip-stop handle.

- Tip-up/down right hand clip
- Screw together construction
- Nested LinerLock® Skeletonized
- G10 Laminate handle scales in Foliage Green
- Full-flat-ground blade

Lanyard Hole	✓
Lock	LL
Tip Carry Position	▲▲
Handedness	☺☹
Origin	🇺🇸






NEW!
C127FG

Production
Prototype Pictured

NEW!

C128

NEW!

C127OR

C127

Urban Wharncliffe Blade: Safety Orange
Urban Leaf Blade: Foliage Green

C128

Leaf Storm by Kevin Wilkins

As the laws and guidelines for pocketknife carry change, so must we. More countries are enacting restrictions on folding knives with locking blades. Spyderco addresses this by releasing a series of non-locking folders we call SLIPITS. SLIPITS are traditional Spyderco CLIPITS but without lockable blades. A SLIPIT blade is held open by a notched or slip-joint (thus the name) located at the knife's pivot. When closing the blade, the same notch produces resistance functionally similar to a traditional slip-joint penknife. The addition of a deep finger choil/indent positions the index finger directly behind the blade for choking up nearer the cutting edge with enhanced control and dexterity. Positioning the index finger in the choil not only heightens control, it keeps the blade secure and open during cutting.

- Left or right-hand tip-up wire clip
- Screw together construction
- Spine and choil jimping
- Flat-ground blade [Wharncliffe (orange) or Leaf-shaped (foliage green)]

Why graphic artists make the leap to knifemaking is self explanatory. They design and create art and that mingles with their knife passion, in some cases their knife obsession. American Kevin Wilkins started as a graphic designer and art student, then art director. A move to Berlin, where in early 90s the knife bug really sank in, and in 1995 turned him into a knifemaker. A favorite of his, the Leaf Storm fits in the watch-pocket of your favorite jeans. Titanium handle scale and pivot screw with a natural G-10 overlay screams techy and edgy.

- Right-hand tip-up clip
- Screw together construction
- Blade ricasso
- Spine jimping
- Hollow-ground CPM-S30V blade

Lock				CLOSED	3-1/2"	89mm
Tip Carry Position				OVERALL	6-1/16"	154mm
Handedness				BLADE	2-9/16"	65mm
Origin				EDGE	2-1/4"	57mm
				STEEL	VG-10	
				WEIGHT	2oz.	57g
				EDGE	P	

Lock			CLOSED	3-5/8"	92mm
Tip Carry Position			OVERALL	6-1/6"	154mm
Handedness			BLADE	2-1/2"	64mm
Origin			EDGE	2-1/8"	54mm
			STEEL	CPM-S30V	
			WEIGHT	2.6oz.	75g
			EDGE	P	



NEW!

LPR-3

LSS-3

T01

LBK-3

Ladybug Lightweight

Truth in the saying good things come in small packages, proves correct in our high-performance matter separator a.k.a. the Ladybug. Don't underestimate its cutting ability or write it off as just another keychain knife. Blade is thick from heel to tip. Spine Jimping. Angular slip resistant FRN handle. Available in black or purple.

- Clipless
- Lanyard hole
- David Boy Dent
- Spine jimping
- Enlarged Spyderco Round Hole
- Hollow-ground blade

LSS-3

Ladybug SS

All stainless steel version of the Ladybug3.

LBK-3/LPR-3		CLOSED	2-7/16"	62mm
Lanyard Hole		OVERALL	4-3/8"	111mm
Boye Dent		BLADE	1-15/16"	49mm
Lock		EDGE	1-11/16"	43mm
Handedness		STEEL	VG-10	
Origin		WEIGHT	.6oz.	18g
		EDGE	P, S (LPR-3 P only)	

T01

SpydeRench

Yes, it was designed by an aerospace engineer in conjunction with Spyderco's R&D. And no, you don't have to be a Rocket Scientist to use it. Unlike other multitools, it has a locking full-sized, one-hand open knife blade. Body is corrosion resistant stainless steel and features:



- Adjustable wrench with 9/16" opening capacity
- 2-setting slip joint plier



- Four screwdriver bits: #2 and #3 Phillips-head #1 and #2 flat-head (housing accepts any standard sized bit including Allen and Torx® wrenches)
- Extended bit with a flat- and Phillips-head enabling access into tight places (ideal for tunneled electronic repairs).
- Extended bit is also a diamond-coated file with concave, convex and flat sharpening surface.
- Pivot allows the tool to rotate into an extended position, locking open creating a full-sized contoured grip screwdriver and crescent wrench.
- Pivot releases, letting the screwdriver and knife portion of the tool separate from the adjustable wrench allowing both tools to be used independently and/or simultaneously.
- Hollow-ground AUS-8 premium stainless steel blade
- Ambidextrous tip-down clip
- Cordura belt case included

LSS-3		CLOSED	2-7/16"	62mm
Lanyard Hole		OVERALL	4-3/8"	111mm
Boye Dent		BLADE	1-15/16"	49mm
Lock		EDGE	1-11/16"	43mm
Handedness		STEEL	VG-10	
Origin		WEIGHT	1.2oz.	34g
		EDGE	P, S	

T01		CLOSED	4-9/16"	116mm
Lock		OVERALL	6-7/8"	175mm
Tip Carry Position		BLADE	2-1/2"	64mm
Handedness		EDGE	2-1/4"	57mm
Origin		STEEL	AUS-8	
		WEIGHT	7.8oz.	222g
		EDGE	PS	





SPYDERCO WHALE RESCUE BLADE 2006

Off the coasts of Australia, there were 21 reported cases of large whales entangled in various fishing gear. Of those, there were 4 confirmed deaths, 9 whose fate is unknown (but likely grim) and 8 who were rescued.

Whales are dying. There's no way of knowing the exact numbers because these are only the whales that were spotted. The numbers are likely to increase as the whale population increases. Many think whales are fish. They are in fact warm blooded air-breathing mammals. They live birth their young who are nursed on mother's milk.

In 2005 Doug Coughran (Senior Wildlife Officer – Western Australia Department of the Environment and Conservation) knew they needed a specialized blade to make their whale rescues more effective and safer for their rescue teams. He contacted knifemaker Jim Steele about designing a blade to deploy on their 10' rescue pole.

Doug's team goes out into open water in the Indian Ocean in a small inflatable raft to save these creatures. In teams of three they hang over the tiny raft reaching into the depths to cut lines of rope off a frightened, stressed animal. Did we mention it's an enormous animal? Often the entangled whales are 26-39 feet in length and weigh several tons.

Knifemaker Jim Steel suggested the Western Australia Department of the Environment and Conservation contact Spyderco knowing our serrations would make the blade work the way they needed. Spyderco was able to create a fully serrated Hawkbill blade and send it to Doug for Australia's National Workshop for Large Whale Disentanglement where it was demonstrated on 40mm and 50mm rope. Two days later the blade went

to work on a 10m Humpback who was entangled and anchored by two sets of pot gear. After meticulously assessing the rope wraps, 5 cuts were made to disentangle the whale. Six weeks later the blade again released a pregnant Humpback also entangled/anchored by two sets of pot gear wrapped around her tail a dozen times. At the time of the rescue she was being circled by sharks that wait until the whale is worn down so they cannot fight.

To date, 5 whales and an unborn calf have been rescued with a Spyderco Whale Rescue Blade. Forty-eight total blades are now being used in Australia and off the East Coast of the U.S. We appreciate the chance to help and hopefully make a difference. The whale rescue teams of Australia and the US must be commended. Few people see the big picture clear enough and are willing to put their life on the line to aid these magnificent creatures.



SPYDERCO
WHALE RESCUE BLADE

Spyderco Whale Blades are not available to the general public at this time. Available to conservation groups only.

CLOSED	N/A	N/A
OVERALL	11.25"	286mm
BLADE	N/A	N/A
EDGE	8"	203mm
STEEL	440C	
WEIGHT	6.5oz.	186g
EDGE	S	

SALT SERIES

WHAT IS H-1?

H-1 is an alloy that does something no other available blade steel can do, it remains 100% rust free and it actually holds a sharp cutting edge.

It's a precipitation-hardened alloy with .1% nitrogen instead of carbon. Nitrogen performs like carbon in the steel's matrix, raising its hardness and edge retention. The cocktail of nitrogen and chloride, and absence of carbon, physically cannot induce rust production.

Independent testing by Crucible Steel Inc. concluded H-1's edge retention and sharp quotient compares to premium carbon-based knife steels and it work-hardens at the cutting edge when processed or sharpened. Processing friction increases its Rc hardness further elevating tensile strength and durability. Simply put H-1 stays 100% rust free in fresh/saltwater and humidity and is hard enough to take and keep a performance-sharp edge. If you get wet, get H-1.

A rust free blade is irrelevant if the rest of package falls apart at the sight of salt or liquid. So, Salt Series knives' internal components, sheaths and clips are also rusting impervious.



THERE IS NO RUST FOR THE WEARY



C88

Salt 1

C91

Pacific Salt

C89

Atlantic Salt

C118

Saver Salt

LYL-3

Ladybug Salt

Keychain sized H-1 folder for rust free cutting anywhere.

- Clipless
- Spine jimping
- Enlarged Spyderco Round Hole
- Hollow ground blade

Lanyard Hole	✓	CLOSED	2-7/16"	62mm
Boye Dent	✓	OVERALL	4-3/8"	111mm
Lock	B	BLADE	1-15/16"	49mm
Handedness	U	EDGE	1-11/16"	43mm
Origin	🇯🇵	STEEL	H-1	
		WEIGHT	0.6oz	18g
		EDGE	P,S	

NEW!

Salt Series blades are thick and robust, centralizing strength to the tip where a blade sees the most use. Gripping, opening and retaining were all considerations addressed by adding a Volcano Grip FRN handle an oversized 14mm Spyderco Round Hole and backup lanyard hole.

- Ambidextrous tip-up titanium clip
- Black or Marine Yellow FRN Volcano Grip handle
- David Boye Dent
- Spine jimping
- Lanyard hole for cord attachment in water
- 14mm Spyderco Round Hole
- Hollow-ground blade

Lanyard Hole	✓		CLOSED	4"	102mm
Boye Dent	✓		OVERALL	7"	177mm
Lock	B		BLADE	3"	76mm
Tip Carry Position	▲		EDGE	2-11/16"	68mm
Handedness	U		STEEL	H-1	
Origin	🇯🇵		WEIGHT	2oz.	57g
		EDGE	P,S		

Lanyard Hole	✓		CLOSED	4-15/16"	125mm
Boye Dent	✓		OVERALL	8-5/8"	219mm
Lock	B		BLADE	3-13/16"	97mm
Tip Carry Position	▲		EDGE	3-3/8"	86mm
Handedness	U		STEEL	H-1	
Origin	🇯🇵		WEIGHT	3oz.	86g
		EDGE	P,S		

The origin of the Sheepfoot blade is speculative. The mariner's theory says rounded-tipped blades were preferred on sailing ships. If dropped from a mast-rigging they limited the probability of puncturing cargo/crew on the fall to the deck below and having no pointy tip inhibited a sailor's ability to find trouble while in port blowing off steam after months at sea. All benefits equally applicable to today's rescue workers and Save & Serve pros. No pointed tip equates to safer quick/urgent cutting.

- Ambidextrous tip-up titanium clip
- Black or Marine Yellow FRN Volcano Grip handle
- David Boye Dent
- Spine jimping
- Lanyard hole for cord attachment in water
- 14mm Spyderco Round Hole
- Hollow-ground blade

Lanyard Hole	✓		CLOSED	4-5/8"	116mm
Boye Dent	✓		OVERALL	8-3/16"	209mm
Lock	B		BLADE	3-11/16"	94mm
Tip Carry Position	▲		EDGE	3-3/8"	86mm
Handedness	U		STEEL	H-1	
Origin	🇯🇵		WEIGHT	2.75oz.	78g
		EDGE	P,S		

- Smaller version of the Atlantic Salt.
- Ambidextrous tip-up titanium clip
 - Black or Marine Yellow FRN Volcano Grip handle
 - David Boye Dent
 - Spine jimping
 - Lanyard hole for cord attachment in water
 - 14mm Spyderco Round Hole
 - Hollow-ground blade

Lanyard Hole	✓		CLOSED	4-3/32"	104mm
Boye Dent	✓		OVERALL	7-3/16"	182mm
Lock	B		BLADE	3-3/32"	79mm
Tip Carry Position	▲		EDGE	2-5/8"	67mm
Handedness	U		STEEL	H-1	
Origin	🇯🇵		WEIGHT	2.2oz.	67g
		EDGE	S		



C106

Tasman Salt

C120

Mariner Salt

FB21

Caspian Salt (pointed tip)

FB22

Caspian Salt (blunt tip)



A Hawkbill blade curves around marine rope, netting and webbing- pulling what's being cut deeper in contact with the sharp edge. Reliably stable for downward, pulling cuts done at arm's length.

- Ambidextrous tip-up titanium clip
- Black or Marine Yellow FRN Volcano Grip handle
- David Boye Dent
- Lanyard hole for cord attachment in water
- 12mm Spyderco Round Hole
- Hollow-ground blade

Siren's call to sailors, boaters and navigators is our classic Mariner Model, retrofitted with an H-1 Sheepfoot blade, svelte profile and shackle key/drying vent. 100% rust free blade, handle and clip.

- Right hand tip-up/tip-down titanium clip
- David Boye Dent
- Spine jimping
- Lanyard hole for cord attachment in water
- Shackle key/drying vent
- 12mm Spyderco Round Hole
- Hollow-ground blade

Lanyard Hole	✓			CLOSED	4"	102mm
Boye Dent	✓			OVERALL	6-13/16"	173mm
Lock	B			BLADE	2-15/16"	75mm
Tip Carry Position	▲			EDGE	2-1/2"	64mm
Handedness	☞☜			STEEL	H-1	
Origin	🇯🇵			WEIGHT	2oz.	57g
		EDGE	P, S			

Lanyard Hole	✓			CLOSED	4-3/4"	121mm
Boye Dent	✓			OVERALL	8-7/16"	214mm
Lock	B			BLADE	3-3/4"	95mm
Tip Carry Position	▲			EDGE	3-7/16"	87mm
Handedness	☞			STEEL	H-1	
Origin	🇯🇵			WEIGHT	4.9oz.	138g
		EDGE	S			



A communal gripe among divers and paddlers is how often they lose knives. One solution: index finger retention. Inspired by knifemaker Fred Perrin, an oversized index finger hole holds the blade in-hand until you decide to release it, while freeing up your fingers for picking up gear and adjusting equipment- all while gripping the knife. Fixed-blade H-1 blade has jimping above and below the hole and is overlaid with scaly-grip FRN. An injection molded tension button-spring polymer sheath anchors the blade (inserted left- or right-handed) with an audible click telling you you're locked, loaded and ready to roll. FB21 Caspian Salt (pointed tip) / FB22 Caspian2 Salt (blunt tip)

- Spine-mounted line cutter.
- Two lanyard hole attachment options: blade and handle
- Ambidextrous polymer spring-loaded sheath with two nylon attachment straps (removable)
- 1" (25mm) index finger hole for gloves or large hands
- Available in black only
- Hollow-ground single edged blade
- Includes two nylon attachment straps

Lanyard Hole	✓			CLOSED	N/A	N/A
Handedness	☞☜			OVERALL	7-5/16"	186mm
Origin	🇯🇵			BLADE	4-1/2"	114mm
				EDGE	3-1/8"	79mm
				STEEL	H-1	
				WEIGHT	2.75oz.	79g
		EDGE	PS			

Lanyard Hole	✓			CLOSED	N/A	N/A
Handedness	☞☜			OVERALL	7-1/8"	181mm
Origin	🇯🇵			BLADE	4-5/16"	110mm
				EDGE	3"	76mm
				STEEL	H-1	
				WEIGHT	2.9oz.	82g
		EDGE	PS			



FB23

FB23

Aqua Salt

38

Deep-cut Volcano Grip grabs your palm like sandpaper so cut, saw and chop with confidence. Thick, tapered H-1 utility blade with a weight reducing spine-swedge. Lanyard holes in both the blade and handle offer dual backup attachment options.

- Injection molded polymer sheath with multi-position G-Clip
- Hollow-ground blade
- Spine swedge-grind
- FRN Volcano Grip handle with Bi-Directional Texturing
- Marine yellow or black

Lanyard Hole	<input checked="" type="checkbox"/>	
Handedness		
Origin		

CLOSED	N/A	N/A
OVERALL	9-1/4"	235mm
BLADE	4-11/16"	120mm
EDGE	4-1/4"	108mm
STEEL	H-1	
WEIGHT	4.2oz.	119g
EDGE	P, S	



SALT SERIES



THERE IS NO RUST FOR THE WEARY



FB20

FB20

Ed Schempp Rock Salt

FB24

NEW!

FB24

Jumpmaster

Major Bryan Hernandez of the U.S. Army's 82nd Airborne Division contacted Spyderco and wanted to chat. They were sourcing a better knife for their Jumpmasters. We offered to make one for them. More than a few of their crew were carrying Spydercos and they wanted their design to have our serrations and manufacturing standard. When jumping out of a plane, airborne servicemen do so on a static line jumping one per second with a Jumpmaster insuring they get out and clear. If someone didn't clear due to equipment failure or just poor luck, the Jumpmaster needed a cutting implement at-the-ready. Once out of the aircraft the jumper also needed a reliable quick-cutting blade. Their wish list included: a non-rusting blade (with a profile somewhere between a Hawkbill and a Sheepfoot), fully serrated with a thumbnail portion at the end of the blade non-serrated for tip work. Left/right hand polymer sheath. Sheath is curved to carry against the body or calf with no flaring or hard, flat spots.

- Injection molded polymer sheath
- Blade and handle lanyard holes
- Skeletonized tang
- H-1 Hollow-ground blade
- Black Bi-Directional Textured FRN overlay scales

7" full-tang H-1 camp/jungle knife has an oversized hand-guard (ricasso) positioned for balance behind a deep-cut finger choil. Full-bodied blade tapers to a center-line grind lowering weight and lifting style. Profiled and pinned FRN handle scales fit even smaller hands. Two lanyard attachments: Blade lanyard for a shorter thong through the tang keeping the hand choked-up high on the handle for all out swinging and chopping. Handle lanyard holds a longer wrist thong.

- Injection molded polymer sheath with multi-position G-Clip
- Blade and handle lanyard holes
- Hollow-ground blade
- Bi-Directional Textured FRN overlay scales. Black only

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	N/A	N/A
Handedness			OVERALL	9-5/16"	237mm
Origin			BLADE	4-1/2"	114mm
			EDGE	4-1/4"	108mm
			STEEL	H-1	
			WEIGHT	5.37oz.	152g
			EDGE	S	

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	N/A	N/A
Handedness			OVERALL	10-1/2"	311mm
Origin			BLADE	6-3/4"	171mm
			EDGE	6"	152mm
			STEEL	H-1	
			WEIGHT	9.2oz.	261g
			EDGE	P	



FIXED BLADES



Production Prototype Pictured
*Wood color may vary

NEW!

FB01

Bill Moran Upswept

FB02

Bill Moran Drop Point

FB15

Street Beat by Fred Perrin

FB26

BushCraft

42

Bill Moran commenced America's knifemaking tradition, founding the American Bladesmith Society. No U.S. knifemaker did more, and quietly unassumingly so, for this craft in our country.

His passing left a vacuum in our industry. We honor his legacy with two fixed blade collaborations: FB01- with an upswept Bowie-style blade. FB02- an outdoorsy drop-point blade. Both are tapered from the spine to edge and equally balanced between handle and blade.

- Boltaron sheath with multi-position G-Clip
- FRN handle with non-slip Kraton inlays
- Wrist lanyard hole in blade
- Flat-ground Trailing Point or Drop Point blade

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	N/A	N/A
Handedness			OVERALL	8"	203mm
Origin			BLADE	3-7/8"	99mm
			EDGE	3-1/2"	89mm
			STEEL	VG-10	
			WEIGHT	3oz.	84g
			EDGE	P	

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	N/A	N/A
Handedness			OVERALL	8"	203mm
Origin			BLADE	3-7/8"	99mm
			EDGE	3-3/8"	86mm
			STEEL	VG-10	
			WEIGHT	3oz.	84g
			EDGE	P	

43

Fred Perrin has been a French Army Commando, world-ranked martial artist, family man and Parisian knife artisan. His designs suit himself, much to our appreciation. Half-moon Micarta handle choil creates a sweet spot between an equal weighted blade and handle that is so perfectly balanced it's perches on your index finger.

- Full tang construction.
- Boltaron sheath with multi-position G-Clip attachment
- Two lanyards: Wrist lanyard and handle lanyard
- Spine jimping
- Full flat-ground blade
- Skeletonized tang for balance and lighter weight

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	N/A	N/A
Handedness			OVERALL	7-3/16"	183mm
Origin			BLADE	3-1/2"	89mm
			EDGE	3-1/4"	83mm
			STEEL	VG-10	
			WEIGHT	3.2oz.	92g
			EDGE	P	

A three-fold collaboration between Tactical Bushcrafter Chris Claycomb, Bushcraft UK.com and Spyderco. Bushcraft is a tradition as much as a sport. It follows a regime of survival skills derived originally from Bushmen of the southern hemisphere. It's mainstreamed today by UK resident Ray Mears through his televised programs outlining how to thrive, survive with a knife, skillfully in nature. Knives used in Bushcraft practice have specific parameters. Spyderco Bushcraft is typical of this genre with a 4 inch blade (no handguard) that is full-tanged and layered with a contoured natural/organic handle. Tool steel blade has high carbon content for extended-span edge retention. Blueprinted for wilderness chores, slicing, chopping, whittling and game processing in traditional Bushcraft style.

- Leather sheath
- Maple Burl handle scales
- Blade lanyard hole for added attachment
- Scandi-grind blade

Lanyard Hole	<input checked="" type="checkbox"/>		CLOSED	N/A	N/A
Handedness			OVERALL	8-3/4"	222mm
Origin			BLADE	4-3/32"	104mm
			EDGE	3-7/8"	98mm
			STEEL	0-1	
			WEIGHT	7.1oz.	201g
			EDGE	P	

SHARPENERS

“FIRST WE MADE THINGS SHARP,
THEN WE MADE SHARP THINGS”

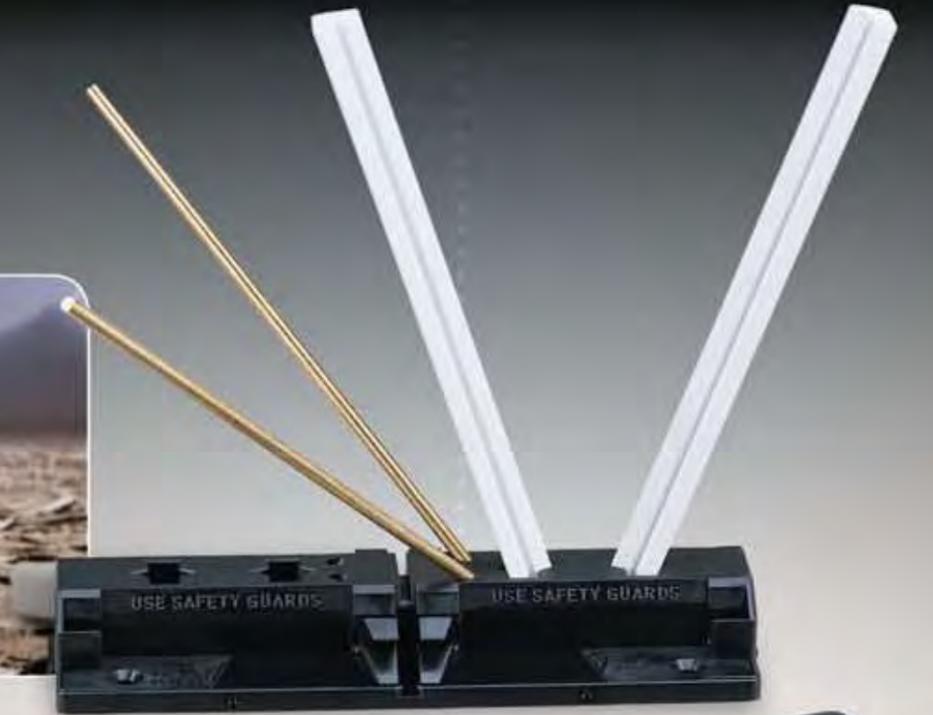
When humans first scraped a rock-to-rock, making one rock sharper and a viable cutting tool, he (or she) invented abrasive sharpening. Today's abrasives rely basically on the same premise as the rock-to-rock method: remove matter to shape matter into a desired form. In our case, that form means sharp.

Most people associate Spyderco with knives, which is why it surprises many that Spyderco's initial product was not a knife at all but a ceramic sharpening system called a Tri-Angle Sharpmaker. The process of designing the sharpener started with being granted a patent on this triangle system. The stones themselves are made from Alumina Ceramic. They're U.S. manufactured in a process combining a bonding agent with alumina particles (that are actually synthetic sapphires 15 to 25 microns in size). We shape them into a triangle, then kiln fire them at more than 3000 degrees F (1649°C). On a Mohs hardness scale, Alumina Ceramic stones measure 9 (out of 10) and don't require lubricants such as oil or water while using.

Our medium grit (brown) stones are open-cell stones (friable) and will wear over time and repeated use. Their abrasive quality removes steel stock on dull blades and edges requiring re-profiling. Our (white) fine and ultra-fine grit stones are closed-cell ceramics and won't wear with usage or time. They're less abrasive, excelling at polishing and professionally finishing edges. Ceramic can shatter or chip if dropped or handled roughly. Alumina ceramic stones are temperature resistant, dishwasher and autoclave safe.

Sharpening changes a blades' shape by removing microscopic steel particles. These particles adhere to the stone and after repeated use the stone loads up, saturated with steel particles. Remove the residue by washing the stones in fresh water, scrub with powdered abrasive cleanser, rinsing and air drying, to restore the stones' effectiveness.





204MF
Country of Origin

204MF

Tri-Angle Sharpmaker

204MF includes: one pair medium-grit (brown) triangle stones for aggressive sharpening and one pair of fine-grit (white) triangle stones for professional-grade finishing. The patented triangular system sharpens PlainEdges on the flat sides and SpyderEdges (serrations) on the corners. A furrow runs the stone's length for honing pointed items - fishhooks, darts, awls, punches. Keyed slots/holes drilled in the ABS plastic base pre-set the stone's sharpening angle to a precise 30° (15° each side) or 40° (20° each side) for thick and thin profiled blades. On the end of the base is a 12.5° setting for sharpening scissors. The base's underside accommodates two side-by-side stones (flat side up) for benchstone sharpening. Plastic lid snaps halfway over the base as a stabilizing handhold and a pair of brass safety rods protects the user's hands while sharpening. Portable, all components fit inside the base and the lid snaps closed. Base is also drilled for bolting to a table or counter-top for permanent attachment in a shop or kitchen. How-To-Use leaflet and DVD included.



204DVD
Country of Origin

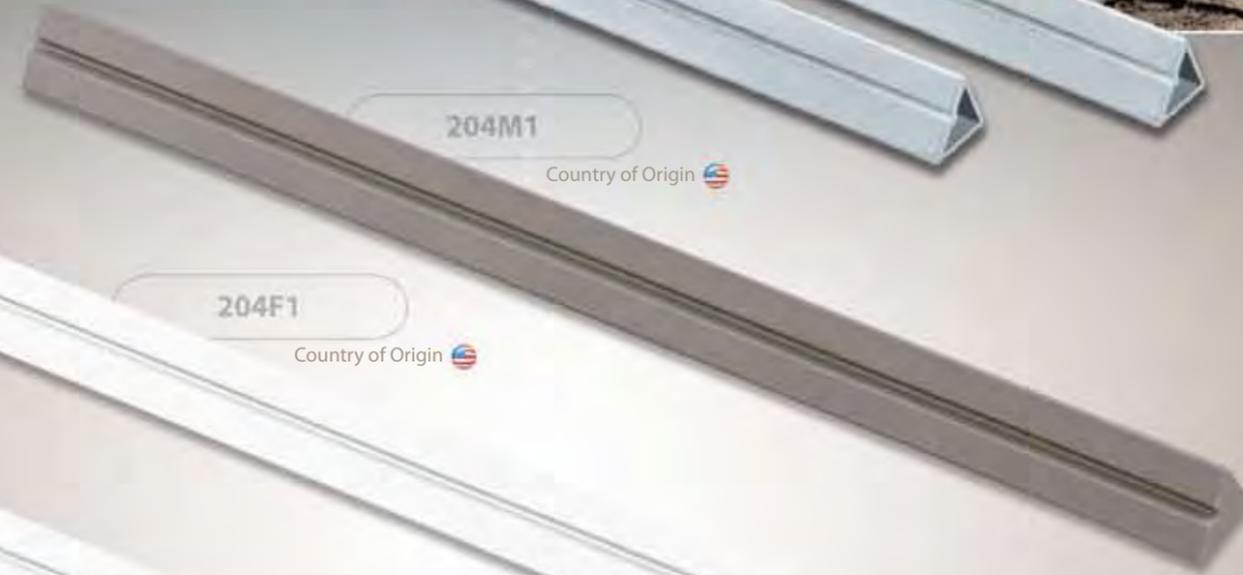
204DVD

Tri-Angle Sharpmaker DVD

How-to sharpen everything but a "man's wit and a woman's tongue". DVD focuses on sharpening techniques, for plain and serrated edges, edged tools and household implements, using the Tri-Angle Sharpmaker.



204D
Country of Origin



204M1
Country of Origin



204F1
Country of Origin

204

204UF1 Tri-Angle Sharpmaker Stone Ultra-Fine

Ultra-fine stones tighten and smooth a cutting edge's scratch pattern for an even keener, hair-popping professional edge. Fits the 204 Sharpmaker system. Sold individually. 7" X .5" (178mm X 13mm)

204UF1
Country of Origin

204F1 Tri-Angle Sharpmaker Stone Fine

Designed for professional-grade finishing and polishing. Fits the 204 Sharpmaker system. Sold individually. 7" X .5" (178mm X 13mm)

204M1 Tri-Angle Sharpmaker Stone Medium

Medium triangle has more abrasive grittiness for removing and reshaping stock. Fits the 204 Sharpmaker system. Sold individually. 7" X .5" (178mm X 13mm)

204D Diamond Triangles

Diamond abrasives are recommended for stock removal, restoration and aggressively re-shaping, re-profiling and re-beveling cutting edges. Fits the 204 Sharpmaker system. Sold as a pair. 7" X .5" (178mm X 13mm)



302F
Country of Origin

302M
Country of Origin

Country of Origin
302UF

Country of Origin
306UF

302

Benchstones

- 302M Medium Benchstone (dark blue box)
- 302F Fine Benchstone (light blue box)
- 302UF Ultra-Fine Benchstone (black box)

Spyderco benchstones sharpen wider tools: chisels, large blades, woodworking equipment, plane irons and ski/snow-board edges. Sold individually. Polymer case with rubber skid-stopping tabletop feet.
2" X 8" X 1/5" (51mm X 203mm X 13mm)

306UF

3x8 Benchstone Ultra-Fine

3" X 8" X 1/4" (76.2mm X 203.2mm X 6.4mm) ultra-fine ceramic benchstone is flat, thin and ultra smooth for professionally finishing and sharpening wide tools, chisels, large blades, wood-working equipment, plane irons, even ski and snowboard edges. Ultra-fine stones tighten and smooth the cutting edge's scratch pattern for a keener, hair popping edge. Light enough for handheld use: taking the stone directly to large items. Leather sleeve pouch.



Country of Origin

400

Ceramic Files

Specialty-shaped sharpening stones for odd-item sharpening: Woodworking tools, gunsmithing, jewelry, even dental devices. Fine grit stones in 4 shapes: Round, square, triangle, and slip (teardrop). Shaped for sharpening, honing and deburring hardened molds, even carbides. Approx: 5" X 1/4" (127mm X 6.4mm)

- 400F 4-File Set in a snap-close suede pouch
- 400F-1R Round Ceramic File (sold individually)
 - 400F-1S Square Ceramic File (sold individually)
 - 400F-1T Triangle Ceramic File (sold individually)
 - 400F-1SP Slip Ceramic File (sold individually)



Country of Origin
307



Country of Origin
308

307

Slip Stone

Slip-shaped (teardrop) stones are great for sharpening curved blades, woodworking tools, plane irons and sophisticated shaped edges. They hone flat, concave, convex edges, bringing slant-edge and straight chisels to their sharpened best. Fine grit slip is flat and smooth for professional finishing, sharpening and tightens an edge's scratch pattern to hair-popping sharpness. During tabletop sharpening, place stone on top of it's suede carrying case for slip free use. Cleaning: Wash in fresh water, scrub using a powdered abrasive cleaner and scouring pad. Rinse and dry.

308

Golden Stone

U.S.A. made fine grit Golden Stone polishes and professionally finishes using a variety of curves and angles. Holding the stone vertically on a tabletop, and tilting it from one side to the other, raises one edge off the table, creating a 20° angle (40° total angle) for sharpening knife blades. Elliptical sides have a large radius for sharpening PlainEdges, a smaller radius for SpyderEdges (serrations). Position it on its' side (horizontally) to create a 12.5° angle designed for sharpening scissors. A groove down the length of the stone de-burrs and hones pointed objects. Suede carry case doubles as a non-skid counter top pad for tabletop sharpening. Cleaning: Wash in fresh water, scrub using a powdered abrasive cleaner and scouring pad. Rinse and dry.



Country of Origin

303MF

303F

303M

Country of Origin

701MF Profile Set

303 Pocket Stones

701MF Profile Set

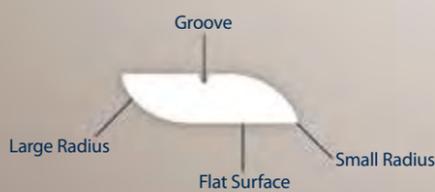
701MF Profile Set includes Fine and Medium Stones

701M Profile Medium (brown) 701F Profile Fine (white)

Profile Stones have three distinct sharpening surfaces:

1. Flat-surface with large radius for sharpening PlainEdges.
2. Small radius for SpyderEdges (serrations).
3. A groove running the stone's length fits pointed objects: darts, fish-hooks, awls. Using stones on top of the suede carry case keeps them slip-free while countertop sharpening.

- Stones sold separately or as a pair.
- 3/4" X 8" X 1/4" (19mm X 203mm X 6.4mm)



303MF DoubleStuff 303M Pocket Stone Medium (brown) 303F Pocket Stone Fine (white)

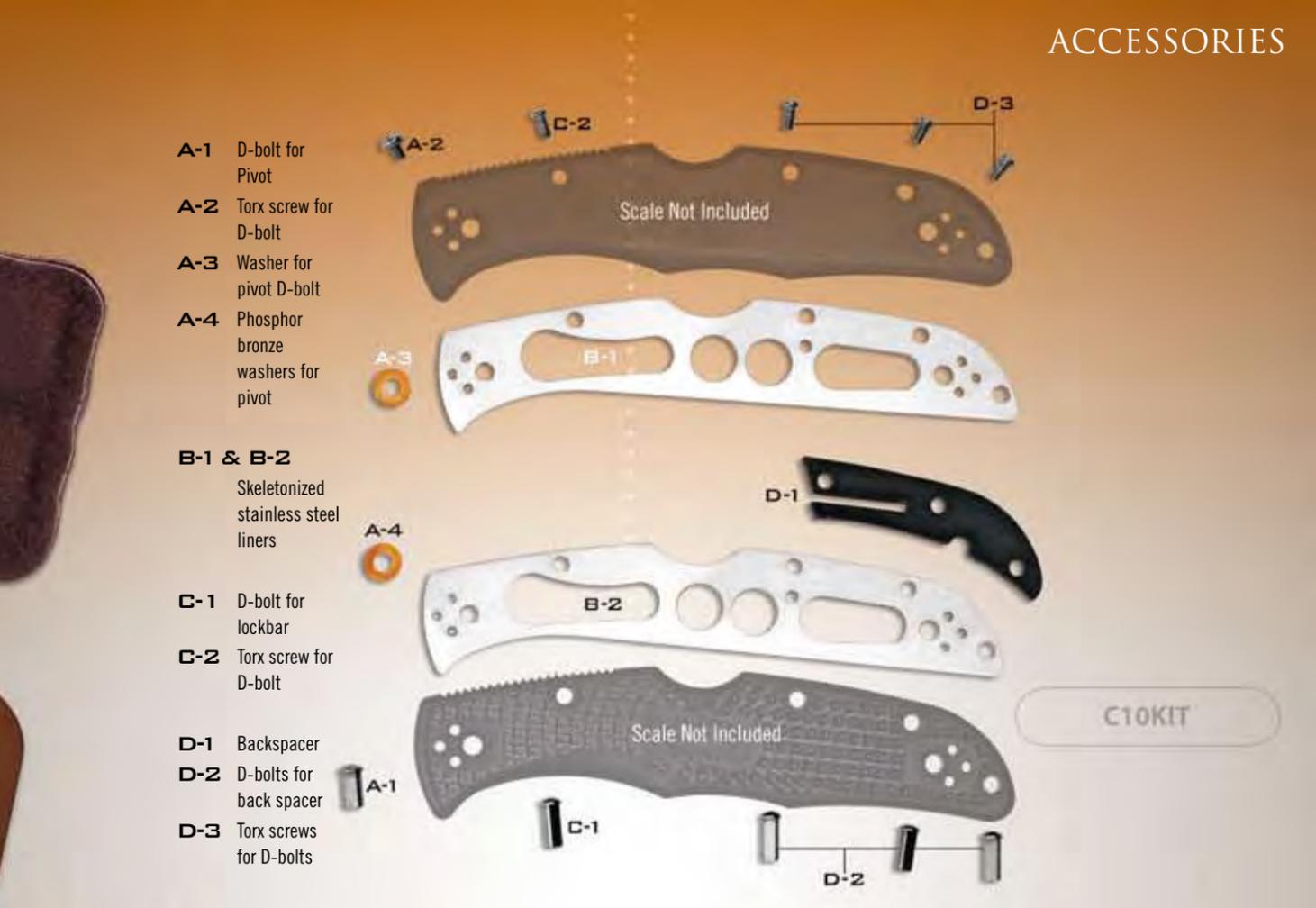
Palm-sized rectangular pocket stones slip in a pocket for mobile field-use and for honing smaller object. Sold separately.

- Suede leather carry case.
- 1" X 5" x 1/8" (25mm X 127mm X 3.2mm)

303MF DoubleStuff

Double sharpening capacity. DoubleStuff back-to-back bonds a fine and a medium 303 stone.

- Suede leather carry case.
- 1" X 5" x 1/4" (25mm X 127mm X 6.4mm)



- A-1** D-bolt for Pivot
- A-2** Torx screw for D-bolt
- A-3** Washer for pivot D-bolt
- A-4** Phosphor bronze washers for pivot
- B-1 & B-2** Skeletonized stainless steel liners
- C-1** D-bolt for lockbar
- C-2** Torx screw for D-bolt
- D-1** Backspacer
- D-2** D-bolts for back spacer
- D-3** Torx screws for D-bolts

Endura Lightweight Parts Kit

Delica Lightweight Parts Kit

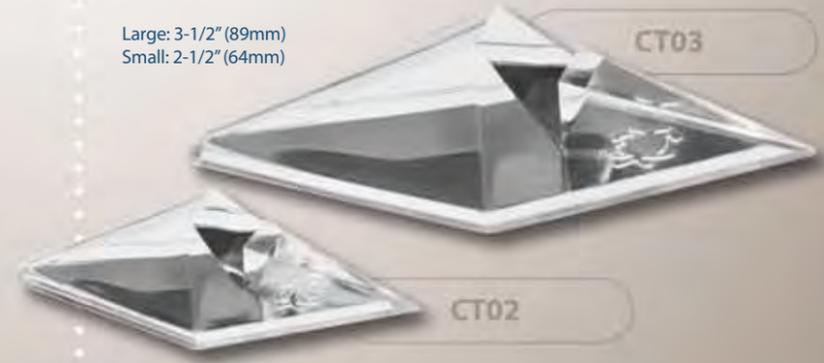
Internal component replacement parts for the Endura4 Lightweight C10BK or Delica4 Lightweight C11BK.

- D-bolt for pivot
- Torx screw for D-bolt
- Washer for pivot D-bolt
- Phosphor bronze washers for pivot
- Skeletonized stainless steel liners
- D-bolt for lockbar
- Torx screw for D-bolt
- Backspacer
- D-bolts for backspacer
- Torx screw for D-bolts

CT02/03 Knife Stands

Clear acrylic wedges elevate a knife up and off a shelf displaying it (held by the blade) at a 45° angle. Spyderco logo bug engraved on the bottom. Sold 24 pieces per box.

- Large: 3-1/2" (89mm)
- Small: 2-1/2" (64mm)





SP1



SP2

SP1

SpyderPac Large

Transport and/or display your CLIPIT collection. Large and small SpyderPacs are heavy denier black nylon with crystal-clear plastic viewing pockets. Velcro side closure and top flap keep contents inside, snug, scratch-free and safely contained. Adjustable shoulder strap. Embroidered Spyderco logo bug. Pocket dimension approx: 4-1/2" X 2-1/2" (114mm X 63.5mm).

SP1 SpyderPac Large: 30 pockets
 SP2 SpyderPac Small: 18 pockets

SP2

SpyderPac Small



CT01

C12c

Zip Pouch

Zip pouch holds a closed folder up to 5-1/2" long. Wide-opening access zipper. Scratch-free fleece lining. Black mock leather with gold Spyderco logo bug.

6-1/2" X 3" (165mm X 76mm)



C12C

CT01

Freestanding countertop display is bottom hinged with lever lock top closure that opens from the back (includes 2 keys). Displays 6 knives. High impact acrylic. Spyderco logo and bug imprint. Footprint: 6 X 10-5/8" (152 X 270mm), Height: 16-7/8" (429mm), Weight: 30oz (850g)

WARRANTY

Spyderco knives are designed and built for use as cutting tools. Use of our knives for any purpose other than cutting is considered abuse. As with any tool Spyderco knives can wear out. They may also fail to perform if not used or cared for properly. If your knife has been put to hard use for a long period of time, it is possible that the useful life of the Spyderco product has been exceeded and Spyderco will be unable to perform any work upon the knife that will improve the condition thereof.

WARRANTY INFORMATION:

Spyderco warrants that all of our products are free from defects in material and workmanship. Repairs to your knife performed by any source other than Spyderco Inc. unconditionally voids the knife's warranty. Spyderco's warranty does not cover damage caused by abuse, misuse, loss, improper handling, alterations, accident, neglect, disassembly, or improper sharpening. If a knife fails to function as it was designed, we will examine its condition upon its return to Spyderco, identify why it failed and respond in an appropriate manner. If we determine there is a defect in the manufacture/materials/workmanship, Spyderco will repair, or replace that product with the same model or one of equal value at its own expense. If a problem with a returned knife is determined to be caused by something other than a defect in manufacture/materials/workmanship, Spyderco will inform you whether the product can be repaired and the cost to you of having Spyderco implement such repair (see below). Upon agreement and payment the repair will be performed. If Spyderco is unable to improve the condition of the knife, it will be returned to you with the recommendation it be retired from use. All costs associated with shipment of the product(s) are the responsibility of the customer.

REPAIR INFORMATION:

Sharpening – Complimentary on PlainEdge, SpyderEdge or CombinationEdges provided the edge of the knife is not severely damaged – Please include \$5.00 USD shipping and handling.

For the following repairs, please include \$20.00USD plus \$5.00 USD shipping and handling:

Blade or Edge – Broken tip from prying or dropping, destroyed edge due to improper sharpening, loose blade from abuse, rust due to neglect or other blade issues.

Clips – Stripped screw holes, screws sheered off, broken or missing clip or other clip issues. Replacement clips may be purchased directly through Spyderco Factory Outlet Store 800-525-7770 X107 or 303-279-8383 X107

Scale or Handle – Missing scale screws, knife action stiff, missing Kraton, or other handle issues.

WHERE TO SEND YOUR KNIFE:

When sending your knife for warranty or repair- include a description of the problem and how it occurred. Include: Company or individual name, return address (no P.O. Boxes please) daytime phone number. We recommend shipping UPS or registered mail for your tracking purposes.

SPYDERCO, INC.

Attn.: Warranty and Repair
820 Spyderco Way,
Golden, CO 80403 USA

Phone: 800-525-7770 / 303-279-8383 Fax: 303-278-2229 Email: customerservice@spyderco.com

BASIC KNIFE MAINTENANCE:

Insure safe operation by regularly inspecting the knife's interior for lint, obstructions, etc. Clean the lock well and inside the handle using a toothpick, hot water and detergent. Rinse with fresh water, dry inside and out and lubricate steel components with oil/silicone. A sharp knife makes cutting easier and safer and lengthens its usable life. Like any tool, knives do wear out.

RELEASE, ASSUMPTION OF RISK, WAIVER OF LIABILITY AND INDEMNITY AGREEMENT.

By purchasing any item produced by Spyderco, Inc. the buyer assumes responsibility to ascertain and follow all applicable federal, state, local and international laws in having, owning, carrying, shipping, transporting, and use of any Spyderco product. The buyer expressly agrees to indemnify and hold harmless Spyderco, Inc. for all claims resulting directly or indirectly from the purchase, ownership, transportation or use of the item in violation of applicable federal, state and local laws or regulations. Spyderco is not liable for misuse of any Spyderco knife or product purchased either directly from Spyderco or from a dealer/distributor. You must be 18 years of age to purchase Spyderco knives. Spyderco's warranty gives you certain legal rights. You may have other rights, which vary in different states and municipalities.

* Information included in this catalog is subject to change. Modification of products, materials, measurements, technical specifications and availability can occur. Contact Spyderco for more information.

***Information in this catalog is subject to change without notice. Modification of products, materials, measurements, technical specifications and availability can occur.**



TSGY



TSGY Spyderco Steel Junkies Molecule Teeshirt

Molecular art represents austenite and martensite steel molecules (thank you Crucible Steel Inc). Curved neckline Spyderco logo. 6.1 oz pre shrunk 90% cotton/10% polyester. Doubled stitched neck, sleeve and bottom hem. Charcoal Heather Gray: S, M, L, XL, XXL. U.S.A. Made.

HATGY Spyderco Military Inspired Hat

Support Our Troops. Hats off to our U.S. military personnel. U.S.A. Made. Combed Charcoal Heather Gray cotton. Adjustable hasp closure. Vented.

Military inspired, Spyderco innovated.

HATGY





BYRD 2009 PRODUCT GUIDE

It is not only fine feathers that make fine byrds.

In our case it's our commitment and responsibility as a manufacturer to build quality, worth, and durability into our products. Our goal with byrd knives is to manufacture a line of entry-level knives and pocket tools, which exceed consumer expectations at a sensible price.

byrd knives are designed and produced for Spyderco in China. byrd knife products present astute knife buyers economical hardworking knives and tools backed by Spyderco's 33-year golden reputation.

For byrd knife products we closely monitor and mentor production, using only high-performance materials and tomorrow's engineering, making our blades from 8Cr13MoV stainless steel. "Steel is the heart of the blade" and paramount to measurable performance. 8Cr13MoV elementally compares to the steel designated AUS-8 in its properties, performance and is high-carbon stainless steel. It contains molybdenum and vanadium with approximately .8% carbon. Molybdenum enhances steel's strength and hardness. Vanadium, its wear resistance and toughness. Carbon augments the steel's tensile strength and increases its resistance to wear and abrasion. The resulting recipe is blade steel that retains a sharp cutting edge for extended time and use. The comet shaped opening hole is a byrd Knife trademark and synonymous with the quality requirements, high performance materials and manufacturing standards invested in each knife.

We design and manufacture with the promise that:
"Dependability shouldn't depend on your budget".



BY03 CaraCara

BY03 Cara Cara Stainless Steel

Full Stainless Cara Cara has a chamfered pinch-free handle made lighter with Comet Hole handle cutouts.

- Right hand tip-up/tip-down clip
- Spine jimping
- David Boye Dent
- Handle can be engraved or embellished
- Hollow-ground blade

BY03BK Cara Cara Black

Stainless handled Cara Cara coated with a black, non-reflective Carbonitride coated handle and blade.

- Right hand tip-up/tip-down clip
- Spine jimping
- David Boye Dent
- Hollow-ground blade

BY03BK Cara Cara Lightweight

Cara Cara Lightweight's FRN handle is molded to sit-and-stay in the palm. Handle has Comet Hole cutouts with a ridge-line texture for ergonomic maneuverability.

- Ambidextrous tip-up/tip-down clip
- Spine and choil jimping
- Skeletonized nested handle liners
- Screw construction
- Phosphor bronze washers for smooth open/close action
- FRN Bi-Directional® textured handle
- David Boye Dent

BY03G Cara Cara G-10

G-10 is a lightweight fiberglass laminate epoxy resin discovered hiding in the open by the knife industry in the 1980s. Initially used for hard-use durable goods like motocross bike frames, safety helmets, even liners for nuclear reactors, it makes an ideal handle material by offering superior grip and a resistance to temperature extremes, chemicals, oil and water.

- Ambidextrous tip-up clip
- Spine and skeletonized dual steel handle liners
- Screw construction
- David Boye Dent
- Hollow-ground blade



BY03/BY03B	
CLOSED	4-3/4" 121mm
OVERALL	8-5/8" 219mm
BLADE	3-7/8" 98mm
EDGE	3-1/4" 83mm
STEEL	8Cr13Mov
WEIGHT	5.9oz. 166g
EDGE	BY03 - P, PS BY03BB - PS

BY03BK	
Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Pos	▼▲
Handedness	👤
Origin	🇺🇸

BY03G	
CLOSED	4-27/32" 123mm
OVERALL	8-11/16" 221mm
BLADE	3-7/8" 98mm
EDGE	3-1/4" 83mm
STEEL	8Cr13Mov
WEIGHT	3.8oz. 109g
EDGE	P, PS

BY03BK	
Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Pos	▼▲
Handedness	👤
Origin	🇺🇸

BY03G	
CLOSED	4-3/4" 121mm
OVERALL	8-5/8" 219mm
BLADE	3-7/8" 98mm
EDGE	3-1/4" 83mm
STEEL	8Cr13Mov
WEIGHT	5.5oz. 156g
EDGE	P, PS

BY03BK	
Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Pos	▼▲
Handedness	👤
Origin	🇺🇸



BY04 Meadowlark

A size smaller than the Cara Cara, Meadowlark's 3-inch blade places it smack-center into the compact folder category and its size, completely right for everyday pocket carry. Cuts large without announcing itself when taken out of a pocket.

BY04 Meadowlark SS

Stainless Meadowlark with pinch-free chamfered handle and weight reducing cutouts.

- Right hand tip-up/tip-down clip
- Spine jimping
- David Boye Dent
- Handle can be engraved or embellished
- Hollow-ground blade

BY04B Meadowlark Black

Stainless Meadowlark with black Carbonitride coated blade and handle for non-reflected, un-noticed use.

- Right hand tip-up/tip-down clip
- Spine jimping
- David Boye Dent
- Hollow-ground blade

BY04BK Meadowlark Lightweight

Fiberglass reinforced nylon (FRN) handle is ridged and ready to stay put in a slippery hand. Perfectly proportioned for optimal efficiency and cutting power in a lean profile.

- Ambidextrous tip-up/tip-down clip
- Spine and choil jimping
- Skeletonized nested handle liners
- Screw construction
- Phosphor bronze washers for smooth open/close action
- FRN Bi-Directional® Textured handle
- David Boye Dent
- Hollow-ground blade

BY04G Meadowlark G-10

G-10 epoxy filled woven glass fiber composite offers grip-perfect lightweight strength and rigidity.

- Ambidextrous tip-up clip
- Spine and choil jimping
- Full length dual steel handle liners
- Screw construction
- David Boye Dent
- Hollow-ground blade

BY04/BY04B	
Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Pos	▼▲
Handedness	👤
Origin	🇺🇸

BY04BK	
CLOSED	3-15/16" 100mm
OVERALL	6-7/8" 175mm
BLADE	2-15/16" 75mm
EDGE	2-7/16" 62mm
STEEL	8Cr13Mov
WEIGHT	4.1oz. 117g
EDGE	BY04 - P, PS BY04B - PS

BY04BK	
Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Pos	▼▲
Handedness	👤
Origin	🇺🇸

BY04G	
CLOSED	3-15/16" 100mm
OVERALL	6-7/8" 175mm
BLADE	2-15/16" 75mm
EDGE	2-7/16" 62mm
STEEL	8Cr13Mov
WEIGHT	3.4oz. 97g
EDGE	P, PS

BY04G	
Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Pos	▼▲
Handedness	👤
Origin	🇺🇸





BY05 Flight Stainless Steel

Clip point blades are ground from the spine, angling downward. The sharpened edge is then ground upward with the two angles intersecting near the tip, for tip-centered cutting power. Double finger indents allow choking closer-up to the cutting edge for responsive control. Comet Hole handle cutouts keep it lightweight and airy.

- Right hand tip-up/tip-down clip
- Weight reducing swedge grind and handle cutouts
- David Boye Dent
- Stainless handle can be embellished
- Hollow-ground blade



BY07 Crossbill Stainless Steel

Sharply hooked, the Hawkbill's curve grasps and holds material when pulling and slicing downward, drawing the cutting edge deeper into the material. Eats through line, webbing, rope and fibrous materials like a voracious teenager. All stainless.

- Right hand tip-up/tip-down clip
- Weight reducing swedge grind and handle cutouts
- David Boye Dent
- Stainless handle can be embellished
- Hollow-ground blade



BY05G Flight G-10

Clip point blade with G-10 laminate handle.

- Ambidextrous tip-up clip
- Spine and choil jimping
- Full length dual steel handle liners
- David Boye Dent
- Hollow-ground blade



BY07G Crossbill G-10

Hawkbill blade with G-10 laminate handle

- Ambidextrous tip-up clip
- Full length dual steel handle liners
- David Boye Dent
- Hollow-ground blade



BY05 SS		
CLOSED	4-5/8"	117mm
OVERALL	7-7/8"	200mm
BLADE	3-7/16"	87mm
EDGE	3-3/16"	81mm
STEEL	8Cr13MoV	
WEIGHT	5.5oz.	157g
EDGE	P, PS	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▼▲
Handedness	☞☜
Origin	●

BY05G		
CLOSED	4-5/8"	117mm
OVERALL	7-7/8"	200mm
BLADE	3-7/16"	87mm
EDGE	3-3/16"	81mm
STEEL	8Cr13MoV	
WEIGHT	5.5oz.	157g
EDGE	P, PS	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲
Handedness	☞☜
Origin	●

BY07 SS		
CLOSED	4-5/8"	117mm
OVERALL	7-5/8"	194mm
BLADE	3-1/2"	89mm
EDGE	3-1/8"	79mm
STEEL	8Cr13MoV	
WEIGHT	5.5oz.	157g
EDGE	P, PS	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▼▲
Handedness	☞☜
Origin	●

BY07G		
CLOSED	4-5/8"	117mm
OVERALL	7-5/8"	194mm
BLADE	3-1/2"	89mm
EDGE	3-1/8"	79mm
STEEL	8Cr13MoV	
WEIGHT	4.1oz.	118g
EDGE	P, S	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲
Handedness	☞☜
Origin	●

BY08 Raven and BY09 Crow

Clip-point blades offer a hint of protruding belly- and that's a good thing. Two sizes, the Raven and Crow have blade-belly swelling out mid-blade making them robust when applied to general cutting applications and everyday hard use.



BY08G Raven G-10

- Right hand tip-up clip
- Spine and choil jimping
- Full length dual skeletonized steel handle liners
- Michael Walker LinerLock®
- Hollow-ground blade



BY09G Crow G-10

- Right hand tip-up clip
- Spine and choil jimping
- Full length dual skeletonized steel handle liners
- Michael Walker LinerLock®
- Hollow-ground blade



BY10 Robin SS

Intermediately sized, knife-people gravitate to the Robin because it carries well and cuts anything.

Not small, not large, it rides comfortably in a suit pocket, cargos or jeans. Three handle material options all with no-pinch chamfered handles, textured spines and choil jimping. One hand blade open/close Comet Shaped Hole.

- Right hand tip-up/tip-down clip
- Spine jimping
- David Boye Dent
- Hollow-ground blade



BY10BK Robin Lightweight

Light-as-air FRN handle is deeply textured, resistant to slipping and sliding.

- Ambidextrous tip-up/tip-down clip
- Spine and choil jimping
- Skeletonized nested handle liners
- Screw construction
- Phosphor bronze washers for smooth open/close action
- FRN Bi-Directional textured handle
- David Boye Dent
- Hollow-ground blade



BY10G ROBIN G-10

G-10 laminate handle Robin

- Ambidextrous tip-up clip
- Spine and choil jimping
- Full length dual steel handle liners
- Screw construction
- David Boye Dent
- Hollow-ground blade



BY08 G-10

CLOSED	4-3/8"	111mm
OVERALL	7-7/8"	200mm
BLADE	3-1/2"	89mm
EDGE	2-7/8"	73mm
STEEL	8Cr13Mov	
WEIGHT	3.3oz.	97g
EDGE	P, PS	

BY09 G-10

CLOSED	3-7/8"	98mm
OVERALL	6-5/8"	168mm
BLADE	2-13/16"	71mm
EDGE	2-3/16"	56mm
STEEL	8Cr13Mov	
WEIGHT	2.6oz.	74g
EDGE	P, PS	

BY10 SS

CLOSED	3-5/16"	84mm
OVERALL	5-13/16"	148mm
BLADE	2-1/2"	64mm
EDGE	1-7/8"	48mm
STEEL	8Cr13Mov	
WEIGHT	3.1oz.	88g
EDGE	P, S	

BY10BK

CLOSED	3-5/16"	84mm
OVERALL	5-13/16"	148mm
BLADE	2-1/2"	64mm
EDGE	1-7/8"	48mm
STEEL	8Cr13Mov	
WEIGHT	2.2oz.	61g
EDGE	P, S	

BY10G

CLOSED	3-5/16"	84mm
OVERALL	5-13/16"	148mm
BLADE	2-1/2"	64mm
EDGE	1-7/8"	48mm
STEEL	8Cr13Mov	
WEIGHT	2.5oz.	72g
EDGE	P, S	

Lanyard Hole	✓
Lock	LL
Tip Carry Position	▲
Handedness	☞
Origin	●

Lanyard Hole	✓
Lock	LL
Tip Carry Position	▲
Handedness	☞
Origin	●

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲▼
Handedness	☞☝
Origin	●

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲▼
Handedness	☞☝
Origin	●

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲
Handedness	☞☝
Origin	●

BY11 Finch

Finches are agile, light and strong despite their small stature and per inch, yield maximum cutting in the smallest available folder. Keychain size folders present a challenge to large handed users. Finch's mid-positioned back lock and precisely placed blade pivot, position even larger fists for smooth open/closing. Two handle options. All come with a ball/clasp chain key fob.



BY11BK Finch Lightweight

FRN with feather textured handle.

- Clipless
- David Boye Dent
- Enlarged Comet Shaped Opening Hole
- Ball/clasp chain attaches to keys, purse or pack
- Weight reducing handle cutouts
- Hollow-ground blade

BY11G Finch G-10

G-10 laminate handle.

- Clipless
- David Boye Dent
- Enlarged Comet Shaped Opening Hole
- Ball/clasp chain attaches to keys, purse or pack
- Hollow-ground blade

BY11BK

CLOSED	2-9/16"	65mm
OVERALL	4-7/16"	113mm
BLADE	1-7/8"	48mm
EDGE	1-1/2"	38mm
STEEL	8Cr13Mov	
WEIGHT	0.6oz.	17g
EDGE	P, S	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Origin	●

BY11G

CLOSED	2-1/2"	64mm
OVERALL	4-3/8"	111mm
BLADE	1-7/8"	48mm
EDGE	1-9/16"	40mm
STEEL	8Cr13Mov	
WEIGHT	1oz.	28g
EDGE	P	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Origin	●

BY13 8-Tool Harp



Tradesmen in 1880s England came up with the original multi-tool called a Harp Tool. Farriers, bricklayers, long-shoremen and the like carried Harp Tools, named for their shape resembling the musical instrument. Inside a Harp would be implements specific to a trade or craft. Our byrd Harp is outfitted with 8 generic common-use implements. Each tool rotates out snapping open ready for work, then folds back into the frame when finished, carrying flat in a leather belt sheath. Included: Phillips-head screwdriver, slotted-head screw driver, saw, corkscrew, file punch/awl, gimlet and a hammer with both a small and large head.



BY14 Firebyrd

Requisite camping and backpacking gear should include a sharp reliable blade, a lighter and a bottle-cap opener. Cut it. Light it. Drink it. Notch-joint (non-locking) drop-point blade opens/closes single handedly. Hollow aluminum handle encases a standard sized lighter.

- Right hand tip-down clip
- Lanyard Hole
- Hollow-ground blade
- Lighter not included



BY13

CLOSED	3-3/4"	95mm
OVERALL	6-9/16"	167mm
BLADE	N/A	
EDGE	N/A	
STEEL	N/A	
WEIGHT	4.625oz.	117g
EDGE	N/A	

Origin	●
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BY14

CLOSED	3-5/8"	92mm
OVERALL	5-5/16"	135mm
BLADE	1-11/16	43mm
EDGE	1-11/16	43mm
STEEL	8Cr13Mov	
WEIGHT	3.3oz.	93g
EDGE	P	

Lanyard Hole	✓
Lock	✗
Tip Carry Position	▼
Handedness	✗
Origin	●





BY15 byrdRench

Yes. It was designed by a rocket scientist. byrdRench is the brainchild of an aerospace engineer in league with Spyderco R&D. What sets it apart from other multi-tools is its one-hand-open full-sized locking knife blade and wrench.

The body consists of two halves connected by a pivot. The pivot creates a slip joint plier (with large and small bite) on one end and an adjustable 9/16" wrench on the opposite end. The pivot also rotates open, locking both halves into a full-length tool that's comfortably chamfered with enough length to torque on. When fully opened and locked, there's a magnetized screwdriver on one end and wrench on the other end. Housed inside are four screwdriver bits: #2 and #3 Phillips-head and #1 and #2 flat-head. The housing accepts any standard sized bit including Allen and Torx® Rough file/hole-starter slides into a spring sitting above the bits keeping them in place. Releasing the pivot separates the two halves allowing use of the wrench and the screwdriver/knife independently or simultaneously.



BY18 Catbyrd

Here kitty. All feline, sleek, clean-lined and sharp clawed. Blade sweeps up to a Clip-Point tip with spine swedge. Integral Lock inspired by knifemaker Chris Reeve uses the back-side of the handle as the Lock's liner, making a strong locking system with few moving parts to wear or loosen over time. Handle face is inlayed with Yin & Yang grip tape patches laying down a non-skid sandpaper surface.

- Right hand tip-up clip
- Spine and choil jimping
- Adjustable pivot
- Flat-ground blade

BY15

CLOSED	4-11/13"	119mm
OVERALL	7"	178mm
BLADE	2-1/2"	64mm
EDGE	2-3/16"	56mm
STEEL	8Cr13Mov	
WEIGHT	8oz.	228g
EDGE	P	

Lock	B
Tip Carry Position	▼
Handedness	👤
Origin	🇺🇸

BY18

CLOSED	4-1/2"	114mm
OVERALL	8"	203mm
BLADE	3-9/16"	90mm
EDGE	3-5/32"	80mm
STEEL	8Cr13Mov	
WEIGHT	5.4oz.	154g
EDGE	P,PS	

Lanyard Hole	✓
Lock	RIL
Tip Carry Position	▲
Handedness	👤
Origin	🇺🇸



BY17BK CaraCara Rescue

Full-size rescue folder with ultra-light FRN textured handle.

- Spine & choil jimping
- Screw construction
- Phosphor bronze washers for smooth open/close action
- FRN Bi-Directional Textured handle
- David Boye Dent
- Hollow-ground Sheepfoot blade



BY19BK Meadowlark Rescue

A smaller version of the Cara Cara Rescue with FRN textured handle.

- Spine & choil jimping
- Screw construction
- Phosphor bronze washers for smooth open/close action
- FRN Bi-Directional Textured handle
- David Boye Dent
- Hollow-ground Sheepfoot blade

BY17BK

CLOSED	4-27/32"	123mm
OVERALL	8-3/4"	222mm
BLADE	4"	100mm
EDGE	3-3/8"	86mm
STEEL	8Cr13Mov	
WEIGHT	3.7oz.	104g
EDGE	S	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲▼
Handedness	👤👤
Origin	🇺🇸

BY19BK

CLOSED	4-1/32"	102mm
OVERALL	7-1/8"	181mm
BLADE	3-1/8"	79mm
EDGE	2-9/16"	65mm
STEEL	8Cr13Mov	
WEIGHT	2.6oz.	74g
EDGE	S	

Lanyard Hole	✓
Boye Dent	✓
Lock	B
Tip Carry Position	▲▼
Handedness	👤👤
Origin	🇺🇸





BY20 Wings

A bird in hand is better than two in the bush. A Wings in hand has two blades in one handle. Sheepfoot blade is full serrated; the Clip-point blade is all plain edged. Blades lock and unlock independently with side-by-side LinerLocks. G-10 laminate handle.

* Intended for use with one blade open at a time.

- 4-way clip: Tip-up/down- left/right hand
- Screw together construction
- Full length dual, skeletonized steel liners
- Phosphor bronze washers for smooth action
- Hollow-ground blades
- Nylon belt carry sheath included



Country of Origin ●



BY21 Wings SLIPIT

SLIPITS are a new and expanding line of folders with non-locking blades held open via a notch joint. Today's P.C. world has made lockback pocketknives persona non grata in a number of countries, and the number is growing yearly. What's a knife user to do? Sacrifice performance, pacifying non knife users, or – gravitate to pocketknives engineered for high function and safety that fit the P.C. agenda.

BY21 is our 1st dual blade non-locking folder in the byrd lineup. Stainless handle and bolsters with G-10 scales. Housed inside are dual blades: a Sheepfoot full-serrated blade and a Drop-Point plain edge blade. Blades sit shoulder-to-shoulder, opening opposite each other, independently.

*Intended for use with one blade open at a time.

- Screw together construction
- Full length dual, skeletonized steel liners
- Phosphor bronze washers for smooth action
- Notch joint holds blades open for use
- Hollow-ground blades



BY200 Duckfoot

Duckfoot's shapes and edges total up to more than 15 square inches of diamond coated sharpening surface. Steel form construction is plated in nickel, bonding 600 mesh mono-crystalline diamonds to the steel. Angles and sides include: 1"X5" flat diamond stone, 3-grooves: one wide-radius channel for de-burring, medium and a narrow radius channels hone pointed tools. Hold the "foot" vertically on a tabletop, and tilting from side-to-side raises one edge off the table creating a 20° angle [40° total angle] for knife blades. Both sides are elliptical with a large radius for PlainEdges and a smaller radius for SpyderEdges (serrations). Position its side (horizontally) for a 12.5° scissor sharpening angle. Suede carry case doubles as a non-skid counter top pad during use. Instruction DVD included.

When using diamond abrasives do not press hard while sharpening. Pressing hard dislodges the diamond particles which are only set into the plating. Gentle pressure creates better sharpening results without the possibility of damaging sharpener or blade.

Length: 7" 177mm. Steel frame nickel plated coated with 600 mesh diamond. Weight: 5.1oz 145g



BY20

CLOSED	4-3/4"	121mm
OVERALL	8"	203mm
BLADE S	3-3/8"	86mm
BLADE P	3-5/16"	84mm
EDGE S	3"	76mm
EDGE P	2-7/8"	73mm
STEEL	8Cr13Mov	
WEIGHT	5.4oz.	152g
EDGE	Clip Point: P Sheepfoot: S	

Lock



Tip Carry Position



Handedness



Origin



BY21

CLOSED	3-3/4"	95mm
OVERALL	6-1/2"	165mm
BLADE S	2-3/4"	70mm
BLADE P	2-11/16"	68mm
EDGE S	2-1/4"	57mm
EDGE P	2-1/4"	57mm
STEEL	8Cr13Mov	
WEIGHT	3.4oz.	97g
EDGE	Clip Point: P Sheepfoot: S	

Lock



Origin



Includes Instructional DVD



TSBL BYRD TEESHIRT



byrd evolution teeshirt. 90% cotton/10% poly. Double stitched neck, sleeve and bottom hem. Mountain Lake Blue with toxic green logo. S, M, L, XL, XXL. U.S.A. Made.

HATBL BYRD HAT

Byrd Knife Military inspired cap.

Hats off to our U.S. military personnel. U.S.A. Made Support Our Troops.

Combed Navy Blue cotton with toxic green logo. Adjustable-hasp sliding closure. Vented. One-size-fits-all.



BYRD WARRANTY

Release, assumption of risk, waiver of liability & indemnity agreement.

By purchasing any item produced or imported by Spyderco Inc, the buyer assumes responsibility to ascertain and follow all applicable federal, state, local and international laws in having, owning carrying, shipment of, and using any Spyderco product. The buyers expressly agree to indemnify and hold harmless Spyderco Inc. for all claims resulting directly or indirectly from the purchase, ownership or use of the item in violation of applicable federal, state and local laws or regulations. Spyderco/byrd are not liable

for misuse of any knife or product purchased either directly from Spyderco or from a dealer/distributor. You must be 18 years of age to purchase Spyderco/byrd knives. This warranty gives you specific legal rights and you may also have other rights, which vary from state to state.

*Information in this catalog is subject to change without notice. Modification of products, materials, measurements, technical specifications and availability can occur. Contact your local Spyderco dealer for information.

www.byrdknife.com

Phone: 800-525-7770 • Local: 303-279-8383 • Fax: 303-278-2229

byrd Knife

820 Spyderco Way • Golden, Colorado 80403 • U.S.A.

EDGE-U-CATION

CARBON (C) Increases edge retention and raises tensile strength. Increases hardness and improves resistance to wear and abrasion.

CHROMIUM (Cr) Increases hardenability, tensile strength and toughness. Provides wear and corrosion resistance. Above 12% it yields what is generally acknowledged as stainless steel.

COBALT (Co) Increases strength and hardness, and permits quenching in higher temperatures. Intensifies the individual effects of other elements in more complex steels.

COPPER (Cu) Increases corrosion resistance.

MANGANESE (Mn) Increases hardenability, wear resistance and tensile strength. Deoxidizes and degasifies to remove oxygen from molten metal. In larger quantities, increases hardness and brittleness.

MOLYBDENUM (Mo) Increases strength, hardenability and toughness of steel. Improves machinability and resistance to corrosion. Prevents high temperature creep. Helps retain fine grain size and is an effective substitute for tungsten in many high-speed tool steels.

NICKEL (Ni) Adds strength and toughness

NITROGEN (N) Used in place of carbon for the steel matrix. The nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.

PHOSPHORUS (P) Improves strength, machinability and hardness. Creates brittleness in high concentration.

SILICON (Si) Increases strength. Deoxidizes and degasifies to remove oxygen from molten metal.

SULFUR (S) Improves machinability when added in minute quantities, but can decrease toughness.

TUNGSTEN (W) Adds strength, toughness and improves hardenability.

VANADIUM (V) Increases strength wear resistance and increases toughness. Limits grain size.

The purpose of this guide is to provide a detailed look into Steel. The world of Steel is as fluid as molten metal. It is ever-evolving.

Steel as a matter of opinion is very subjective as it relates to knives and knife knuts. There is no clear cut answer as to which is the best steel. We have different requirements and preferences.

Our hope, is this guide will help you understand the world of steel a bit better and perhaps assist you in better defining what your own preferences are and why.

A word of caution, this information is not intended to be all-inclusive, nor could it ever be.

We at Spyderco, just like all other people, gravitate towards superior products. We are committed to using the best materials available at the time. As the world of steel evolves, so do our products. There are over 3000 different types of steel, each having its own positive and negative attributes. In order to determine your own preferences, it is perhaps best to first understand the history of steel and how it is made.

Although an exact date of discovery is not known, man has been forging steel for as long as he's been working iron. Ironworkers learned to make steel by heating wrought iron and charcoal (a source of carbon) in clay boxes for a period of several days. By this process the iron absorbed enough carbon to become a true steel.

IRON by itself is a relatively soft metal, it does not hold a good edge. However, if you add Carbon it hardens the iron, making steel. Steel has proven to be ideal for making edged weapons.

At a very simplified level, making steel is like baking a cake. You follow a precise recipe to achieve the type of cake (steel) that you desire. You begin with flour (iron) and from there you add various ingredients (elements). These additional ingredients will determine what type of cake (steel) you end up with. Once you have added all of the additional ingredients (elements) you are left with a batter that is ready to bake (heat treat). Baking (heat treating) is just as much a part of the "recipe" as the ingredients (elements). If not done properly, several properties can suffer. Once baked, you have a new – completely different – finished product. Your cake will forever be a cake, it can never go back to being batter. Of course steel can be re-melted to a molten state, but that simply is the beginning of becoming a new type of steel.

Steel is an alloy of iron and carbon; just as bronze is an alloy of copper and tin. Historically, steels have been prepared by mixing the molten materials. Alloying elements are melted and dissolved into molten iron to make a steel. The molten steel is cast into an ingot, which is then rolled out (while it is still hot) and shaped much like you would roll out cookie dough. As the steel begins to slowly cool below the critical temperature, things start to happen inside the steel. At these elevated temperatures, alloying elements are able to move around in the steel, or diffuse. Different elements diffuse at different rates, (typically the larger the atom, the slower it diffuses). If the alloying contents are too high for some elements to assimilate with, the excess will separate or segregate out of the steel and form inclusions or possibly combine with another element to form large undesirable carbides. These diffusional processes are also controlled by the austenite grain size of the steel – grains are little packets of specifically oriented crystals. Grain boundaries act as barriers to diffusion, the smaller the grains, the more boundaries, and the slower the steel. This limits the performance capabilities of the steel both in corrosion resistance, and in wear resistant carbide formation.

More recently, Powder Metallurgy has become the chosen method of preparation. The difference in the processing of a powdered metal allows for steel chemistries not possible with traditional steel-making practices. The process starts out the same as wrought steels – alloying elements are added and dissolved into molten iron. Then comes the main difference. The molten steel is atomized (mistified into microscopic droplets) into liquid nitrogen where the steel is instantly frozen, leaving no time for diffusional processes. The chemistry of the resulting powder is identical to that in the molten vat. Additionally, there are no inclusions or large carbides that form. The austenite grain size is the size of the powder at the very largest, which is small. The powder is then cleaned and sorted by size and then the remaining ideal powder is sintered in a hot isostatic press to solidify the steel. Sintering is heating the steel to a temperature just below its melting point, and then pressing it together at high pressures to solidify or remove the voids between powder spheres. This allows for drastic changes in the steel chemistry namely in carbon and vanadium. A larger volume of the highly wear resistant vanadium carbides form upon heat-treating. Since Vanadium has a greater propensity to interact with carbon and form carbides than it does with Chromium, most of the excess carbon is utilized in the formation of vanadium carbides. These leave the Chromium free to help keep the steel corrosion resistant. The result is a premium steel product with properties of exceptional wear-resistance and good corrosion-resistance.

Heat treating the steel to its critical temperature allows the carbon atoms to enter into the crystalline molecules of the iron which have expanded due to the heating. Quenching the steel at this point causes the molecules to contract, trapping the carbon atoms inside.

More specifically, the process of hardening steel by heat treatment consists of heating steel to a temperature at which austenite is formed. Austenite has the property of dissolving all the free carbon present in the steel. Quenching is then used to "freeze" the austenite changing it to martensite. These treatments set up large internal strains in the steel; these are relieved by tempering (further heating the steel at lower temperatures). Tempering the steel decreases the hardness, strength and brittleness. It however, increases the ductility and toughness.

Steels are classified accordingly with the elements used in production. These classifications are, Carbon Steels, Alloy Steels, High-Strength Low-Alloy Steels, Stainless Steels, Tool Steels and Exotic Steels (non steel).

CARBON STEELS contain varying amounts of carbon and not more than 1.65% of manganese and .60% of copper. There are 3 types of Carbon Steels, Low (.3% or less), Medium (.4-.7%) and High (.8% and up). High carbon is commonly used for knives.

ALLOY STEELS have a specified composition, containing certain percentages of vanadium, molybdenum, or other elements, as well as larger amounts of manganese, silicon, and copper than do regular carbon steels.

HIGH-STRENGTH LOW-ALLOY STEELS known as HSLA steels are relatively new. They cost less than do regular Alloy Steels because they contain only small amounts of the expensive alloying elements. They have been specially processed, however, to have much more strength than Carbon Steels of the same weight.

STAINLESS STEELS contain a minimum of 12% Chromium.

STEEL ELEMENTS

The Chromium provides a much higher degree of rust resistance than Carbon Steels. Various sources site differing minimum amounts of Chromium required to deem a steel as stainless (10-13%). It is important to note, that the amount of Chromium needed can be dependant upon the other elements used in the steel.

TOOL STEELS contain Tungsten, Molybdenum and other alloying elements that give them extra strength, hardness and resistance to wear.

EXOTIC STEELS are generally accepted as steel, but by definition are not steel. Examples of Exotic Steels include H1, ZDP-189, Talonite and Titanium.

There is an old proverb, "There was never a good knife made of bad steel." This statement, just like steel itself, is completely subjective as it relates to knives and knife knuts. We hope this information provides you with a foundation to make your own determinations where steel is concerned.

PROPERTIES OF STEEL

ALLOY A material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.

AUSTENETIZED The basic steel structure state in which an alloy is uniformly dissolved into iron.

CRITICAL TEMPERATURE The temperature at which steel changes its structure to austenite in preparation for hardening.

CORROSION RESISTANCE The ability of a material to resist deterioration as a result of a reaction to its environment. Provided by the elements Chromium (Cr), Copper (Cu), Molybdenum (Mo) and Nitrogen (N).

DUCTILITY The ability of a material to be stretched or drawn, plastically deform appreciably before fracturing. Provided by the element Manganese (Mn).

EDGE RETENTION The ability of a material to resist abrasion and wear. Provided by the elements Carbon (C), Chromium (Cr), Manganese (Mn), Nitrogen (N) and Vanadium (V).

GRIT The physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations.

HARDNESS The resistance of a steel to deformation or penetration analogous to strength. Provided by the elements Carbon (C), Chromium (Cr), Cobalt (Co), Molybdenum (Mo), Nitrogen (N) and Phosphorus (P).

HARDENABILITY The ability of a steel to be hardened by a heat treating process. Provided by the elements Manganese (Mn), Molybdenum (Mo) and Tungsten (W).

HEAT TREATING A controlled heating and cooling process to prescribed temperatures and the limits for the purpose of changing the physical properties and behavior of the metal.

IMPACT STRENGTH The ability of a material to resist cracking due to a sudden force.

MARTENSITE A very hard and brittle steel with a distorted body centered tetragon crystal structure.

PRECIPITATION The separation of a substance that was previously dissolved in another substance.

QUENCHING Soaking of steel that has reached a high temperature (above the recrystallization phase) in a medium of air, liquid, oil or water to rapidly cool it. Quenching steel creates martensite.

ROCKWELL TEST A measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.

TEMPERING Slow, steady heating of martensite steel to just below recrystallization temperature followed by a controlled consistent cooling phase for the purpose of slightly softening the steel, precipitating carbides, stress relieving.

TENSILE STRENGTH Indicated by the force at which a material breaks due to stretching. Provided by the elements Chromium (Cr) and Manganese (Mn).

TOUGHNESS The ability of a material to resist shock or impact. Provided by the elements Chromium (Cr).

YIELD STRENGTH The point at which steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve.



ABS

A black amorphous thermoplastic polymer with high impact strength.

Almite

A coating used on aluminum handles similar to anodizing. Resistant to scratching and marring, it can also be tinted to any color for visual appeal.

Alumina Ceramic

The compound used for Spyderco sharpening stones. It is a ceramic-bonding agent mixed with alumina particles (synthetic sapphires), shaped, then kiln fired at temperatures in excess of 3000 degrees F.

Ambidextrous

Using both hands with equal ease. Pertaining to knives, it is a knife that is not solely designed for a left- or right-handed person but can be used with equal ease by both hands.

Balisong/Butterfly

A knife design believed to have originated in the UK, brought to the Philippines by English sailors, and was adopted and popularized in the Philippines. Often used in Filipino martial arts. The knife has two separate handle sections that rotate round the blade's pivots to create a handle and then rotate back covering and protecting the blade when closed.

Bolster

A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

Boltaron

A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. It has excellent impact strength and abrasion, chemical, and fire resistance properties.

Caping

A term to describe the careful and detailed cutting and removing of the hide from a game animal for the purpose of taxidermy. More precisely it refers to removing the skin from the head, shoulders and neck.

Carbide

A hard, sharp carbon/iron material used where a very hard material is needed such as in machining or drilling steel. Spyderco uses carbide to make the glass-breaking tip found on the C79 Assist model.

Center Line Grind

A grind down the center of a blade equally dividing it into halves. On the SpyderFly only the bottom edge is sharpened and the top of the dagger grind is left unsharpened creating a false edge.

Choi

A choil is a round cut out separating the cutting edge from the ricasso. It is also used to describe a cut out, molded or formed area where the handle and blade meet which positions/guards the index finger while gripping the opened knife.

CLIPIT

Spyderco's trademarked term for their line of folding knives which feature a pocket clip. A CLIPIT fan is often called a CLIPITEER.

Cobra Hood™

A machined flange of steel positioned over the Spyderco round opening hole on the spine of the blade which directs/positions your thumb over the hole for quickly opening the knife blade. See Spyderco C79 Assist.

David Boye Dent

Custom knifemaker David Boye removed a small arc or dent of metal from the lock bar lever of his knives. This removed piece lessened the possibility of gripping the handle hard enough to depress the lock and accidentally unlock the blade while using the knife.

Detent

A minute divot or dimple machined into the blade tang. A ball bearing drops into the detent hole when the knife is in the closed position, holding the knife blade closed inside the handle.

Diamond Coating

The mechanical entrapment of diamond crystals into a metal substrate. This process operates by depositing metal, layer by layer, from a plating solution until enough metal is built up around the diamond crystals to hold them in place.

DLC Coating

DLC (Diamond like carbon) is combined diamond (AP3) and graphite (SP2) used for coating blades and parts.

Double Flat-ground

A blade that is ground flat on both sides of the blade, tapering to an edge with no radius.

EDC

An acronym for Everyday Carry meaning a knife that is carried and used daily.

ELU

Acronym for "end-line user", the consumer who uses Spyderco knives and sharpeners.

Embellishment

Term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured.

Emerson Opener

Blade opening device invented and patented by Mr. Ernest Emerson of Emerson Knives. It is a hook protruding from the blade's spine that catches the edge of the pant's pocket when drawing out -down - and back, opening the blade as you deploy the folder. Licensed from Ernest Emerson, Pat. 5,878,500.

EMT

Acronym for Emergency Medical Technician

Ergonomics

The applied science of equipment design intended to maximize productivity by reducing operator fatigue, safety and

discomfort. Knives which are designed to be comfortable and less fatiguing to use are labeled "ergonomic."

Finger Choi

A purposeful and specific area/curve cut out between the blade and handle. It creates a grip position point closer to the cutting edge for better control while cutting.

Handguard

Protrusion/expansion on the knife's handle proximal to the blade keeping the hand safely positioned on the handle inhibiting sliding forward.

Hawkbill Blade

Blade shaped in a sharply curved hook like the talon of a raptor. The inside edge of the blade is sharpened and works particularly well for commercial fishermen who reach out and pull toward them while cutting line, webbing and netting.

High Alumina Ceramic

The compound used for Spyderco sharpening stones. It's a ceramic-bonding agent mixed with alumina particles (synthetic sapphires), shaped then kiln fired at temperatures in excess of 3000 degrees F.

Integral Pocket Clip

Pocket clip that is molded as part of (integral to) the handle rather than a separate component attached with screws. Found on Spyderco model C28PBK Dragonfly.

Jimping

Small serrations or texturing located on the choil of a knife's handle, and elsewhere, where the hand grips. Jimping creates tactile resistance, adds purchase, traction and slip-resistance.

Kick

The unsharpened portion along the underside of the knife blade where the edge begins. Keeps the blade "kicked out" so the edge does not hit the back spacer.

Kraton

A rubbery thermoplastic polymer used as a flexible inlay on knife handles for enhanced grip.

Lanyard Hole

A hole placed in the end of a knife handle. Originally used by sailors who would place a cord through such a hole in their knife to keep from losing it overboard.

Left/Right Hand Carry

Knife clip that is manufactured to affix ambidextrously to either side of the knife positioning the folder for use by left- and right-handed people.

LEO

Acronym for Law Enforcement Officer

Little Big Knife

Term coined by Spyderco to describe a small bladed knife (generally under three inches) that is manufactured using features and materials that allow the knife to be

used for strenuous or hard cutting normally done with larger, heavier tools.

Nesting

Hollowing out a section in G-10 or other handle material on the inside of the handle where the lock and or liner is then inset/inlaid and fitted into the hollow section. Nesting increases strength and creates a thinner overall profile to the knife.

Peel-Ply Carbon Fiber

A carbon fiber filled, epoxy resin lay-up that has textured material placed on the surface to protect the material during manufacturing. After manufacture the material is removed and it leaves a grippy texture in the epoxy making a non-slip handle material.

Phosphor Bronze Washers

The washer between the scale or the liners, and the blade, made of phosphor bronze. It acts like a liquid lubricant would, making open/close action smooth.

Pommel

The knob or expansion found on the end of a sword or knife.

Quillion

A handguard protruding from both sides of the handle (where the handle and blade meet), which stops the hand from slipping up onto the blade.

SAS

Acronym for Save and Serve referring to military personnel, law enforcement, fire/rescue and emergency response professionals.

Scale

A knife handle made of scales or slabs of material that are riveted, screwed or bonded together.

Skeletonized Liners

Internal steel handle liners that have been hollowed out (skeletonized). In removing sections of steel, bulk and weight is lessened while allowing the liner to maintain its strength and rigidity.

Slip Joint

Non Locking Blade -- a blade having a spring acting against it, which provides some resistance to its opening and closing as it pivots within the handle.

SLIPIT

Spyderco and byrd Knife folders with non-locking blades held open via a notch joint and a pocket clip. A CLIPIT with a slip joint blade, thus SLIPIT.

Spine Cusp

A point or crest above The Spyderco Round Hole that creates a spot where the thumb is placed and offers leverage while holding the knife and cutting.

Spine Jimping

Small serrations or texturing located on the spine of a blade where the hand or finger grips. Jimping creates tactile resistance, adds purchase, traction and slip-resistance.

Sprint Run

A limited, one time only, production of a knife design/model. Production numbers are typically less than 1500 pieces.

Spyderco Trademark Round Hole™

Round hole located in the knife blade.

Tang

The portion of the blade where it connects to the handle.

Tip-Up/Tip-Down

Refers to which direction the folded knife is positioned by its pocket clip. When closed and clipped in a pocket, whichever direction (up or down) the blade's tip sits defines if it is termed tip-up or tip-down.

Titanium

A non-ferrous metal with high tensile strength is lightweight and resistant to corrosion. Often used for handle material or knife liners.

TRADEMARKS & PATENTS

The following marks are recognized trademarks of Spyderco, Inc.: Advntr, Adventura, Aqua Salt, Assist, Assist Salt, Atlantic Salt, A.T.R, At The Ready, BaliYo, Ball Bearing Lock, Bi-Directional Texturing, Bi-Fold, Black Hawk, Bodacious, Bug Design, Bushcraft Knife, byrd knife, byrdRench, Caly3, Calypso, Calypso Jr., Captain, Cara Cara, Cara Cara Rescue, Caspian Salt, Catbyrd, Catcherman, Chinook, Citadel, Civilian, Clip-Kit, CLIPIT, Clutch-Lock, Cobra Hood, ComboEdge, CombinationEdge, Compression Lock, CoPilot, Cricket, Critter Line, Crossbill, Crow, Dayhiker, Delica, Delica II, Delica III, Delica4, DK Penknife, Dodo, Double Stuff, Dragonfly, Duckfoot, Dyad, Dyad Jr., Edge-U-Cation, Embassy, Endura, Endura II, Endura III, Endura4, Evolution Edition, Executive, Finch, Firebyrd, Flatbyrd, Flight, Forager, Forester, Galley "V", Golden Stone, Gunting, Harp, Harp Tool, Harpy, Hummingbird, Hunter, Impala, Ironstone, Jester, Jumpmaster, Kinetic Opening, Kiwi, Kopa, Kris Folder, Kumo, LadyBug, LadyBug II, Ladybug3, Lava, Little Big Knives, Lil' Temperance, LBK, Manix, Mariner, Mariner Salt, Matriarch, Meadowlark, Meadowlark Rescue, MeerKat, Merlin, Micro Dyad, Military Model, Mini Dyad, Mini Mariner, Mini Probe, Native, Native II, Native III, Native4, Navigator, Ocelot, P'Kal, Para-Military, Pacific Salt, Pegasus, Pelican, Persian Folder, Phantom Lock, Pikal, PlainEdge, Police Model, Police3, Pre-Diver, Poliwoog, Pride, Probe, Pro Culinaire, ProFile, Pro-Grip, Pro-Venator, "Q", "R", Raven, Remote Release, Renegade, Rescue, Rescue Jr., Robin, Rock Salt, Ronin, Rookie, "S", Salsa, Salt Series, Salt I, Samaritan, Saver Salt, Scorpius, SecureLock, SecurLok, Shabaria, Sage, Sharpmaker, SLIPIT, Slip-It, SmallFly, Snap-It, Spin, Sprint Run, S.P.O.T., Solo, Speed Sleeves, SpringClip, SpringLock, Sprint Run, Spur, SpyderCard, Spyderco, Spyderco Trademark Round Hole, SpyderEdge, SpyderFly, SpyderHawk, Spyderkey, SpyderPac, SpydRench, SpyderSaw, Spyker, Standard, Starling, Starmate, Street Beat, Stretch, Stretch2, Swick, SuperHawk, SzaboFly, T-Mag, Tasman Salt, Temperance, Tenacious, Trakk'r, Tri-Angle Sharpmaker, UK Penknife, Urban, Vagabond, Vesuvius, Volcano Grip, Volpe, Wings, Woodlander, Worker, Yin Kitchen Knife, Yang Kitchen Knife, Yojimbo. The following slogans are recognized trademarks of Spyderco, Inc.: "First We Made Things Sharp... Then We Made Sharp Things"; "High Performance Matter Separators"; "Integrity is Being Good Even if No One is Watching"; "Quality is the Product of a Good Attitude"; "Those Who Know Carry Spyderco"; "Crafted For Life"; "No Rust for the Weary"; "Spyderco Originality: Think for Yourself. Design for Your Customer. Copy no One." The following marks, designs and slogans are registered trademarks of Spyderco, Inc.: G. Sakai, Native, Spyderco, Spyder Bug Design, Round Hole Design, and "All God's Critters Have Knives".

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728008, TMA502,771, 2,033,317, 669,496, TMA468,742, 262519, 2,032,472, 742,785, 5,078,966, 2,169,685, 1,965,458, 1,957,810, 669,495, TMA479,238, 472191, 2,032,465, 4183125, 742,786, 2,003,071, 1,957,810, 2,239,296, 2,184,213, 2,334,210, 2,211,545, 2,148,511, 2,171,620, 2,063,446, 2,171,899, 2,250,477, 2,494,673, 2,491,361, 2,550,975, 2,230,394, 2,464,061, 3,131,425, TMA711,890, 5,557,913, 3,169,987, TMA707204, 5,557,905, 3,337,795, 3,411,590, 4,347,665, 4,776,094, 2,661,729, 105780, 1,130,567, DE3041584, GB2084058, DE3217529, DE3834295, D382,189, D381,060, D382,459, D379,294, D389,389, 999820, 64569, 5,689,890, 5,983,506, 92628, D387,966, 5,704,129, D386,664, 64645, D419,336, 5,704,129, 5,884,467, 6,161,371, D391,465, 5,799,400, D349,837, D422,052, D401,129, 5,928,069, D388,150, D389,718, D402,524, D402,177, D404,990, D402,178, D411,431, 6,101,723, 5,920,935, 135171, 5,964,036, DE 19837901.3, D434,631, D333,081, D333,251, D337,253, D344,006, D349,837, D353,988, 4,070,011, 4,231,194, 4,640,058, 4,347,665, 4,776,094, 5,379,492, 5,580,019, 5,615,484, 5,628,117, D403,567, 6,205,667, D411,790, D406,038, D 418,383, D422,871, D425,391, 6,101,723,102268, D421,378, D427,500, 1099467, D435,420, 6,125,543, D422,875, 171837, DE49910779.9, 1101980, 75270, D436,014, D429,138, 6,725,545, D441,827, D468,985, D438,443, D442,460, 6,553,672, D422,461, 6,751,868, D461,387, D 444,093, D464,551, D487,494, 6,918,184, D442,460, 6,553,672, D422,461, 6,751,868, D461,387, D 444,093, D464,551, D487,494, 6,918,184, D422,052. Other U.S. and foreign patents pending.

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Michael Walker is the inventor of the ball bearing detent that is used to keep the blade in a Linerlock closed. H. McBurnette and Al Mar are credited with the positive front lock design. Emerson Opening Feature licensed under Emerson Pat. #5.878.500.

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BLADE SHAPES

Assist Blade (Patented blunt tip) Hollow ground blade with a blunt tip designed to prevent accidental puncturing or poking. Designed for cutting webbing, rope, seatbelts or clothing.



Bowie Shaped Blade Blade with an upswept curving tip that can be (or not) double-edged near the point. Named after Colonel James Bowie who made the shape famous in the 19th century American West.



Drop Point Blade A design popularized by the hunting knives made by Bob Loveless and Bo Randall. The tip of the blade is lowered through a convex arc from the spine.



Hawkbill Blade A sharply curved blade with a sharpened inside edge. Designed for cutting while reaching out and pulling downward, it is commonly used by commercial fishermen for cutting line, webbing and netting.



Jimping Small serrations or texturing found on a blade's spine and/or in a finger choil where the thumb and/or fingers grip the knife. It creates tactile resistance and improves grip traction.



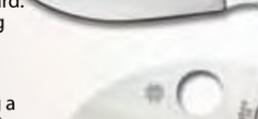
Leaf Shaped Blade A blade shape Spyderco has been developing and refining since the mid-1990s. It has a more distinct point than a spear point blade.



Modified Clip Point Blade A blade ground on the top (spine) in an angled or sweeping line downward. The underside (where the sharpened edge is located) is ground upward. The two angles meet at the tip determining the depth of the blade's belly.



Reverse "S" Blade Blade shape resembling a backward S with the tip curving downward. The thickest part of the blade (the belly) curves in the same direction as the tip.



Sheepfoot Blade A blade with a round blunt tip without a traditional point. Being rounded lessens the chance of accidental puncturing around livestock, inflatable watercraft and during emergency cutting.



Spear Point Blade Blade shaped with an equal amount of curve on the spine and the cutting edge with a distinct separating grind line. The two curves meet, coming together at the point.



Emerson Patented Blade Opening Feature A blade opening feature invented and patented by Ernest Emerson. It is a hook protruding from the blade's spine that opens the knife's blade when drawing it from a pocket by catching on the pocket's edge.

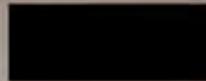


Wharncliffe Blade A blade in which the point of the knife drops downward from the spine meeting a straight cutting edge at the blade's tip.



HANDLE (SCALE) MATERIALS

Almite A coating used on aluminum handles, similar to anodizing. It resists scratching and marring and can be tinted to any color.



Anodized Aluminum Subjecting aluminum to electrolytic action, coating the aluminum with a protective and decorative film.



Carbon Fiber Graphic fibers (the size of a human hair) woven together then fused with epoxy resin. Lightweight with a high level of tensile strength it is three dimensional in appearance and costly to manufacture.



FRN (Fiberglass Reinforced Nylon) A nylon polymer mixed with glass fiber then injection molded into formed and textured lightweight high-strength knife handles.



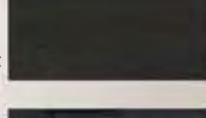
Bi-Directional Texturing Patented texture pattern molded into FRN handles with forward and backward graduating steps radiating outward from the center of the handle. It provides resistance to slipping in the hand.



Volcano Grip Our trademarked waffle texture found on several of our FRN handled knife models. It is a continuous pattern of small squares providing tactile resistance to slipping while gripped in the hand.



G-10 An epoxy filled woven glass fiber that is rigid, impervious to temperature changes and chemicals and can be tinted into different colors.



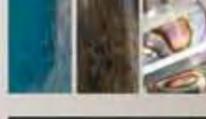
Kraton A rubbery thermoplastic polymer used as flexible inlays on knife handles enhancing grip.



Micarta Composite of linen or paper fabric that is impregnated with epoxy resin then formed into lightweight, durable and visually appealing handles. It can be polished or bead blasted to change its appearance and texture.



Natural Materials Natural materials such as jigged bone, leather, mother of pearl, abalone, stabilized woods and stone that are used in making and embellishing handles.



Peel Ply Carbon Fiber: A carbon fiber filled, epoxy resin lay-up that has textured material placed on the surface to protect the material during manufacturing. After manufacture the material is removed and it leaves a grippy texture in the epoxy making a non-slip handle material



Stainless Steel Steel containing a minimum of 12.5% chromium, making the steel resistant (not stain proof) to corrosion. The chromium oxide (CrO) creates a barrier to oxygen and moisture inhibiting rust formation.



Titanium A non-ferrous metal used in knife manufacturing for its high tensile strength, light weight and corrosion resistance. Often used for clips (Salt Series), handles and liners.



EDGE GRINDS

PlainEdge A sharpened knife blade with no serrations or teeth sometimes referred to as a "smooth blade".



SpyderEdge Spyderco's two-step serration patterns consisting of one large and two small serrations. The pattern increases the cutting edge's surface area by up to 24%.



Carbide Tip: A hard sharp carbon/iron bonded material found in machining or drilling steel. Spyderco uses carbide for the replaceable and retractable glass breaking tip found on the C79 Assist model.



CombinationEdge A blade that is partially PlainEdge and partially SpyderEdge at the cutting edge.



Trainer A non-sharpened blade that is identical in weight and proportion to its live counterpart and used for training and practice purposes. Spyderco trainers are red handled denoting they are non-sharpened.



SPYDERCO LOCKING MECHANISMS

Back Lock (B) Locking system positioned on the spine of the handle that uses a rocker arm which pivots in the center. A protrusion on one end of the arm connects with a notch on the blade's tang locking the blade open.



Ball Bearing Lock (BB) A patented compressive lock, wedging a stainless steel ball bearing between a fixed anvil and the blade tang. The ball is also utilized to detent the blade into the closed position.



Chris Reeve Style Integral Lock (RIL) Developed by custom knifemaker Chris Reeve using the original Walker LinerLock in an integral form. It functions like a traditional LinerLock with the lock's liner comprised from part of the handle scale.



Compression Lock (CL) A small piece of metal that is inserted, from the side, in between the blade tang and the stop pin (or anvil pin)



Walker LinerLock (LL) Locking system developed by customer knifemaker Michael Walker. The blade is locked open by a leaf-like spring that comes in from the side, butting up against the tang of the blade.



Notch Joint (L) A non-locking blade held open by a spring acting against it, providing resistance to its' opening and closing as it pivots within the handle.



SLIPIT (L) Spyderco and byrd Knife folders with non-locking blades held open via a notch joint and a pocket clip. A CLIPIT with a slip joint blade, thus SLIPIT.



GRINDS

Flat Saber Grind (Scandi) An edge ground completely flat without a radius that tapers from the cutting edge to a grind line down the center of the blade.



Full Flat Grind A flat grind, leaving a completely flat surface ground from the blade's edge all the way to its' spine.



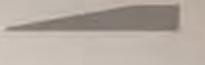
Hamaguri Also called an Applesed or Moran grind. It's a convex grind made on a slacked belt sander.



Hollow Grind A thin or shallow edge that is ground with a radius, leaving a concave shape above the cutting surface.



Single Bevel Grind Also called a chisel grind. The edge is flat or hollow ground but on only one side.



Spine Swedge Also called a false edge, it's an edge on the back of the blade's spine that is chamfered or non-sharpened. The swedge removes weight from the blade adding balance and penetration performance.



Zero Grind Similar to a full-flat grind but without the secondary grind for the edge. The edge is the same grind as the primary creating a single flat side.



Zero Grind Saber (Scandi) Similar to a flat ground saber (Scandi) but without a secondary grind for the edge. The edge is the same grind as the primary grind.



BLADE COATINGS

Black Electric Plating A non-reflective coating adhered to steel using an electrostatic process. It eliminates the steel's reflective quality.

DLC (Diamond Like Carbon coating) is combined diamond (AP3) and graphite (SP2) used for coating blades and parts.

Titanium Carbonitride Coating A ceramic film coating that is hard (92Rc) less than 3 microns thick. It provides high abrasion resistance and low friction coefficient.

CLIPS

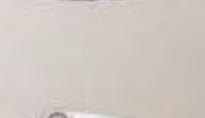
Integral Pocket Clip Pocket clip molded as part of (integral to) the handle rather than a separate component attached with screws. Found on Spyderco's C28BK Dragonfly Lightweight



Metal Clip The most commonly used clip on Spyderco knives. They can be stainless steel or titanium and vary, including chrome or black plated clips, with or without holes, in several shapes and sizes. Our metal clips attach to the knife's handle in a triangle pattern with barrel bolts or three-screws. Most adjust to customize carry positions and vary on different models.



Wire Clip A heat treated wire held in place on the scale by a screw or barrel bolt. Some wire clips are designed to carry deep in a pocket, some have a higher profile, positioning the knife higher and closer to the pocket's edge.



Shackle Clip A spring-loaded barrel clip with a release pin positioned near the Spyderco Round Hole letting you unhook and open the folder in one motion without needing to rotate the knife in hand. It snaps through a loop for attachment to a PFD, spray skirt, harness, buoyancy equipment or carabineer. Found on the C30BK2 Remote Release2.



STEEL	CARBON	CHROMIUM	COBALT	COLUMBIUM	COPPER	MANGANESE	MOLYBDENUM	NICKEL	NITROGEN	PHOSPHORUS	SILICON	SULFUR	TUNGSTEN	VANADIUM
1095	0.90-1.03	--	--	--	--	0.30-0.50	--	--	--	0.04	--	0.05	--	--
5160	0.56-0.64	0.70-0.90	--	--	--	0.75-1.00	--	--	--	0.04	0.15-0.30	--	--	--
52100	0.98-1.10	1.30-1.60	--	--	--	0.25-0.45	--	--	--	0.03	0.15-0.30	0.03	--	--
154CM	1.05	14.00	--	--	--	--	4.00	--	--	--	--	--	--	--
20CV	1.90	20.00	--	--	--	0.30	1.00	--	--	--	0.30	--	0.60	4.00
420J2	0.15	12.00-14.00	--	--	--	1.00	--	--	--	0.04	1.00	0.03	--	--
420 Modified	0.38	13.60	--	--	--	0.50	--	--	--	--	0.75	0.03	--	0.30
425 Modified	0.40-0.54	13.50-15.00	--	--	--	0.50	0.60-1.00	--	--	0.04	0.80	0.03	--	0.10
440A	0.65-0.75	16.00-18.00	--	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440B	0.75-0.95	16.00-18.00	--	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440C	0.95-1.20	16.00-18.00	--	--	--	1.00	0.75	--	--	0.04	1.00	0.03	--	--
440XH	1.60	16.00	--	--	--	0.50	0.80	0.35	--	--	0.40	--	--	0.45
8Cr13MoV	0.80	13.00	--	--	--	0.40	0.15	0.20	--	0.02	0.50	0.01	--	0.10
9Cr18Mo	0.95	16.00	--	--	--	0.30	0.50	0.10	--	0.02	0.50	0.01	--	--
A-2	1.00	5.25	--	--	--	0.85	1.10	--	--	--	0.35	--	--	0.25
ATS-34	1.05	14.00	--	--	--	0.40	4.00	--	--	0.03	0.35	0.02	--	--
ATS-55	1.00	14.00	0.40	--	0.20	0.50	0.60	--	--	--	0.40	--	--	--
AUS-10	0.95-1.10	13.00-14.50	--	--	--	0.50	0.10-0.31	0.49	--	0.04	1.00	0.03	--	0.10-0.27
AUS-6	0.55-0.65	13.00-14.50	--	--	--	1.00	--	0.49	--	0.04	1.00	0.03	--	0.10-0.25
AUS-8	0.70-0.75	13.00-14.50	--	--	--	0.50	0.10-0.30	0.49	--	0.04	1.00	0.03	--	0.10-0.26
BG-42	1.15	14.50	--	--	--	0.50	4.00	--	--	--	0.30	--	--	1.20
CPM®-3V	0.80	7.50	--	--	--	--	1.30	--	--	--	--	--	--	2.75
CPM®-9V	1.78	5.25	--	--	--	--	1.30	--	--	--	--	--	--	9.00
CPM®-10V	2.45	5.25	--	--	--	--	1.30	--	--	--	--	--	--	9.75
CPM®-15V	3.40	5.25	--	--	--	--	1.30	--	--	--	--	--	--	14.50
CPM®-M4	1.40	4.00	--	--	--	0.30	5.25	--	--	--	0.55	0.06	5.50	4.00
CPM®-S30V	1.45	14.00	--	--	--	--	2.00	--	--	--	--	--	--	4.00
CPM®-S60V(440V)	2.15	17.00	--	--	--	0.40	0.40	--	--	--	0.40	--	--	5.50
CPM®-S90V(420V)	2.30	14.00	--	--	--	--	1.00	--	--	--	--	--	--	9.00
CPM®-S110V	2.90	14.10	2.25	3.60	--	0.40	3.65	--	--	--	0.60	--	0.20	9.10
D-2	1.55	11.50	--	--	--	--	0.90	--	--	--	--	--	--	0.80
GIN-1	0.90	15.50	--	--	--	0.60	0.30	--	--	0.02	0.37	0.03	--	--
H-1®	0.15	14.00-16.00	--	--	--	2.00	.50-1.50	6.00-8.00	0.10	0.04	3.00-4.50	0.03	--	--
Hitachi Blue Super Steel	1.40-1.50	0.30-0.50	--	--	--	0.20-0.30	0.30-0.50	--	--	0.03	0.10-0.20	0.00	2.00-2.50	0.50
M-2	1.00	4.15	--	--	--	--	5.00	--	--	--	--	--	6.40	1.95
MBS-26	0.85-1.00	13.00-15.00	--	--	--	0.30-0.60	0.15-0.25	--	--	0.04	0.65	0.01	--	--
MRS-30	1.12	14.00	--	--	--	0.50	0.60	--	--	--	1.00	--	--	0.25
N690Co	1.07	17.00	1.50	--	--	0.40	1.10	--	--	--	0.40	--	--	0.10
O-1	0.85-1.00	0.40-0.60	--	--	--	1.00-1.40	--	0.30	--	--	0.50	--	--	0.30
Sandvik 12C27	0.60	13.50	--	--	--	0.40	--	--	--	0.03	0.40	0.01	--	--
Sandvik 12C27 Mod.	0.52	14.50	--	--	--	0.60	--	--	--	0.25	0.40	0.01	--	--
Vascowear	1.12	7.75	--	--	--	0.30	1.60	--	--	--	1.20	--	1.10	2.40
VG-10	0.95-1.05	14.50-15.50	1.30-1.50	--	--	0.50	0.90-1.20	--	--	0.03	0.60	--	--	0.10-0.30
W-1	0.70-1.50	0.15	--	--	--	0.10-0.40	0.10	0.20	--	--	0.10-0.40	--	0.50	0.10
W-2	0.85-1.50	0.15	--	--	--	0.10-0.40	0.10	0.20	--	--	0.10-0.40	--	0.15	0.15-0.35
X-15TN	0.42	15.55	--	--	--	0.46	1.70	0.30	0.21	0.02	0.23	0.00	--	0.29
ZDP-189	3.00	20.00	--	--	--	--	--	--	--	--	--	--	--	--